

# MHI

## TECHNICAL MANUAL

Manual No.'10•SR-T-091

### INVERTER RESIDENTIAL AIR CONDITIONERS (Split system, air to air heat pump type)

#### Wall mounted type

SRK20ZJ-S  
SRK25ZJ-S  
SRK35ZJ-S  
SRK50ZJ-S

SRK20ZJX-S  
SRK25ZJX-S  
SRK35ZJX-S  
SRK50ZJX-S  
SRK60ZJX-S

#### Floor standing type

SRF25ZJX-S  
SRF35ZJX-S  
SRF50ZJX-S

#### Ceiling concealed type

SRR25ZJ-S  
SRR35ZJ-S

#### Ceiling cassette-4way compact type

FDTC25VD  
FDTC35VD

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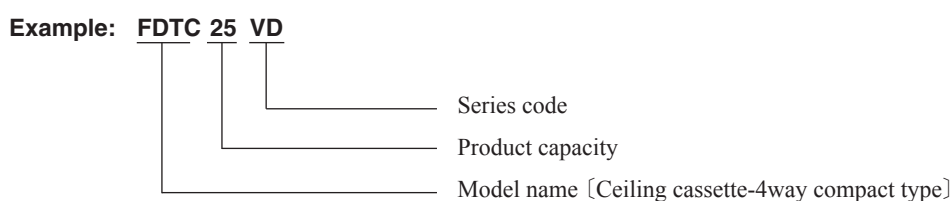
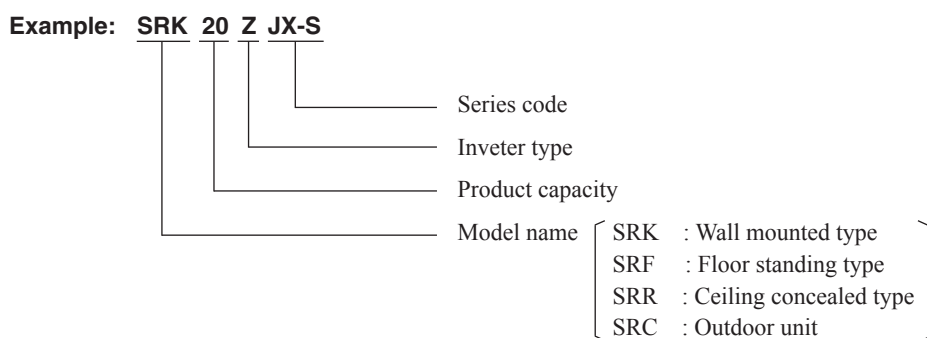


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### ■ How to read the model name



# 1. SPECIFICATIONS

## (1) Wall mounted type (SRK)

Adapted to RoHS directive

|                                                                                                                                                       |                                                                 |                        |                                    | Model                                                      | SRK20ZJ-S                                                                                                                                                                                                                      |                                  |                                                  |           |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|------------------------|------------------------------------|------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|--------------------------------------------------|-----------|
| Item                                                                                                                                                  |                                                                 |                        |                                    |                                                            | Indoor unit                                                                                                                                                                                                                    | SRK20ZJ-S                        | Outdoor unit                                     | SRC20ZJ-S |
| Cooling capacity (1)                                                                                                                                  |                                                                 |                        |                                    | W                                                          | 2000 (1000 (Min.) ~ 2700 (Max.))                                                                                                                                                                                               |                                  |                                                  |           |
| Heating capacity (1)                                                                                                                                  |                                                                 |                        |                                    | W                                                          | 2700 (1200 (Min.) ~ 3900 (Max.))                                                                                                                                                                                               |                                  |                                                  |           |
| Power supply                                                                                                                                          |                                                                 |                        |                                    |                                                            | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                     |                                  |                                                  |           |
| Operation data (1)                                                                                                                                    | Power consumption                                               | Cooling                | kW                                 | 0.44 (0.21 ~ 0.77)                                         |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       |                                                                 | Heating                |                                    | 0.62 (0.27 ~ 1.38)                                         |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Running current                                                 | Cooling                | A                                  | 2.5 / 2.4 / 2.3 (220/ 230/ 240 V)                          |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       |                                                                 | Heating                |                                    | 3.2 / 3.1 / 3.0 (220/ 230/ 240 V)                          |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Inrush current                                                  |                        |                                    | 3.2 / 3.1 / 3.0 (220/ 230/ 240 V)                          |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | COP                                                             |                        | Cooling                            | 4.55                                                       |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       |                                                                 |                        | Heating                            | 4.35                                                       |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Noise level                                                     | Cooling                | Sound level                        | dB (A)                                                     | Hi: 33 Me: 27 Lo: 21                                                                                                                                                                                                           |                                  | 47                                               |           |
|                                                                                                                                                       |                                                                 |                        | Power level                        | dB                                                         | 49                                                                                                                                                                                                                             |                                  | 59                                               |           |
|                                                                                                                                                       |                                                                 | Heating                | Sound level                        | dB (A)                                                     | Hi: 36 Me: 31 Lo: 24                                                                                                                                                                                                           |                                  | 46                                               |           |
| Power level                                                                                                                                           |                                                                 |                        | dB                                 | 52                                                         |                                                                                                                                                                                                                                | 58                               |                                                  |           |
| Exterior dimensions (Height x Width x Depth)                                                                                                          |                                                                 |                        |                                    | mm                                                         | 294×798×229                                                                                                                                                                                                                    |                                  | 540×780(+62)×290                                 |           |
| Exterior appearance ( Munsell color )                                                                                                                 |                                                                 |                        |                                    |                                                            | Fine snow<br>( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                  |                                  | Stucco white<br>( 4.2Y 7.5/1.1 ) near equivalent |           |
| Net weight                                                                                                                                            |                                                                 |                        |                                    | kg                                                         | 9.5                                                                                                                                                                                                                            |                                  | 32                                               |           |
| Refrigerant equipment                                                                                                                                 | Compressor type & Q'ty                                          |                        |                                    | —                                                          |                                                                                                                                                                                                                                | RM-B5077MDE1 ( Rotary type ) x 1 |                                                  |           |
|                                                                                                                                                       | Motor (Starting method)                                         |                        | kW                                 | —                                                          |                                                                                                                                                                                                                                | 0.75 ( Line starting )           |                                                  |           |
|                                                                                                                                                       | Refrigerant oil                                                 |                        | ℓ                                  | 0.35 ( DIAMOND FREEZE MA68 )                               |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Refrigerant (3)                                                 |                        | kg                                 | R410A 0.75 ( Pre-Charged up to the piping length of 15m )  |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Heat exchanger                                                  |                        |                                    | Louver fins & inner grooved tubing                         |                                                                                                                                                                                                                                | M fins & inner grooved tubing    |                                                  |           |
|                                                                                                                                                       | Refrigerant control                                             |                        |                                    | Capillary tubes + Electronic expansion valve               |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Deice control                                                   |                        |                                    | Microcomputer control                                      |                                                                                                                                                                                                                                |                                  |                                                  |           |
| Air handling equipment                                                                                                                                | Fan type & Q'ty                                                 |                        |                                    | Tangential fan x 1                                         |                                                                                                                                                                                                                                | Propeller fan x 1                |                                                  |           |
|                                                                                                                                                       | Motor                                                           |                        | W                                  | 38                                                         |                                                                                                                                                                                                                                | 24                               |                                                  |           |
|                                                                                                                                                       | Air flow                                                        | Cooling                | CMM                                | Hi: 7.8 Me: 5.6 Lo: 4.8                                    |                                                                                                                                                                                                                                | 29.5                             |                                                  |           |
|                                                                                                                                                       |                                                                 | Heating                |                                    | Hi: 9.8 Me: 6.3 Lo: 5.0                                    |                                                                                                                                                                                                                                | 25.6                             |                                                  |           |
|                                                                                                                                                       | Fresh air intake                                                |                        |                                    | Not possible                                               |                                                                                                                                                                                                                                | —                                |                                                  |           |
| Air filter, Quality / Quantity                                                                                                                        |                                                                 |                        | Polypropylene net ( washable ) x 2 |                                                            | —                                                                                                                                                                                                                              |                                  |                                                  |           |
| Shock & vibration absorber                                                                                                                            |                                                                 |                        |                                    |                                                            | —                                                                                                                                                                                                                              |                                  | Cushion rubber ( for compressor )                |           |
| Electric heater                                                                                                                                       |                                                                 |                        |                                    |                                                            | —                                                                                                                                                                                                                              |                                  | —                                                |           |
| Operation control                                                                                                                                     | Operation switch                                                |                        |                                    | Wireless-Remote control                                    |                                                                                                                                                                                                                                | —                                |                                                  |           |
|                                                                                                                                                       | Room temperature control                                        |                        |                                    | Microcomputer thermostat                                   |                                                                                                                                                                                                                                | —                                |                                                  |           |
|                                                                                                                                                       | Operation Display                                               |                        |                                    | RUN: Green, TIMER: Yellow, HI POWER: Green, 3D AUTO: Green |                                                                                                                                                                                                                                |                                  |                                                  |           |
| Safety devices                                                                                                                                        |                                                                 |                        |                                    |                                                            | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection( High pressure control ), Cooling overload protection |                                  |                                                  |           |
| Installation data                                                                                                                                     | Refrigerant piping size ( O.D )                                 |                        | mm                                 | Liquid line: φ6.35 ( 1/4" ) Gas line: φ9.52 ( 3/8" )       |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | connecting method                                               |                        |                                    | Flare connecting                                           |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Attached length of piping                                       |                        | m                                  | Liquid line : 0.53<br>Gas Line : 0.40                      |                                                                                                                                                                                                                                | —                                |                                                  |           |
|                                                                                                                                                       | Insulation for piping                                           |                        |                                    | Necessary ( Both sides ), independent                      |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Refrigerant line (one way )length                               |                        |                                    | Max.15                                                     |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Vertical height difference between outdoor unit and indoor unit |                        | m                                  | Max.10 ( Outdoor unit is higher )                          |                                                                                                                                                                                                                                |                                  |                                                  |           |
| Max.10 ( Outdoor unit is lower )                                                                                                                      |                                                                 |                        |                                    |                                                            |                                                                                                                                                                                                                                |                                  |                                                  |           |
| Drain hose                                                                                                                                            |                                                                 |                        |                                    |                                                            | Connectable ( VP 16 )                                                                                                                                                                                                          |                                  | —                                                |           |
| Power cable                                                                                                                                           |                                                                 |                        |                                    |                                                            | —                                                                                                                                                                                                                              |                                  |                                                  |           |
| Recommended breaker size                                                                                                                              |                                                                 |                        |                                    | A                                                          | 16                                                                                                                                                                                                                             |                                  |                                                  |           |
| Connection wiring                                                                                                                                     | Size x Core numbe                                               |                        |                                    | 1.5mm <sup>2</sup> x 4 cores ( Including earth cable )     |                                                                                                                                                                                                                                |                                  |                                                  |           |
|                                                                                                                                                       | Connecting method                                               |                        |                                    | Terminal block ( Screw fixing type )                       |                                                                                                                                                                                                                                |                                  |                                                  |           |
| Accessories (included)                                                                                                                                |                                                                 |                        |                                    |                                                            | Mounting kit, Clean filter ( Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1 )                                                                                                                       |                                  |                                                  |           |
| Optional parts                                                                                                                                        |                                                                 |                        |                                    |                                                            | Interface kit ( SC-BIKN-E )                                                                                                                                                                                                    |                                  |                                                  |           |
| Note (1) The data are measured at the following conditions.                                                                                           |                                                                 |                        |                                    |                                                            |                                                                                                                                                                                                                                |                                  |                                                  |           |
| The pipe length is 7.5m.                                                                                                                              |                                                                 |                        |                                    |                                                            |                                                                                                                                                                                                                                |                                  |                                                  |           |
| Operation                                                                                                                                             |                                                                 | Indoor air temperature |                                    | Outdoor air temperature                                    |                                                                                                                                                                                                                                | Standards                        |                                                  |           |
|                                                                                                                                                       |                                                                 | DB                     | WB                                 | DB                                                         | WB                                                                                                                                                                                                                             |                                  |                                                  |           |
|                                                                                                                                                       |                                                                 | Cooling                | 27°C                               | 19°C                                                       | 35°C                                                                                                                                                                                                                           | 24°C                             | ISO-T1 , JIS C 9612                              |           |
|                                                                                                                                                       |                                                                 | Heating                | 20°C                               | —                                                          | 7°C                                                                                                                                                                                                                            | 6°C                              |                                                  |           |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.                                                                       |                                                                 |                        |                                    |                                                            |                                                                                                                                                                                                                                |                                  |                                                  |           |
| (3) The operation data are applied to the 220/230/240V districts respectively.                                                                        |                                                                 |                        |                                    |                                                            |                                                                                                                                                                                                                                |                                  |                                                  |           |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.<br>(Purging is not required even for the short piping.) |                                                                 |                        |                                    |                                                            |                                                                                                                                                                                                                                |                                  |                                                  |           |

RWA000Z225△B

Adapted to RoHS directive

| Item                                         |                                                                 |                   |             | Model       | SRK25ZJ-S                                                                                                                                                                                                                      |                       |                                               |    |    |
|----------------------------------------------|-----------------------------------------------------------------|-------------------|-------------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------------------------------|----|----|
|                                              |                                                                 |                   |             |             | Indoor unit SRK25ZJ-S                                                                                                                                                                                                          |                       | Outdoor unit SRC25ZJ-S                        |    |    |
| Cooling capacity (1)                         |                                                                 |                   |             | W           | 2500 (1000 (Min.) ~ 2900 (Max.))                                                                                                                                                                                               |                       |                                               |    |    |
| Heating capacity (1)                         |                                                                 |                   |             | W           | 3200 (1200 (Min.) ~ 4200 (Max.))                                                                                                                                                                                               |                       |                                               |    |    |
| Power supply                                 |                                                                 |                   |             |             | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                     |                       |                                               |    |    |
| Operation data (1)                           | Power consumption                                               | Cooling           |             | kW          | 0.62 (0.21 ~ 0.88)                                                                                                                                                                                                             |                       |                                               |    |    |
|                                              |                                                                 | Heating           |             |             | 0.80 (0.27 ~ 1.36)                                                                                                                                                                                                             |                       |                                               |    |    |
|                                              | Running current                                                 | Cooling           |             | A           | 3.2 / 3.1 / 3.0 (220/ 230/ 240 V)                                                                                                                                                                                              |                       |                                               |    |    |
|                                              |                                                                 | Heating           |             |             | 4.0 / 3.8 / 3.7 (220/ 230/ 240 V)                                                                                                                                                                                              |                       |                                               |    |    |
|                                              | Inrush current                                                  |                   |             |             | 4.0 / 3.8 / 3.7 (220/ 230/ 240 V)                                                                                                                                                                                              |                       |                                               |    |    |
|                                              | COP                                                             |                   | Cooling     |             | 4.03                                                                                                                                                                                                                           |                       |                                               |    |    |
|                                              |                                                                 |                   | Heating     |             | 4.00                                                                                                                                                                                                                           |                       |                                               |    |    |
|                                              | Noise level                                                     | Cooling           | Sound level |             | dB (A)                                                                                                                                                                                                                         | Hi: 34 Me: 28 Lo: 21  |                                               | 48 |    |
|                                              |                                                                 |                   | Power level |             | dB                                                                                                                                                                                                                             | 50                    |                                               | 60 |    |
|                                              |                                                                 |                   | Heating     | Sound level |                                                                                                                                                                                                                                | dB (A)                | Hi: 39 Me: 31 Lo: 24                          |    | 49 |
| Power level                                  |                                                                 |                   |             | dB          | 55                                                                                                                                                                                                                             |                       | 61                                            |    |    |
| Exterior dimensions (Height x Width x Depth) |                                                                 |                   |             | mm          | 294×798×229                                                                                                                                                                                                                    |                       | 540×780(+62)×290                              |    |    |
| Exterior appearance ( Munsell color )        |                                                                 |                   |             |             | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                     |                       | Stucco white ( 4.2Y 7.5/1.1 ) near equivalent |    |    |
| Net weight                                   |                                                                 |                   |             | kg          | 9.5                                                                                                                                                                                                                            |                       | 32                                            |    |    |
| Refrigerant equipment                        | Compressor type & Q'ty                                          |                   |             |             | —                                                                                                                                                                                                                              |                       | RM-B5077MDE1 ( Rotary type ) x 1              |    |    |
|                                              | Motor (Starting method)                                         |                   |             | kW          | —                                                                                                                                                                                                                              |                       | 0.75 ( Line starting )                        |    |    |
|                                              | Refrigerant oil                                                 |                   |             | ℓ           | 0.35 ( DIAMOND FREEZE MA68 )                                                                                                                                                                                                   |                       |                                               |    |    |
|                                              | Refrigerant (3)                                                 |                   |             | kg          | R410A 0.75 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                        |                       |                                               |    |    |
|                                              | Heat exchanger                                                  |                   |             |             | Louver fins & inner grooved tubing                                                                                                                                                                                             |                       | M fins & inner grooved tubing                 |    |    |
|                                              | Refrigerant control                                             |                   |             |             | Capillary tubes + Electronic expansion valve                                                                                                                                                                                   |                       |                                               |    |    |
|                                              | Deice control                                                   |                   |             |             | Microcomputer control                                                                                                                                                                                                          |                       |                                               |    |    |
| Air handling equipment                       | Fan type & Q'ty                                                 |                   |             |             | Tangential fan x 1                                                                                                                                                                                                             |                       | Propeller fan x 1                             |    |    |
|                                              | Motor                                                           |                   |             | W           | 38                                                                                                                                                                                                                             |                       | 24                                            |    |    |
|                                              | Air flow                                                        |                   | Colling     | CMM         | Hi: 7.9 Me: 6.0 Lo: 5.0                                                                                                                                                                                                        |                       | 32.1                                          |    |    |
|                                              |                                                                 |                   | Heating     |             | Hi: 10.6 Me: 6.5 Lo: 5.1                                                                                                                                                                                                       |                       | 25.6                                          |    |    |
|                                              | Fresh air intake                                                |                   |             |             | Not possible                                                                                                                                                                                                                   |                       | —                                             |    |    |
|                                              | Air filter, Quality / Quantity                                  |                   |             |             | Polypropylene net ( washable ) x 2                                                                                                                                                                                             |                       | —                                             |    |    |
| Shock & vibration absorber                   |                                                                 |                   |             |             | —                                                                                                                                                                                                                              |                       | Cushion rubber ( for compressor )             |    |    |
| Electric heater                              |                                                                 |                   |             |             | —                                                                                                                                                                                                                              |                       | —                                             |    |    |
| Operation control                            | Operation switch                                                |                   |             |             | Wireless-Remote control                                                                                                                                                                                                        |                       | —                                             |    |    |
|                                              | Room temperature control                                        |                   |             |             | Microcomputer thermostat                                                                                                                                                                                                       |                       | —                                             |    |    |
|                                              | Operation Display                                               |                   |             |             | RUN: Green, TIMER: Yellow, HI POWER: Green, 3D AUTO: Green                                                                                                                                                                     |                       |                                               |    |    |
| Safety devices                               |                                                                 |                   |             |             | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection( High pressure control ), Cooling overload protection |                       |                                               |    |    |
| Installation data                            | Refrigerant piping size ( O.D )                                 |                   |             | mm          | Liquid line: ϕ 6.35 ( 1/4" ) Gas line: ϕ 9.52 ( 3/8" )                                                                                                                                                                         |                       |                                               |    |    |
|                                              | connecting method                                               |                   |             |             | Flare connecting                                                                                                                                                                                                               |                       |                                               |    |    |
|                                              | Attached length of piping                                       |                   |             | m           | Liquid line : 0.53<br>Gas Line : 0.40                                                                                                                                                                                          |                       | —                                             |    |    |
|                                              | Insulation for piping                                           |                   |             |             | Necessary ( Both sides ), independent                                                                                                                                                                                          |                       |                                               |    |    |
|                                              | Refrigerant line (one way )length                               |                   |             | m           | Max.15                                                                                                                                                                                                                         |                       |                                               |    |    |
|                                              | Vertical height difference between outdoor unit and indoor unit |                   |             |             | Max.10 ( Outdoor unit is higher )<br>Max.10 ( Outdoor unit is lower )                                                                                                                                                          |                       |                                               |    |    |
|                                              | Drain hose                                                      |                   |             |             |                                                                                                                                                                                                                                | Connectable ( VP 16 ) |                                               | —  |    |
| Power cable                                  |                                                                 |                   |             |             | —                                                                                                                                                                                                                              |                       |                                               |    |    |
| Recommended breaker size                     |                                                                 |                   |             | A           | 16                                                                                                                                                                                                                             |                       |                                               |    |    |
| Connection wiring                            |                                                                 | Size x Core numbe |             |             | 1.5mm <sup>2</sup> x 4 cores ( Including earth cable )                                                                                                                                                                         |                       |                                               |    |    |
|                                              |                                                                 | Connecting method |             |             | Terminal block ( Screw fixing type )                                                                                                                                                                                           |                       |                                               |    |    |
| Accessories (included)                       |                                                                 |                   |             |             | Mounting kit, Clean filter ( Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1 )                                                                                                                       |                       |                                               |    |    |
| Optional parts                               |                                                                 |                   |             |             | Interface kit ( SC-BIKN-E )                                                                                                                                                                                                    |                       |                                               |    |    |

Note (1) The data are measured at the following conditions.

The pipe length is 7.5m.

| Operation | Indoor air temperature |      | Outdoor air temperature |      | Standards           |
|-----------|------------------------|------|-------------------------|------|---------------------|
|           | DB                     | WB   | DB                      | WB   |                     |
| Cooling   | 27°C                   | 19°C | 35°C                    | 24°C | ISO-T1 , JIS C 9612 |
| Heating   | 20°C                   | —    | 7°C                     | 6°C  |                     |

(2) This air-conditioner is manufactured and tested in conformity with the ISO.

(3) The operation data are applied to the 220/230/240V districts respectively.

(4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.

(Purging is not required even for the short piping.)

Adapted to RoHS directive

| Item                                         |                                                                 |                         |             | Model                             | SRK35ZJ-S                                                                                                                                                                                                                            |    |                                                  |  |
|----------------------------------------------|-----------------------------------------------------------------|-------------------------|-------------|-----------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|--------------------------------------------------|--|
|                                              |                                                                 |                         |             |                                   | Indoor unit    SRK35ZJ-S                                                                                                                                                                                                             |    | Outdoor unit    SRC35ZJ-S                        |  |
| Cooling capacity (1)                         |                                                                 |                         |             | W                                 | 3500 (1000 (Min.) ~ 3800 (Max.))                                                                                                                                                                                                     |    |                                                  |  |
| Heating capacity (1)                         |                                                                 |                         |             | W                                 | 4000 (1300 (Min.) ~ 4800 (Max.))                                                                                                                                                                                                     |    |                                                  |  |
| Power supply                                 |                                                                 |                         |             |                                   | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                           |    |                                                  |  |
| Operation data (1)                           | Power consumption                                               | Cooling                 |             | kW                                | 1.01 (0.21 ~ 1.24)                                                                                                                                                                                                                   |    |                                                  |  |
|                                              |                                                                 | Heating                 |             |                                   | 1.00 (0.29 ~ 1.45)                                                                                                                                                                                                                   |    |                                                  |  |
|                                              | Running current                                                 | Cooling                 |             | A                                 | 4.9 / 4.7 / 4.5 (220/ 230/ 240 V)                                                                                                                                                                                                    |    |                                                  |  |
|                                              |                                                                 | Heating                 |             |                                   | 4.9 / 4.7 / 4.5 (220/ 230/ 240 V)                                                                                                                                                                                                    |    |                                                  |  |
|                                              | Inrush current                                                  |                         |             | 4.9 / 4.7 / 4.5 (220/ 230/ 240 V) |                                                                                                                                                                                                                                      |    |                                                  |  |
|                                              | COP                                                             | Cooling                 |             |                                   | 3.47                                                                                                                                                                                                                                 |    |                                                  |  |
|                                              |                                                                 | Heating                 |             |                                   | 4.00                                                                                                                                                                                                                                 |    |                                                  |  |
|                                              | Noise level                                                     | Cooling                 | Sound level | dB (A)                            | Hi: 42   Me: 32   Lo: 22                                                                                                                                                                                                             |    | 50                                               |  |
|                                              |                                                                 |                         | Power level | dB                                | 58                                                                                                                                                                                                                                   |    | 62                                               |  |
|                                              |                                                                 | Heating                 | Sound level | dB (A)                            | Hi: 43   Me: 37   Lo: 25                                                                                                                                                                                                             |    | 51                                               |  |
| Power level                                  |                                                                 |                         | dB          | 59                                |                                                                                                                                                                                                                                      | 63 |                                                  |  |
| Exterior dimensions (Height x Width x Depth) |                                                                 |                         |             | mm                                | 294×798×229                                                                                                                                                                                                                          |    | 540×780(+62)×290                                 |  |
| Exterior appearance<br>( Munsell color )     |                                                                 |                         |             |                                   | Fine snow<br>( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                        |    | Stucco white<br>( 4.2Y 7.5/1.1 ) near equivalent |  |
| Net weight                                   |                                                                 |                         |             | kg                                | 9.5                                                                                                                                                                                                                                  |    | 35                                               |  |
| Refrigerant equipment                        | Compressor type & Q'ty                                          |                         |             |                                   | —                                                                                                                                                                                                                                    |    | RM-B5077MDE1 ( Rotary type ) x 1                 |  |
|                                              |                                                                 | Motor (Starting method) |             | kW                                | —                                                                                                                                                                                                                                    |    | 0.90 ( Line starting )                           |  |
|                                              | Refrigerant oil                                                 |                         |             | ℓ                                 | 0.35 ( DIAMOND FREEZE MA68 )                                                                                                                                                                                                         |    |                                                  |  |
|                                              | Refrigerant (3)                                                 |                         |             | kg                                | R410A 1.05 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                              |    |                                                  |  |
|                                              | Heat exchanger                                                  |                         |             |                                   | Louver fins & inner grooved tubing                                                                                                                                                                                                   |    | M fins & inner grooved tubing                    |  |
|                                              | Refrigerant control                                             |                         |             |                                   | Capillary tubes + Electronic expansion valve                                                                                                                                                                                         |    |                                                  |  |
|                                              | Deice control                                                   |                         |             |                                   | Microcomputer control                                                                                                                                                                                                                |    |                                                  |  |
| Air handling equipment                       | Fan type & Q'ty                                                 |                         |             |                                   | Tangential fan x 1                                                                                                                                                                                                                   |    | Propeller fan x 1                                |  |
|                                              |                                                                 | Motor                   |             | W                                 | 38                                                                                                                                                                                                                                   |    | 24                                               |  |
|                                              | Air flow                                                        |                         | Colling     | CMM                               | Hi: 10.1   Me: 6.4   Lo: 5.0                                                                                                                                                                                                         |    | 31.5                                             |  |
|                                              |                                                                 |                         | Heating     |                                   | Hi: 12.8   Me: 9.4   Lo: 6.1                                                                                                                                                                                                         |    | 27.8                                             |  |
|                                              | Fresh air intake                                                |                         |             |                                   | Not possible                                                                                                                                                                                                                         |    | —                                                |  |
|                                              | Air filter, Quality / Quantity                                  |                         |             |                                   | Polypropylene net ( washable ) x 2                                                                                                                                                                                                   |    | —                                                |  |
| Shock & vibration absorber                   |                                                                 |                         |             |                                   | —                                                                                                                                                                                                                                    |    | Cushion rubber ( for compressor )                |  |
| Electric heater                              |                                                                 |                         |             |                                   | —                                                                                                                                                                                                                                    |    | —                                                |  |
| Operation control                            | Operation switch                                                |                         |             |                                   | Wireless-Remote control                                                                                                                                                                                                              |    | —                                                |  |
|                                              | Room temperature control                                        |                         |             |                                   | Microcomputer thermostat                                                                                                                                                                                                             |    | —                                                |  |
|                                              | Operation Display                                               |                         |             |                                   | RUN: Green, TIMER: Yellow, HI POWER: Green, 3D AUTO: Green                                                                                                                                                                           |    |                                                  |  |
| Safety devices                               |                                                                 |                         |             |                                   | Compressor overheat protection, Overcurrent protection,<br>Frost protection, Serial signal error protection, Indoor fan motor error protection,<br>Heating overload protection( High pressure control ), Cooling overload protection |    |                                                  |  |
| Installation data                            | Refrigerant piping size ( O.D )                                 |                         |             | mm                                | Liquid line: φ 6.35 ( 1/4" )    Gas line: φ 9.52 ( 3/8" )                                                                                                                                                                            |    |                                                  |  |
|                                              | connecting method                                               |                         |             |                                   | Flare connecting                                                                                                                                                                                                                     |    |                                                  |  |
|                                              | Attached length of piping                                       |                         |             | m                                 | Liquid line : 0.53<br>Gas Line : 0.40                                                                                                                                                                                                |    | —                                                |  |
|                                              | Insulation for piping                                           |                         |             |                                   | Necessary ( Both sides ), independent                                                                                                                                                                                                |    |                                                  |  |
|                                              | Refrigerant line (one way )length                               |                         |             | m                                 | Max.15                                                                                                                                                                                                                               |    |                                                  |  |
|                                              | Vertical height difference between outdoor unit and indoor unit |                         |             |                                   | Max.10 ( Outdoor unit is higher )<br>Max.10 ( Outdoor unit is lower )                                                                                                                                                                |    |                                                  |  |
| Drain hose                                   |                                                                 |                         |             |                                   | Connectable ( VP 16 )                                                                                                                                                                                                                |    | —                                                |  |
| Power cable                                  |                                                                 |                         |             |                                   | —                                                                                                                                                                                                                                    |    |                                                  |  |
| Recommended breaker size                     |                                                                 |                         |             | A                                 | 16                                                                                                                                                                                                                                   |    |                                                  |  |
| Connection wiring                            |                                                                 | Size x Core numbe       |             |                                   | 1.5mm <sup>2</sup> x 4 cores ( Including earth cable )                                                                                                                                                                               |    |                                                  |  |
|                                              |                                                                 | Connecting method       |             |                                   | Terminal block ( Screw fixing type )                                                                                                                                                                                                 |    |                                                  |  |
| Accessories (included)                       |                                                                 |                         |             |                                   | Mounting kit, Clean filter ( Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1 )                                                                                                                             |    |                                                  |  |
| Optional parts                               |                                                                 |                         |             |                                   | Interface kit ( SC-BIKN-E )                                                                                                                                                                                                          |    |                                                  |  |

Note (1) The data are measured at the following conditions.

The pipe length is 7.5m.

| Operation | Indoor air temperature |      | Outdoor air temperature |      | Standards           |
|-----------|------------------------|------|-------------------------|------|---------------------|
|           | DB                     | WB   | DB                      | WB   |                     |
| Cooling   | 27°C                   | 19°C | 35°C                    | 24°C | ISO-T1 , JIS C 9612 |
| Heating   | 20°C                   | —    | 7°C                     | 6°C  |                     |

(2) This air-conditioner is manufactured and tested in conformity with the ISO.

(3) The operation data are applied to the 220/230/240V districts respectively.

(4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.

(Purging is not required even for the short piping.)

Adapted to RoHS directive

| Item                                         |                                                                 |                    |             | Model                        | SRK50ZJ-S                                                                                                                                                                                                                     |      |                                               |  |
|----------------------------------------------|-----------------------------------------------------------------|--------------------|-------------|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|-----------------------------------------------|--|
|                                              |                                                                 |                    |             |                              | Indoor unit SRK50ZJ-S                                                                                                                                                                                                         |      | Outdoor unit SRC50ZJ-S                        |  |
| Cooling capacity (1)                         |                                                                 |                    |             | W                            | 5000 (1600 (Min.)～5500 (Max.))                                                                                                                                                                                                |      |                                               |  |
| Heating capacity (1)                         |                                                                 |                    |             | W                            | 5800 (1600 (Min.)～6600 (Max.))                                                                                                                                                                                                |      |                                               |  |
| Power supply                                 |                                                                 |                    |             |                              | 1 Phase, 220～240 V, 50Hz                                                                                                                                                                                                      |      |                                               |  |
| Operation data (1)                           | Power consumption                                               | Cooling            |             | kW                           | 1.55 (0.40～2.20)                                                                                                                                                                                                              |      |                                               |  |
|                                              |                                                                 | Heating            |             |                              | 1.59 (0.42～2.10)                                                                                                                                                                                                              |      |                                               |  |
|                                              | Running current                                                 | Cooling            |             | A                            | 7.1 / 6.8 / 6.5 (220/ 230/ 240 V)                                                                                                                                                                                             |      |                                               |  |
|                                              |                                                                 | Heating            |             |                              | 7.3 / 7.0 / 6.7 (220/ 230/ 240 V)                                                                                                                                                                                             |      |                                               |  |
|                                              | Inrush current                                                  |                    |             |                              | 7.3 / 7.0 / 6.7 (220/ 230/ 240 V)                                                                                                                                                                                             |      |                                               |  |
|                                              | COP                                                             |                    | Cooling     |                              |                                                                                                                                                                                                                               | 3.23 |                                               |  |
|                                              |                                                                 |                    | Heating     |                              |                                                                                                                                                                                                                               | 3.65 |                                               |  |
|                                              | Noise level                                                     | Cooling            | Sound level | dB(A)                        | Hi : 46 Me : 37 Lo : 26                                                                                                                                                                                                       | 51   |                                               |  |
|                                              |                                                                 |                    | Power level | dB                           | 61                                                                                                                                                                                                                            |      |                                               |  |
|                                              |                                                                 | Heating            | Sound level | dB(A)                        | Hi : 45 Me : 37 Lo : 31                                                                                                                                                                                                       | 53   |                                               |  |
| Power level                                  |                                                                 |                    | dB          | 61                           |                                                                                                                                                                                                                               |      |                                               |  |
| Exterior dimensions (Height x Width x Depth) |                                                                 |                    |             | mm                           | 294 x 798 x 229                                                                                                                                                                                                               |      | 640 x 800 (+71) x 290                         |  |
| Exterior appearance (Munsell color)          |                                                                 |                    |             |                              | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    |      | Stucco white ( 4.2Y 7.5/1.1 ) near equivalent |  |
| Net weight                                   |                                                                 |                    |             | kg                           | 9.5                                                                                                                                                                                                                           |      | 42                                            |  |
| Refrigerant equipment                        | Compressor type & Q'ty                                          |                    |             |                              | —                                                                                                                                                                                                                             |      | 5RS132XAB21 (Rotary type) x 1                 |  |
|                                              | Motor (Starting method)                                         |                    |             | kW                           | —                                                                                                                                                                                                                             |      | 0.90 (Line starting)                          |  |
|                                              | Refrigerant oil                                                 |                    |             | ℓ                            | 0.37 (FV50S)                                                                                                                                                                                                                  |      |                                               |  |
|                                              | Refrigerant (4)                                                 |                    |             | kg                           | R410A 1.35 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                       |      |                                               |  |
|                                              | Heat exchanger                                                  |                    |             |                              | Louver fins & inner grooved tubing                                                                                                                                                                                            |      | M fins & inner grooved tubing                 |  |
|                                              | Refrigerant control                                             |                    |             |                              | Capillary tubes + Electronic expansion valve                                                                                                                                                                                  |      |                                               |  |
| Deice control                                |                                                                 |                    |             |                              | Microcomputer control                                                                                                                                                                                                         |      |                                               |  |
| Air handling equipment                       | Fan type & Q'ty                                                 |                    |             |                              | Tangential fan x 1                                                                                                                                                                                                            |      | Propeller fan x 1                             |  |
|                                              | Motor                                                           |                    |             | W                            | 38                                                                                                                                                                                                                            |      | 34                                            |  |
|                                              | Air flow                                                        | Cooling            | CMM         | Hi : 11.3 Me : 7.8 Lo : 5.3  |                                                                                                                                                                                                                               | 36.0 |                                               |  |
|                                              |                                                                 | Heating            |             | Hi : 13.5 Me : 10.2 Lo : 7.5 |                                                                                                                                                                                                                               | 36.0 |                                               |  |
|                                              | Fresh air intake                                                |                    |             |                              | Not possible                                                                                                                                                                                                                  |      | —                                             |  |
|                                              | Air filter, Quality / Quantity                                  |                    |             |                              | Polypropylene net (washable) x 2                                                                                                                                                                                              |      | —                                             |  |
| Shock & vibration absorber                   |                                                                 |                    |             |                              | —                                                                                                                                                                                                                             |      | Cushion rubber (for compressor)               |  |
| Electric heater                              |                                                                 |                    |             |                              | —                                                                                                                                                                                                                             |      | —                                             |  |
| Operation control                            | Operation switch                                                |                    |             |                              | Wireless-Remote control                                                                                                                                                                                                       |      | —                                             |  |
|                                              | Room temperature control                                        |                    |             |                              | Microcomputer thermostat                                                                                                                                                                                                      |      | —                                             |  |
|                                              | Operation Display                                               |                    |             |                              | RUN : Green, TIMER : Yellow, HI POWER : Green, 3D AUTO : Green                                                                                                                                                                |      |                                               |  |
| Safety devices                               |                                                                 |                    |             |                              | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |      |                                               |  |
| Installation data                            | Refrigerant piping size (O.D)                                   |                    |             | mm                           | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 12.7 (1/2")                                                                                                                                                                          |      |                                               |  |
|                                              | Connecting method                                               |                    |             |                              | Flare connecting                                                                                                                                                                                                              |      |                                               |  |
|                                              | Attached length of piping                                       |                    |             | m                            | Liquid line : 0.53<br>Gas line : 0.40                                                                                                                                                                                         |      | —                                             |  |
|                                              | Insulation for piping                                           |                    |             |                              | Necessary (Both sides), independent                                                                                                                                                                                           |      |                                               |  |
|                                              | Refrigerant line (one way) length                               |                    |             |                              | Max. 25                                                                                                                                                                                                                       |      |                                               |  |
|                                              | Vertical height difference between outdoor unit and indoor unit |                    |             | m                            | Max. 15 (Outdoor unit is higher)<br>Max. 15 (Outdoor unit is lower)                                                                                                                                                           |      |                                               |  |
| Drain hose                                   |                                                                 |                    |             |                              | Connectable (VP16)                                                                                                                                                                                                            |      | —                                             |  |
| Power cable                                  |                                                                 |                    |             |                              | —                                                                                                                                                                                                                             |      |                                               |  |
| Recommended breaker size                     |                                                                 |                    |             | A                            | 16                                                                                                                                                                                                                            |      |                                               |  |
| Connection wiring                            |                                                                 | Size x Core number |             |                              | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |      |                                               |  |
|                                              |                                                                 | Connecting method  |             |                              | Terminal block (Screw fixing type)                                                                                                                                                                                            |      |                                               |  |
| Accessories (included)                       |                                                                 |                    |             |                              | Mounting kit, Clean filter (Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |      |                                               |  |
| Optional parts                               |                                                                 |                    |             |                              | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |      |                                               |  |

Note (1) The data are measured at the following conditions.

The pipe length is 7.5m.

| Item    | Indoor air temperature |      | Outdoor air temperature |      | Standards          |
|---------|------------------------|------|-------------------------|------|--------------------|
|         | DB                     | WB   | DB                      | WB   |                    |
| Cooling | 27°C                   | 19°C | 35°C                    | 24°C | ISO-T1, JIS C 9612 |
| Heating | 20°C                   | —    | 7°C                     | 6°C  |                    |

(2) This air-conditioner is manufactured and tested in conformity with the ISO.

(3) The operation data are applied to the 220/230/240V districts respectively.

(4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.

(Purging is not required even for the short piping.)

Adapted to RoHS directive

| Item                                                                                                                                                  |                                   |                        |             | Model                                                               | SRK20ZJX-S                                                                                                                                                                                                                    |                    |                                               |  |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|------------------------|-------------|---------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-----------------------------------------------|--|--|
|                                                                                                                                                       |                                   |                        |             |                                                                     | Indoor unit SRK20ZJX-S                                                                                                                                                                                                        |                    | Outdoor unit SRC20ZJX-S                       |  |  |
| Cooling capacity (1)                                                                                                                                  |                                   |                        |             | W                                                                   | 2000 (900 (Min.) ~ 3100 (Max.))                                                                                                                                                                                               |                    |                                               |  |  |
| Heating capacity (1)                                                                                                                                  |                                   |                        |             | W                                                                   | 2500 (900 (Min.) ~ 4300 (Max.))                                                                                                                                                                                               |                    |                                               |  |  |
| Power supply                                                                                                                                          |                                   |                        |             |                                                                     | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                    |                    |                                               |  |  |
| Operation data (1)                                                                                                                                    | Power consumption                 | Cooling                |             | kW                                                                  | 0.35 (0.19 ~ 0.70)                                                                                                                                                                                                            |                    |                                               |  |  |
|                                                                                                                                                       |                                   | Heating                |             |                                                                     | 0.45 (0.23 ~ 1.00)                                                                                                                                                                                                            |                    |                                               |  |  |
|                                                                                                                                                       | Running current                   | Cooling                |             | A                                                                   | 1.9 / 1.8 / 1.7 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |  |
|                                                                                                                                                       |                                   | Heating                |             |                                                                     | 2.4 / 2.3 / 2.2 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |  |
|                                                                                                                                                       | Inrush current                    |                        |             |                                                                     | 2.4 / 2.3 / 2.2 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |  |
|                                                                                                                                                       | COP                               |                        | Cooling     |                                                                     |                                                                                                                                                                                                                               | 5.71               |                                               |  |  |
|                                                                                                                                                       |                                   |                        | Heating     |                                                                     |                                                                                                                                                                                                                               | 5.56               |                                               |  |  |
|                                                                                                                                                       | Noise level                       | Cooling                | Sound level | dB(A)                                                               | Hi : 39 Me : 30 Lo : 21                                                                                                                                                                                                       |                    | 47                                            |  |  |
|                                                                                                                                                       |                                   |                        | Power level | dB                                                                  | 53                                                                                                                                                                                                                            |                    | 60                                            |  |  |
|                                                                                                                                                       |                                   | Heating                | Sound level | dB(A)                                                               | Hi : 38 Me : 33 Lo : 25                                                                                                                                                                                                       |                    | 47                                            |  |  |
| Power level                                                                                                                                           |                                   |                        | dB          | 54                                                                  |                                                                                                                                                                                                                               | 59                 |                                               |  |  |
| Exterior dimensions (Height x Width x Depth)                                                                                                          |                                   |                        |             | mm                                                                  | 309 x 890 x 220                                                                                                                                                                                                               |                    | 595 x 780 (+62) x 290                         |  |  |
| Exterior appearance (Munsell color)                                                                                                                   |                                   |                        |             |                                                                     | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    |                    | Stucco white ( 4.2Y 7.5/1.1 ) near equivalent |  |  |
| Net weight                                                                                                                                            |                                   |                        |             | kg                                                                  | 15                                                                                                                                                                                                                            |                    | 38                                            |  |  |
| Refrigerant equipment                                                                                                                                 | Compressor type & Q'ty            |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | RM-B5077MDE1 (Rotary type) x 1                |  |  |
|                                                                                                                                                       | Motor (Starting method)           |                        |             | kW                                                                  | —                                                                                                                                                                                                                             |                    | 0.75 (Line starting)                          |  |  |
|                                                                                                                                                       | Refrigerant oil                   |                        |             | ℓ                                                                   | 0.35 (DIAMOND FREEZE MA68)                                                                                                                                                                                                    |                    |                                               |  |  |
|                                                                                                                                                       | Refrigerant (4)                   |                        |             | kg                                                                  | R410A 1.2 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                        |                    |                                               |  |  |
|                                                                                                                                                       | Heat exchanger                    |                        |             |                                                                     | Louver fins & inner grooved tubing                                                                                                                                                                                            |                    | M fins & inner grooved tubing                 |  |  |
|                                                                                                                                                       | Refrigerant control               |                        |             |                                                                     | Capillary tubes + Electronic expansion valve                                                                                                                                                                                  |                    |                                               |  |  |
| Deice control                                                                                                                                         |                                   |                        |             |                                                                     | Microcomputer control                                                                                                                                                                                                         |                    |                                               |  |  |
| Air handling equipment                                                                                                                                | Fan type & Q'ty                   |                        |             |                                                                     | Tangential fan x 1                                                                                                                                                                                                            |                    | Propeller fan x 1                             |  |  |
|                                                                                                                                                       | Motor                             |                        |             |                                                                     | 27                                                                                                                                                                                                                            |                    | 24                                            |  |  |
|                                                                                                                                                       | Air flow                          | Cooling                | CMM         | Hi : 11.5 Me : 8.0 Lo : 5.0                                         |                                                                                                                                                                                                                               | 29.5               |                                               |  |  |
|                                                                                                                                                       |                                   | Heating                |             | Hi : 12.0 Me : 9.5 Lo : 7.0                                         |                                                                                                                                                                                                                               | 27.0               |                                               |  |  |
|                                                                                                                                                       | Fresh air intake                  |                        |             |                                                                     | Not possible                                                                                                                                                                                                                  |                    | —                                             |  |  |
| Air filter, Quality / Quantity                                                                                                                        |                                   |                        |             |                                                                     | Polypropylene net (washable) x 2                                                                                                                                                                                              |                    | —                                             |  |  |
| Shock & vibration absorber                                                                                                                            |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | Cushion rubber (for compressor)               |  |  |
| Electric heater                                                                                                                                       |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | —                                             |  |  |
| Operation control                                                                                                                                     | Operation switch                  |                        |             |                                                                     | Wireless-Remote control                                                                                                                                                                                                       |                    | —                                             |  |  |
|                                                                                                                                                       | Room temperature control          |                        |             |                                                                     | Microcomputer thermostat                                                                                                                                                                                                      |                    | —                                             |  |  |
|                                                                                                                                                       | Operation Display                 |                        |             |                                                                     | RUN : Green, TIMER : Yellow, HI POWER : Green, 3D AUTO : Green, ECONO : Blue                                                                                                                                                  |                    |                                               |  |  |
| Safety devices                                                                                                                                        |                                   |                        |             |                                                                     | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                    |                                               |  |  |
| Installation data                                                                                                                                     | Refrigerant piping size (O.D)     |                        |             | mm                                                                  | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 9.52 (3/8")                                                                                                                                                                          |                    |                                               |  |  |
|                                                                                                                                                       | Connecting method                 |                        |             |                                                                     | Flare connecting                                                                                                                                                                                                              |                    |                                               |  |  |
|                                                                                                                                                       | Attached length of piping         |                        |             | m                                                                   | Liquid line : 0.55<br>Gas line : 0.49                                                                                                                                                                                         |                    | —                                             |  |  |
|                                                                                                                                                       | Insulation for piping             |                        |             |                                                                     | Necessary (Both sides), independent                                                                                                                                                                                           |                    |                                               |  |  |
|                                                                                                                                                       | Refrigerant line (one way) length |                        |             |                                                                     | Max. 15                                                                                                                                                                                                                       |                    |                                               |  |  |
| Vertical height difference between outdoor unit and indoor unit                                                                                       |                                   |                        | m           | Max. 10 (Outdoor unit is higher)<br>Max. 10 (Outdoor unit is lower) |                                                                                                                                                                                                                               |                    |                                               |  |  |
| Drain hose                                                                                                                                            |                                   |                        |             |                                                                     | Connectable (VP16)                                                                                                                                                                                                            |                    | —                                             |  |  |
| Power cable                                                                                                                                           |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    |                                               |  |  |
| Recommended breaker size                                                                                                                              |                                   |                        |             | A                                                                   | 16                                                                                                                                                                                                                            |                    |                                               |  |  |
| Connection wiring                                                                                                                                     |                                   | Size x Core number     |             |                                                                     | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |                    |                                               |  |  |
|                                                                                                                                                       |                                   | Connecting method      |             |                                                                     | Terminal block (Screw fixing type)                                                                                                                                                                                            |                    |                                               |  |  |
| Accessories (included)                                                                                                                                |                                   |                        |             |                                                                     | Mounting kit, Clean filter (Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |                    |                                               |  |  |
| Optional parts                                                                                                                                        |                                   |                        |             |                                                                     | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |                    |                                               |  |  |
| Note (1) The data are measured at the following conditions.                                                                                           |                                   |                        |             |                                                                     | The pipe length is 7.5m.                                                                                                                                                                                                      |                    |                                               |  |  |
| Operation                                                                                                                                             | Item                              | Indoor air temperature |             | Outdoor air temperature                                             |                                                                                                                                                                                                                               | Standards          |                                               |  |  |
|                                                                                                                                                       |                                   | DB                     | WB          | DB                                                                  | WB                                                                                                                                                                                                                            |                    |                                               |  |  |
|                                                                                                                                                       | Cooling                           | 27°C                   | 19°C        | 35°C                                                                | 24°C                                                                                                                                                                                                                          | ISO-T1, JIS C 9612 |                                               |  |  |
|                                                                                                                                                       | Heating                           | 20°C                   | —           | 7°C                                                                 | 6°C                                                                                                                                                                                                                           |                    |                                               |  |  |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.                                                                       |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |  |
| (3) The operation data are applied to the 220/230/240V districts respectively.                                                                        |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |  |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.<br>(Purging is not required even for the short piping.) |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |  |



Adapted to RoHS directive

| Item                                                                                          |                                                                 |                        | Model       | SRK25ZJX-S                                                                                                                                                                                                                    |                         |    |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------|------------------------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|----|
|                                                                                               |                                                                 |                        |             | Indoor unit SRK25ZJX-S                                                                                                                                                                                                        | Outdoor unit SRC25ZJX-S |    |
| Cooling capacity (1)                                                                          |                                                                 |                        | W           | 2550 (900 (Min.) ~ 3200 (Max.))                                                                                                                                                                                               |                         |    |
| Heating capacity (1)                                                                          |                                                                 |                        | W           | 3130 (900 (Min.) ~ 4700 (Max.))                                                                                                                                                                                               |                         |    |
| Power supply                                                                                  |                                                                 |                        |             | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                    |                         |    |
| Operation data (1)                                                                            | Power consumption                                               | Cooling                | kW          | 0.49 (0.19 ~ 0.82)                                                                                                                                                                                                            |                         |    |
|                                                                                               |                                                                 | Heating                |             | 0.595 (0.23 ~ 1.12)                                                                                                                                                                                                           |                         |    |
|                                                                                               | Running current                                                 | Cooling                | A           | 2.5 / 2.4 / 2.3 (220/ 230/ 240 V)                                                                                                                                                                                             |                         |    |
|                                                                                               |                                                                 | Heating                |             | 3.1 / 2.9 / 2.8 (220/ 230/ 240 V)                                                                                                                                                                                             |                         |    |
|                                                                                               | Inrush current                                                  |                        |             | 3.1 / 2.9 / 2.8 (220/ 230/ 240 V)                                                                                                                                                                                             |                         |    |
|                                                                                               | COP                                                             | Cooling                |             | 5.20                                                                                                                                                                                                                          |                         |    |
|                                                                                               |                                                                 | Heating                |             | 5.26                                                                                                                                                                                                                          |                         |    |
|                                                                                               | Noise level                                                     | Cooling                | Sound level | dB(A)                                                                                                                                                                                                                         | Hi : 41 Me : 31 Lo : 22 | 47 |
|                                                                                               |                                                                 |                        | Power level | dB                                                                                                                                                                                                                            | 55                      | 60 |
|                                                                                               |                                                                 | Heating                | Sound level | dB(A)                                                                                                                                                                                                                         | Hi : 41 Me : 34 Lo : 27 | 47 |
| Power level                                                                                   |                                                                 |                        | dB          | 58                                                                                                                                                                                                                            | 60                      |    |
| Exterior dimensions (Height x Width x Depth)                                                  |                                                                 |                        | mm          | 309 x 890 x 220                                                                                                                                                                                                               |                         |    |
| Exterior appearance (Munsell color)                                                           |                                                                 |                        |             | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    |                         |    |
| Net weight                                                                                    |                                                                 |                        | kg          | 15                                                                                                                                                                                                                            |                         |    |
| Refrigerant equipment                                                                         | Compressor type & Q'ty                                          |                        |             | —                                                                                                                                                                                                                             |                         |    |
|                                                                                               | Motor (Starting method)                                         |                        | kW          | —                                                                                                                                                                                                                             |                         |    |
|                                                                                               | Refrigerant oil                                                 |                        | ℓ           | 0.35 (DIAMOND FREEZE MA68)                                                                                                                                                                                                    |                         |    |
|                                                                                               | Refrigerant (4)                                                 |                        | kg          | R410A 1.2 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                        |                         |    |
|                                                                                               | Heat exchanger                                                  |                        |             | Louver fins & inner grooved tubing                                                                                                                                                                                            |                         |    |
|                                                                                               | Refrigerant control                                             |                        |             | Capillary tubes + Electronic expansion valve                                                                                                                                                                                  |                         |    |
|                                                                                               | Deice control                                                   |                        |             | Microcomputer control                                                                                                                                                                                                         |                         |    |
| Air handling equipment                                                                        | Fan type & Q'ty                                                 |                        |             | Tangential fan x 1                                                                                                                                                                                                            |                         |    |
|                                                                                               | Motor                                                           |                        | W           | 27                                                                                                                                                                                                                            |                         |    |
|                                                                                               | Air flow                                                        | Cooling                | CMM         | Hi : 12.5 Me : 9.0 Lo : 5.0                                                                                                                                                                                                   |                         |    |
|                                                                                               |                                                                 | Heating                |             | Hi : 13.0 Me : 10.0 Lo : 7.5                                                                                                                                                                                                  |                         |    |
|                                                                                               | Fresh air intake                                                |                        |             | Not possible                                                                                                                                                                                                                  |                         |    |
|                                                                                               | Air filter, Quality / Quantity                                  |                        |             | Polypropylene net (washable) x 2                                                                                                                                                                                              |                         |    |
| Shock & vibration absorber                                                                    |                                                                 |                        |             | —                                                                                                                                                                                                                             |                         |    |
| Electric heater                                                                               |                                                                 |                        |             | —                                                                                                                                                                                                                             |                         |    |
| Operation control                                                                             | Operation switch                                                |                        |             | Wireless-Remote control                                                                                                                                                                                                       |                         |    |
|                                                                                               | Room temperature control                                        |                        |             | Microcomputer thermostat                                                                                                                                                                                                      |                         |    |
|                                                                                               | Operation Display                                               |                        |             | RUN : Green, TIMER : Yellow, HI POWER : Green, 3D AUTO : Green, ECONO : Blue                                                                                                                                                  |                         |    |
| Safety devices                                                                                |                                                                 |                        |             | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                         |    |
| Installation data                                                                             | Refrigerant piping size (O.D)                                   |                        | mm          | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 9.52 (3/8")                                                                                                                                                                          |                         |    |
|                                                                                               | Connecting method                                               |                        |             | Flare connecting                                                                                                                                                                                                              |                         |    |
|                                                                                               | Attached length of piping                                       |                        | m           | Liquid line : 0.55 Gas line : 0.49                                                                                                                                                                                            |                         |    |
|                                                                                               | Insulation for piping                                           |                        |             | Necessary (Both sides), independent                                                                                                                                                                                           |                         |    |
|                                                                                               | Refrigerant line (one way) length                               |                        |             | Max. 15                                                                                                                                                                                                                       |                         |    |
|                                                                                               | Vertical height difference between outdoor unit and indoor unit |                        | m           | Max. 10 (Outdoor unit is higher) Max. 10 (Outdoor unit is lower)                                                                                                                                                              |                         |    |
| Drain hose                                                                                    |                                                                 |                        |             | Connectable (VP16)                                                                                                                                                                                                            |                         |    |
| Power cable                                                                                   |                                                                 |                        |             | —                                                                                                                                                                                                                             |                         |    |
| Recommended breaker size                                                                      |                                                                 |                        | A           | 16                                                                                                                                                                                                                            |                         |    |
| Connection wiring                                                                             |                                                                 | Size x Core number     |             | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |                         |    |
|                                                                                               |                                                                 | Connecting method      |             | Terminal block (Screw fixing type)                                                                                                                                                                                            |                         |    |
| Accessories (included)                                                                        |                                                                 |                        |             | Mounting kit, Clean filter (Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |                         |    |
| Optional parts                                                                                |                                                                 |                        |             | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |                         |    |
| Note (1) The data are measured at the following conditions.                                   |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |    |
| The pipe length is 7.5m.                                                                      |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |    |
| Operation                                                                                     | Item                                                            | Indoor air temperature |             | Outdoor air temperature                                                                                                                                                                                                       |                         |    |
|                                                                                               |                                                                 | DB                     | WB          | DB                                                                                                                                                                                                                            | WB                      |    |
|                                                                                               | Cooling                                                         | 27°C                   | 19°C        | 35°C                                                                                                                                                                                                                          | 24°C                    |    |
|                                                                                               | Heating                                                         | 20°C                   | —           | 7°C                                                                                                                                                                                                                           | 6°C                     |    |
|                                                                                               |                                                                 |                        |             |                                                                                                                                                                                                                               | Standards               |    |
|                                                                                               |                                                                 |                        |             |                                                                                                                                                                                                                               | ISO-T1, JIS C 9612      |    |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.               |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |    |
| (3) The operation data are applied to the 220/230/240V districts respectively.                |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |    |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping. |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |    |
| (Purging is not required even for the short piping.)                                          |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |    |

Adapted to RoHS directive

| Item                                                                                                                                                  |                                   |                        |             | Model                                                               | SRK35ZJX-S                                                                                                                                                                                                                    |                    |                                               |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|------------------------|-------------|---------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-----------------------------------------------|--|
|                                                                                                                                                       |                                   |                        |             |                                                                     | Indoor unit SRK35ZJX-S                                                                                                                                                                                                        |                    | Outdoor unit SRC35ZJX-S                       |  |
| Cooling capacity (1)                                                                                                                                  |                                   |                        |             | W                                                                   | 3500 (900 (Min.) ~ 4100 (Max.))                                                                                                                                                                                               |                    |                                               |  |
| Heating capacity (1)                                                                                                                                  |                                   |                        |             | W                                                                   | 4300 (900 (Min.) ~ 5100 (Max.))                                                                                                                                                                                               |                    |                                               |  |
| Power supply                                                                                                                                          |                                   |                        |             |                                                                     | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                    |                    |                                               |  |
| Operation data (1)                                                                                                                                    | Power consumption                 | Cooling                |             | kW                                                                  | 0.845 (0.19 ~ 1.01)                                                                                                                                                                                                           |                    |                                               |  |
|                                                                                                                                                       |                                   | Heating                |             |                                                                     | 0.960 (0.23 ~ 1.35)                                                                                                                                                                                                           |                    |                                               |  |
|                                                                                                                                                       | Running current                   | Cooling                |             | A                                                                   | 4.0 / 3.8 / 3.6 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |
|                                                                                                                                                       |                                   | Heating                |             |                                                                     | 4.6 / 4.4 / 4.2 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |
|                                                                                                                                                       | Inrush current                    |                        |             |                                                                     | 4.6 / 4.4 / 4.2 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |
|                                                                                                                                                       | COP                               | Cooling                |             |                                                                     | 4.14                                                                                                                                                                                                                          |                    |                                               |  |
|                                                                                                                                                       |                                   | Heating                |             |                                                                     | 4.48                                                                                                                                                                                                                          |                    |                                               |  |
|                                                                                                                                                       | Noise level                       | Cooling                | Sound level | dB(A)                                                               | Hi : 43 Me : 33 Lo : 22                                                                                                                                                                                                       |                    | 50                                            |  |
|                                                                                                                                                       |                                   |                        | Power level | dB                                                                  | 58                                                                                                                                                                                                                            |                    | 63                                            |  |
|                                                                                                                                                       |                                   | Heating                | Sound level | dB(A)                                                               | Hi : 42 Me : 35 Lo : 27                                                                                                                                                                                                       |                    | 50                                            |  |
| Power level                                                                                                                                           |                                   |                        | dB          | 59                                                                  |                                                                                                                                                                                                                               | 62                 |                                               |  |
| Exterior dimensions (Height x Width x Depth)                                                                                                          |                                   |                        |             | mm                                                                  | 309 x 890 x 220                                                                                                                                                                                                               |                    | 595 x 780 (+62) x 290                         |  |
| Exterior appearance (Munsell color)                                                                                                                   |                                   |                        |             |                                                                     | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    |                    | Stucco white ( 4.2Y 7.5/1.1 ) near equivalent |  |
| Net weight                                                                                                                                            |                                   |                        |             | kg                                                                  | 15                                                                                                                                                                                                                            |                    | 38                                            |  |
| Refrigerant equipment                                                                                                                                 | Compressor type & Q'ty            |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | RM-B5077MDE1 (Rotary type) x 1                |  |
|                                                                                                                                                       | Motor (Starting method)           |                        |             | kW                                                                  | —                                                                                                                                                                                                                             |                    | 0.90 (Line starting)                          |  |
|                                                                                                                                                       | Refrigerant oil                   |                        |             | ℓ                                                                   | 0.35 (DIAMOND FREEZE MA68)                                                                                                                                                                                                    |                    |                                               |  |
|                                                                                                                                                       | Refrigerant (4)                   |                        |             | kg                                                                  | R410A 1.2 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                        |                    |                                               |  |
|                                                                                                                                                       | Heat exchanger                    |                        |             |                                                                     | Louver fins & inner grooved tubing                                                                                                                                                                                            |                    | M fins & inner grooved tubing                 |  |
|                                                                                                                                                       | Refrigerant control               |                        |             |                                                                     | Capillary tubes + Electronic expansion valve                                                                                                                                                                                  |                    |                                               |  |
| Deice control                                                                                                                                         |                                   |                        |             |                                                                     | Microcomputer control                                                                                                                                                                                                         |                    |                                               |  |
| Air handling equipment                                                                                                                                | Fan type & Q'ty                   |                        |             |                                                                     | Tangential fan x 1                                                                                                                                                                                                            |                    | Propeller fan x 1                             |  |
|                                                                                                                                                       | Motor                             |                        |             | W                                                                   | 27                                                                                                                                                                                                                            |                    | 24                                            |  |
|                                                                                                                                                       | Air flow                          | Cooling                | CMM         | Hi : 13.5 Me : 9.5 Lo : 5.0                                         |                                                                                                                                                                                                                               | 32.5               |                                               |  |
|                                                                                                                                                       |                                   | Heating                |             | Hi : 14.0 Me : 11.0 Lo : 8.0                                        |                                                                                                                                                                                                                               | 29.5               |                                               |  |
|                                                                                                                                                       | Fresh air intake                  |                        |             |                                                                     | Not possible                                                                                                                                                                                                                  |                    | —                                             |  |
| Air filter, Quality / Quantity                                                                                                                        |                                   |                        |             | Polypropylene net (washable) x 2                                    |                                                                                                                                                                                                                               | —                  |                                               |  |
| Shock & vibration absorber                                                                                                                            |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | Cushion rubber (for compressor)               |  |
| Electric heater                                                                                                                                       |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | —                                             |  |
| Operation control                                                                                                                                     | Operation switch                  |                        |             |                                                                     | Wireless-Remote control                                                                                                                                                                                                       |                    | —                                             |  |
|                                                                                                                                                       | Room temperature control          |                        |             |                                                                     | Microcomputer thermostat                                                                                                                                                                                                      |                    | —                                             |  |
|                                                                                                                                                       | Operation Display                 |                        |             |                                                                     | RUN : Green, TIMER : Yellow, HI POWER : Green, 3D AUTO : Green, ECONO : Blue                                                                                                                                                  |                    |                                               |  |
| Safety devices                                                                                                                                        |                                   |                        |             |                                                                     | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                    |                                               |  |
| Installation data                                                                                                                                     | Refrigerant piping size (O.D)     |                        |             | mm                                                                  | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 9.52 (3/8")                                                                                                                                                                          |                    |                                               |  |
|                                                                                                                                                       | Connecting method                 |                        |             |                                                                     | Flare connecting                                                                                                                                                                                                              |                    |                                               |  |
|                                                                                                                                                       | Attached length of piping         |                        |             | m                                                                   | Liquid line : 0.55<br>Gas line : 0.49                                                                                                                                                                                         |                    | —                                             |  |
|                                                                                                                                                       | Insulation for piping             |                        |             |                                                                     | Necessary (Both sides), independent                                                                                                                                                                                           |                    |                                               |  |
|                                                                                                                                                       | Refrigerant line (one way) length |                        |             |                                                                     | Max. 15                                                                                                                                                                                                                       |                    |                                               |  |
| Vertical height difference between outdoor unit and indoor unit                                                                                       |                                   |                        | m           | Max. 10 (Outdoor unit is higher)<br>Max. 10 (Outdoor unit is lower) |                                                                                                                                                                                                                               |                    |                                               |  |
| Drain hose                                                                                                                                            |                                   |                        |             |                                                                     | Connectable (VP16)                                                                                                                                                                                                            |                    | —                                             |  |
| Power cable                                                                                                                                           |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    |                                               |  |
| Recommended breaker size                                                                                                                              |                                   |                        |             | A                                                                   | 16                                                                                                                                                                                                                            |                    |                                               |  |
| Connection wiring                                                                                                                                     |                                   | Size x Core number     |             |                                                                     | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |                    |                                               |  |
|                                                                                                                                                       |                                   | Connecting method      |             |                                                                     | Terminal block (Screw fixing type)                                                                                                                                                                                            |                    |                                               |  |
| Accessories (included)                                                                                                                                |                                   |                        |             |                                                                     | Mounting kit, Clean filter (Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |                    |                                               |  |
| Optional parts                                                                                                                                        |                                   |                        |             |                                                                     | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |                    |                                               |  |
| Note (1) The data are measured at the following conditions.                                                                                           |                                   |                        |             | The pipe length is 7.5m.                                            |                                                                                                                                                                                                                               |                    |                                               |  |
| Operation                                                                                                                                             | Item                              | Indoor air temperature |             | Outdoor air temperature                                             |                                                                                                                                                                                                                               | Standards          |                                               |  |
|                                                                                                                                                       |                                   | DB                     | WB          | DB                                                                  | WB                                                                                                                                                                                                                            |                    |                                               |  |
|                                                                                                                                                       | Cooling                           | 27°C                   | 19°C        | 35°C                                                                | 24°C                                                                                                                                                                                                                          | ISO-T1, JIS C 9612 |                                               |  |
|                                                                                                                                                       | Heating                           | 20°C                   | —           | 7°C                                                                 | 6°C                                                                                                                                                                                                                           |                    |                                               |  |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.                                                                       |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |
| (3) The operation data are applied to the 220/230/240V districts respectively.                                                                        |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.<br>(Purging is not required even for the short piping.) |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |

Adapted to RoHS directive

| Item                                                                                          |                                                                 |                        | Model       | SRK50ZJX-S                                                                                                                                                                                                                    |                         |           |
|-----------------------------------------------------------------------------------------------|-----------------------------------------------------------------|------------------------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|-----------|
|                                                                                               |                                                                 |                        |             | Indoor unit SRK50ZJX-S                                                                                                                                                                                                        | Outdoor unit SRC50ZIX-S |           |
| Cooling capacity (1)                                                                          |                                                                 |                        | W           | 5000 (700 (Min.)～6200 (Max.))                                                                                                                                                                                                 |                         |           |
| Heating capacity (1)                                                                          |                                                                 |                        | W           | 6000 (700 (Min.)～8800 (Max.))                                                                                                                                                                                                 |                         |           |
| Power supply                                                                                  |                                                                 |                        |             | 1 Phase, 220～240 V, 50Hz                                                                                                                                                                                                      |                         |           |
| Operation data (1)                                                                            | Power consumption                                               | Cooling                | kW          | 1.30 (0.2～2.20)                                                                                                                                                                                                               |                         |           |
|                                                                                               |                                                                 | Heating                |             | 1.35 (0.2～2.26)                                                                                                                                                                                                               |                         |           |
|                                                                                               | Running current                                                 | Cooling                | A           | 6.0 / 5.7 / 5.5 (220/ 230/ 240 V)                                                                                                                                                                                             |                         |           |
|                                                                                               |                                                                 | Heating                |             | 6.2 / 5.9 / 5.7 (220/ 230/ 240 V)                                                                                                                                                                                             |                         |           |
|                                                                                               | Inrush current                                                  |                        |             | 6.2 / 5.9 / 5.7 (220/ 230/ 240 V)                                                                                                                                                                                             |                         |           |
|                                                                                               | COP                                                             | Cooling                |             | 3.85                                                                                                                                                                                                                          |                         |           |
|                                                                                               |                                                                 | Heating                |             | 4.44                                                                                                                                                                                                                          |                         |           |
|                                                                                               | Noise level                                                     | Cooling                | Sound level | dB(A)                                                                                                                                                                                                                         | Hi : 45 Me : 38 Lo : 26 | 48        |
|                                                                                               |                                                                 |                        | Power level | dB                                                                                                                                                                                                                            | 60                      | 62        |
|                                                                                               |                                                                 | Heating                | Sound level | dB(A)                                                                                                                                                                                                                         | Hi : 45 Me : 38 Lo : 32 | 48        |
| Power level                                                                                   |                                                                 |                        | dB          | 62                                                                                                                                                                                                                            | 62                      |           |
| Exterior dimensions (Height x Width x Depth)                                                  |                                                                 |                        | mm          | 309 x 890 x 220                                                                                                                                                                                                               |                         |           |
| Exterior appearance (Munsell color)                                                           |                                                                 |                        |             | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    |                         |           |
| Net weight                                                                                    |                                                                 |                        | kg          | 15                                                                                                                                                                                                                            |                         |           |
| Refrigerant equipment                                                                         | Compressor type & Q'ty                                          |                        |             | —                                                                                                                                                                                                                             |                         |           |
|                                                                                               | Motor (Starting method)                                         |                        | kW          | —                                                                                                                                                                                                                             |                         |           |
|                                                                                               | Refrigerant oil                                                 |                        | ℓ           | 0.48 (RB68A or Freol Alpha 68M)                                                                                                                                                                                               |                         |           |
|                                                                                               | Refrigerant (3)                                                 |                        | kg          | R410A 1.4 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                        |                         |           |
|                                                                                               | Heat exchanger                                                  |                        |             | Louver fins & inner grooved tubing                                                                                                                                                                                            |                         |           |
|                                                                                               | Refrigerant control                                             |                        |             | Capillary tubes + Electronic expansion valve                                                                                                                                                                                  |                         |           |
|                                                                                               | Deice control                                                   |                        |             | Microcomputer control                                                                                                                                                                                                         |                         |           |
| Air handling equipment                                                                        | Fan type & Q'ty                                                 |                        |             | Tangential fan x 1                                                                                                                                                                                                            |                         |           |
|                                                                                               | Motor                                                           |                        | W           | 27                                                                                                                                                                                                                            |                         |           |
|                                                                                               | Air flow                                                        | Cooling                | CMM         | Hi : 13.5 Me : 11 Lo : 8                                                                                                                                                                                                      |                         |           |
|                                                                                               |                                                                 | Heating                |             | Hi : 16.5 Me : 14.5 Lo : 10.5                                                                                                                                                                                                 |                         |           |
|                                                                                               | Fresh air intake                                                |                        |             | Not possible                                                                                                                                                                                                                  |                         |           |
|                                                                                               | Air filter, Quality / Quantity                                  |                        |             | Polypropylene net (washable) x 2                                                                                                                                                                                              |                         |           |
| Shock & vibration absorber                                                                    |                                                                 |                        |             | —                                                                                                                                                                                                                             |                         |           |
| Electric heater                                                                               |                                                                 |                        |             | —                                                                                                                                                                                                                             |                         |           |
| Operation control                                                                             | Operation switch                                                |                        |             | Wireless-Remote control                                                                                                                                                                                                       |                         |           |
|                                                                                               | Room temperature control                                        |                        |             | Microcomputer thermostat                                                                                                                                                                                                      |                         |           |
|                                                                                               | Operation Display                                               |                        |             | RUN : Green, TIMER : Yellow, HI POWER : Green, 3D AUTO : Green, ECONO : Blue                                                                                                                                                  |                         |           |
| Safety devices                                                                                |                                                                 |                        |             | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                         |           |
| Installation data                                                                             | Refrigerant piping size (O.D)                                   |                        | mm          | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 12.7 (1/2")                                                                                                                                                                          |                         |           |
|                                                                                               | Connecting method                                               |                        |             | Flare connecting                                                                                                                                                                                                              |                         |           |
|                                                                                               | Attached length of piping                                       |                        | m           | Liquid line : 0.55 Gas line : 0.49                                                                                                                                                                                            |                         |           |
|                                                                                               | Insulation for piping                                           |                        |             | Necessary (Both sides), independent                                                                                                                                                                                           |                         |           |
|                                                                                               | Refrigerant line (one way) length                               |                        |             | Max. 30                                                                                                                                                                                                                       |                         |           |
|                                                                                               | Vertical height difference between outdoor unit and indoor unit |                        | m           | Max. 20 (Outdoor unit is higher) Max. 20 (Outdoor unit is lower)                                                                                                                                                              |                         |           |
| Drain hose                                                                                    |                                                                 |                        |             | Connectable (VP16)                                                                                                                                                                                                            |                         |           |
| Power cable                                                                                   |                                                                 |                        |             | —                                                                                                                                                                                                                             |                         |           |
| Recommended breaker size                                                                      |                                                                 |                        | A           | 16                                                                                                                                                                                                                            |                         |           |
| Connection wiring                                                                             |                                                                 | Size x Core number     |             | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |                         |           |
|                                                                                               |                                                                 | Connecting method      |             | Terminal block (Screw fixing type)                                                                                                                                                                                            |                         |           |
| Accessories (included)                                                                        |                                                                 |                        |             | Mounting kit, Clean filter (Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |                         |           |
| Optional parts                                                                                |                                                                 |                        |             | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |                         |           |
| Note (1) The data are measured at the following conditions.                                   |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |           |
| The pipe length is 7.5m.                                                                      |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |           |
| Operation                                                                                     | Item                                                            | Indoor air temperature |             | Outdoor air temperature                                                                                                                                                                                                       |                         | Standards |
|                                                                                               |                                                                 | DB                     | WB          | DB                                                                                                                                                                                                                            | WB                      |           |
|                                                                                               | Cooling                                                         | 27°C                   | 19°C        | 35°C                                                                                                                                                                                                                          | 24°C                    |           |
|                                                                                               | Heating                                                         | 20°C                   | —           | 7°C                                                                                                                                                                                                                           | 6°C                     |           |
| ISO-T1, JIS C 9612                                                                            |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |           |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.               |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |           |
| (3) The operation data are applied to the 220/230/240V districts respectively.                |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |           |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping. |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |           |
| (Purging is not required even for the short piping.)                                          |                                                                 |                        |             |                                                                                                                                                                                                                               |                         |           |

Adapted to RoHS directive

| Item                                                                                                                                                  |                                   |                        |             | Model                             | SRK60ZJX-S                                                                                                                                                                                                                    |                               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|------------------------|-------------|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|
|                                                                                                                                                       |                                   |                        |             |                                   | Indoor unit SRK60ZJX-S                                                                                                                                                                                                        | Outdoor unit SRC60ZIX-S       |
| Cooling capacity (1)                                                                                                                                  |                                   |                        |             | W                                 | 6000 (800 (Min.)～6800 (Max.))                                                                                                                                                                                                 |                               |
| Heating capacity (1)                                                                                                                                  |                                   |                        |             | W                                 | 6800 (800 (Min.)～9700 (Max.))                                                                                                                                                                                                 |                               |
| Power supply                                                                                                                                          |                                   |                        |             |                                   | 1 Phase, 220～240 V, 50Hz                                                                                                                                                                                                      |                               |
| Operation data (1)                                                                                                                                    | Power consumption                 | Cooling                | kW          | 1.86 (0.25～2.30)                  |                                                                                                                                                                                                                               |                               |
|                                                                                                                                                       |                                   | Heating                |             | 1.67 (0.25～2.70)                  |                                                                                                                                                                                                                               |                               |
|                                                                                                                                                       | Running current                   | Cooling                | A           | 8.5 / 8.2 / 7.8 (220/ 230/ 240 V) |                                                                                                                                                                                                                               |                               |
|                                                                                                                                                       |                                   | Heating                |             | 7.7 / 7.3 / 7.0 (220/ 230/ 240 V) |                                                                                                                                                                                                                               |                               |
|                                                                                                                                                       | Inrush current                    |                        |             | 8.5 / 8.2 / 7.8 (220/ 230/ 240 V) |                                                                                                                                                                                                                               |                               |
|                                                                                                                                                       | COP                               | Cooling                |             | 3.23                              |                                                                                                                                                                                                                               |                               |
|                                                                                                                                                       |                                   | Heating                |             | 4.07                              |                                                                                                                                                                                                                               |                               |
|                                                                                                                                                       | Noise level                       | Cooling                | Sound level | dB(A)                             | Hi : 47 Me : 38 Lo : 26                                                                                                                                                                                                       | 51                            |
|                                                                                                                                                       |                                   |                        | Power level | dB                                | 62                                                                                                                                                                                                                            | 65                            |
|                                                                                                                                                       |                                   | Heating                | Sound level | dB(A)                             | Hi : 45 Me : 39 Lo : 33                                                                                                                                                                                                       | 51                            |
| Power level                                                                                                                                           |                                   |                        | dB          | 62                                | 65                                                                                                                                                                                                                            |                               |
| Exterior dimensions (Height x Width x Depth)                                                                                                          |                                   |                        |             | mm                                | 309 x 890 x 220                                                                                                                                                                                                               |                               |
| Exterior appearance (Munsell color)                                                                                                                   |                                   |                        |             |                                   | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    |                               |
| Net weight                                                                                                                                            |                                   |                        |             | kg                                | 15                                                                                                                                                                                                                            |                               |
| Refrigerant equipment                                                                                                                                 | Compressor type & Q'ty            |                        |             |                                   | —                                                                                                                                                                                                                             |                               |
|                                                                                                                                                       | Motor (Starting method)           |                        |             | kW                                | —                                                                                                                                                                                                                             |                               |
|                                                                                                                                                       | Refrigerant oil                   |                        |             | ℓ                                 | 0.48 (RB68A or Freol Alpha 68M)                                                                                                                                                                                               |                               |
|                                                                                                                                                       | Refrigerant (3)                   |                        |             | kg                                | R410A 1.4 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                        |                               |
|                                                                                                                                                       | Heat exchanger                    |                        |             |                                   | Louver fins & inner grooved tubing                                                                                                                                                                                            | M fins & inner grooved tubing |
|                                                                                                                                                       | Refrigerant control               |                        |             |                                   | Capillary tubes + Electronic expansion valve                                                                                                                                                                                  |                               |
| Deice control                                                                                                                                         |                                   |                        |             |                                   | Microcomputer control                                                                                                                                                                                                         |                               |
| Air handling equipment                                                                                                                                | Fan type & Q'ty                   |                        |             |                                   | Tangential fan x 1                                                                                                                                                                                                            | Propeller fan x 1             |
|                                                                                                                                                       | Motor                             |                        |             | W                                 | 27                                                                                                                                                                                                                            | 34                            |
|                                                                                                                                                       | Air flow                          | Cooling                | CMM         | Hi : 14.5 Me : 12.5 Lo : 8.5      | 41.5                                                                                                                                                                                                                          |                               |
|                                                                                                                                                       |                                   | Heating                |             | Hi : 17.0 Me : 15.0 Lo : 11.0     | 36.0                                                                                                                                                                                                                          |                               |
|                                                                                                                                                       | Fresh air intake                  |                        |             |                                   | Not possible                                                                                                                                                                                                                  | —                             |
| Air filter, Quality / Quantity                                                                                                                        |                                   |                        |             |                                   | Polypropylene net (washable) x 2                                                                                                                                                                                              | —                             |
| Shock & vibration absorber                                                                                                                            |                                   |                        |             |                                   | —                                                                                                                                                                                                                             |                               |
| Electric heater                                                                                                                                       |                                   |                        |             |                                   | —                                                                                                                                                                                                                             |                               |
| Operation control                                                                                                                                     | Operation switch                  |                        |             |                                   | Wireless-Remote control                                                                                                                                                                                                       | —                             |
|                                                                                                                                                       | Room temperature control          |                        |             |                                   | Microcomputer thermostat                                                                                                                                                                                                      | —                             |
|                                                                                                                                                       | Operation Display                 |                        |             |                                   | RUN : Green, TIMER : Yellow, HI POWER : Green, 3D AUTO : Green, ECONO : Blue                                                                                                                                                  |                               |
| Safety devices                                                                                                                                        |                                   |                        |             |                                   | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                               |
| Installation data                                                                                                                                     | Refrigerant piping size (O.D)     |                        |             | mm                                | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 12.7 (1/2")                                                                                                                                                                          |                               |
|                                                                                                                                                       | Connecting method                 |                        |             |                                   | Flare connecting                                                                                                                                                                                                              |                               |
|                                                                                                                                                       | Attached length of piping         |                        |             | m                                 | Liquid line : 0.55<br>Gas line : 0.49                                                                                                                                                                                         | —                             |
|                                                                                                                                                       | Insulation for piping             |                        |             |                                   | Necessary (Both sides), independent                                                                                                                                                                                           |                               |
|                                                                                                                                                       | Refrigerant line (one way) length |                        |             |                                   | Max. 30                                                                                                                                                                                                                       |                               |
| Vertical height difference between outdoor unit and indoor unit                                                                                       |                                   |                        |             | m                                 | Max. 20 (Outdoor unit is higher)<br>Max.20 (Outdoor unit is lower)                                                                                                                                                            |                               |
| Drain hose                                                                                                                                            |                                   |                        |             |                                   | Connectable (VP 16)                                                                                                                                                                                                           | —                             |
| Power cable                                                                                                                                           |                                   |                        |             |                                   | —                                                                                                                                                                                                                             |                               |
| Recommended breaker size                                                                                                                              |                                   |                        |             | A                                 | 16                                                                                                                                                                                                                            |                               |
| Connection wiring                                                                                                                                     |                                   | Size x Core number     |             |                                   | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |                               |
|                                                                                                                                                       |                                   | Connecting method      |             |                                   | Terminal block (Screw fixing type)                                                                                                                                                                                            |                               |
| Accessories (included)                                                                                                                                |                                   |                        |             |                                   | Mounting kit, Clean filter (Allergen clear filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |                               |
| Optional parts                                                                                                                                        |                                   |                        |             |                                   | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |                               |
| Note (1) The data are measured at the following conditions.                                                                                           |                                   |                        |             |                                   | The pipe length is 7.5m.                                                                                                                                                                                                      |                               |
| Operation                                                                                                                                             | Item                              | Indoor air temperature |             | Outdoor air temperature           |                                                                                                                                                                                                                               | Standards                     |
|                                                                                                                                                       |                                   | DB                     | WB          | DB                                | WB                                                                                                                                                                                                                            |                               |
|                                                                                                                                                       | Cooling                           | 27°C                   | 19°C        | 35°C                              | 24°C                                                                                                                                                                                                                          | ISO-T1, JIS C 9612            |
|                                                                                                                                                       | Heating                           | 20°C                   | —           | 7°C                               | 6°C                                                                                                                                                                                                                           |                               |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.                                                                       |                                   |                        |             |                                   |                                                                                                                                                                                                                               |                               |
| (3) The operation data are applied to the 220/230/240V districts respectively.                                                                        |                                   |                        |             |                                   |                                                                                                                                                                                                                               |                               |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.<br>(Purging is not required even for the short piping.) |                                   |                        |             |                                   |                                                                                                                                                                                                                               |                               |

## (2) Floor standing type (SRF)

Adapted to RoHS directive

| Item                                         |                                                                 |                    |                                  | Model                                                                                      | SRF25ZJX-S                                                                                                                                                                                                                    |                                |                                               |  |
|----------------------------------------------|-----------------------------------------------------------------|--------------------|----------------------------------|--------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|-----------------------------------------------|--|
|                                              |                                                                 |                    |                                  |                                                                                            | Indoor unit SRF25ZJX-S                                                                                                                                                                                                        |                                | Outdoor unit SRC25ZJX-S                       |  |
| Cooling capacity (1)                         |                                                                 |                    |                                  | W                                                                                          | 2500 (900 (Min.)～3200 (Max.))                                                                                                                                                                                                 |                                |                                               |  |
| Heating capacity (1)                         |                                                                 |                    |                                  | W                                                                                          | 3400 (900 (Min.)～4700 (Max.))                                                                                                                                                                                                 |                                |                                               |  |
| Power supply                                 |                                                                 |                    |                                  |                                                                                            | 1 Phase, 220～240 V, 50Hz                                                                                                                                                                                                      |                                |                                               |  |
| Operation data (1)                           | Power consumption                                               | Cooling            | kW                               | 0.521 (0.19～0.82)                                                                          |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              |                                                                 | Heating            |                                  | 0.723 (0.23～1.20)                                                                          |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Running current                                                 | Cooling            | A                                | 2.6 / 2.5 / 2.4 (220/ 230/ 240 V)                                                          |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              |                                                                 | Heating            |                                  | 3.6 / 3.4 / 3.3 (220/ 230/ 240 V)                                                          |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Inrush current                                                  |                    |                                  | 3.6 / 3.4 / 3.3 (220/ 230/ 240 V)                                                          |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | COP                                                             |                    | Cooling                          |                                                                                            | 4.80                                                                                                                                                                                                                          |                                |                                               |  |
|                                              |                                                                 |                    | Heating                          |                                                                                            | 4.70                                                                                                                                                                                                                          |                                |                                               |  |
|                                              | Noise level                                                     | Cooling            | Sound level                      | dB(A)                                                                                      | Hi : 40 Me : 32 Lo : 26                                                                                                                                                                                                       |                                | 47                                            |  |
|                                              |                                                                 |                    | Power level                      | dB                                                                                         | 51                                                                                                                                                                                                                            |                                | 60                                            |  |
|                                              |                                                                 | Heating            | Sound level                      | dB(A)                                                                                      | Hi : 40 Me : 35 Lo : 28                                                                                                                                                                                                       |                                | 47                                            |  |
| Power level                                  |                                                                 |                    | dB                               | 51                                                                                         |                                                                                                                                                                                                                               | 60                             |                                               |  |
| Exterior dimensions (Height x Width x Depth) |                                                                 |                    |                                  | mm                                                                                         | 600 x 860 x 238                                                                                                                                                                                                               |                                | 595 x 780 x 290                               |  |
| Exterior appearance ( Munsell color )        |                                                                 |                    |                                  |                                                                                            | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    |                                | Stucco white ( 4.2Y 7.5/1.1 ) near equivalent |  |
| Net weight                                   |                                                                 |                    |                                  | kg                                                                                         | 18                                                                                                                                                                                                                            |                                | 38                                            |  |
| Refrigerant equipment                        | Compressor type & Q'ty                                          |                    |                                  | —                                                                                          |                                                                                                                                                                                                                               | RM-B5077MDE1 (Rotary type) x 1 |                                               |  |
|                                              | Motor (Starting method)                                         |                    | kW                               | —                                                                                          |                                                                                                                                                                                                                               | 0.75 (Line starting)           |                                               |  |
|                                              | Refrigerant oil                                                 |                    | ℓ                                | 0.35 (DIAMOND FREEZE MA68)                                                                 |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Refrigerant (3)                                                 |                    | kg                               | R410A 1.2 (Pre-Charged up to the piping length of 15m)                                     |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Heat exchanger                                                  |                    |                                  | Louver fins & inner grooved tubing                                                         |                                                                                                                                                                                                                               | M fins & inner grooved tubing  |                                               |  |
|                                              | Refrigerant control                                             |                    |                                  | Capillary tubes + Electronic expansion valve                                               |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Deice control                                                   |                    |                                  | Microcomputer control                                                                      |                                                                                                                                                                                                                               |                                |                                               |  |
| Air handling equipment                       | Fan type & Q'ty                                                 |                    |                                  | Turbo fan x 1                                                                              |                                                                                                                                                                                                                               | Propeller fan x 1              |                                               |  |
|                                              | Motor                                                           |                    | W                                | 40                                                                                         |                                                                                                                                                                                                                               | 24                             |                                               |  |
|                                              | Air flow                                                        | Cooling            | CMM                              | Hi : 9.0 Me : 7.6 Lo : 5.8                                                                 |                                                                                                                                                                                                                               | 29.5                           |                                               |  |
|                                              |                                                                 | Heating            |                                  | Hi : 10.5 Me : 8.2 Lo : 6.6                                                                |                                                                                                                                                                                                                               | 27.0                           |                                               |  |
|                                              | Fresh air intake                                                |                    |                                  | Impossible                                                                                 |                                                                                                                                                                                                                               | —                              |                                               |  |
| Air filter, Quality / Quantity               |                                                                 |                    | Polypropylene net (washable) x 1 |                                                                                            | —                                                                                                                                                                                                                             |                                |                                               |  |
| Shock & vibration absorber                   |                                                                 |                    |                                  |                                                                                            | —                                                                                                                                                                                                                             |                                | Cushion rubber (for compressor)               |  |
| Electric heater                              |                                                                 |                    |                                  |                                                                                            | —                                                                                                                                                                                                                             |                                | —                                             |  |
| Operation control                            | Operation switch                                                |                    |                                  | Wireless-Remote control                                                                    |                                                                                                                                                                                                                               | —                              |                                               |  |
|                                              | Room temperature control                                        |                    |                                  | Microcomputer thermostat                                                                   |                                                                                                                                                                                                                               | —                              |                                               |  |
|                                              | Operation Display                                               |                    |                                  | RUN : Green, TIMER : Yellow, HI POWER : Green, AIR OUTLET SELECTION : Green, ECONO : Green |                                                                                                                                                                                                                               |                                |                                               |  |
| Safety devices                               |                                                                 |                    |                                  |                                                                                            | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                                |                                               |  |
| Installation data                            | Refrigerant piping size (O.D)                                   |                    | mm                               | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 9.52 (3/8")                                       |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Connecting method                                               |                    |                                  | Flare connecting                                                                           |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Attached length of piping                                       |                    | m                                | —                                                                                          |                                                                                                                                                                                                                               | —                              |                                               |  |
|                                              | Insulation for piping                                           |                    |                                  | Necessary (Both sides), independent                                                        |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Refrigerant line (one way) length                               |                    | m                                | Max. 15                                                                                    |                                                                                                                                                                                                                               |                                |                                               |  |
|                                              | Vertical height difference between outdoor unit and indoor unit |                    |                                  | Max. 10 (Outdoor unit is higher)<br>Max. 10 (Outdoor unit is lower)                        |                                                                                                                                                                                                                               |                                |                                               |  |
| Drain hose                                   |                                                                 |                    |                                  |                                                                                            | Connectable (VP16)                                                                                                                                                                                                            |                                | —                                             |  |
| Power cable                                  |                                                                 |                    |                                  |                                                                                            | —                                                                                                                                                                                                                             |                                |                                               |  |
| Recommended breaker size                     |                                                                 |                    |                                  | A                                                                                          | 16                                                                                                                                                                                                                            |                                |                                               |  |
| Connection wiring                            |                                                                 | Size x Core number |                                  |                                                                                            | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |                                |                                               |  |
|                                              |                                                                 | Connecting method  |                                  |                                                                                            | Terminal block (Screw fixing type)                                                                                                                                                                                            |                                |                                               |  |
| Accessories (included)                       |                                                                 |                    |                                  |                                                                                            | Mounting kit, Clean filter (Natural enzyme filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |                                |                                               |  |
| Optional parts                               |                                                                 |                    |                                  |                                                                                            | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |                                |                                               |  |

Note (1) The data are measured at the following conditions.

The pipe length is 7.5m.

| Operation | Indoor air temperature |      | Outdoor air temperature |      | Standards          |
|-----------|------------------------|------|-------------------------|------|--------------------|
|           | DB                     | WB   | DB                      | WB   |                    |
| Cooling   | 27°C                   | 19°C | 35°C                    | 24°C | ISO-T1, JIS C 9612 |
| Heating   | 20°C                   | —    | 7°C                     | 6°C  |                    |

(2) This air-conditioner is manufactured and tested in conformity with the ISO.

(3) The operation data are applied to the 220/230/240V districts respectively.

(4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.

(Purging is not required even for the short piping.)

Adapted to RoHS directive

| Item                                                                                                                                                  |                                                                 |                        |             | Model                                                                                      | SRF35ZJX-S                                                                                                                                                                                                                    |                                               |                                 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|------------------------|-------------|--------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|---------------------------------|
|                                                                                                                                                       |                                                                 |                        |             |                                                                                            | Indoor unit SRF35ZJX-S                                                                                                                                                                                                        | Outdoor unit SRC35ZJX-S                       |                                 |
| Cooling capacity (1)                                                                                                                                  |                                                                 |                        |             | W                                                                                          | 3500 (900 (Min.) ~ 4100 (Max.))                                                                                                                                                                                               |                                               |                                 |
| Heating capacity (1)                                                                                                                                  |                                                                 |                        |             | W                                                                                          | 4500 (900 (Min.) ~ 5100 (Max.))                                                                                                                                                                                               |                                               |                                 |
| Power supply                                                                                                                                          |                                                                 |                        |             |                                                                                            | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                    |                                               |                                 |
| Operation data (1)                                                                                                                                    | Power consumption                                               | Cooling                | kW          | 0.890 (0.19 ~ 1.26)                                                                        |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       |                                                                 | Heating                |             | 1.124 (0.23 ~ 1.43)                                                                        |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Running current                                                 | Cooling                | A           | 4.1 / 3.9 / 3.7 (220/ 230/ 240 V)                                                          |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       |                                                                 | Heating                |             | 5.2 / 4.9 / 4.7 (220/ 230/ 240 V)                                                          |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Inrush current                                                  |                        |             | 5.2 / 4.9 / 4.7 (220/ 230/ 240 V)                                                          |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | COP                                                             | Cooling                |             | 3.93                                                                                       |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       |                                                                 | Heating                |             | 4.00                                                                                       |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Noise level                                                     | Cooling                | Sound level | dB(A)                                                                                      | Hi : 41 Me : 34 Lo : 28                                                                                                                                                                                                       | 50                                            |                                 |
|                                                                                                                                                       |                                                                 |                        | Power level | dB                                                                                         | 52                                                                                                                                                                                                                            | 63                                            |                                 |
|                                                                                                                                                       |                                                                 | Heating                | Sound level | dB(A)                                                                                      | Hi : 41 Me : 36 Lo : 31                                                                                                                                                                                                       | 50                                            |                                 |
| Power level                                                                                                                                           |                                                                 |                        | dB          | 52                                                                                         | 62                                                                                                                                                                                                                            |                                               |                                 |
| Exterior dimensions (Height x Width x Depth)                                                                                                          |                                                                 |                        |             | mm                                                                                         | 600 x 860 x 238                                                                                                                                                                                                               | 595 x 780 x 290                               |                                 |
| Exterior appearance ( Munsell color )                                                                                                                 |                                                                 |                        |             |                                                                                            | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    | Stucco white ( 4.2Y 7.5/1.1 ) near equivalent |                                 |
| Net weight                                                                                                                                            |                                                                 |                        |             | kg                                                                                         | 19                                                                                                                                                                                                                            | 38                                            |                                 |
| Refrigerant equipment                                                                                                                                 | Compressor type & Q'ty                                          |                        |             | —                                                                                          |                                                                                                                                                                                                                               | RM-B5077MDE1 (Rotary type) x 1                |                                 |
|                                                                                                                                                       | Motor (Starting method)                                         |                        | kW          | —                                                                                          |                                                                                                                                                                                                                               | 0.90 (Line starting)                          |                                 |
|                                                                                                                                                       | Refrigerant oil                                                 |                        | ℓ           | 0.35 (DIAMOND FREEZE MA68)                                                                 |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Refrigerant (3)                                                 |                        | kg          | R410A 1.2 (Pre-Charged up to the piping length of 15m)                                     |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Heat exchanger                                                  |                        |             | Louver fins & inner grooved tubing                                                         | M fins & inner grooved tubing                                                                                                                                                                                                 |                                               |                                 |
|                                                                                                                                                       | Refrigerant control                                             |                        |             | Capillary tubes + Electronic expansion valve                                               |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Deice control                                                   |                        |             | Microcomputer control                                                                      |                                                                                                                                                                                                                               |                                               |                                 |
| Air handling equipment                                                                                                                                | Fan type & Q'ty                                                 |                        |             | Turbo fan x 1                                                                              |                                                                                                                                                                                                                               | Propeller fan x 1                             |                                 |
|                                                                                                                                                       | Motor                                                           |                        | W           | 40                                                                                         |                                                                                                                                                                                                                               | 24                                            |                                 |
|                                                                                                                                                       | Air flow                                                        | Cooling                | CMM         | Hi : 9.2 Me : 7.8 Lo : 6.4                                                                 |                                                                                                                                                                                                                               | 32.5                                          |                                 |
|                                                                                                                                                       |                                                                 | Heating                |             | Hi : 10.7 Me : 8.3 Lo : 7.4                                                                |                                                                                                                                                                                                                               | 29.5                                          |                                 |
|                                                                                                                                                       | Fresh air intake                                                |                        |             | Impossible                                                                                 |                                                                                                                                                                                                                               | —                                             |                                 |
|                                                                                                                                                       | Air filter, Quality / Quantity                                  |                        |             | Polypropylene net (washable) x 1                                                           |                                                                                                                                                                                                                               | —                                             |                                 |
| Shock & vibration absorber                                                                                                                            |                                                                 |                        |             |                                                                                            | —                                                                                                                                                                                                                             |                                               | Cushion rubber (for compressor) |
| Electric heater                                                                                                                                       |                                                                 |                        |             |                                                                                            | —                                                                                                                                                                                                                             |                                               | —                               |
| Operation control                                                                                                                                     | Operation switch                                                |                        |             | Wireless-Remote control                                                                    |                                                                                                                                                                                                                               | —                                             |                                 |
|                                                                                                                                                       | Room temperature control                                        |                        |             | Microcomputer thermostat                                                                   |                                                                                                                                                                                                                               | —                                             |                                 |
|                                                                                                                                                       | Operation Display                                               |                        |             | RUN : Green, TIMER : Yellow, HI POWER : Green, AIR OUTLET SELECTION : Green, ECONO : Green |                                                                                                                                                                                                                               |                                               |                                 |
| Safety devices                                                                                                                                        |                                                                 |                        |             |                                                                                            | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                                               |                                 |
| Installation data                                                                                                                                     | Refrigerant piping size (O.D)                                   |                        | mm          | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 9.52 (3/8")                                       |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Connecting method                                               |                        |             | Flare connecting                                                                           |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Attached length of piping                                       |                        | m           | —                                                                                          |                                                                                                                                                                                                                               | —                                             |                                 |
|                                                                                                                                                       | Insulation for piping                                           |                        |             | Necessary (Both sides), independent                                                        |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Refrigerant line (one way) length                               |                        | m           | Max. 15                                                                                    |                                                                                                                                                                                                                               |                                               |                                 |
|                                                                                                                                                       | Vertical height difference between outdoor unit and indoor unit |                        |             | Max. 10 (Outdoor unit is higher)<br>Max.10 (Outdoor unit is lower)                         |                                                                                                                                                                                                                               |                                               |                                 |
| Drain hose                                                                                                                                            |                                                                 |                        |             |                                                                                            | Connectable (VP16)                                                                                                                                                                                                            | —                                             |                                 |
| Power cable                                                                                                                                           |                                                                 |                        |             |                                                                                            | —                                                                                                                                                                                                                             |                                               |                                 |
| Recommended breaker size                                                                                                                              |                                                                 |                        |             | A                                                                                          | 16                                                                                                                                                                                                                            |                                               |                                 |
| Connection wiring                                                                                                                                     |                                                                 | Size x Core number     |             |                                                                                            | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |                                               |                                 |
|                                                                                                                                                       |                                                                 | Connecting method      |             |                                                                                            | Terminal block (Screw fixing type)                                                                                                                                                                                            |                                               |                                 |
| Accessories (included)                                                                                                                                |                                                                 |                        |             |                                                                                            | Mounting kit, Clean filter (Natural enzyme filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |                                               |                                 |
| Optional parts                                                                                                                                        |                                                                 |                        |             |                                                                                            | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |                                               |                                 |
| Note (1) The data are measured at the following conditions.                                                                                           |                                                                 |                        |             |                                                                                            | The pipe length is 7.5m.                                                                                                                                                                                                      |                                               |                                 |
| Operation                                                                                                                                             | Item                                                            | Indoor air temperature |             | Outdoor air temperature                                                                    |                                                                                                                                                                                                                               | Standards                                     |                                 |
|                                                                                                                                                       |                                                                 | DB                     | WB          | DB                                                                                         | WB                                                                                                                                                                                                                            |                                               |                                 |
|                                                                                                                                                       | Cooling                                                         | 27°C                   | 19°C        | 35°C                                                                                       | 24°C                                                                                                                                                                                                                          | ISO-T1, JIS C 9612                            |                                 |
|                                                                                                                                                       | Heating                                                         | 20°C                   | —           | 7°C                                                                                        | 6°C                                                                                                                                                                                                                           |                                               |                                 |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.                                                                       |                                                                 |                        |             |                                                                                            |                                                                                                                                                                                                                               |                                               |                                 |
| (3) The operation data are applied to the 220/230/240V districts respectively.                                                                        |                                                                 |                        |             |                                                                                            |                                                                                                                                                                                                                               |                                               |                                 |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.<br>(Purging is not required even for the short piping.) |                                                                 |                        |             |                                                                                            |                                                                                                                                                                                                                               |                                               |                                 |

Adapted to RoHS directive

| Item                                                                                                                                                  |                                   |                        |             | Model                                                               | SRF50ZJX-S                                                                                                                                                                                                                    |                    |                                               |  |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|------------------------|-------------|---------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-----------------------------------------------|--|--|
|                                                                                                                                                       |                                   |                        |             |                                                                     | Indoor unit SRF50ZJX-S                                                                                                                                                                                                        |                    | Outdoor unit SRC50ZIX-S                       |  |  |
| Cooling capacity (1)                                                                                                                                  |                                   |                        |             | W                                                                   | 5000 (700 (Min.)～5500 (Max.))                                                                                                                                                                                                 |                    |                                               |  |  |
| Heating capacity (1)                                                                                                                                  |                                   |                        |             | W                                                                   | 6000 (700 (Min.)～7000 (Max.))                                                                                                                                                                                                 |                    |                                               |  |  |
| Power supply                                                                                                                                          |                                   |                        |             |                                                                     | 1 Phase, 220～240 V, 50Hz                                                                                                                                                                                                      |                    |                                               |  |  |
| Operation data (1)                                                                                                                                    | Power consumption                 | Cooling                |             | kW                                                                  | 1.390 (0.2～1.80)                                                                                                                                                                                                              |                    |                                               |  |  |
|                                                                                                                                                       |                                   | Heating                |             |                                                                     | 1.540 (0.2～2.25)                                                                                                                                                                                                              |                    |                                               |  |  |
|                                                                                                                                                       | Running current                   | Cooling                |             | A                                                                   | 6.4 / 6.1 / 5.8 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |  |
|                                                                                                                                                       |                                   | Heating                |             |                                                                     | 7.1 / 6.8 / 6.5 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |  |
|                                                                                                                                                       | Inrush current                    |                        |             |                                                                     | 7.1 / 6.8 / 6.5 (220/ 230/ 240 V)                                                                                                                                                                                             |                    |                                               |  |  |
|                                                                                                                                                       | COP                               |                        | Cooling     |                                                                     |                                                                                                                                                                                                                               | 3.60               |                                               |  |  |
|                                                                                                                                                       |                                   |                        | Heating     |                                                                     |                                                                                                                                                                                                                               | 3.90               |                                               |  |  |
|                                                                                                                                                       | Noise level                       | Cooling                | Sound level | dB(A)                                                               | Hi : 47 Me : 39 Lo : 30                                                                                                                                                                                                       |                    | 48                                            |  |  |
|                                                                                                                                                       |                                   |                        | Power level | dB                                                                  | 58                                                                                                                                                                                                                            |                    | 62                                            |  |  |
|                                                                                                                                                       |                                   | Heating                | Sound level | dB(A)                                                               | Hi : 47 Me : 39 Lo : 32                                                                                                                                                                                                       |                    | 48                                            |  |  |
| Power level                                                                                                                                           |                                   |                        | dB          | 58                                                                  |                                                                                                                                                                                                                               | 62                 |                                               |  |  |
| Exterior dimensions (Height x Width x Depth)                                                                                                          |                                   |                        |             | mm                                                                  | 600 x 860 x 238                                                                                                                                                                                                               |                    | 640 x 800 x 290                               |  |  |
| Exterior appearance (Munsell color)                                                                                                                   |                                   |                        |             |                                                                     | Fine snow ( 8.0Y 9.3/0.1 ) near equivalent                                                                                                                                                                                    |                    | Stucco white ( 4.2Y 7.5/1.1 ) near equivalent |  |  |
| Net weight                                                                                                                                            |                                   |                        |             | kg                                                                  | 19                                                                                                                                                                                                                            |                    | 43                                            |  |  |
| Refrigerant equipment                                                                                                                                 | Compressor type & Q'ty            |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | 5CS130XGB04 (Scroll type) x 1                 |  |  |
|                                                                                                                                                       | Motor (Starting method)           |                        |             | kW                                                                  | —                                                                                                                                                                                                                             |                    | 0.9 (Line starting)                           |  |  |
|                                                                                                                                                       | Refrigerant oil                   |                        |             | ℓ                                                                   | 0.48 (RB68A or Freol Alpha 68M)                                                                                                                                                                                               |                    |                                               |  |  |
|                                                                                                                                                       | Refrigerant (3)                   |                        |             | kg                                                                  | R410A 1.4 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                        |                    |                                               |  |  |
|                                                                                                                                                       | Heat exchanger                    |                        |             |                                                                     | Louver fins & inner grooved tubing                                                                                                                                                                                            |                    | M fins & inner grooved tubing                 |  |  |
|                                                                                                                                                       | Refrigerant control               |                        |             |                                                                     | Capillary tubes + Electronic expansion valve                                                                                                                                                                                  |                    |                                               |  |  |
| Deice control                                                                                                                                         |                                   |                        |             |                                                                     | Microcomputer control                                                                                                                                                                                                         |                    |                                               |  |  |
| Air handling equipment                                                                                                                                | Fan type & Q'ty                   |                        |             |                                                                     | Turbo fan x 1                                                                                                                                                                                                                 |                    | Propeller fan x 1                             |  |  |
|                                                                                                                                                       | Motor                             |                        |             | W                                                                   | 40                                                                                                                                                                                                                            |                    | 34                                            |  |  |
|                                                                                                                                                       | Air flow                          | Cooling                | CMM         | Hi : 11.5 Me : 9.6 Lo : 6.6                                         |                                                                                                                                                                                                                               | 36.0               |                                               |  |  |
|                                                                                                                                                       |                                   | Heating                |             | Hi : 12.0 Me : 10.0 Lo : 7.6                                        |                                                                                                                                                                                                                               | 33.0               |                                               |  |  |
|                                                                                                                                                       | Fresh air intake                  |                        |             |                                                                     | Impossible                                                                                                                                                                                                                    |                    | —                                             |  |  |
| Air filter, Quality / Quantity                                                                                                                        |                                   |                        |             |                                                                     | Polypropylene net (washable) x 1                                                                                                                                                                                              |                    | —                                             |  |  |
| Shock & vibration absorber                                                                                                                            |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | Cushion rubber (for compressor)               |  |  |
| Electric heater                                                                                                                                       |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    | —                                             |  |  |
| Operation control                                                                                                                                     | Operation switch                  |                        |             |                                                                     | Wireless-Remote control                                                                                                                                                                                                       |                    | —                                             |  |  |
|                                                                                                                                                       | Room temperature control          |                        |             |                                                                     | Microcomputer thermostat                                                                                                                                                                                                      |                    | —                                             |  |  |
|                                                                                                                                                       | Operation Display                 |                        |             |                                                                     | RUN : Green, TIMER : Yellow, HI POWER : Green, AIR OUTLET SELECTION : Green, ECONO : Green                                                                                                                                    |                    |                                               |  |  |
| Safety devices                                                                                                                                        |                                   |                        |             |                                                                     | Compressor overheat protection, Overcurrent protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                    |                                               |  |  |
| Installation data                                                                                                                                     | Refrigerant piping size (O.D)     |                        |             | mm                                                                  | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 12.7 (1/2")                                                                                                                                                                          |                    |                                               |  |  |
|                                                                                                                                                       | Connecting method                 |                        |             |                                                                     | Flare connecting                                                                                                                                                                                                              |                    |                                               |  |  |
|                                                                                                                                                       | Attached length of piping         |                        |             | m                                                                   | —                                                                                                                                                                                                                             |                    | —                                             |  |  |
|                                                                                                                                                       | Insulation for piping             |                        |             |                                                                     | Necessary (Both sides), independent                                                                                                                                                                                           |                    |                                               |  |  |
|                                                                                                                                                       | Refrigerant line (one way) length |                        |             |                                                                     | Max. 30                                                                                                                                                                                                                       |                    |                                               |  |  |
| Vertical height difference between outdoor unit and indoor unit                                                                                       |                                   |                        | m           | Max. 20 (Outdoor unit is higher)<br>Max. 20 (Outdoor unit is lower) |                                                                                                                                                                                                                               |                    |                                               |  |  |
| Drain hose                                                                                                                                            |                                   |                        |             |                                                                     | Connectable (VP16)                                                                                                                                                                                                            |                    | —                                             |  |  |
| Power cable                                                                                                                                           |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                             |                    |                                               |  |  |
| Recommended breaker size                                                                                                                              |                                   |                        |             | A                                                                   | 16                                                                                                                                                                                                                            |                    |                                               |  |  |
| Connection wiring                                                                                                                                     |                                   | Size x Core number     |             |                                                                     | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                          |                    |                                               |  |  |
|                                                                                                                                                       |                                   | Connecting method      |             |                                                                     | Terminal block (Screw fixing type)                                                                                                                                                                                            |                    |                                               |  |  |
| Accessories (included)                                                                                                                                |                                   |                        |             |                                                                     | Mounting kit, Clean filter (Natural enzyme filter x 1, Photocatalytic washable deodorizing filter x 1)                                                                                                                        |                    |                                               |  |  |
| Optional parts                                                                                                                                        |                                   |                        |             |                                                                     | Interface kit (SC-BIKN-E)                                                                                                                                                                                                     |                    |                                               |  |  |
| Note (1) The data are measured at the following conditions.                                                                                           |                                   |                        |             |                                                                     | The pipe length is 7.5m.                                                                                                                                                                                                      |                    |                                               |  |  |
| Operation                                                                                                                                             | Item                              | Indoor air temperature |             | Outdoor air temperature                                             |                                                                                                                                                                                                                               | Standards          |                                               |  |  |
|                                                                                                                                                       |                                   | DB                     | WB          | DB                                                                  | WB                                                                                                                                                                                                                            |                    |                                               |  |  |
|                                                                                                                                                       | Cooling                           | 27°C                   | 19°C        | 35°C                                                                | 24°C                                                                                                                                                                                                                          | ISO-T1, JIS C 9612 |                                               |  |  |
|                                                                                                                                                       | Heating                           | 20°C                   | —           | 7°C                                                                 | 6°C                                                                                                                                                                                                                           |                    |                                               |  |  |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.                                                                       |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |  |
| (3) The operation data are applied to the 220/230/240V districts respectively.                                                                        |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |  |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.<br>(Purging is not required even for the short piping.) |                                   |                        |             |                                                                     |                                                                                                                                                                                                                               |                    |                                               |  |  |

RWB000Z053A

## (3) Ceiling concealed type (SRR)

Adapted to RoHS directive

| Item                                         |                                                                 |                    |             | Model                             | SRR25ZJ-S                                                                                                                                                                                                                                             |                               |
|----------------------------------------------|-----------------------------------------------------------------|--------------------|-------------|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|
|                                              |                                                                 |                    |             |                                   | Indoor unit SRR25ZJ-S                                                                                                                                                                                                                                 |                               |
| Cooling capacity (1)                         |                                                                 |                    |             | W                                 | 2500 ( 900 (Min.) ~ 3200 (Max.))                                                                                                                                                                                                                      |                               |
| Heating capacity (1)                         |                                                                 |                    |             | W                                 | 3400 ( 900 (Min.) ~ 4700 (Max.))                                                                                                                                                                                                                      |                               |
| Power supply                                 |                                                                 |                    |             |                                   | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                                            |                               |
| Operation data (1)                           | Power consumption                                               | Cooling            | kW          | 0.580 ( 0.19 ~ 0.82 )             |                                                                                                                                                                                                                                                       |                               |
|                                              |                                                                 | Heating            |             | 0.750 ( 0.23 ~ 1.20 )             |                                                                                                                                                                                                                                                       |                               |
|                                              | Running current                                                 | Cooling            | A           | 2.9 / 2.8 / 2.7 (220/ 230/ 240 V) |                                                                                                                                                                                                                                                       |                               |
|                                              |                                                                 | Heating            |             | 3.7 / 3.6 / 3.4 (220/ 230/ 240 V) |                                                                                                                                                                                                                                                       |                               |
|                                              | Inrush current                                                  |                    |             | 3.7 / 3.6 / 3.4 (220/ 230/ 240 V) |                                                                                                                                                                                                                                                       |                               |
|                                              | COP                                                             | Cooling            |             | 4.31                              |                                                                                                                                                                                                                                                       |                               |
|                                              |                                                                 | Heating            |             | 4.53                              |                                                                                                                                                                                                                                                       |                               |
|                                              | Noise level                                                     | Cooling            | Sound level | dB(A)                             | Hi : 40 Me : 35 Lo : 29                                                                                                                                                                                                                               | 47                            |
|                                              |                                                                 |                    | Power level | dB                                | 54 60                                                                                                                                                                                                                                                 |                               |
|                                              | Noise level                                                     | Heating            | Sound level | dB(A)                             | Hi: 41 Me: 38 Lo: 31                                                                                                                                                                                                                                  | 47                            |
| Power level                                  |                                                                 |                    | dB          | 55 60                             |                                                                                                                                                                                                                                                       |                               |
| Exterior dimensions (Height x Width x Depth) |                                                                 |                    |             | mm                                | 230 x 740 x 455 595 x 780 x 290                                                                                                                                                                                                                       |                               |
| Exterior appearance (Munsell color)          |                                                                 |                    |             |                                   | — Stucco white ( 4.2Y 7.5/1.1 ) near equivalent                                                                                                                                                                                                       |                               |
| Net weight                                   |                                                                 |                    |             | kg                                | 22 38                                                                                                                                                                                                                                                 |                               |
| Refrigerant equipment                        | Compressor type & Q'ty                                          |                    |             |                                   | — RM-B5077MDE1 (Rotary type) x 1                                                                                                                                                                                                                      |                               |
|                                              | Motor (Starting method)                                         |                    |             | kW                                | — 0.75 (Line starting)                                                                                                                                                                                                                                |                               |
|                                              | Refrigerant oil                                                 |                    |             | ℓ                                 | 0.35 (DIAMOND FREEZE MA68)                                                                                                                                                                                                                            |                               |
|                                              | Refrigerant (3)                                                 |                    |             | kg                                | R410A 1.2 ( Pre-Charged up to the piping length of 15m )                                                                                                                                                                                              |                               |
|                                              | Heat exchanger                                                  |                    |             |                                   | Louver fins & inner grooved tubing                                                                                                                                                                                                                    | M fins & inner grooved tubing |
|                                              | Refrigerant control                                             |                    |             |                                   | Capillary tubes + Electronic expansion valve                                                                                                                                                                                                          |                               |
|                                              | Deice control                                                   |                    |             |                                   | Microcomputer control                                                                                                                                                                                                                                 |                               |
| Air handling equipment                       | Fan type & Q'ty                                                 |                    |             |                                   | Centrifugal fan x 2                                                                                                                                                                                                                                   | Propeller fan x 1             |
|                                              | Motor                                                           |                    |             | W                                 | 51                                                                                                                                                                                                                                                    | 24                            |
|                                              | Air flow                                                        | Cooling            | CMM         | Hi : 8.5 Me : 7.0 Lo : 5.0 29.5   |                                                                                                                                                                                                                                                       |                               |
|                                              |                                                                 | Heating            |             | Hi : 10.0 Me : 9.0 Lo : 6.5 27.0  |                                                                                                                                                                                                                                                       |                               |
|                                              | Fresh air intake                                                |                    |             |                                   | Not possible —                                                                                                                                                                                                                                        |                               |
| Air filter, Quality / Quantity               |                                                                 |                    |             |                                   | Polypropylene net x 1 —                                                                                                                                                                                                                               |                               |
| Shock & vibration absorber                   |                                                                 |                    |             |                                   | — Cushion rubber (for compressor)                                                                                                                                                                                                                     |                               |
| Electric heater                              |                                                                 |                    |             |                                   | — —                                                                                                                                                                                                                                                   |                               |
| Operation control                            | Operation switch                                                |                    |             |                                   | Wireless-Remote control                                                                                                                                                                                                                               | —                             |
|                                              | Room temperature control                                        |                    |             |                                   | Microcomputer thermostat                                                                                                                                                                                                                              | —                             |
|                                              | Operation Display                                               |                    |             |                                   | RUN : Green, TIMER : Yellow, HI POWER : Green, ECONO : Green                                                                                                                                                                                          |                               |
| Safety devices                               |                                                                 |                    |             |                                   | Compressor overheat protection, Overcurrent protection, Drain error protection Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection( High pressure control ), Cooling overload protection |                               |
| Installation data                            | Refrigerant piping size (O.D)                                   |                    |             | mm                                | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 9.52 (3/8")                                                                                                                                                                                                  |                               |
|                                              | Connecting method                                               |                    |             |                                   | Flare connecting                                                                                                                                                                                                                                      |                               |
|                                              | Attached length of piping                                       |                    |             | m                                 | — —                                                                                                                                                                                                                                                   |                               |
|                                              | Insulation for piping                                           |                    |             |                                   | Necessary (Both sides), independent                                                                                                                                                                                                                   |                               |
|                                              | Refrigerant line (one way) length                               |                    |             | m                                 | Max. 15                                                                                                                                                                                                                                               |                               |
|                                              | Vertical height difference between outdoor unit and indoor unit |                    |             |                                   | Max. 10 (Outdoor unit is higher) Max. 10 (Outdoor unit is lower)                                                                                                                                                                                      |                               |
| Drain hose                                   |                                                                 |                    |             |                                   | Connectable (VP16)                                                                                                                                                                                                                                    | —                             |
| Power cable                                  |                                                                 |                    |             |                                   | —                                                                                                                                                                                                                                                     |                               |
| Recommended breaker size                     |                                                                 |                    |             | A                                 | 16                                                                                                                                                                                                                                                    |                               |
| Connection wiring                            |                                                                 | Size x Core number |             |                                   | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                                                  |                               |
|                                              |                                                                 | Connecting method  |             |                                   | Terminal block (Screw fixing type)                                                                                                                                                                                                                    |                               |
| Accessories (included)                       |                                                                 |                    |             |                                   | Mounting kit                                                                                                                                                                                                                                          |                               |
| Optional parts                               |                                                                 |                    |             |                                   | Wired remote control, Interface kit (SC-BIKN-E)                                                                                                                                                                                                       |                               |

Note (1) The data are measured at the following conditions.

The pipe length is 7.5m.

| Operation | Indoor air temperature |      | Outdoor air temperature |      | Standards          |
|-----------|------------------------|------|-------------------------|------|--------------------|
|           | DB                     | WB   | DB                      | WB   |                    |
| Cooling   | 27°C                   | 19°C | 35°C                    | 24°C | ISO-T1, JIS C 9612 |
| Heating   | 20°C                   | —    | 7°C                     | 6°C  |                    |

(2) This air-conditioner is manufactured and tested in conformity with the ISO.

(3) The operation data are applied to the 220/230/240V districts respectively.

(4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.

(Purging is not required even for the short piping.)

RWA000Z231 



Adapted to RoHS directive

| Item                                                                                                                                                  |                                   |                        |             | Model                                                               | SRR35ZJ-S                                                                                                                                                                                                                                             |                                             |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|------------------------|-------------|---------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|
|                                                                                                                                                       |                                   |                        |             |                                                                     | Indoor unit SRR35ZJ-S                                                                                                                                                                                                                                 | Outdoor unit SRC35ZJX-S                     |
| Cooling capacity (1)                                                                                                                                  |                                   |                        |             | W                                                                   | 3500 ( 900 (Min.) ~ 4100 (Max.))                                                                                                                                                                                                                      |                                             |
| Heating capacity (1)                                                                                                                                  |                                   |                        |             | W                                                                   | 4200 ( 900 (Min.) ~ 5100 (Max.))                                                                                                                                                                                                                      |                                             |
| Power supply                                                                                                                                          |                                   |                        |             |                                                                     | 1 Phase, 220 ~ 240 V, 50Hz                                                                                                                                                                                                                            |                                             |
| Operation data (1)                                                                                                                                    | Power consumption                 | Cooling                | kW          | 1.080 ( 0.19 ~ 1.26 )                                               |                                                                                                                                                                                                                                                       |                                             |
|                                                                                                                                                       |                                   | Heating                |             | 1.100 ( 0.23 ~ 1.43 )                                               |                                                                                                                                                                                                                                                       |                                             |
|                                                                                                                                                       | Running current                   | Cooling                | A           | 5.0 / 4.7 / 4.5 (220/ 230/ 240 V)                                   |                                                                                                                                                                                                                                                       |                                             |
|                                                                                                                                                       |                                   | Heating                |             | 5.1 / 4.8 / 4.6 (220/ 230/ 240 V)                                   |                                                                                                                                                                                                                                                       |                                             |
|                                                                                                                                                       | Inrush current                    |                        |             | 5.1 / 4.8 / 4.6 (220/ 230/ 240 V)                                   |                                                                                                                                                                                                                                                       |                                             |
|                                                                                                                                                       | COP                               | Cooling                |             | 3.24                                                                |                                                                                                                                                                                                                                                       |                                             |
|                                                                                                                                                       |                                   | Heating                |             | 3.82                                                                |                                                                                                                                                                                                                                                       |                                             |
|                                                                                                                                                       | Noise level                       | Cooling                | Sound level | dB(A)                                                               | Hi: 42 Me : 37 Lo: 30                                                                                                                                                                                                                                 | 50                                          |
|                                                                                                                                                       |                                   |                        | Power level | dB                                                                  | 56                                                                                                                                                                                                                                                    | 62                                          |
|                                                                                                                                                       | Noise level                       | Heating                | Sound level | dB(A)                                                               | Hi : 43 Me : 40 Lo : 32                                                                                                                                                                                                                               | 50                                          |
| Power level                                                                                                                                           |                                   |                        | dB          | 57                                                                  | 62                                                                                                                                                                                                                                                    |                                             |
| Exterior dimensions (Height x Width x Depth)                                                                                                          |                                   |                        |             | mm                                                                  | 230 x 740 x 455                                                                                                                                                                                                                                       | 595 x 780 x 290                             |
| Exterior appearance (Munsell color)                                                                                                                   |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                                                     | Stucco white (4.2Y 7.5/1.1) near equivalent |
| Net weight                                                                                                                                            |                                   |                        |             | kg                                                                  | 22                                                                                                                                                                                                                                                    | 38                                          |
| Refrigerant equipment                                                                                                                                 | Compressor type & Q'ty            |                        |             |                                                                     | —                                                                                                                                                                                                                                                     | RM-B5077MDE1 (Rotary type) x 1              |
|                                                                                                                                                       | Motor (Starting method)           |                        |             | kW                                                                  | —                                                                                                                                                                                                                                                     | 0.75 ( Line starting )                      |
|                                                                                                                                                       | Refrigerant oil                   |                        |             | ℓ                                                                   | 0.35 (DIAMOND FREEZE MA68)                                                                                                                                                                                                                            |                                             |
|                                                                                                                                                       | Refrigerant (3)                   |                        |             | kg                                                                  | R410A 1.2 (Pre-Charged up to the piping length of 15m)                                                                                                                                                                                                |                                             |
|                                                                                                                                                       | Heat exchanger                    |                        |             |                                                                     | Louver fins & inner grooved tubing                                                                                                                                                                                                                    | M fins & inner grooved tubing               |
|                                                                                                                                                       | Refrigerant control               |                        |             |                                                                     | Capillary tubes + Electronic expansion valve                                                                                                                                                                                                          |                                             |
| Deice control                                                                                                                                         |                                   |                        |             |                                                                     | Microcomputer control                                                                                                                                                                                                                                 |                                             |
| Air handling equipment                                                                                                                                | Fan type & Q'ty                   |                        |             |                                                                     | Centrifugal fan x 2                                                                                                                                                                                                                                   | Propeller fan x 1                           |
|                                                                                                                                                       | Motor                             |                        |             | W                                                                   | 51                                                                                                                                                                                                                                                    | 24                                          |
|                                                                                                                                                       | Air flow                          | Cooling                | CMM         | Hi : 9.0 Me : 7.5 Lo : 5.5                                          | 32.5                                                                                                                                                                                                                                                  |                                             |
|                                                                                                                                                       |                                   | Heating                |             | Hi : 11.0 Me : 9.5 Lo : 7.0                                         | 29.5                                                                                                                                                                                                                                                  |                                             |
|                                                                                                                                                       | Fresh air intake                  |                        |             |                                                                     | Not possible                                                                                                                                                                                                                                          | —                                           |
| Air filter, Quality / Quantity                                                                                                                        |                                   |                        |             |                                                                     | Polypropylene net x 1                                                                                                                                                                                                                                 | —                                           |
| Shock & vibration absorber                                                                                                                            |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                                                     | Cushion rubber (for compressor)             |
| Electric heater                                                                                                                                       |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                                                     | —                                           |
| Operation control                                                                                                                                     | Operation switch                  |                        |             |                                                                     | Wireless-Remote control                                                                                                                                                                                                                               | —                                           |
|                                                                                                                                                       | Room temperature control          |                        |             |                                                                     | Microcomputer thermostat                                                                                                                                                                                                                              | —                                           |
|                                                                                                                                                       | Operation Display                 |                        |             |                                                                     | RUN : Green, TIMER : Yellow, HI POWER : Green, ECONO : Green                                                                                                                                                                                          |                                             |
| Safety devices                                                                                                                                        |                                   |                        |             |                                                                     | Compressor overheat protection, Overcurrent protection, Drain error protection, Frost protection, Serial signal error protection, Indoor fan motor error protection, Heating overload protection (High pressure control), Cooling overload protection |                                             |
| Installation data                                                                                                                                     | Refrigerant piping size (O.D)     |                        |             | mm                                                                  | Liquid line : ϕ 6.35 (1/4") Gas line : ϕ 9.52 (3/8")                                                                                                                                                                                                  |                                             |
|                                                                                                                                                       | Connecting method                 |                        |             |                                                                     | Flare connecting                                                                                                                                                                                                                                      |                                             |
|                                                                                                                                                       | Attached length of piping         |                        |             | m                                                                   | —                                                                                                                                                                                                                                                     | —                                           |
|                                                                                                                                                       | Insulation for piping             |                        |             |                                                                     | Necessary (Both sides), independent                                                                                                                                                                                                                   |                                             |
|                                                                                                                                                       | Refrigerant line (one way) length |                        |             |                                                                     | Max. 15                                                                                                                                                                                                                                               |                                             |
| Vertical height difference between outdoor unit and indoor unit                                                                                       |                                   |                        | m           | Max. 10 (Outdoor unit is higher)<br>Max. 10 (Outdoor unit is lower) |                                                                                                                                                                                                                                                       |                                             |
| Drain hose                                                                                                                                            |                                   |                        |             |                                                                     | Connectable (VP16)                                                                                                                                                                                                                                    | —                                           |
| Power cable                                                                                                                                           |                                   |                        |             |                                                                     | —                                                                                                                                                                                                                                                     |                                             |
| Recommended breaker size                                                                                                                              |                                   |                        |             | A                                                                   | 16                                                                                                                                                                                                                                                    |                                             |
| Connection wiring                                                                                                                                     |                                   | Size x Core number     |             |                                                                     | 1.5mm <sup>2</sup> x 4 cores (Including earth cable)                                                                                                                                                                                                  |                                             |
|                                                                                                                                                       |                                   | Connecting method      |             |                                                                     | Terminal block (Screw fixing type)                                                                                                                                                                                                                    |                                             |
| Accessories (included)                                                                                                                                |                                   |                        |             |                                                                     | Mounting kit                                                                                                                                                                                                                                          |                                             |
| Optional parts                                                                                                                                        |                                   |                        |             |                                                                     | Wired remote control, Interface kit (SC-BIKN-E)                                                                                                                                                                                                       |                                             |
| Note (1) The data are measured at the following conditions.                                                                                           |                                   |                        |             |                                                                     | The pipe length is 7.5m.                                                                                                                                                                                                                              |                                             |
| Operation                                                                                                                                             | Item                              | Indoor air temperature |             | Outdoor air temperature                                             |                                                                                                                                                                                                                                                       | Standards                                   |
|                                                                                                                                                       |                                   | DB                     | WB          | DB                                                                  | WB                                                                                                                                                                                                                                                    |                                             |
|                                                                                                                                                       | Cooling                           | 27°C                   | 19°C        | 35°C                                                                | 24°C                                                                                                                                                                                                                                                  | ISO-T1, JIS C 9612                          |
|                                                                                                                                                       | Heating                           | 20°C                   | —           | 7°C                                                                 | 6°C                                                                                                                                                                                                                                                   |                                             |
| (2) This air-conditioner is manufactured and tested in conformity with the ISO.                                                                       |                                   |                        |             |                                                                     |                                                                                                                                                                                                                                                       |                                             |
| (3) The operation data are applied to the 220/230/240V districts respectively.                                                                        |                                   |                        |             |                                                                     |                                                                                                                                                                                                                                                       |                                             |
| (4) The refrigerant quantity to be charged includes the refrigerant in 15m connecting piping.<br>(Purging is not required even for the short piping.) |                                   |                        |             |                                                                     |                                                                                                                                                                                                                                                       |                                             |

## (4) Ceiling cassette-4way compact type (FDTC)

Adapted to RoHS directive

| Item                                                               | Model | FDTC25VD                                                                                 |                                                                                 |
|--------------------------------------------------------------------|-------|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|
|                                                                    |       | Indoor unit <b>FDTC25VD</b>                                                              | Outdoor unit <b>SRC25ZJX-S</b>                                                  |
|                                                                    |       | Panel <b>TC-PSA-25W-E</b>                                                                |                                                                                 |
| Power source                                                       |       |                                                                                          | 220/230/240V ~ 50Hz                                                             |
| Operation data                                                     |       | Cooling                                                                                  | Heating                                                                         |
| Nominal capacity                                                   | kW    | 2.55 [ 0.9 (Min.) ~ 3.2 (Max.) ]                                                         | 3.45 [ 0.9 (Min.) ~ 4.7 (Max.) ]                                                |
| Power consumption                                                  | kW    | 0.6                                                                                      | 0.84                                                                            |
| Running current                                                    | A     | 3.0/2.9/2.8                                                                              | 4.1/4.0/3.8                                                                     |
| Power factor                                                       | %     | 91                                                                                       | 92                                                                              |
| Inrush current                                                     | A     | 4.1                                                                                      |                                                                                 |
| Sound Pressure Level                                               | dB(A) | Cooling P-Hi : 38 Hi : 36 Me : 32 Lo : 29<br>Heating P-Hi : 39 Hi : 38 Me : 33 Lo : 29.5 | 47                                                                              |
| Exterior dimensions<br>Height x Width x Depth                      | mm    | Unit 248 x 570 x 570<br>Panel 35 x 700 x 700                                             | 595 x 780 x 290                                                                 |
| Exterior appearance<br>(Munsell color)                             |       | Plaster White<br>( 6.8Y8.9/0.2 ) near equivalent                                         | Stucco White<br>( 4.2Y7.5/1.1 ) near equivalent                                 |
| Net weight                                                         | kg    | UNIT 15 PANEL 3.5                                                                        | 38                                                                              |
| Refrigerant equipment<br>Compressor type & Q'ty                    |       | —                                                                                        | RM-B5077MDE1 (Rotary type) x 1                                                  |
| Starting method                                                    |       | —                                                                                        | Direct line start                                                               |
| Refrigerant oil                                                    | ℓ     | —                                                                                        | 0.35 (DIAMOND FREEZE MA68)                                                      |
| Heat exchanger                                                     |       | Louver fin & inner grooved tubing                                                        | M shape fin & inner grooved tubing                                              |
| Refrigerant control                                                |       | —                                                                                        | Electronic expansion valve                                                      |
| Air handling equipment<br>Fan type & Q'ty                          |       | Turbo fan x 1                                                                            | Propeller fan x 1                                                               |
| Motor <Starting method>                                            | W     | 33 <Direct line start>                                                                   | 24 <Direct line start>                                                          |
| Air flow (Standard)                                                | CMM   | Cooling P-Hi : 10 Hi : 9 Me : 8 Lo : 6.5<br>Heating P-Hi : 10.5 Hi : 9.5 Me : 8.5 Lo : 7 | Cooling 29.5<br>Heating 27.0                                                    |
| Available static pressure                                          | Pa    | 0                                                                                        | —                                                                               |
| Outdoor air intake                                                 |       | Not possible                                                                             | —                                                                               |
| Air filter, Q'ty                                                   |       | Pocket plastic net x 1 (Washable)                                                        | —                                                                               |
| Shock & vibration absorber                                         |       | Rubber sleeve (for fan motor)                                                            | Rubber sleeve (for Compressor)                                                  |
| Insulation (noise & heat)                                          |       | Polyurethane form                                                                        | —                                                                               |
| Electric heater                                                    | W     | —                                                                                        | —                                                                               |
| Remote controller                                                  |       | wired : RC-E4 (option) wireless : RCN-TC-24W-ER (option)                                 |                                                                                 |
| Room temperature control                                           |       | Thermostat by electronics                                                                | —                                                                               |
| Safety equipment                                                   |       | Overload protection for fan motor<br>Frost protection thermostat                         | Internal thermostat for fan motor<br>Abnormal discharge temperature protection. |
| Installation data                                                  | mm    | Liquid line : L/U φ 6.35 (1/4") Pipe φ 6.35 (1/4") x 0.8 O/U φ 6.35 (1/4")               |                                                                                 |
| Refrigerant piping size                                            |       | Gas line : φ 9.52 (3/8")                                                                 | φ 9.52 (3/8") x 0.8 φ 9.52 (3/8")                                               |
| Connecting method                                                  |       | Flare piping                                                                             | Flare piping                                                                    |
| Refrigerant line (one way) length                                  |       | Max. 15m                                                                                 |                                                                                 |
| Vertical height difference between<br>outdoor unit and indoor unit |       | Max. 10m (Outdoor unit is higher)<br>Max. 10m (Outdoor unit is lower)                    |                                                                                 |
| Refrigerant Quantity                                               |       | R410A 1.2kg in outdoor unit (incl. the amount for the piping of : 15m)                   |                                                                                 |
| Drain pump                                                         |       | Built-in Drain pump                                                                      | —                                                                               |
| Drain                                                              |       | Hose Connectable with VP20                                                               | —                                                                               |
| Insulation for piping                                              |       | Necessary (Both liquid & Gas lines)                                                      |                                                                                 |
| Standard Accessories                                               |       | Mounting kit, Drain hose                                                                 | Drain elbow, Drain hole grommet                                                 |

Notes (1) The data are measured at the following conditions when the air flow is high mode.

| Item      | Indoor air temperature |      | Outdoor air temperature |      |
|-----------|------------------------|------|-------------------------|------|
| Operation | DB                     | WB   | DB                      | WB   |
| Cooling   | 27°C                   | 19°C | 35°C                    | 24°C |
| Heating   | 20°C                   |      | 7°C                     | 6°C  |

(2) This packaged air-conditioner is manufactured and tested in conformity with the ISO.

(3) Sound pressure level indicates the value in an anechoic chamber. During operation these value are somewhat higher due to ambient temperature.

(4) The operation data indicates when the air-conditioner is operated at 220/230/240V 50Hz.

(5) When wireless remote controller is used, fan is 3 speed setting (Hi-Me-Lo) only.

Adapted to RoHS directive

| Item                                                               | Model | FDTC35VD                                                                                |                                                                                 |
|--------------------------------------------------------------------|-------|-----------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|
|                                                                    |       | Indoor unit FDTC35VD                                                                    | Outdoor unit SRC35ZJX-S                                                         |
|                                                                    |       | Panel TC-PSA-25W-E                                                                      |                                                                                 |
| Power source                                                       |       |                                                                                         | 220/230/240V ~ 50Hz                                                             |
| Operation data                                                     |       | Cooling                                                                                 | Heating                                                                         |
| Nominal capacity                                                   | kW    | 3.6 [ 0.9 (Min.) ~ 4.1 (Max.)]                                                          | 4.25 [ 0.9 (Min.) ~ 5.1 (Max.)]                                                 |
| Power consumption                                                  | kW    | 1.07                                                                                    | 1.16                                                                            |
| Running current                                                    | A     | 4.9/4.7/4.5                                                                             | 5.3/5.1/4.9                                                                     |
| Power factor                                                       | %     | 99                                                                                      | 99                                                                              |
| Inrush current                                                     | A     | 5.3                                                                                     |                                                                                 |
| Sound Pressure Level                                               | dB(A) | Cooling P-Hi : 41 Hi : 40 Me : 36 Lo : 30<br>Heating P-Hi : 43 Hi : 42 Me : 35 Lo : 32  | 50                                                                              |
| Exterior dimensions<br>Height x Width x Depth                      | mm    | Unit 248 × 570 × 570<br>Panel 35 × 700 × 700                                            | 595 × 780 × 290                                                                 |
| Exterior appearance<br>( Munsell color )                           |       | Plaster White<br>( 6.8Y8.9/0.2 ) near equivalent                                        | Stucco White<br>( 4.2Y7.5/1.1 ) near equivalent                                 |
| Net weight                                                         | kg    | UNIT 15 PANEL 3.5                                                                       | 38                                                                              |
| Refrigerant equipment<br>Compressor type & Q'ty                    |       | —                                                                                       | RM-B5077MDE1 (Rotary type) × 1                                                  |
| Starting method                                                    |       | —                                                                                       | Direct line start                                                               |
| Refrigerant oil                                                    | ℓ     | —                                                                                       | 0.35 (DIAMOND FREEZE MA68)                                                      |
| Heat exchanger                                                     |       | Louver fin & inner grooved tubing                                                       | M shape fin & inner grooved tubing                                              |
| Refrigerant control                                                |       | —                                                                                       | Electronic expansion valve                                                      |
| Air handling equipment<br>Fan type & Q'ty                          |       | Turbo fan × 1                                                                           | Propeller fan × 1                                                               |
| Motor <Starting method>                                            | W     | 33 <Direct line start>                                                                  | 24 <Direct line start>                                                          |
| Air flow (Standard)                                                | CMM   | Cooling P-Hi : 11 Hi : 9.5 Me : 9 Lo : 7<br>Heating P-Hi : 11.5 Hi : 10.0 Me : 9 Lo : 8 | Cooling 32.5<br>Heating 29.5                                                    |
| Available static pressure                                          | Pa    | 0                                                                                       | —                                                                               |
| Outdoor air intake                                                 |       | Not possible                                                                            | —                                                                               |
| Air filter, Q'ty                                                   |       | Pocket plastic net × 1 (Washable)                                                       | —                                                                               |
| Shock & vibration absorber                                         |       | Rubber sleeve (for fan motor)                                                           | Rubber sleeve (for Compressor)                                                  |
| Insulation (noise & heat)                                          |       | Polyurethane form                                                                       | —                                                                               |
| Electric heater                                                    | W     | —                                                                                       | —                                                                               |
| Remote controller                                                  |       | wired : RC-E4 (option) wireless : RCN-TC-24W-ER (option)                                |                                                                                 |
| Room temperature control                                           |       | Thermostat by electronics                                                               | —                                                                               |
| Safety equipment                                                   |       | Overload protection for fan motor<br>Frost protection thermostat                        | Internal thermostat for fan motor<br>Abnormal discharge temperature protection. |
| Installation data                                                  | mm    | Liquid line : I/U φ 6.35 (1/4") Pipe φ 6.35 (1/4") × 0.8 O/U φ 6.35 (1/4")              |                                                                                 |
| Refrigerant piping size                                            |       | Gas line : φ 9.52 (3/8")                                                                | φ 9.52 (3/8") × 0.8 φ 9.52 (3/8")                                               |
| Connecting method                                                  |       | Flare piping                                                                            | Flare piping                                                                    |
| Refrigerant line (one way) length                                  |       | Max. 15m                                                                                |                                                                                 |
| Vertical height difference between<br>outdoor unit and indoor unit |       | Max. 10m (Outdoor unit is higher)<br>Max. 10m (Outdoor unit is lower)                   |                                                                                 |
| Refrigerant Quantity                                               |       | R410A 1.2kg in outdoor unit (incl. the amount for the piping of : 15m)                  |                                                                                 |
| Drain pump                                                         |       | Built-in Drain pump                                                                     | —                                                                               |
| Drain                                                              |       | Hose Connectable with VP20                                                              | —                                                                               |
| Insulation for piping                                              |       | Necessary (Both liquid & Gas lines)                                                     |                                                                                 |
| Standard Accessories                                               |       | Mounting kit, Drain hose                                                                | Drain elbow, Drain hole grommet                                                 |

Notes (1) The data are measured at the following conditions when the air flow is high mode.

| Item    | Indoor air temperature |      | Outdoor air temperature |      |
|---------|------------------------|------|-------------------------|------|
|         | DB                     | WB   | DB                      | WB   |
| Cooling | 27°C                   | 19°C | 35°C                    | 24°C |
| Heating | 20°C                   |      | 7°C                     | 6°C  |

(2) This packaged air-conditioner is manufactured and tested in conformity with the ISO.

(3) Sound pressure level indicates the value in an anechoic chamber. During operation these value are somewhat higher due to ambient temperature.

(4) The operation data indicates when the air-conditioner is operated at 220/230/240V 50Hz.

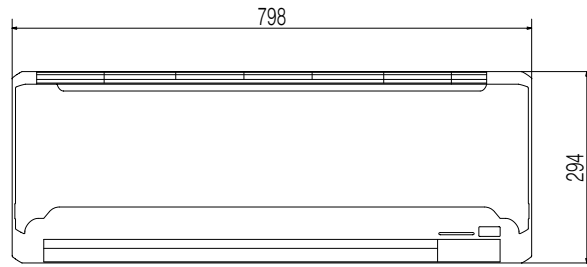
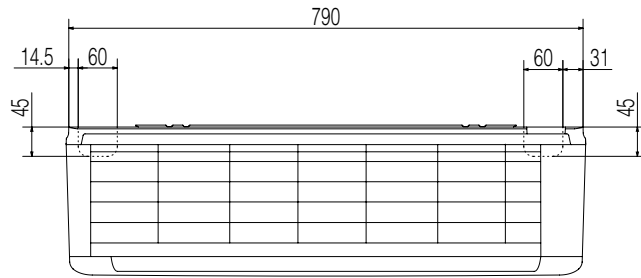
(5) When wireless remote controller is used, fan is 3 speed setting (Hi-Me-Lo) only.

## 2. EXTERIOR DIMENSIONS

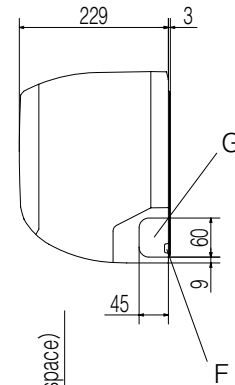
### (1) Indoor units

Models SRK20ZJ-S, 25ZJ-S, 35ZJ-S, 50ZJ-S

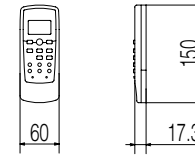
| Symbol | Content                            |                            |                            |
|--------|------------------------------------|----------------------------|----------------------------|
| A      | Gas piping                         | Model 20~35                | $\phi 9.52$ (3/8") (Flare) |
|        |                                    | 50                         | $\phi 12.7$ (1/2") (Flare) |
| B      | Liquid piping                      | $\phi 6.35$ (1/4") (Flare) |                            |
| C      | Hole on wall for right rear piping | ( $\phi 65$ )              |                            |
| D      | Hole on wall for left rear piping  | ( $\phi 65$ )              |                            |
| E      | Drain hose                         | VP16                       |                            |
| F      | Outlet for wiring                  |                            |                            |
| G      | Outlet for piping (on both side)   |                            |                            |



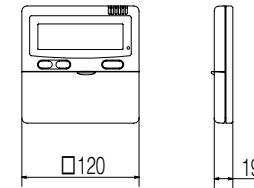
Outlet for down piping  
(Refer to the above view)



Wireless remote controller

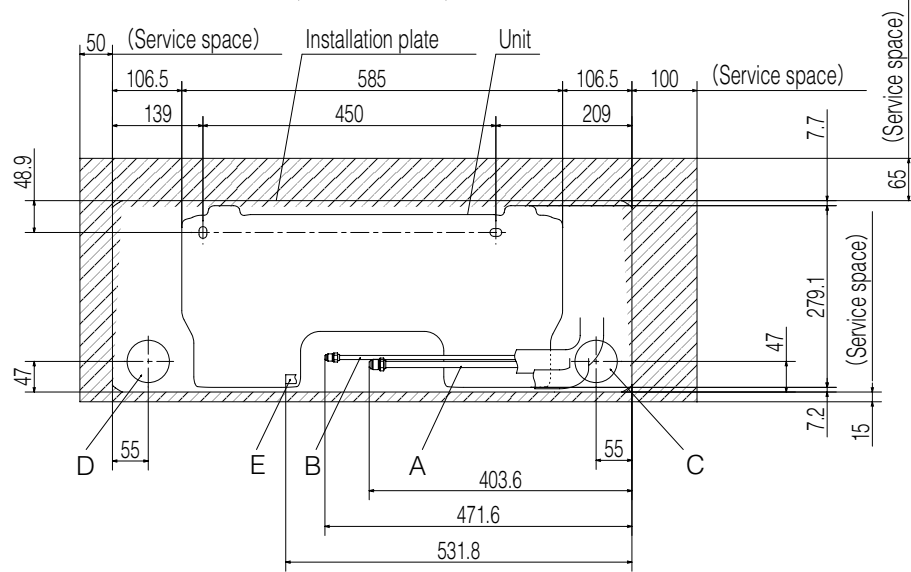


Wired - remote controller  
(Option)



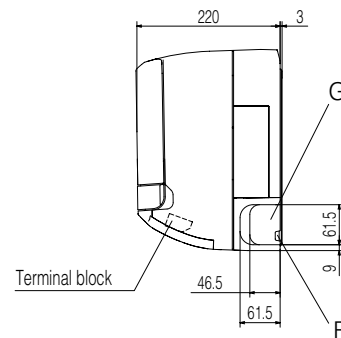
- Notes (1) The model name label is attached on the underside of the panel.  
(2) It takes the interface kit (SC-BIKN-E) to connect the wired remote controller.

Unit:mm



Space for installation and service when viewing from the front

RLA000Z051



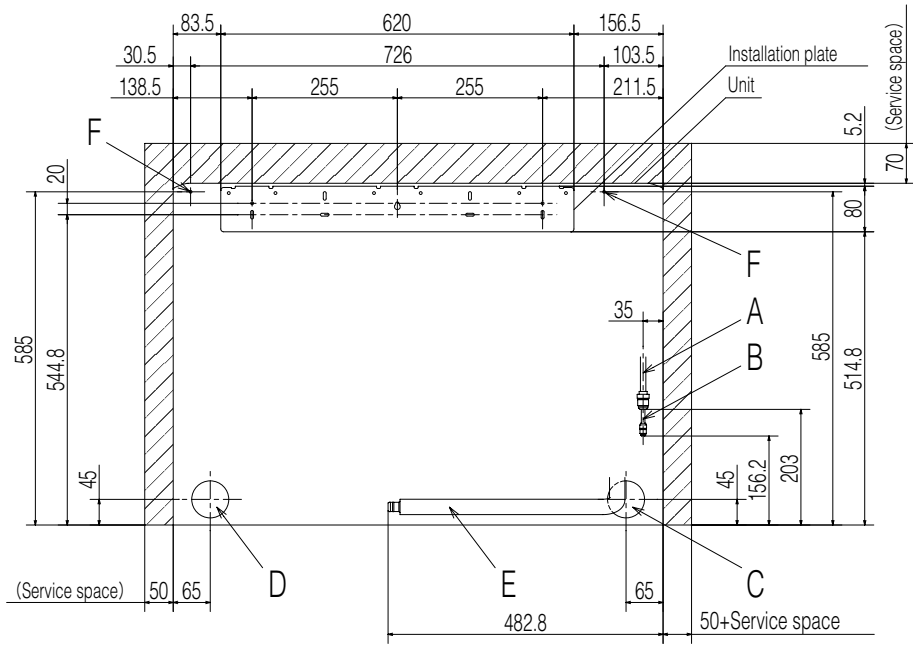
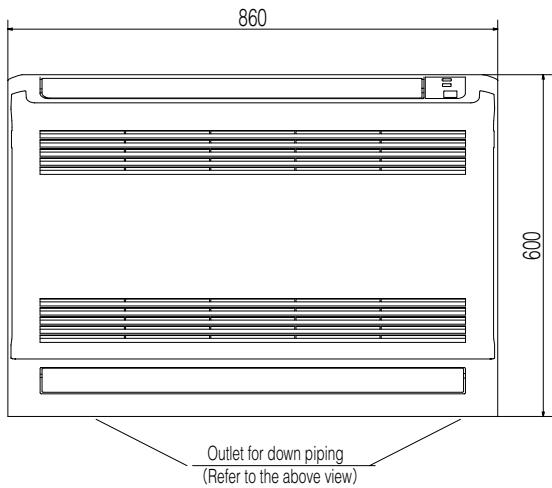
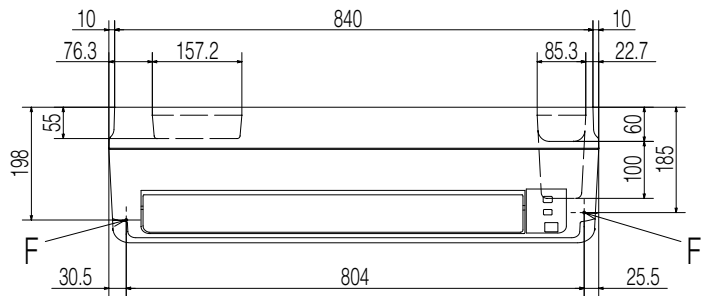
| Symbol | Content                            |                      |                      |
|--------|------------------------------------|----------------------|----------------------|
| A      | Gas piping                         | Model 20,25,35       | φ9.52 (3/8") (Flare) |
|        |                                    | Model 50,60          | φ12.7 (1/2") (Flare) |
| B      | Liquid piping                      | φ6.35 (1/4") (Flare) |                      |
| C      | Hole on wall for right rear piping | (φ65)                |                      |
| D      | Hole on wall for left rear piping  | (φ65)                |                      |
| E      | Drain hose                         | VP16                 |                      |
| F      | Outlet for wiring                  |                      |                      |
| G      | Outlet for piping (on both side)   |                      |                      |

Technical drawing of the mobile phone showing front and side views with dimensions. The front view shows a width of 60. The side view shows a thickness of 17.3 and a height of 150.

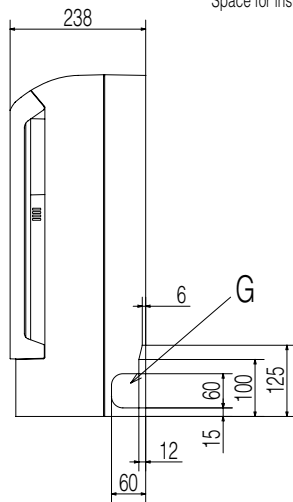
Notes (1) The model name label is attached on the underside of the panel.  
(2) It takes the interface kit (SC-BIKN-E) to connect the wired remote controller.

Unit:mm

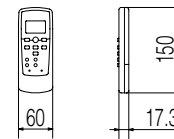
| Symbol | Content                            |       |                                    |
|--------|------------------------------------|-------|------------------------------------|
| A      | Gas piping                         | Model | 25,35 : $\phi 9.52$ (3/8") (Flare) |
|        |                                    |       | 50 : $\phi 12.7$ (1/2") (Flare)    |
| B      | Liquid piping                      |       | $\phi 6.35$ (1/4") (Flare)         |
| C      | Hole on wall for right rear piping |       | ( $\phi 65$ )                      |
| D      | Hole on wall for left rear piping  |       | ( $\phi 65$ )                      |
| E      | Drain hose                         |       | VP16                               |
| F      | Screw point fasten the indoor unit |       | $\phi 5$                           |
| G      | Outlet for piping (on both side)   |       |                                    |



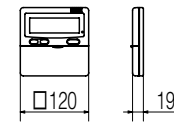
Space for installation and service when viewing from the front



Wireless remote controller



Wired remote controller  
(Option)



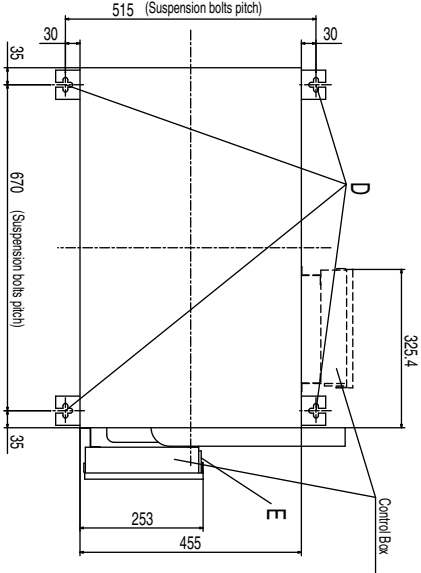
Notes

- (1) The model name label is attached on the rightside of the unit.
- (2) It takes the interface kit (SC-BIKN-E) to connect the wired remote controller.
- (3) In case of wall installation, leave the unit 150mm or less from the floor.

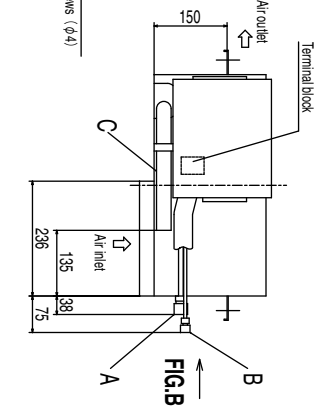
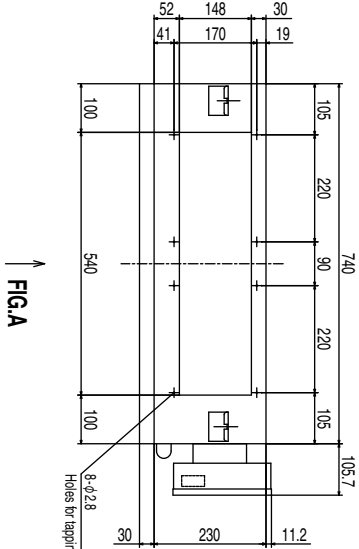
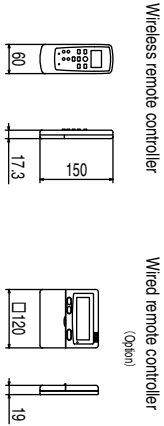
Unit:mm

(b) Floor standing type (SRF)  
Models SRF25ZJX-S, 35ZJX-S, 50ZJX-S

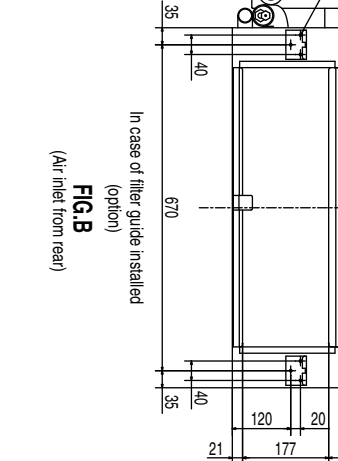
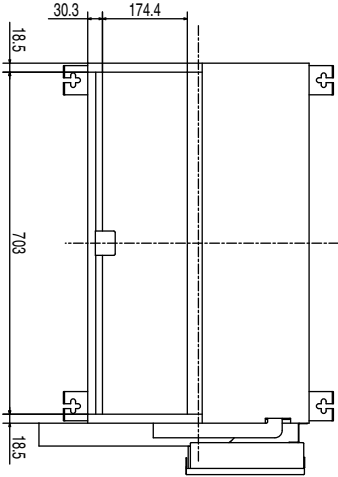
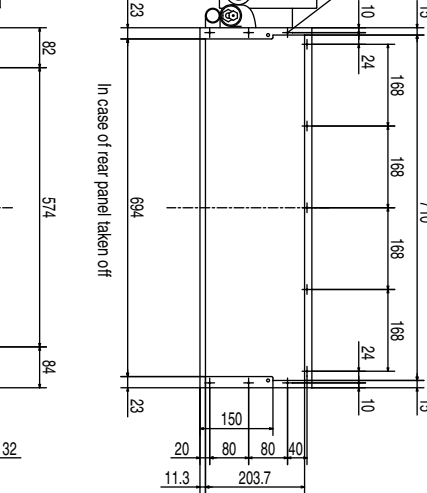
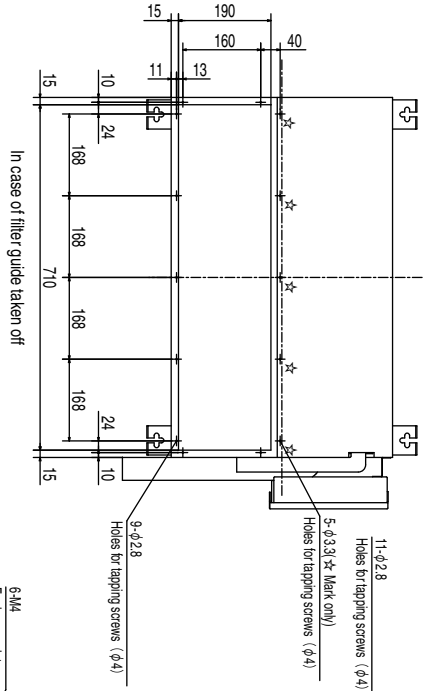
(c) Ceiling concealed type (SRR)  
Models SRR25ZJ-S, 35ZJ-S



| Symbol | Content                                     |
|--------|---------------------------------------------|
| A      | Gas piping<br>$\phi 9.52$ (3/8") (Flare)    |
| B      | Liquid piping<br>$\phi 6.35$ (1/4") (Flare) |
| C      | Drain piping<br>VP16                        |
| D      | Suspension bolts<br>(M8)                    |
| E      | Power supply intake<br>( $\phi 35$ )        |



Note (1) The model name label is attached on the lid of the control box.  
(2) It takes the interface kit (SC-BKMF) to connect the wired remote controller.

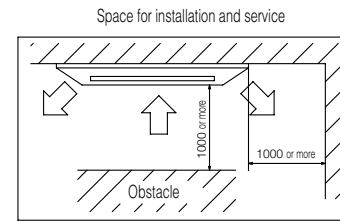


In case of filter guide installed  
(normal condition)  
**FIG.A**  
(Air inlet from lower)

In case of filter guide installed  
(option)  
**FIG.B**  
(Air inlet from rear)

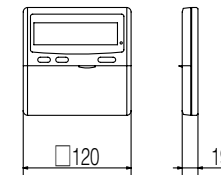
(d) Ceiling cassette-4way compact type (FDTC)  
Models FDTC25VD, 35VD

| Symbol | Content                |                               |
|--------|------------------------|-------------------------------|
| A      | Gas piping             | φ9.52(3/8") (Flare)           |
| B      | Liquid piping          | φ6.35(1/4") (Flare)           |
| C      | Drain piping           | VP20 (I.D.20,O.D.26) Note (2) |
| D      | Hole for wiring        | φ25                           |
| F      | Suspension bolts       | (M10 or M8)                   |
| G      | Ducting for air outlet | (Knock out)                   |

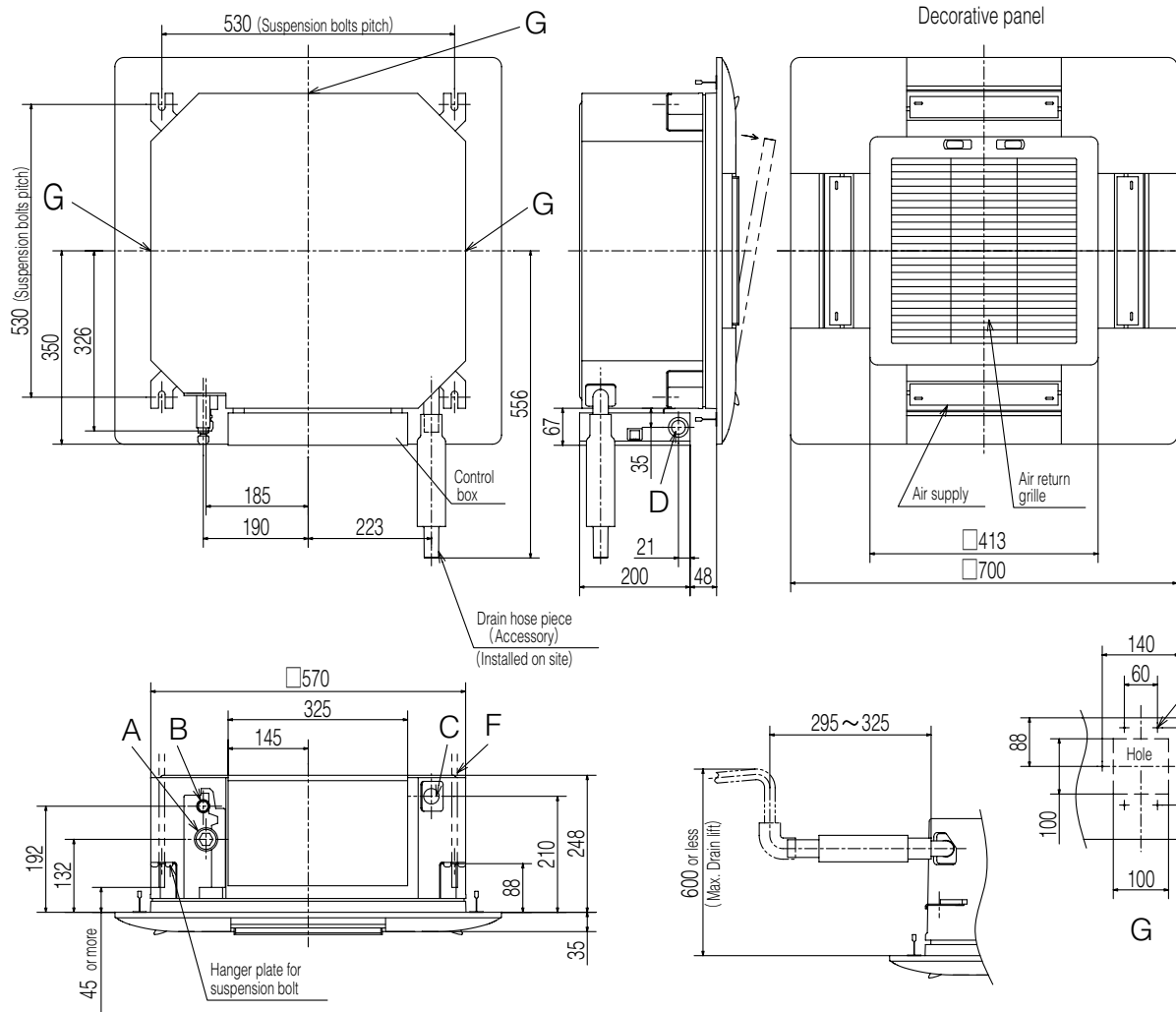


Make a space of 4000 or more between the units when installing more than one.

Remote controller  
(Option)



Unit:mm

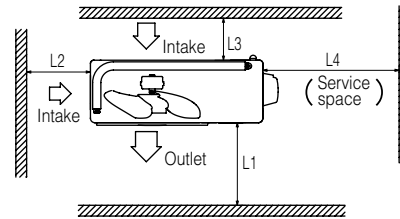


- Notes (1) The model name label is attached on the control box lid.  
(2) Prepare the connecting socket (VP20) on site.  
(3) This unit is designed for 2x2 grid ceiling.  
If it is installed on a ceiling other than 2x2 grid ceiling,  
provide an inspection port on the control box side.



(2) Outdoor units  
Models SRC20ZJ-S, 25ZJ-S, 35ZJ-S

- Notes
- (1) It must not be surrounded by walls on the four sides.
  - (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
  - (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
  - (4) Leave 1m or more space above the unit.
  - (5) A wall in front of the blower outlet must not exceed the unit's height.
  - (6) The model name label is attached on the lower right corner of the front panel.

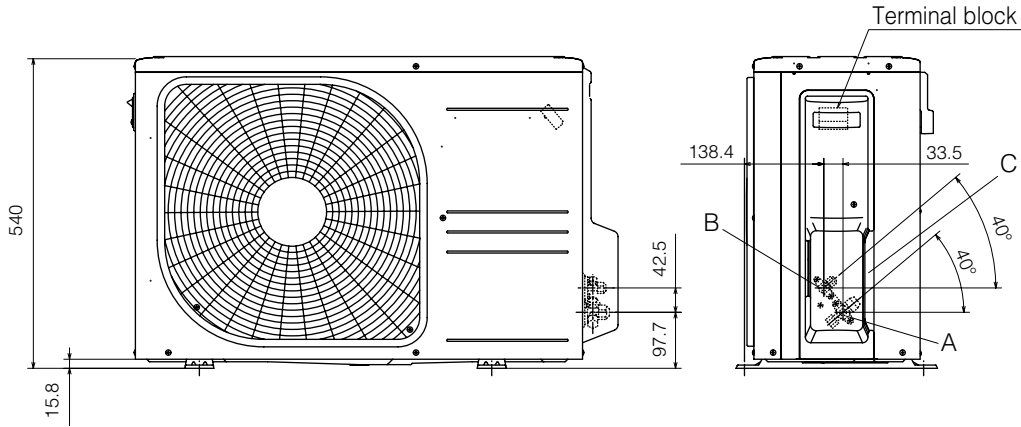
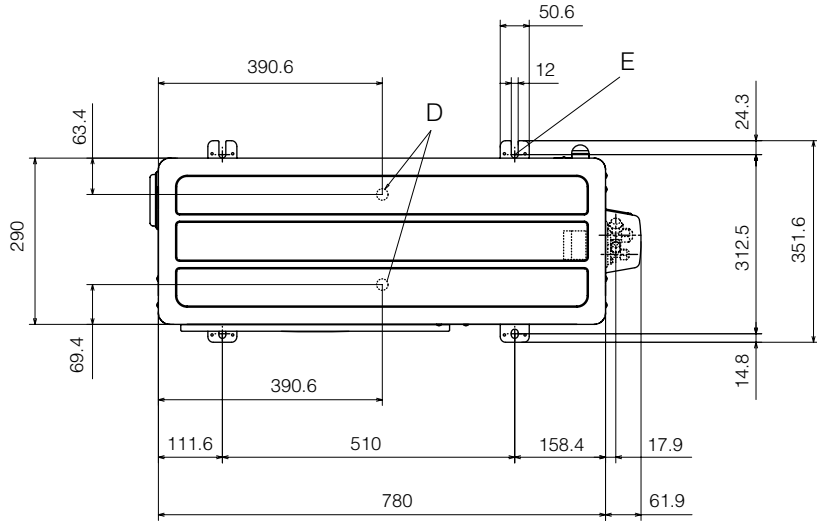


Minimum installation space

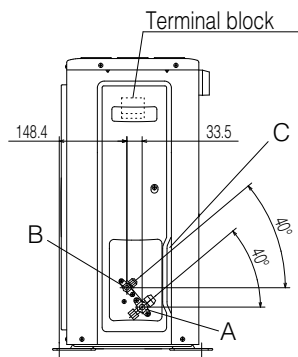
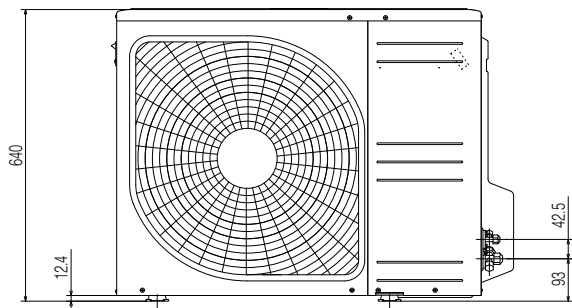
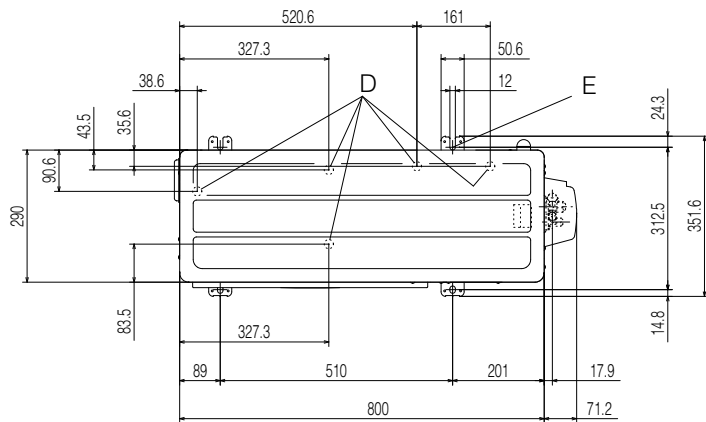
| Examples of<br>Installation<br>Dimensions | I    | II   | III  | IV   |
|-------------------------------------------|------|------|------|------|
| L1                                        | Open | 280  | 280  | 180  |
| L2                                        | 100  | 75   | Open | Open |
| L3                                        | 100  | 80   | 80   | 80   |
| L4                                        | 250  | Open | 250  | Open |

| Symbol | Content                                |                      |
|--------|----------------------------------------|----------------------|
| A      | Service valve connection (gas side)    | φ9.52 (3/8") (Flare) |
| B      | Service valve connection (liquid side) | φ6.35 (1/4") (Flare) |
| C      | Pipe/cable draw-out hole               |                      |
| D      | Drain discharge hole                   | φ20 × 2places        |
| E      | Anchor bolt hole                       | M10 × 4places        |

Unit:mm



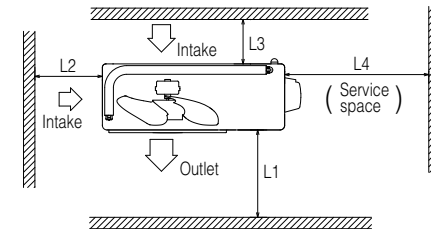
RCT000Z005



| Symbol | Content                                |                            |
|--------|----------------------------------------|----------------------------|
| A      | Service valve connection (gas side)    | $\phi 12.7$ (1/2") (Flare) |
| B      | Service valve connection (liquid side) | $\phi 6.35$ (1/4") (Flare) |
| C      | Pipe/cable draw-out hole               |                            |
| D      | Drain discharge hole                   | $\phi 20 \times 5$ places  |
| E      | Anchor bolt hole                       | M10 $\times$ 4places       |

#### Notes

- (1) It must not be surrounded by walls on the four sides.
- (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
- (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
- (4) Leave 1m or more space above the unit.
- (5) A wall in front of the blower outlet must not exceed the unit's height.
- (6) The model name label is attached on the right side of the unit.

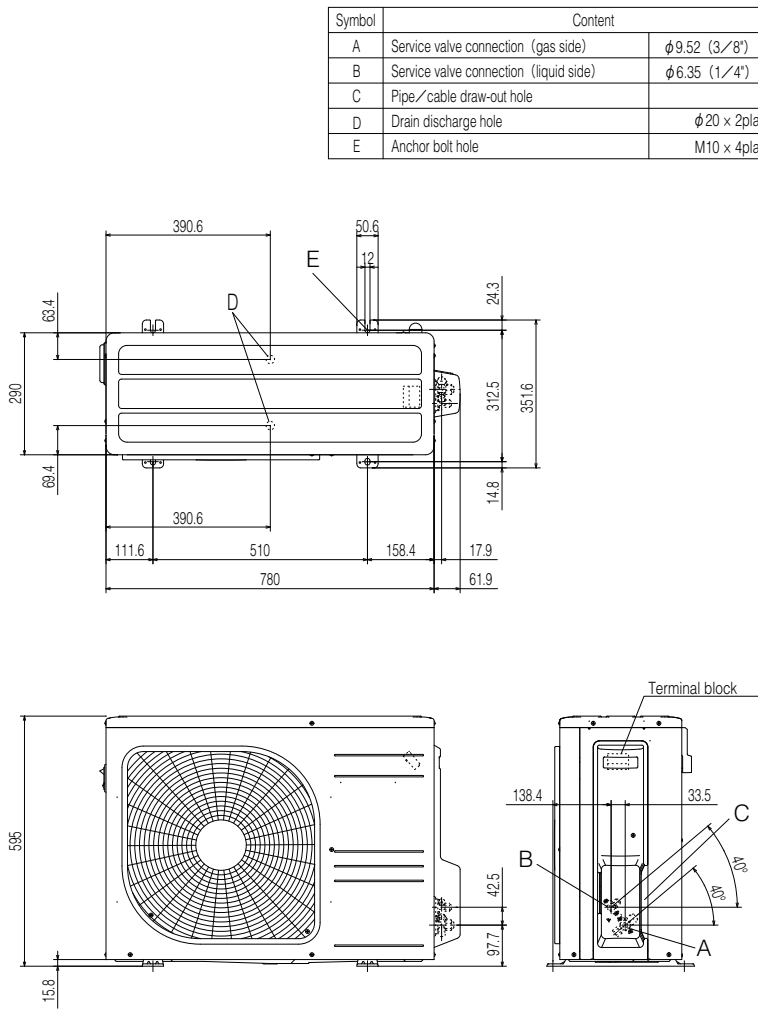


Minimum installation space

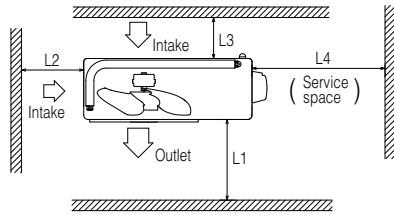
| Examples of installation | I    | II   | III  | IV   |
|--------------------------|------|------|------|------|
| Dimensions               |      |      |      |      |
| L1                       | Open | 280  | 280  | 180  |
| L2                       | 100  | 75   | Open | Open |
| L3                       | 100  | 80   | 80   | 80   |
| L4                       | 250  | Open | 250  | Open |

Unit:mm

Model SRC50ZJ-S



- Notes
- (1) It must not be surrounded by walls on the four sides.
  - (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more the 15mm.
  - (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
  - (4) Leave 1m or more space above the unit.
  - (5) A wall in front of the blower outlet must not exceed the units height.
  - (6) The model name label is attached on the lower right corner of the front panel.



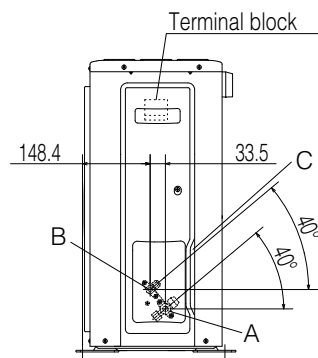
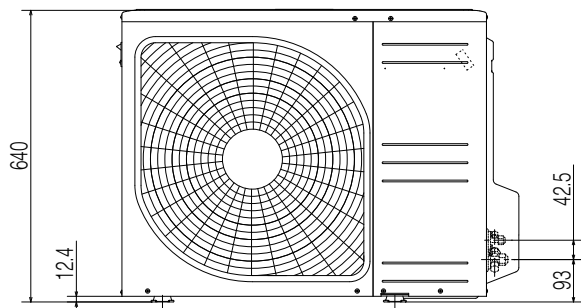
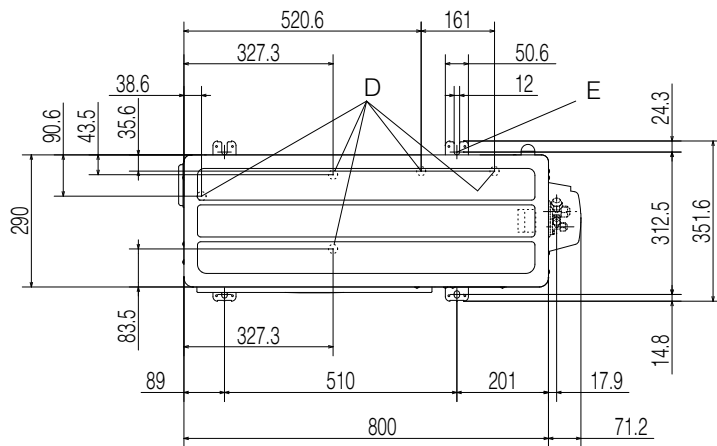
Minimum installation space

| Examples of installation | I    | II   | III  | IV   |
|--------------------------|------|------|------|------|
| Dimensions               |      |      |      |      |
| L1                       | Open | 280  | 280  | 180  |
| L2                       | 100  | 75   | Open | Open |
| L3                       | 100  | 80   | 80   | 80   |
| L4                       | 250  | Open | 250  | Open |

Unit:mm

Models SRC20ZJX-S, 25ZJX-S, 35ZJX-S

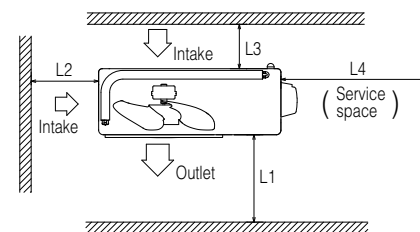
RCT000Z004



| Symbol | Content                                |                       |
|--------|----------------------------------------|-----------------------|
| A      | Service valve connection (gas side)    | φ 12.7 (1/2") (Flare) |
| B      | Service valve connection (liquid side) | φ 6.35 (1/4") (Flare) |
| C      | Pipe/cable draw-out hole               |                       |
| D      | Drain discharge hole                   | φ 20 x 5places        |
| E      | Anchor bolt hole                       | M10 x 4places         |

#### Notes

- (1) It must not be surrounded by walls on the four sides.
- (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
- (3) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
- (4) Leave 1m or more space above the unit.
- (5) A wall in front of the blower outlet must not exceed the unit's height.
- (6) The model name label is attached on the lower right corner of the front panel.



Minimum installation space

| Examples of installation<br>Dimensions | I    | II   | III  | IV   |
|----------------------------------------|------|------|------|------|
| L1                                     | Open | 280  | 280  | 180  |
| L2                                     | 100  | 75   | Open | Open |
| L3                                     | 100  | 80   | 80   | 80   |
| L4                                     | 250  | Open | 250  | Open |

Unit:mm

Models SRC50ZIX-S, 60ZIX-S

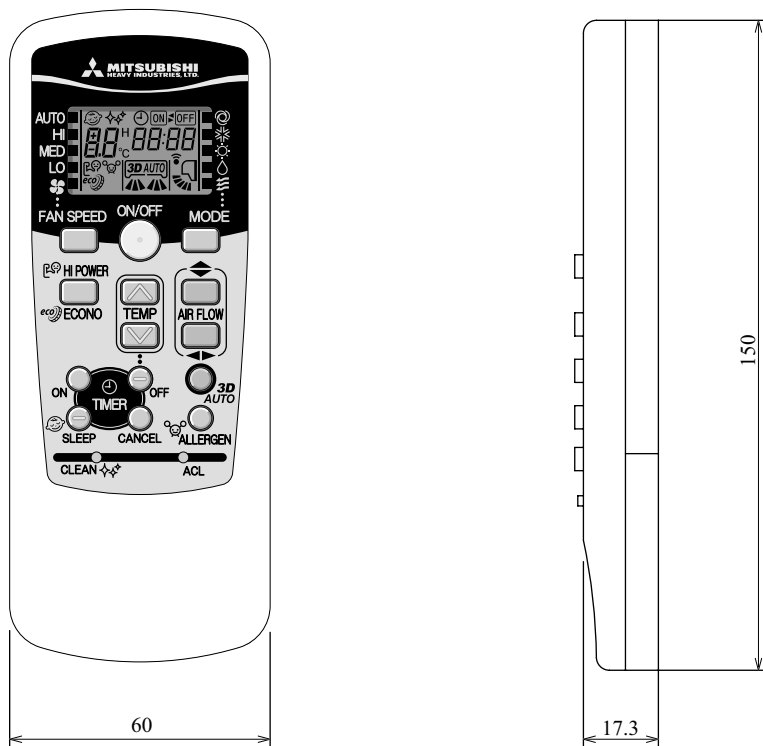
### (3) Remote controller

#### (a) Wireless remote controller

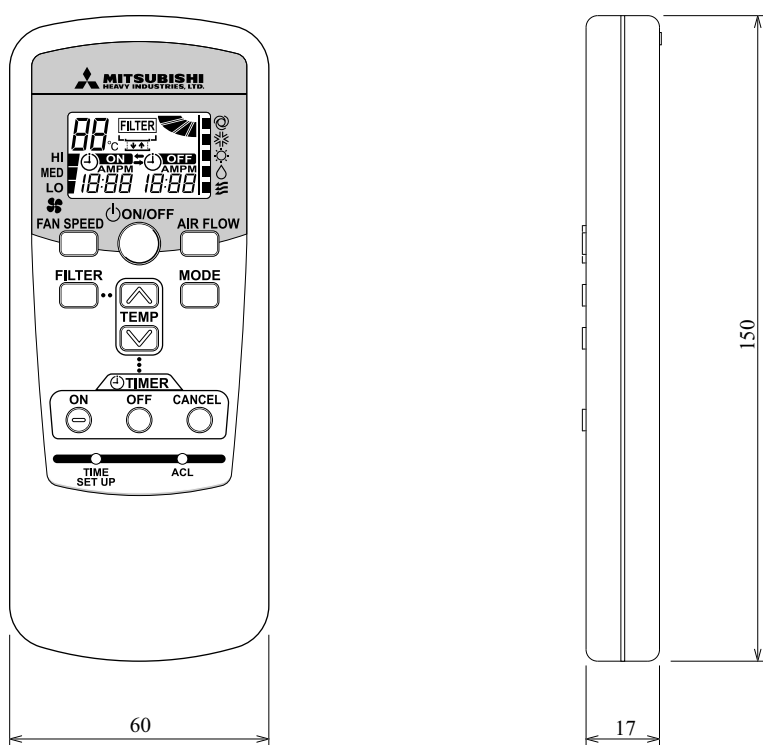
##### Models SRK, SRF, SRR

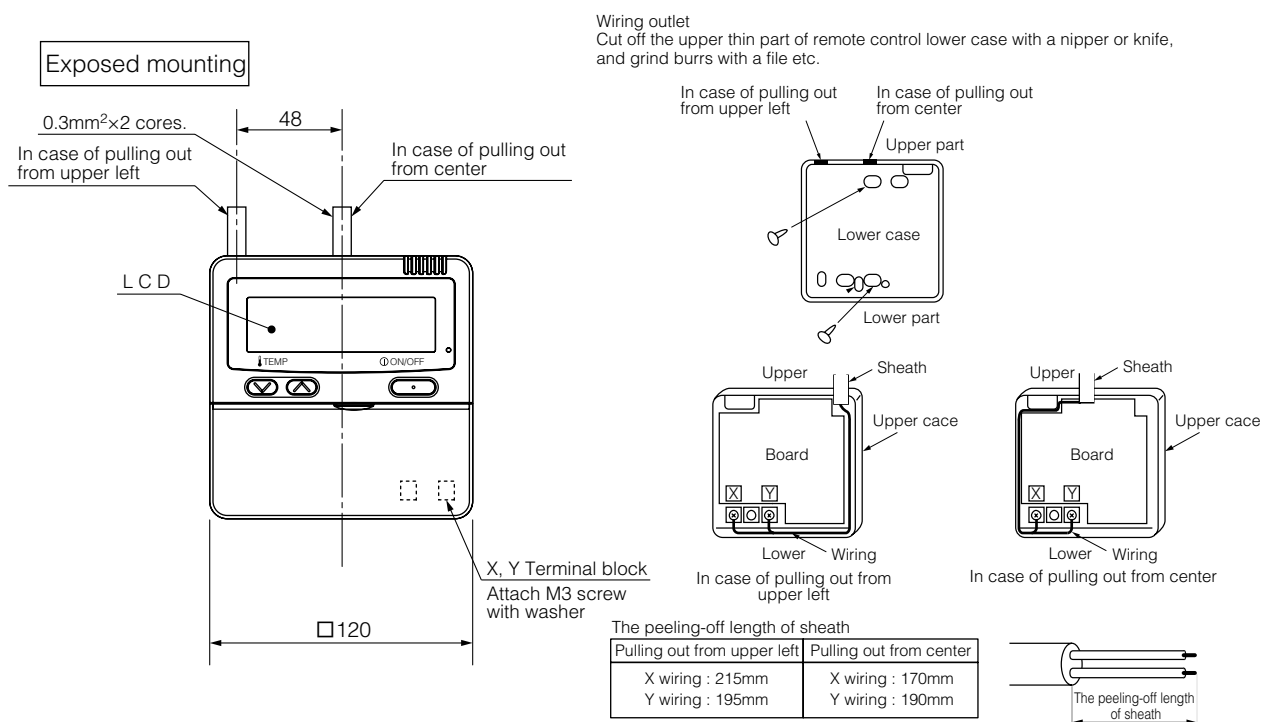
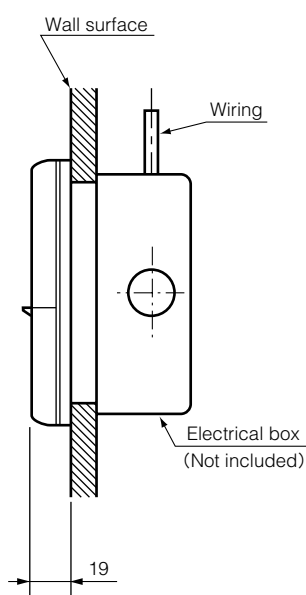
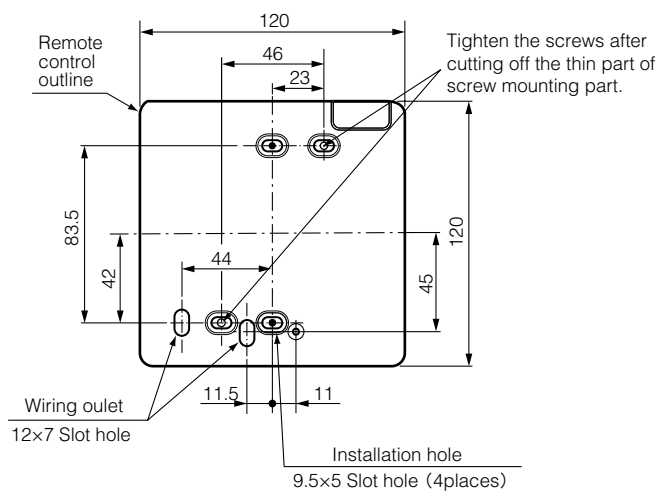
- The wireless remote controller in the following figure shows for the SRK series.

Unit: mm



##### Model FDTC (Option parts)



**(b) Wired remote controller (option parts)****Embedded mounting****Remote control installation dimensions**

- (1) Installation screw for remote control  
M4 Screw (2 pieces)

Unit:mm

**Wiring specifications**

- (1) If the prolongation is over 100m, change to the size below.

But, wiring in the remote controller case should be under 0.5mm<sup>2</sup>. Change the wire size outside of the case according to wire connecting. Waterproof treatment is necessary at the wire connecting section. Be careful about contact failure.

| Length      | Wiring thickness             |
|-------------|------------------------------|
| 100 to 200m | 0.5mm <sup>2</sup> ×2 cores  |
| Under 300m  | 0.75mm <sup>2</sup> ×2 cores |
| Under 400m  | 1.25mm <sup>2</sup> ×2 cores |
| Under 600m  | 2.0mm <sup>2</sup> ×2 cores  |

PJZ000Z274

### 3. ELECTRICAL WIRING

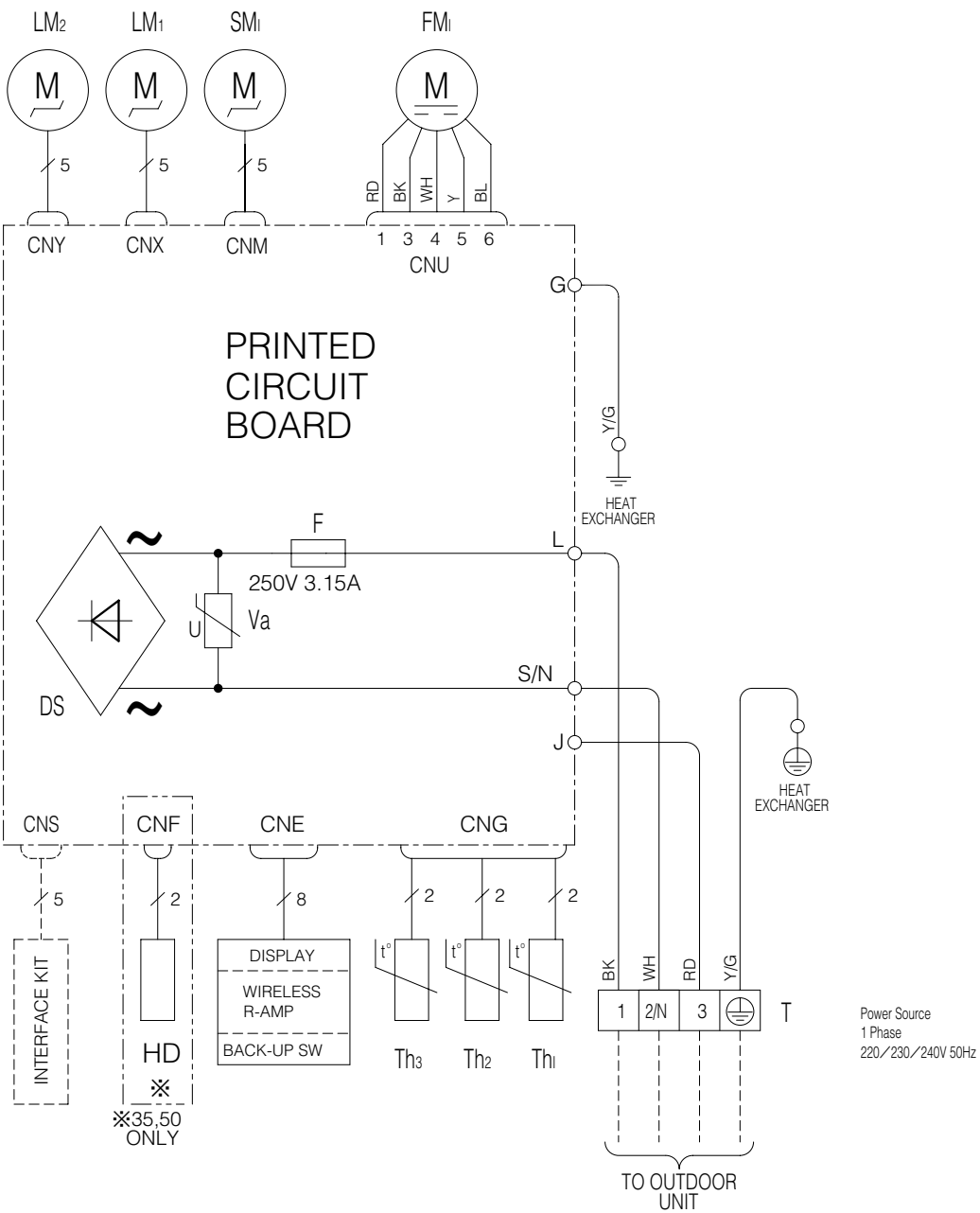
**(1) Indoor units**

**(a) Wall mounted type (SRK)**

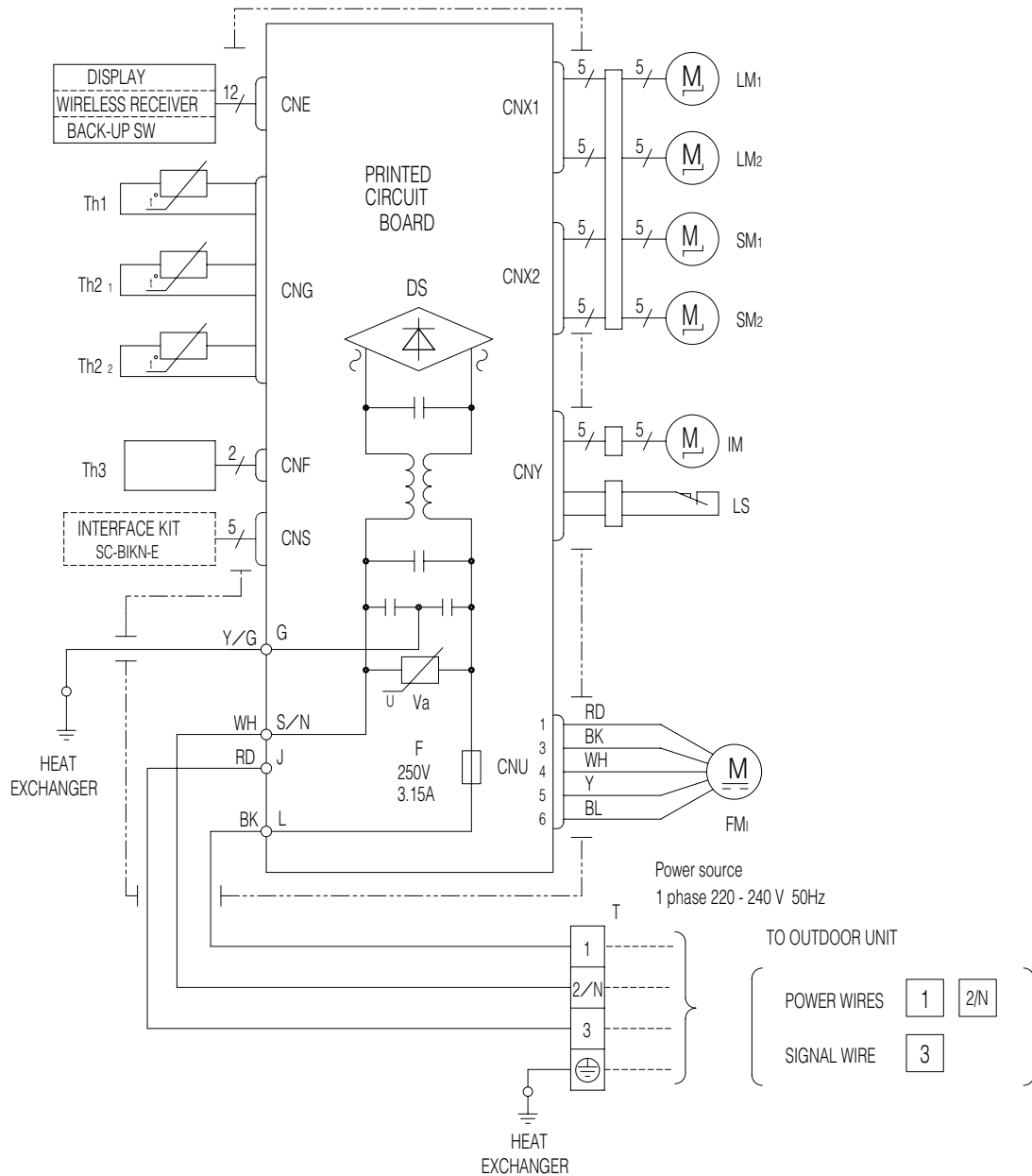
### Models SRK20ZJ-S, 25ZJ-S, 35ZJ-S, 50ZJ-S

| Item              | Description       |
|-------------------|-------------------|
| CNE-CNY           | Connector         |
| FM <sub>i</sub>   | Fan motor         |
| SM <sub>i</sub>   | Flap motor        |
| LM <sub>1,2</sub> | Louwer motor      |
| HD                | Humidity sensor   |
| Th <sub>i</sub>   | Room temp. sensor |
| Th <sub>2,3</sub> | Heat exch. sensor |
| DS                | Diode stack       |
| F                 | Fuse              |
| T                 | Terminal block    |
| Va                | Varistor          |

| Mark | Color        |
|------|--------------|
| BK   | Black        |
| BL   | Blue         |
| RD   | Red          |
| WH   | White        |
| Y    | Yellow       |
| Y/G  | Yellow/Green |



RWA000Z227



| Item               | Description                  |
|--------------------|------------------------------|
| CNE-CNY            | Connector                    |
| FMI                | Fan motor                    |
| SM <sub>1,2</sub>  | Flap motor                   |
| LM <sub>1,2</sub>  | Louver motor                 |
| IM                 | Inlet motor                  |
| Th1                | Room temp. sensor            |
| Th2 <sub>1,2</sub> | Heat exch. sensor            |
| Th3                | Humidity sensor (50,60 only) |
| LS                 | Limit switch                 |
| DS                 | Diode stack                  |
| F                  | Fuse                         |
| T                  | Terminal block               |
| Va                 | Varistor                     |

Color Marks

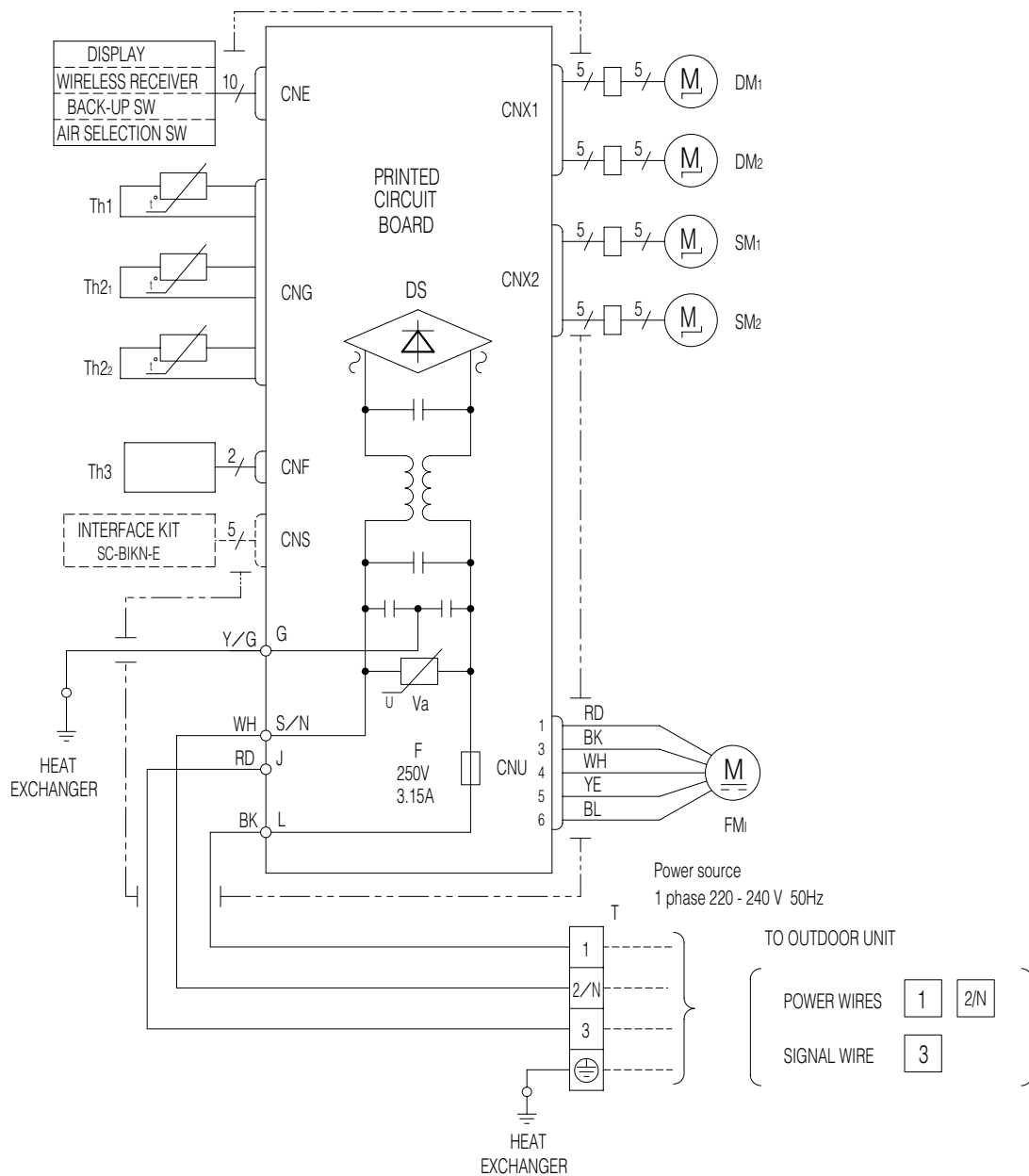
| Mark | Color        |
|------|--------------|
| BK   | Black        |
| BL   | Blue         |
| RD   | Red          |
| WH   | White        |
| Y    | Yellow       |
| Y/G  | Yellow/Green |

Models SRK20ZJX-S, 25ZJX-S, 35ZJX-S, 50ZJX-S, 60ZJX-S

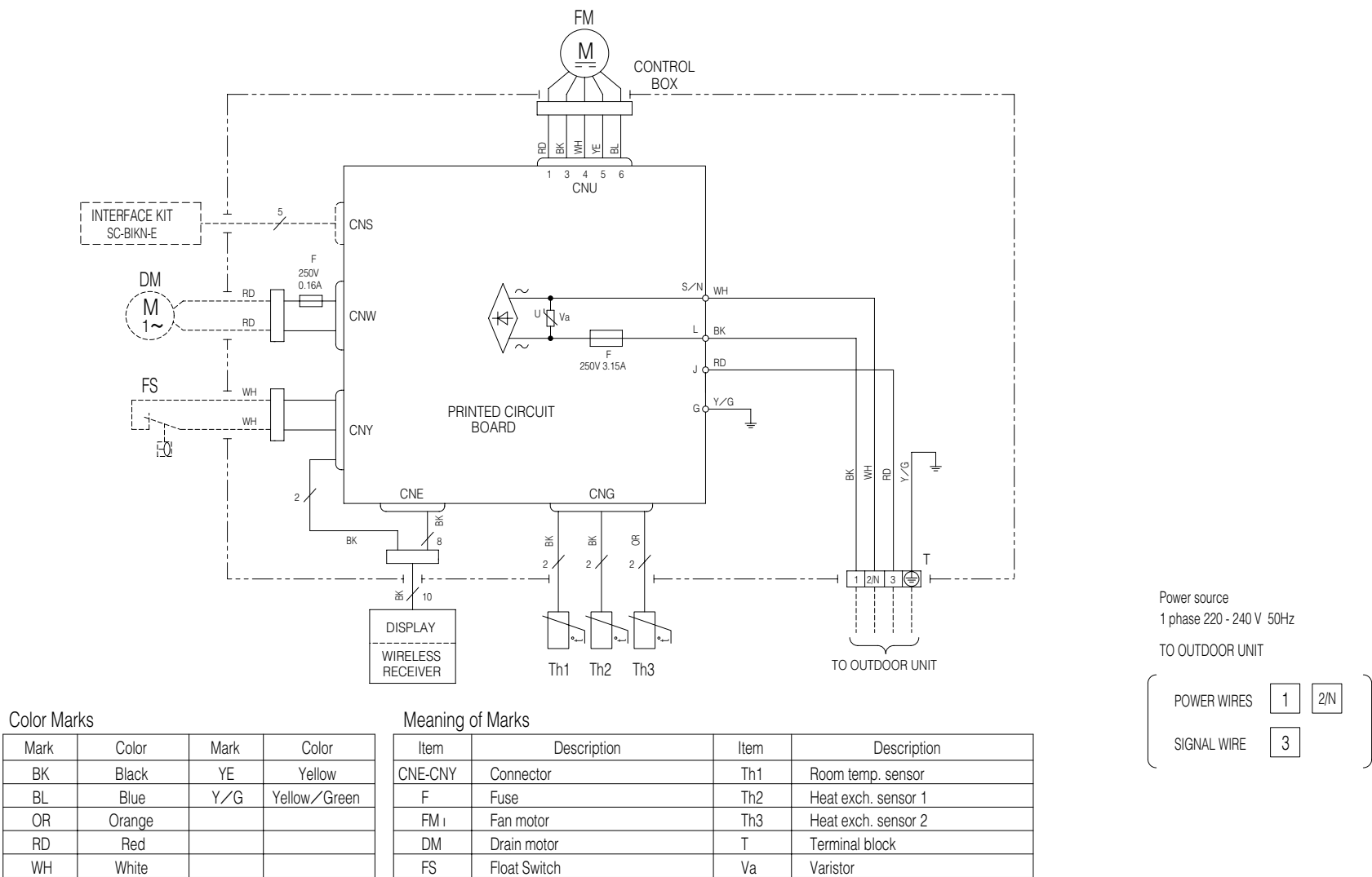


| Item                 | Description       |
|----------------------|-------------------|
| CNE-CN <sub>X2</sub> | Connector         |
| FM <sub>i</sub>      | Fan motor         |
| SM <sub>1,2</sub>    | Flap motor        |
| DM <sub>1</sub>      | Damper motor      |
| DM <sub>2</sub>      | Damper arm motor  |
| Th <sub>1</sub>      | Room temp. sensor |
| Th <sub>2 1,2</sub>  | Heat exch. sensor |
| Th <sub>3</sub>      | Humidity sensor   |
| DS                   | Diode stack       |
| F                    | Fuse              |
| T                    | Terminal block    |
| Va                   | Varistor          |

| Mark | Color        |
|------|--------------|
| BK   | Black        |
| BL   | Blue         |
| RD   | Red          |
| WH   | White        |
| YE   | Yellow       |
| Y/G  | Yellow/Green |



(c) Ceiling concealed type (SRF)  
Models SRR25ZJ-S, 35ZJ-S



|          |                                             |
|----------|---------------------------------------------|
| CNB~Z    | Connector                                   |
| DM       | Drain motor                                 |
| F200~203 | Fuse                                        |
| FM i     | Fan motor                                   |
| FS       | Float switch                                |
| LED-2    | Indication lamp<br>(Green-Normal operation) |

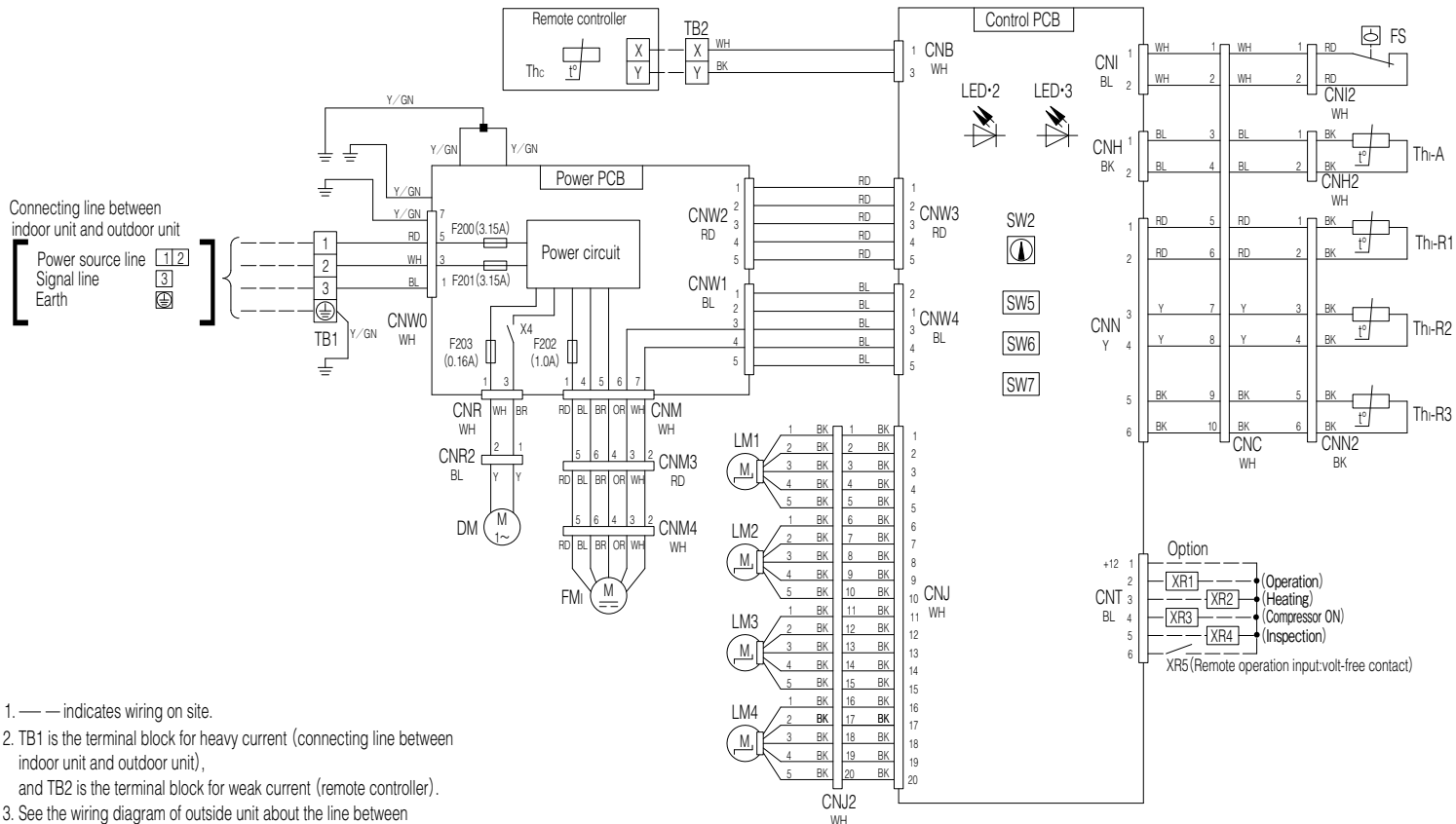
|       |                                         |
|-------|-----------------------------------------|
| LED-3 | Indication lamp (Red-Inspection)        |
| LM1~4 | Louver motor                            |
| SW2   | Remote controller communication address |
| SW5   | Plural units Master/Slave setting       |
| SW6   | Model capacity setting                  |
| SW7-1 | Operation check, Drain motor test run   |

|           |                                           |
|-----------|-------------------------------------------|
| TB1       | Terminal block (Power source)<br>(□ mark) |
| TB2       | Terminal block (Signal line) (□ mark)     |
| Thc       | Thermistor (Remote controller)            |
| Th-A      | Thermistor (Return air)                   |
| Th-R1,2,3 | Thermistor (Heat exchanger)               |
| X4        | Relay for DM                              |
| ■ mark    | Closed-end connector                      |

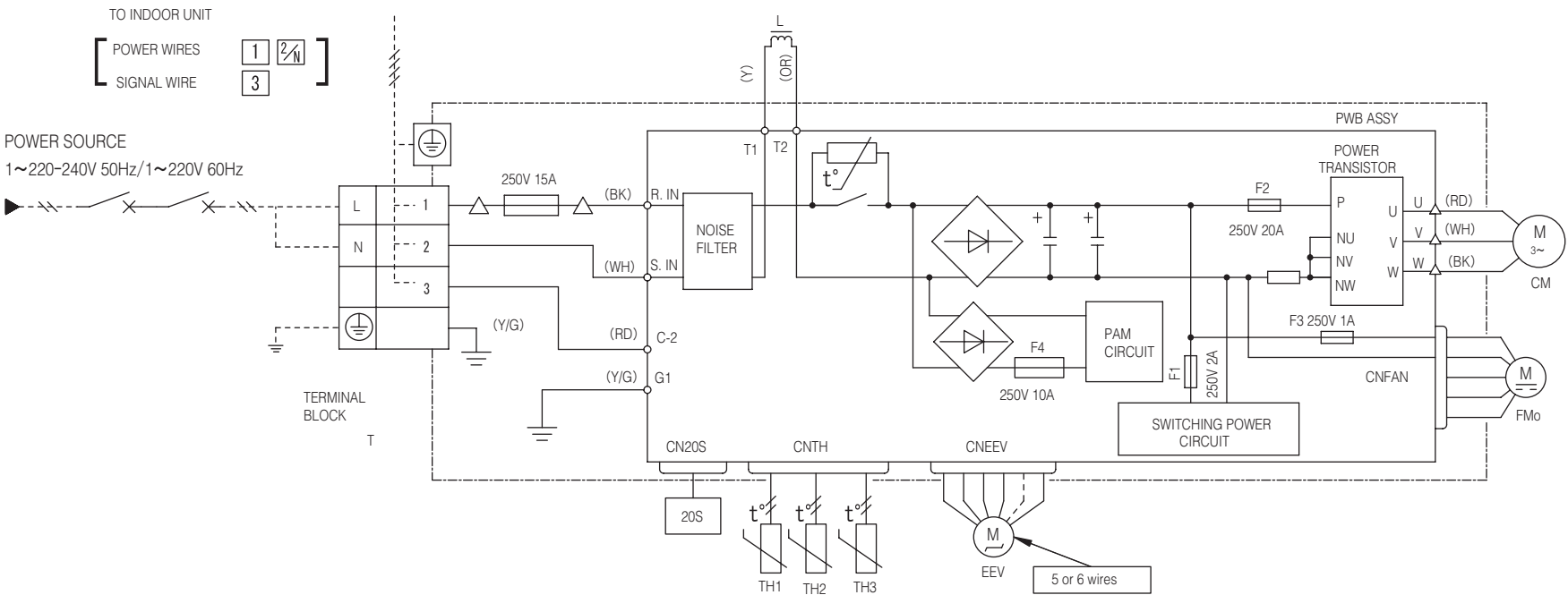
#### Color Marks

| Mark | Color        |
|------|--------------|
| BK   | Black        |
| BL   | Blue         |
| BR   | Brown        |
| OR   | Orange       |
| RD   | Red          |
| WH   | White        |
| Y    | Yellow       |
| Y/GN | Yellow/Green |

### (d) Ceiling cassette-4way compact type (FDTC) Models FDTCSVD, 35VD



(2) Outdoor units  
Models SRC20ZJ-S, 25ZJ-S, 35ZJ-S



Power cable, indoor-outdoor connecting wires

| Model | MAX running current (A) | Power cable size (mm <sup>2</sup> ) | Power cable length (m) | indoor-outdoor wire size x number | Earth wire size    |
|-------|-------------------------|-------------------------------------|------------------------|-----------------------------------|--------------------|
| 20    | 9                       | 2.0                                 | 32                     | 1.5mm <sup>2</sup> x 3            | 1.5mm <sup>2</sup> |
| 25    |                         |                                     |                        |                                   |                    |
| 35    |                         |                                     |                        |                                   |                    |

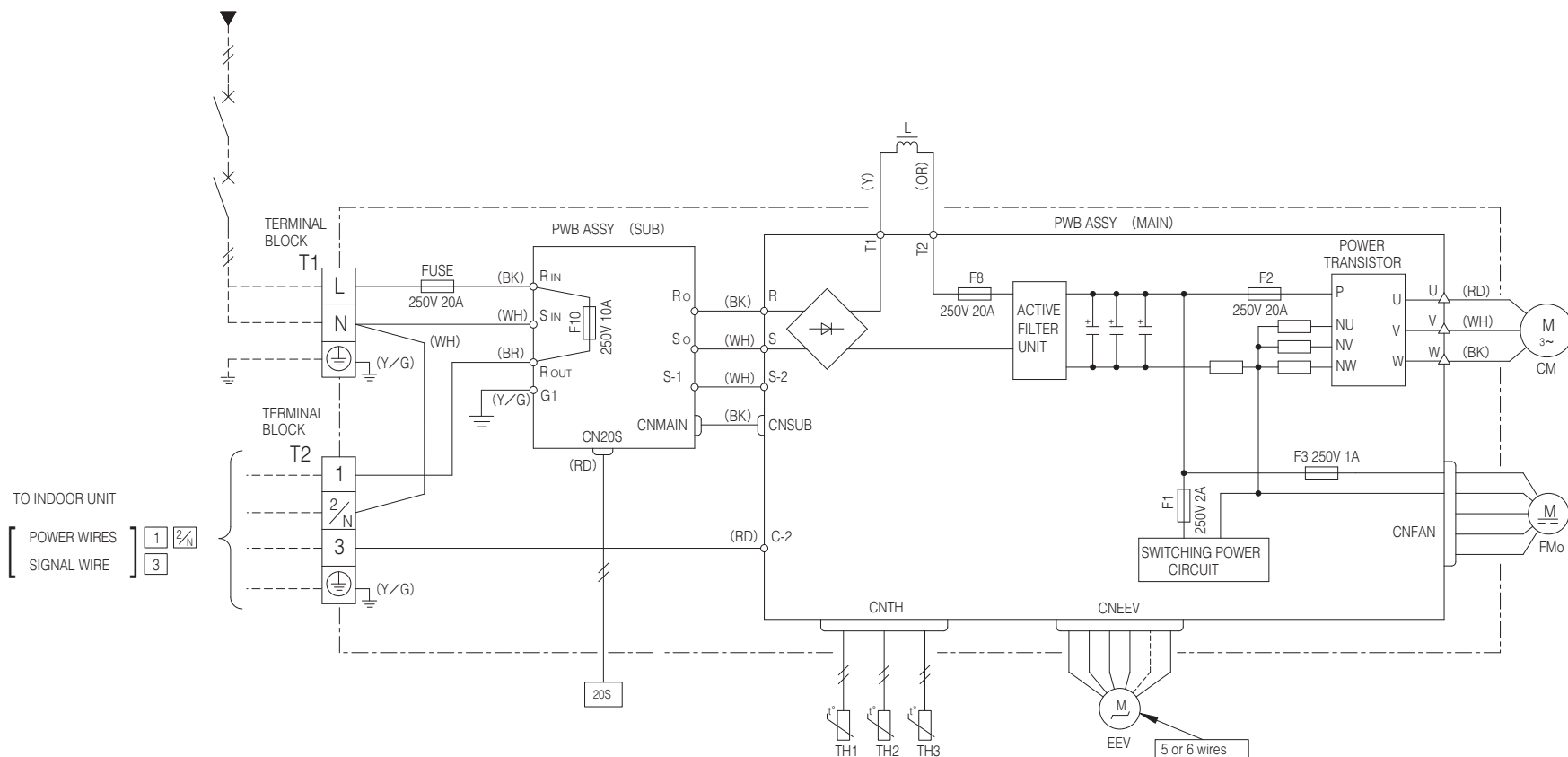
- The specifications shown in the above table are for units without heaters. For units with heaters, refer to the installation instructions or the construction instructions of the indoor unit.
- Switchgear of Circuit breaker capacity which is calculated from MAX. over current should be chosen along the regulations in each country.
- The cable specifications are based on the assumption that a metal or plastic conduit is used with no more than three cables contained in a conduit and a voltage drop is 2%. For an installation falling outside of these conditions, please follow the internal cabling regulations. Adapt it to the regulation in effect in each country.

| Item      | Description                          |
|-----------|--------------------------------------|
| CM        | Compressor motor                     |
| CNEEV~20S | Connector                            |
| EEV       | Electric expansion valve (coil)      |
| FMO       | Fan motor                            |
| L         | Reactor                              |
| T         | Terminal block                       |
| TH1       | Heat exchanger sensor (outdoor unit) |
| TH2       | Outdoor air temp.sensor              |
| TH3       | Discharge pipe temp.sensor           |
| 20S       | Solenoid valve for 4 way valve       |

| Mark | Color        |
|------|--------------|
| BK   | Black        |
| OR   | Orange       |
| RD   | Red          |
| WH   | White        |
| Y    | Yellow       |
| Y/G  | Yellow/Green |

RWC000Z238

POWER SOURCE 1~220-240V 50Hz/1~220V 60Hz



Power cable, indoor-outdoor connecting wires

| Model | MAX running current (A) | Power cable size (mm <sup>2</sup> ) | Power cable length (m) | indoor-outdoor wire size x number | Earth wire size    |
|-------|-------------------------|-------------------------------------|------------------------|-----------------------------------|--------------------|
| 50    | 14                      | 2.0                                 | 18                     | 1.5mm <sup>2</sup> x 3            | 1.5mm <sup>2</sup> |

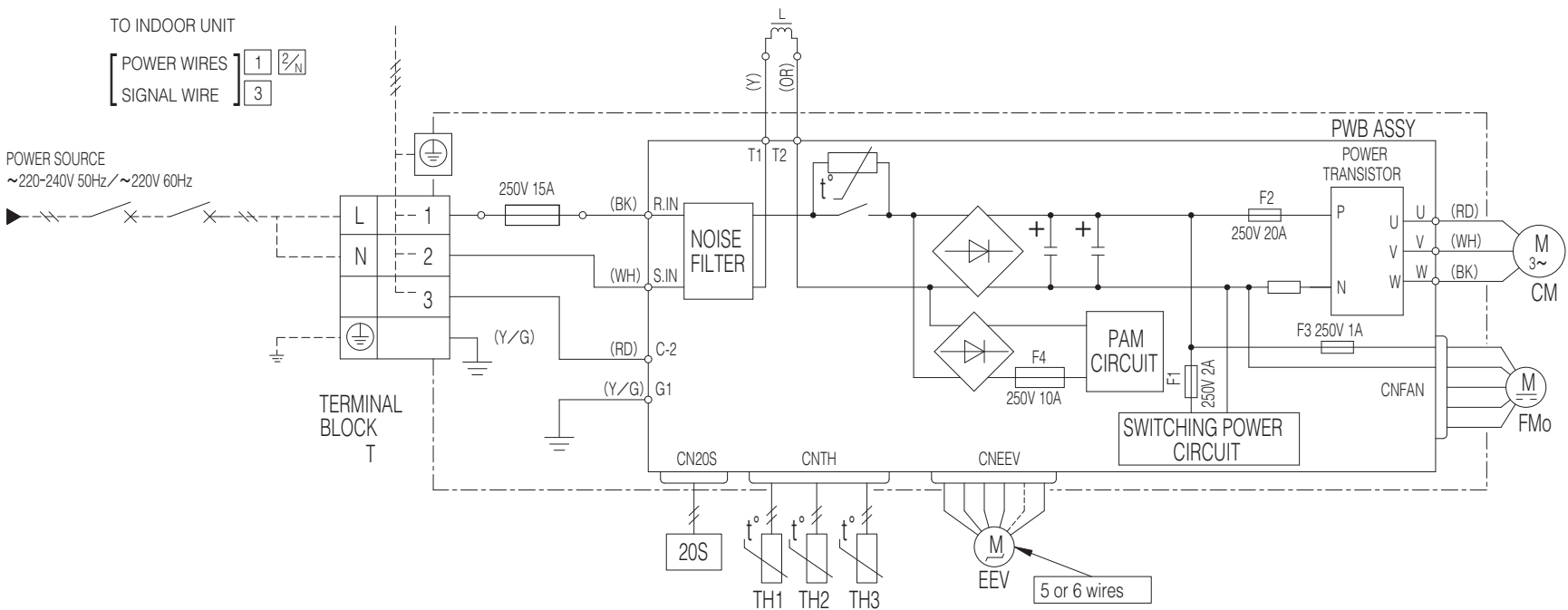
- The specifications shown in the above table are for units without heaters. For units with heaters, refer to the installation instructions or the construction instructions of the indoor unit.
- Switchgear of Circuit breaker capacity which is calculated from MAX. over current should be chosen along the regulations in each country.
- The cable specifications are based on the assumption that a metal or plastic conduit is used with no more than three cables contained in a conduit and a voltage drop is 2%. For an installation falling outside of these conditions, please follow the internal cabling regulations. Adapt it to the regulation in effect in each country.

| Item        | Description                          |
|-------------|--------------------------------------|
| CM          | Compressor motor                     |
| CNEEV~CN20S | Connector                            |
| EEV         | Electric expansion valve (coil)      |
| FMo         | Fan motor                            |
| L           | Reactor                              |
| T1,2        | Terminal block                       |
| TH1         | Heat exchanger sensor (outdoor unit) |
| TH2         | Outdoor air temp.sensor              |
| TH3         | Discharge pipe temp.sensor           |
| 20S         | Solenoid valve for 4 way valve       |

| Mark | Color        |
|------|--------------|
| BK   | Black        |
| BR   | Brown        |
| OR   | Orange       |
| RD   | Red          |
| WH   | White        |
| Y    | Yellow       |
| Y/G  | Yellow/Green |

Model SRC50ZJ-S

Models SRC20ZJX-S, 25ZJX-S, 35ZJX-S



Power cable, indoor-outdoor connecting wires

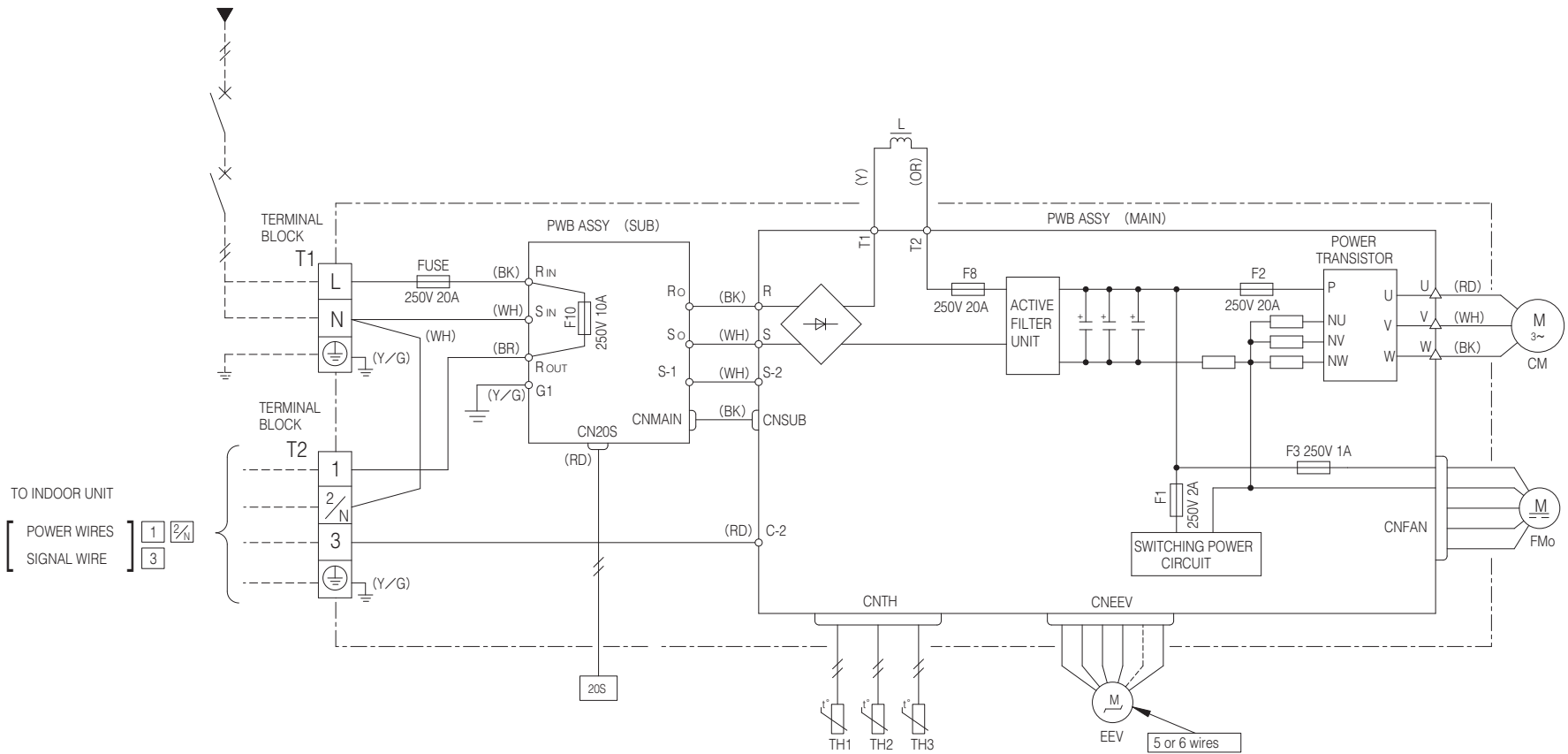
| Model | MAX running current (A) | Power cable size (mm <sup>2</sup> ) | Power cable length (m) | indoor-outdoor wire size x number | Earth wire size    |
|-------|-------------------------|-------------------------------------|------------------------|-----------------------------------|--------------------|
| 20    | 8                       | 2.0                                 | 32                     | 1.5mm <sup>2</sup> x 3            | 1.5mm <sup>2</sup> |
| 25    |                         |                                     |                        |                                   |                    |
| 35    |                         |                                     |                        |                                   |                    |

- The specifications shown in the above table are for units without heaters. For units with heaters, refer to the installation instructions or the construction instructions of the indoor unit.
- Switchgear of Circuit breaker capacity which is calculated from MAX. over current should be chosen along the regulations in each country.
- The cable specifications are based on the assumption that a metal or plastic conduit is used with no more than three cables contained in a conduit and a voltage drop is 2%. For an installation falling outside of these conditions, please follow the internal cabling regulations. Adapt it to the regulation in effect in each country.

| Item  | Description                          |
|-------|--------------------------------------|
| CM    | Compressor motor                     |
| CN20S | Connector                            |
| CNTH  |                                      |
| CNEEV |                                      |
| CNFAN |                                      |
| EEV   | Electric expansion valve (coil)      |
| FMo   | Fan motor                            |
| L     | Reactor                              |
| T     | Terminal block                       |
| TH1   | Heat exchanger sensor (outdoor unit) |
| TH2   | Outdoor air temp. sensor             |
| TH3   | Discharge pipe temp. sensor          |
| 20S   | Solenoid valve for 4 way valve       |

| Mark | Color        |
|------|--------------|
| BK   | Black        |
| OR   | Orange       |
| RD   | Red          |
| WH   | White        |
| Y    | Yellow       |
| Y/G  | Yellow/Green |

POWER SOURCE 1~220-240V 50Hz/1~220V 60Hz



Power cable, indoor-outdoor connecting wires

| Model | MAX running current (A) | Power cable size (mm <sup>2</sup> ) | Power cable length (m) | indoor-outdoor wire size x number | Earth wire size    |
|-------|-------------------------|-------------------------------------|------------------------|-----------------------------------|--------------------|
| 40    | 14                      | 2.0                                 | 18                     | 1.5mm <sup>2</sup> x 3            | 1.5mm <sup>2</sup> |
| 50    |                         |                                     |                        |                                   |                    |
| 60    |                         |                                     |                        |                                   |                    |

- The specifications shown in the above table are for units without heaters. For units with heaters, refer to the installation instructions or the construction instructions of the indoor unit.
- Switchgear of Circuit breaker capacity which is calculated from MAX. over current should be chosen along the regulations in each country.
- The cable specifications are based on the assumption that a metal or plastic conduit is used with no more than three cables contained in a conduit and a voltage drop is 2%. For an installation falling outside of these conditions, please follow the internal cabling regulations. Adapt it to the regulation in effect in each country.

| Item      | Description                          |
|-----------|--------------------------------------|
| CM        | Compressor motor                     |
| CNEEV~20S | Connector                            |
| EEV       | Electric expansion valve (coil)      |
| FMo       | Fan motor                            |
| L         | Reactor                              |
| T1,2      | Terminal block                       |
| TH1       | Heat exchanger sensor (outdoor unit) |
| TH2       | Outdoor air temp.sensor              |
| TH3       | Discharge pipe temp.sensor           |
| 20S       | Solenoid valve for 4 way valve       |

| Mark | Color        |
|------|--------------|
| BK   | Black        |
| BR   | Brown        |
| OR   | Orange       |
| RD   | Red          |
| WH   | White        |
| Y    | Yellow       |
| Y/G  | Yellow/Green |

Models SRC50ZIX-S, 60ZIX-S

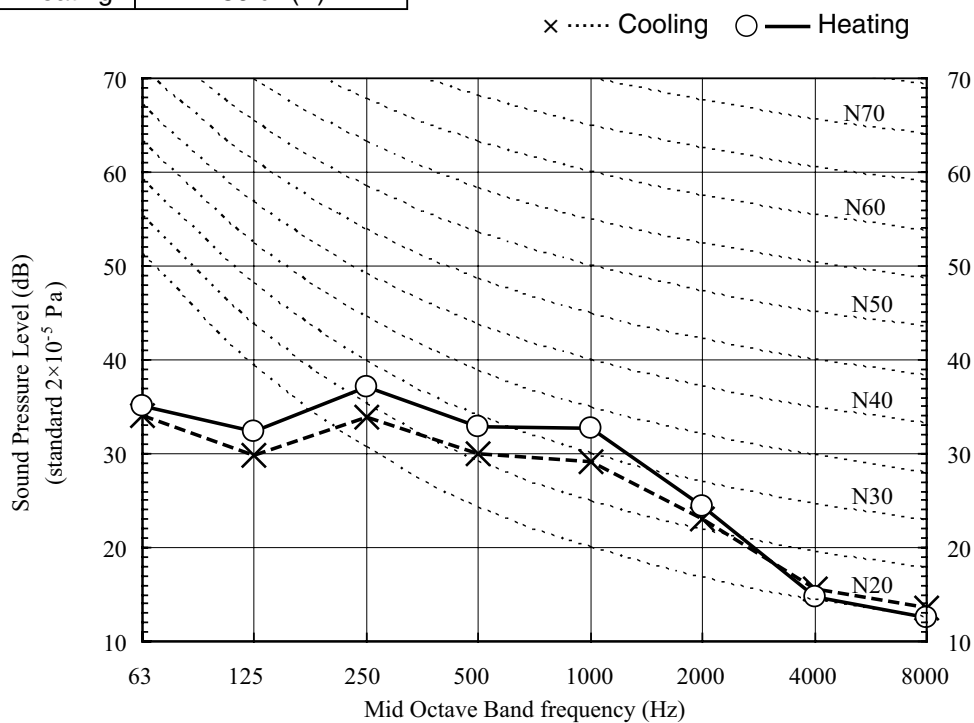
## 4. NOISE LEVEL

### (1) Wall mounted type (SRK)

#### Model SRK20ZJ-S

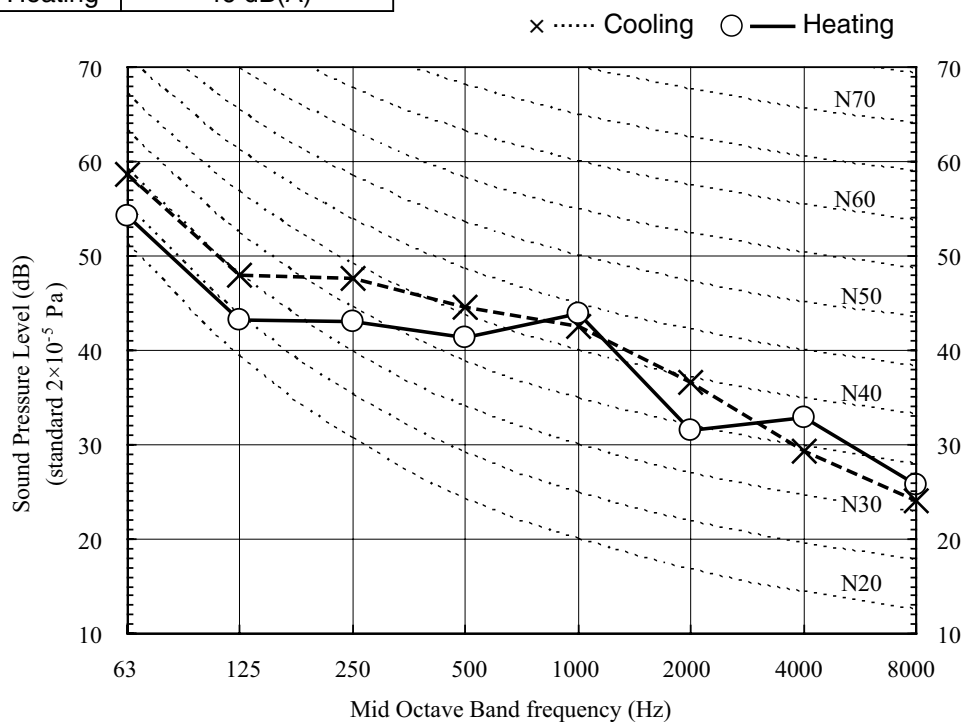
|           |                   |
|-----------|-------------------|
| Condition | ISO-T1, JIS C9612 |
|-----------|-------------------|

|       |           |          |
|-------|-----------|----------|
| Model | SRK20ZJ-S |          |
| Noise | Cooling   | 33 dB(A) |
| Level | Heating   | 36 dB(A) |



#### (Outdoor Unit)

|       |           |          |
|-------|-----------|----------|
| Model | SRC20ZJ-S |          |
| Noise | Cooling   | 47 dB(A) |
| Level | Heating   | 46 dB(A) |



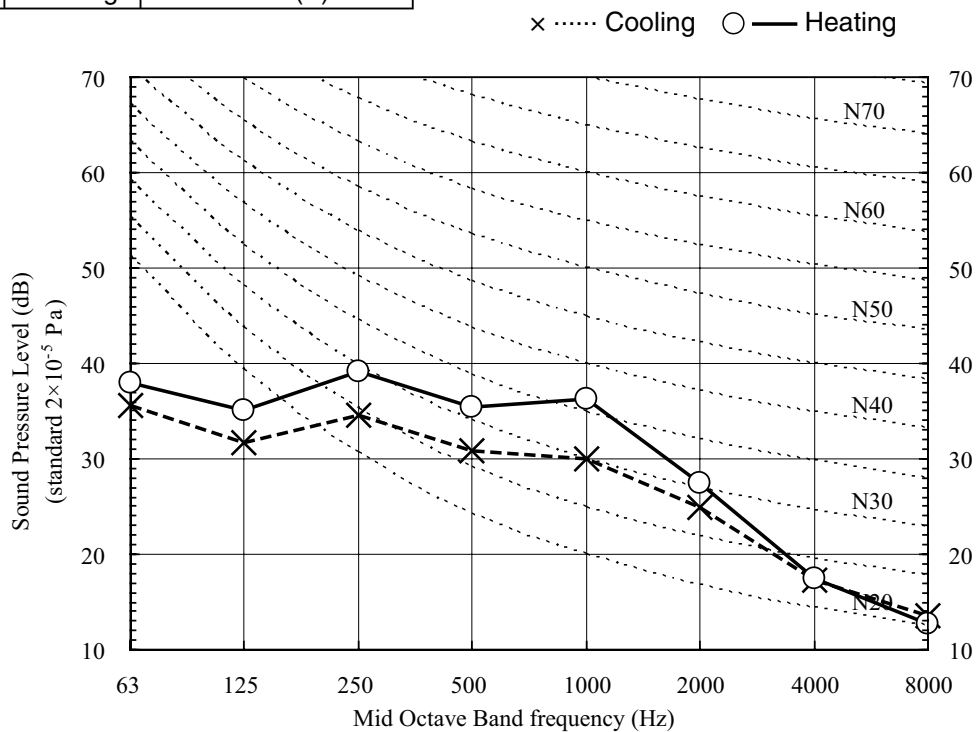


**Model SRK25ZJ-S**

Condition ISO-T1, JIS C9612

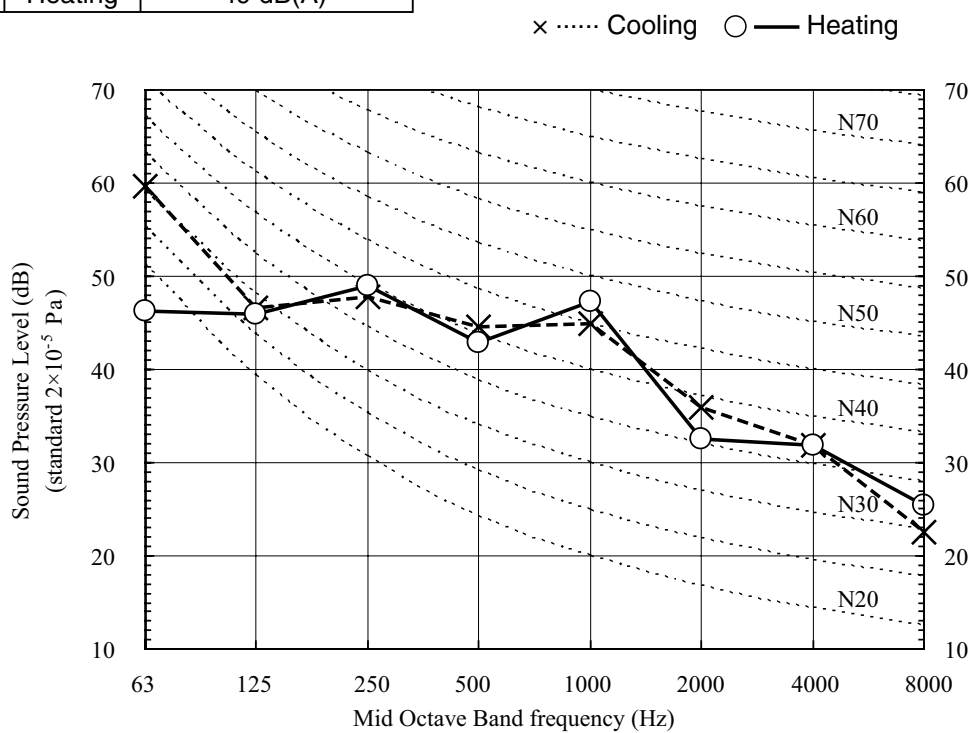
(Indoor Unit)

| Model       | SRK25ZJ-S |          |
|-------------|-----------|----------|
| Noise Level | Cooling   | 34 dB(A) |
|             | Heating   | 39 dB(A) |



(Outdoor Unit)

| Model       | SRC25ZJ-S |          |
|-------------|-----------|----------|
| Noise Level | Cooling   | 48 dB(A) |
|             | Heating   | 49 dB(A) |



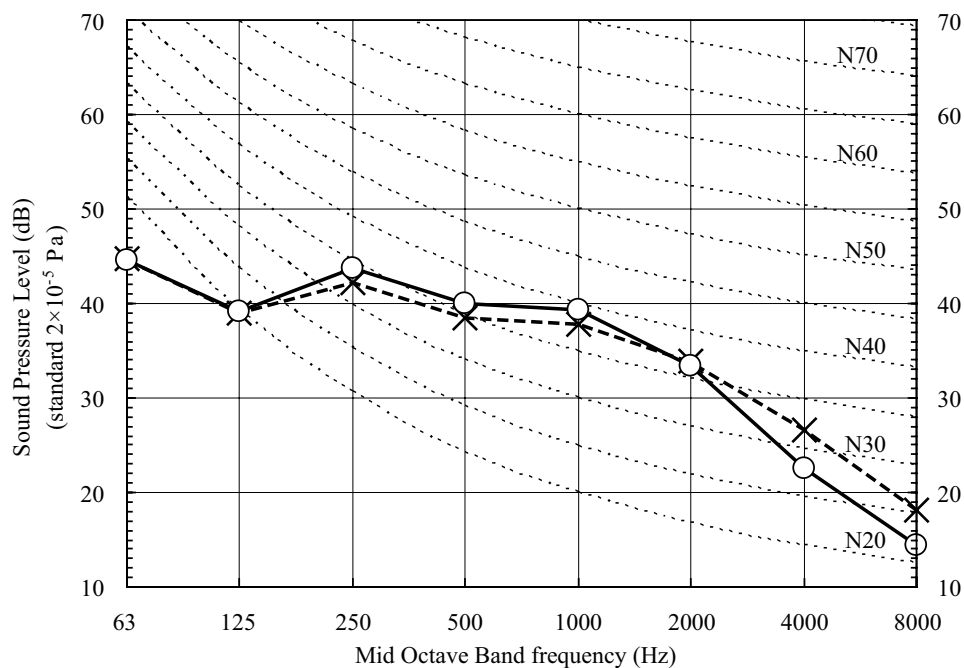
**Model SRK35ZJ-S**

(Indoor Unit)

Condition ISO-T1, JIS C9612

| Model       | SRK35ZJ-S |          |
|-------------|-----------|----------|
| Noise Level | Cooling   | 42 dB(A) |
|             | Heating   | 43 dB(A) |

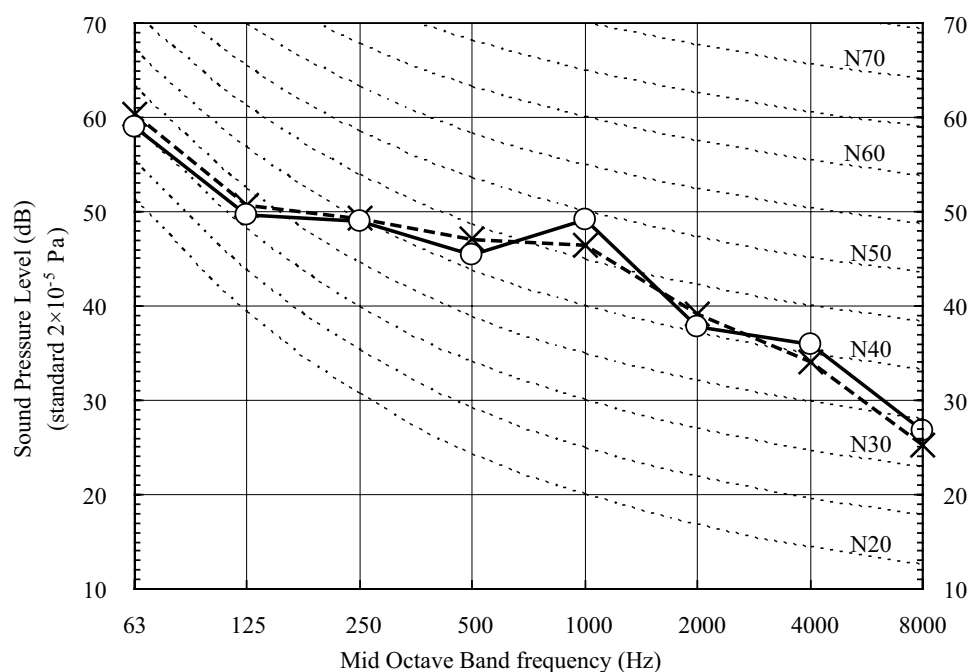
× ..... Cooling ○ — Heating



(Outdoor Unit)

| Model       | SRC35ZJ-S |          |
|-------------|-----------|----------|
| Noise Level | Cooling   | 50 dB(A) |
|             | Heating   | 51 dB(A) |

× ..... Cooling ○ — Heating

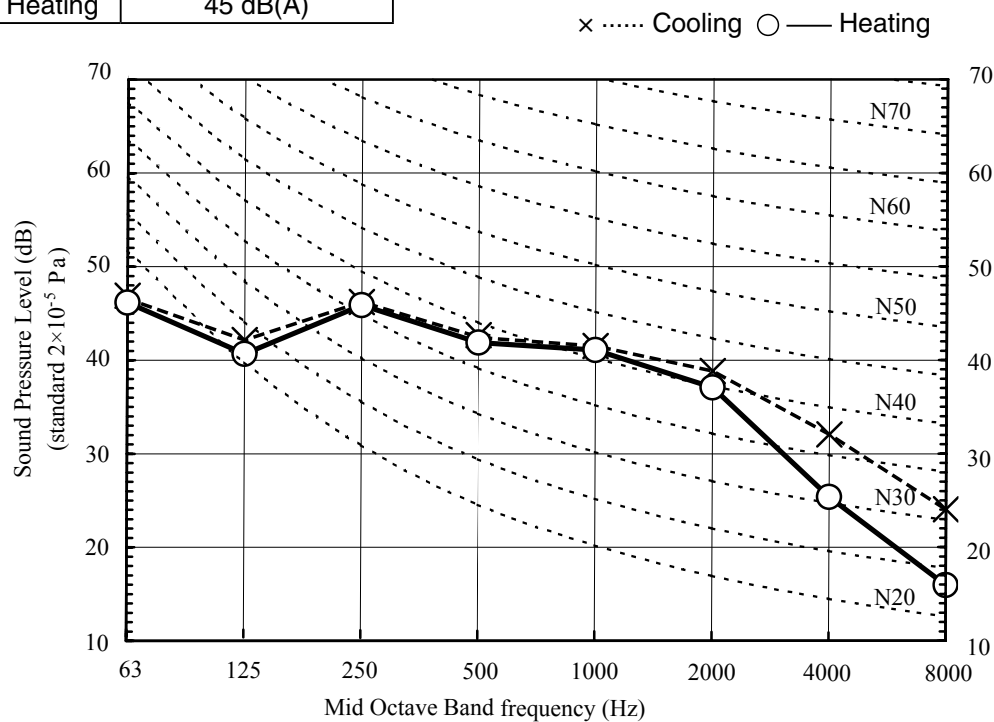


**Model SRK50ZJ-S**

Condition ISO-T1,JIS C9612

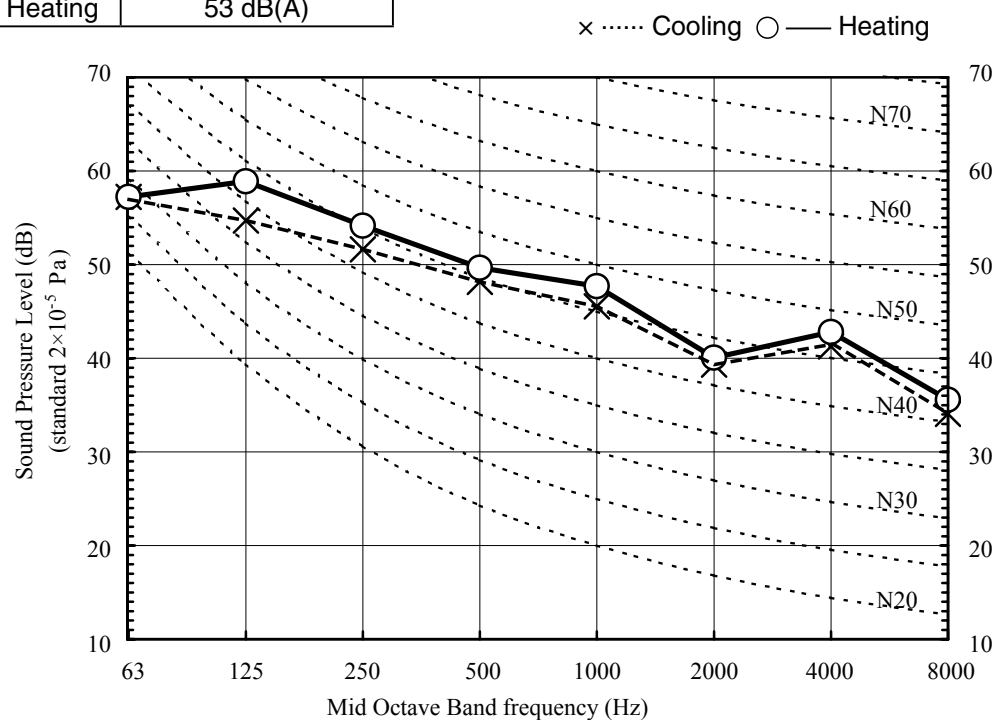
(Indoor Unit)

| Model | SRK50ZJ-S |          |
|-------|-----------|----------|
| Noise | Cooling   | 46 dB(A) |
| Level | Heating   | 45 dB(A) |



(Outdoor Unit)

| Model | SRC50ZJ-S |          |
|-------|-----------|----------|
| Noise | Cooling   | 51 dB(A) |
| Level | Heating   | 53 dB(A) |



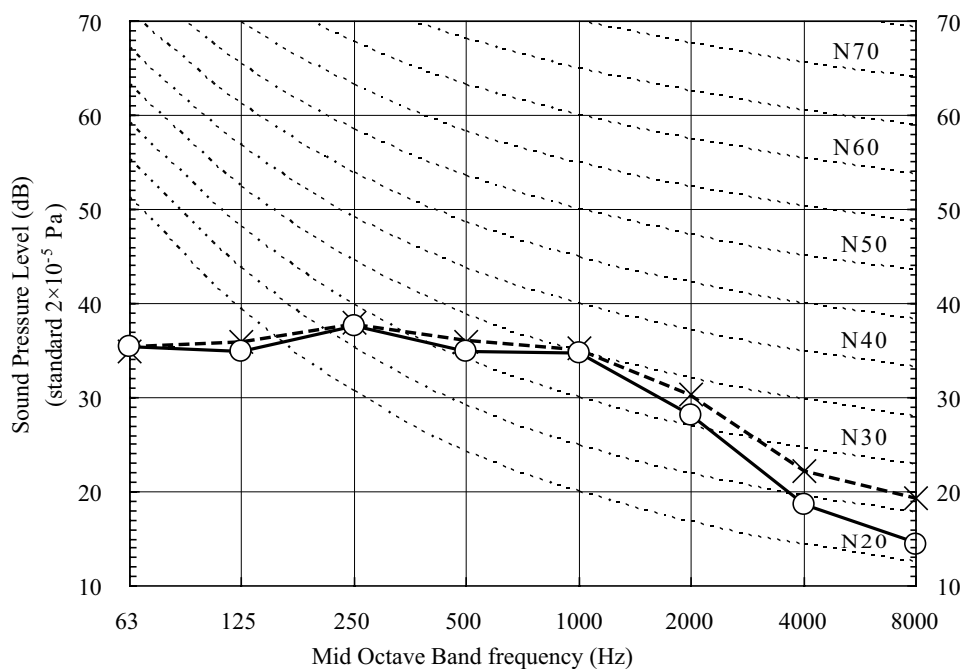
**Model SRK20ZJX-S**

|           |                  |
|-----------|------------------|
| Condition | ISO-T1,JIS C9612 |
|-----------|------------------|

(Indoor Unit)

|       |            |          |
|-------|------------|----------|
| Model | SRK20ZJX-S |          |
| Noise | Cooling    | 39 dB(A) |
| Level | Heating    | 38 dB(A) |

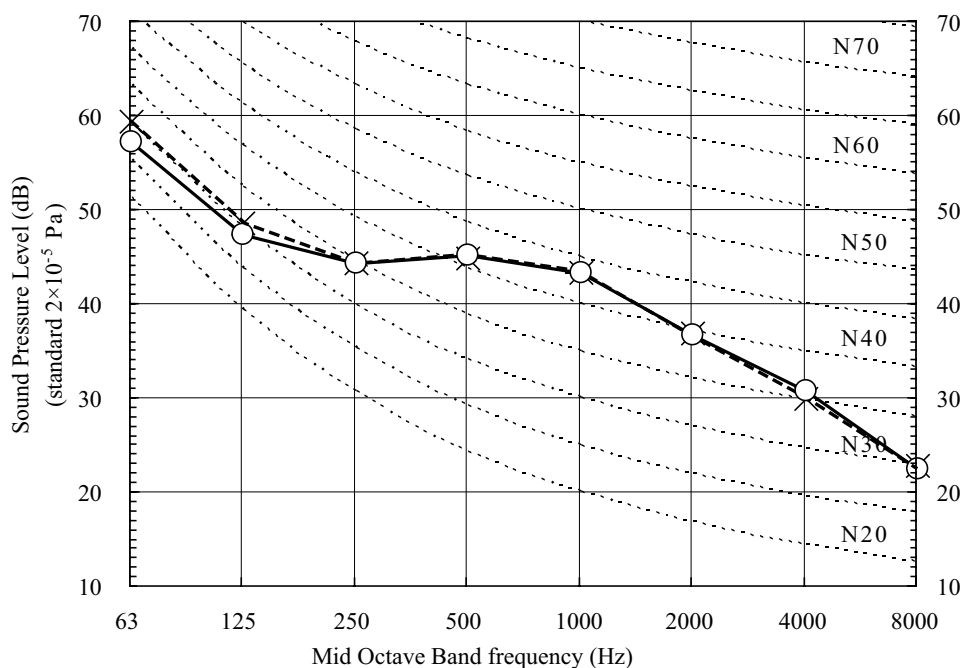
× ..... Cooling, ○ — Heating



(Outdoor Unit)

|       |            |          |
|-------|------------|----------|
| Model | SRC20ZJX-S |          |
| Noise | Cooling    | 47 dB(A) |
| Level | Heating    | 47 dB(A) |

× ..... Cooling, ○ — Heating

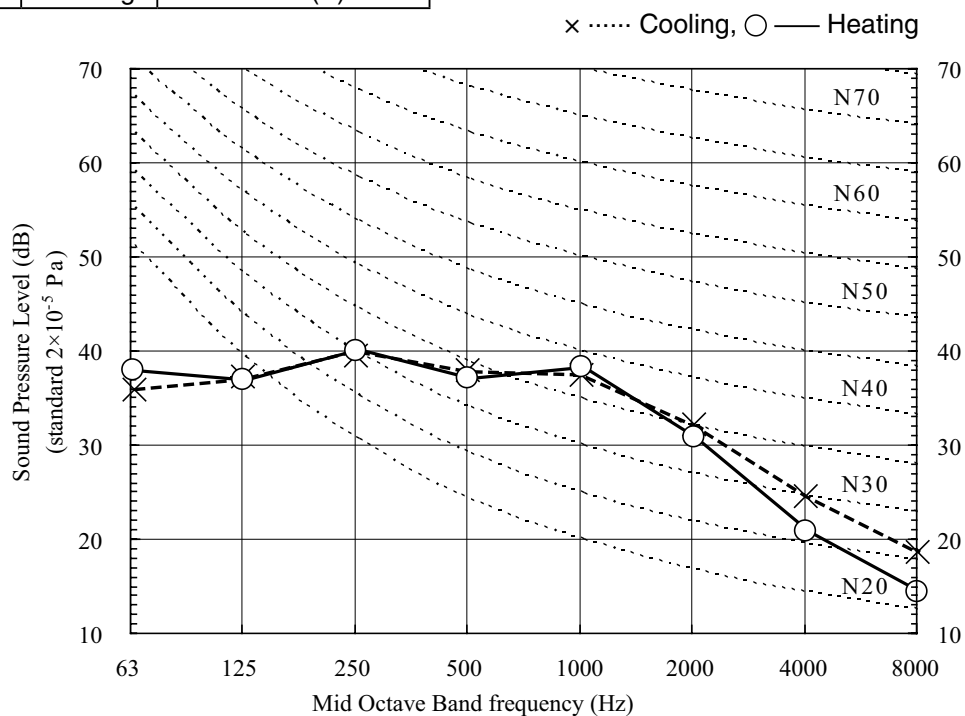


**Model SRK25ZJX-S**

Condition ISO-T1,JIS C9612

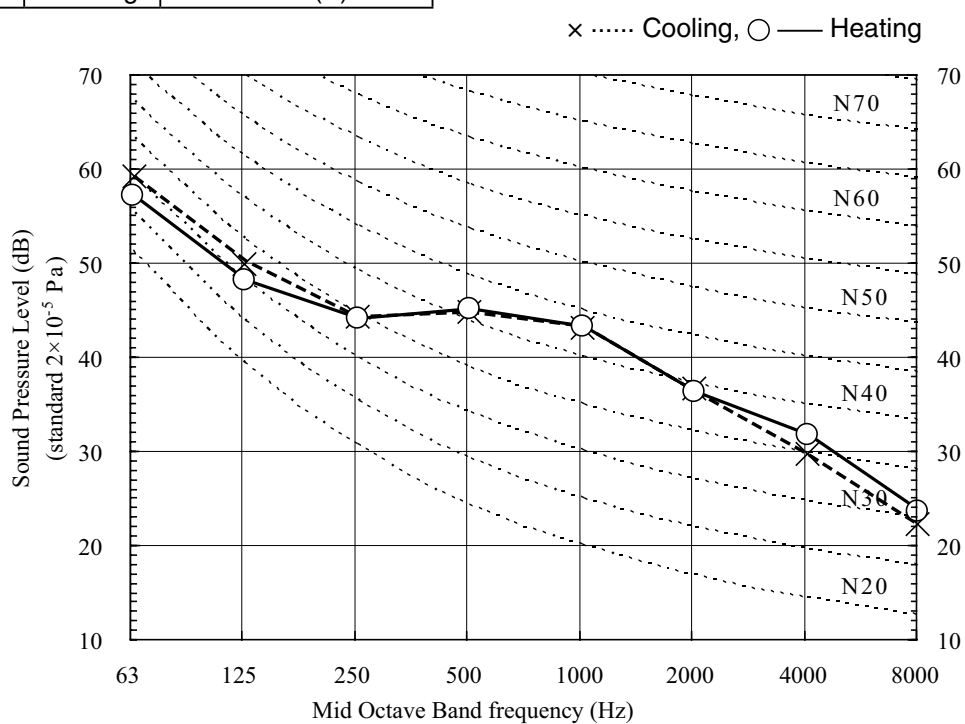
(Indoor Unit)

| Model       | SRK25ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 41 dB(A) |
|             | Heating    | 41 dB(A) |



(Outdoor Unit)

| Model       | SRC25ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 47 dB(A) |
|             | Heating    | 47 dB(A) |



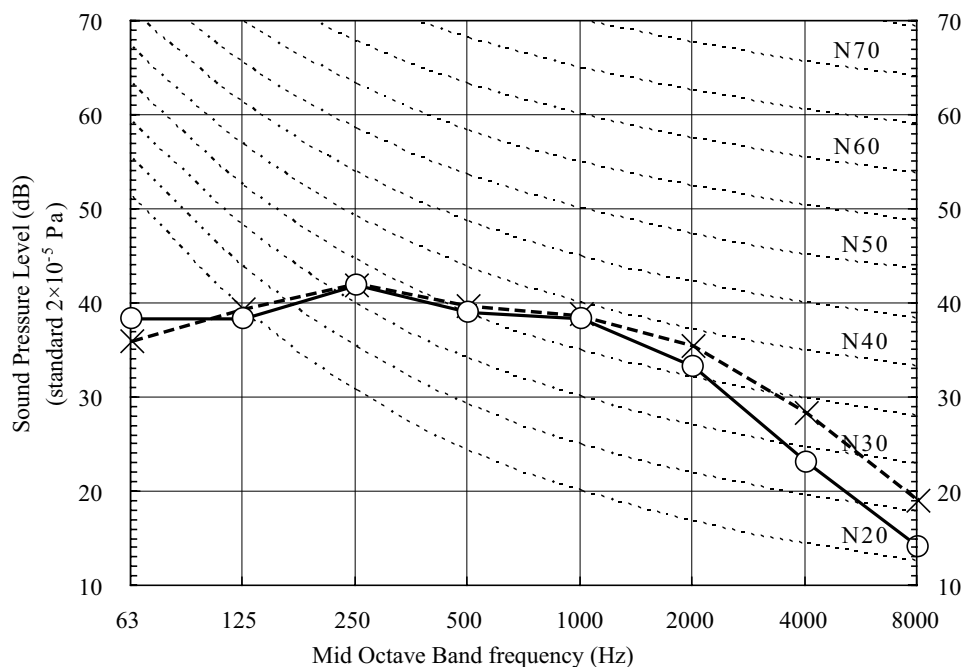
**Model SRK35ZJX-S**

| Condition | ISO-T1,JIS C9612 |
|-----------|------------------|
|-----------|------------------|

(Indoor Unit)

| Model       | SRK35ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 43 dB(A) |
|             | Heating    | 42 dB(A) |

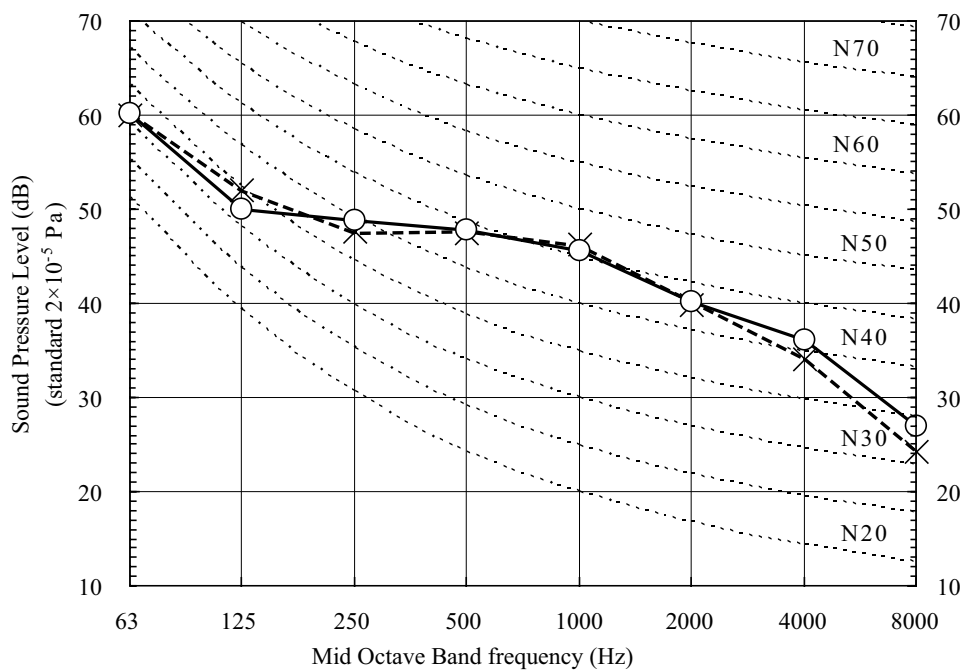
× ..... Cooling, ○ — Heating



(Outdoor Unit)

| Model       | SRC35ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 50 dB(A) |
|             | Heating    | 50 dB(A) |

× ..... Cooling, ○ — Heating

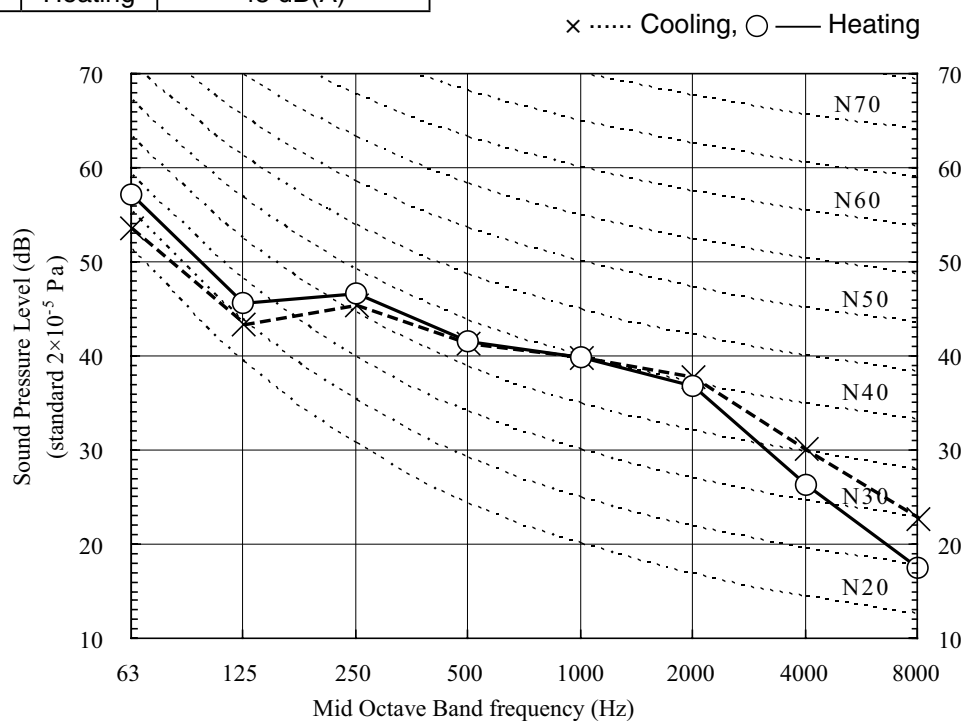


**Model SRK50ZJX-S**

Condition ISO-T1,JIS C9612

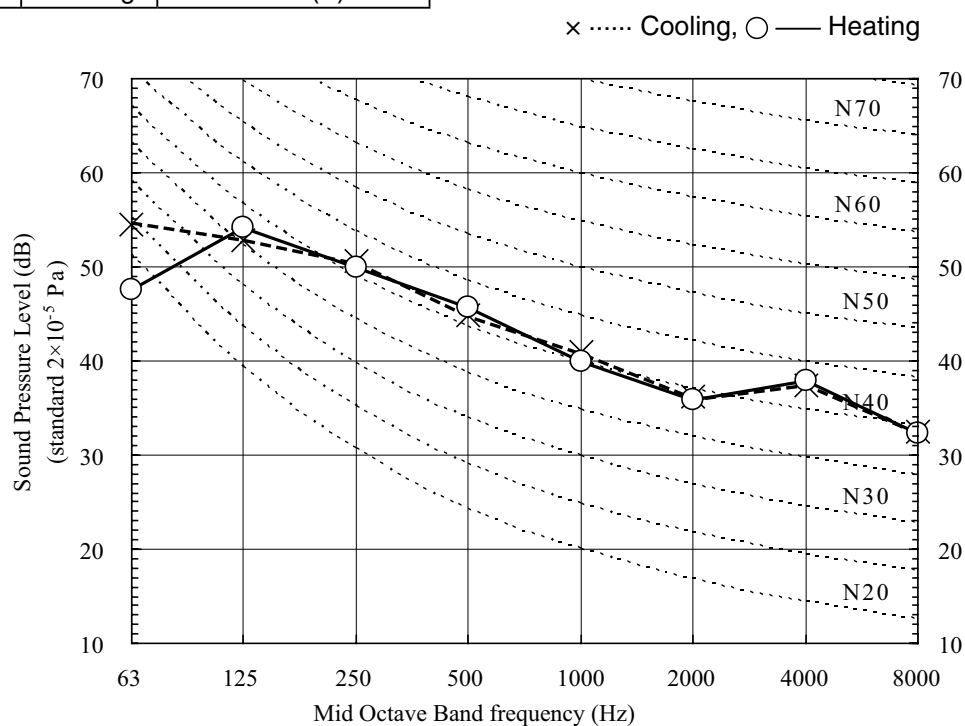
(Indoor Unit)

| Model | SRK50ZJX-S |          |
|-------|------------|----------|
| Noise | Cooling    | 45 dB(A) |
| Level | Heating    | 45 dB(A) |



(Outdoor Unit)

| Model | SRC50ZIX-S |          |
|-------|------------|----------|
| Noise | Cooling    | 48 dB(A) |
| Level | Heating    | 48 dB(A) |



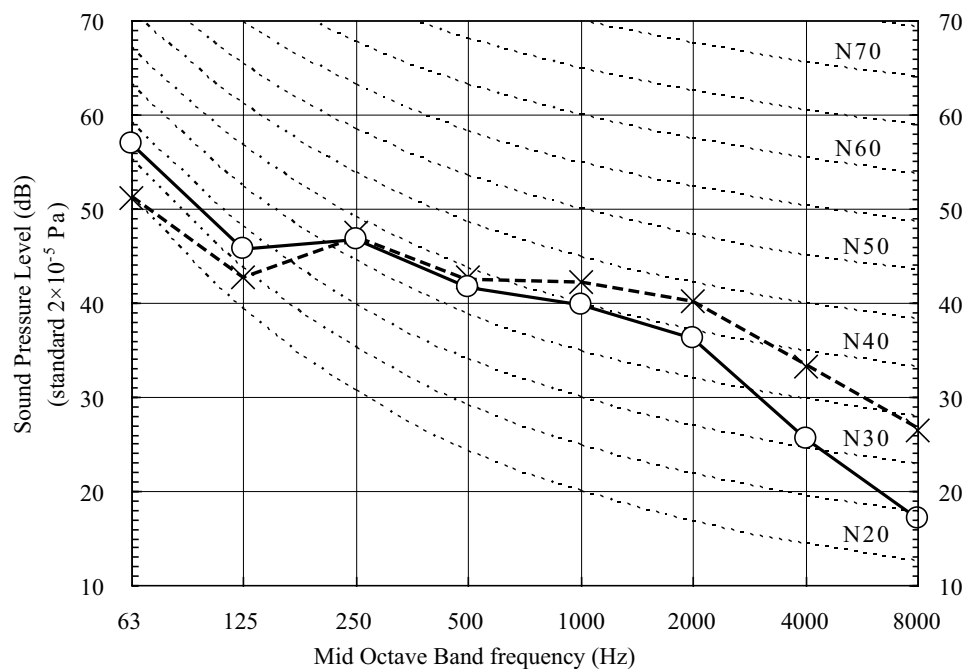
**Model SRK60ZJX-S**

Condition ISO-T1,JIS C9612

(Indoor Unit)

| Model       | SRK60ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 47 dB(A) |
|             | Heating    | 45 dB(A) |

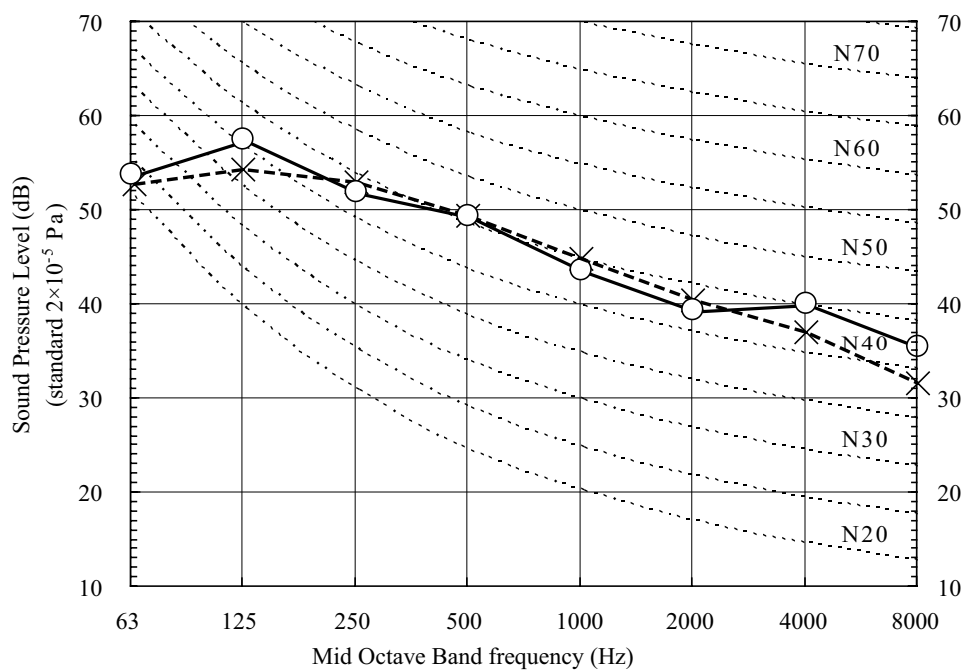
× ..... Cooling, ○ — Heating



(Outdoor Unit)

| Model       | SRC60ZIX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 51 dB(A) |
|             | Heating    | 51 dB(A) |

× ..... Cooling, ○ — Heating





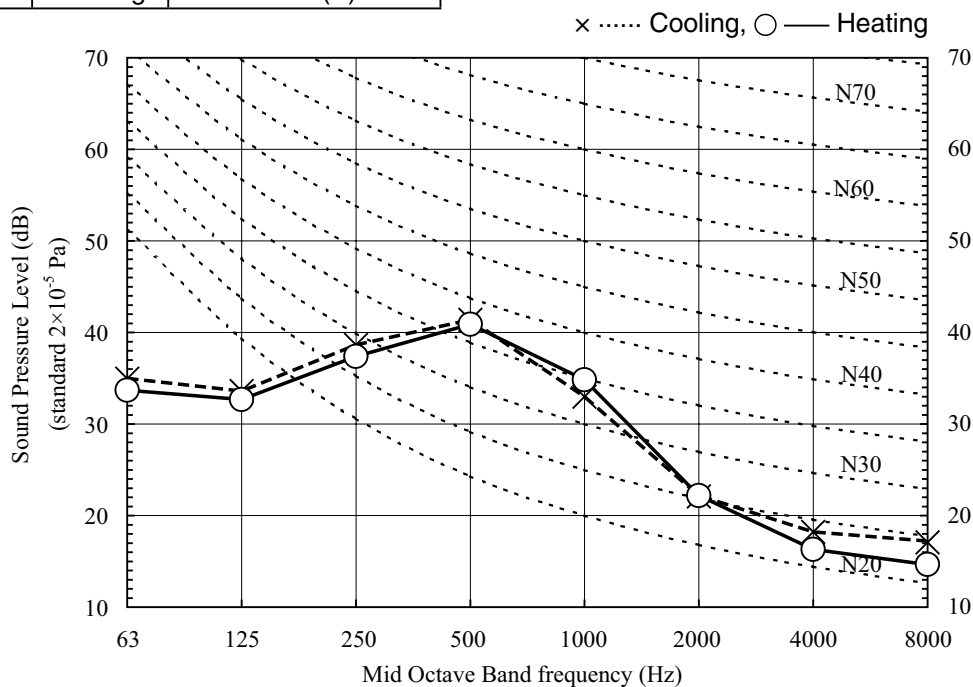
(2) Floor standing type (SRF)

Model SRF25ZJX-S

Condition ISO-T1, JIS C9612

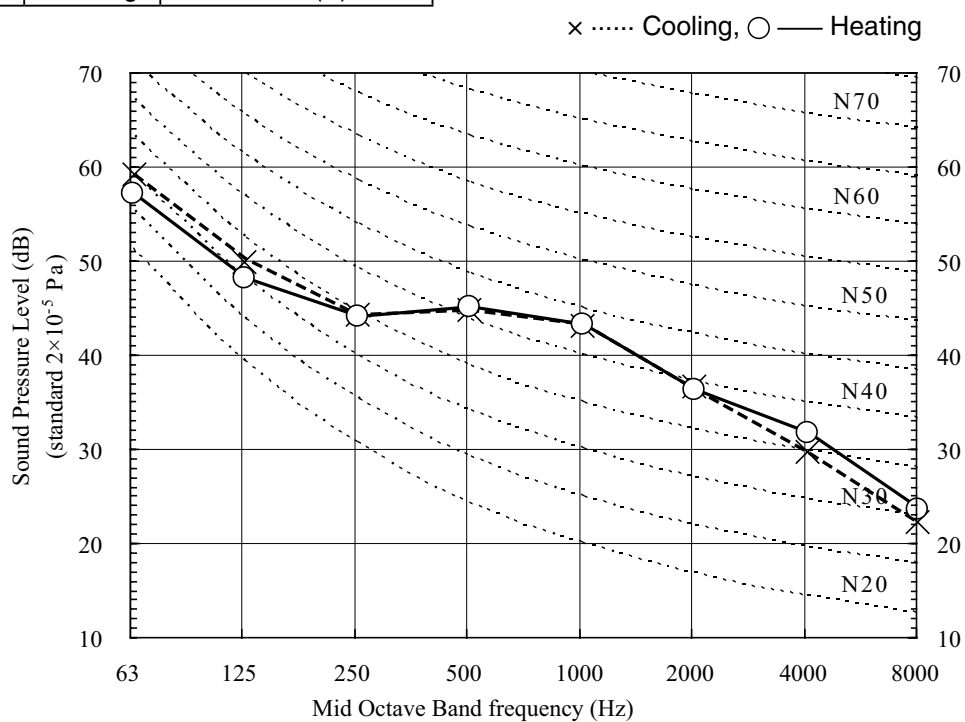
(Indoor Unit)

| Model | SRF25ZJX-S |          |
|-------|------------|----------|
| Noise | Cooling    | 40 dB(A) |
| Level | Heating    | 40 dB(A) |



(Outdoor Unit)

| Model | SRC25ZJX-S |          |
|-------|------------|----------|
| Noise | Cooling    | 47 dB(A) |
| Level | Heating    | 47 dB(A) |

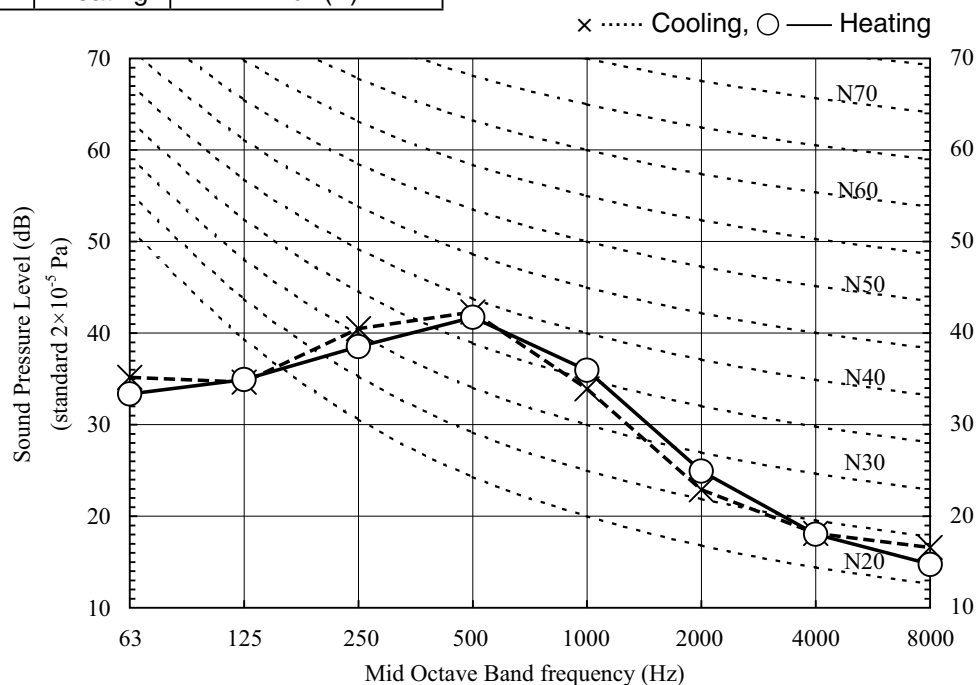


**Model SRF35ZJX-S**

Condition ISO-T1, JIS C9612

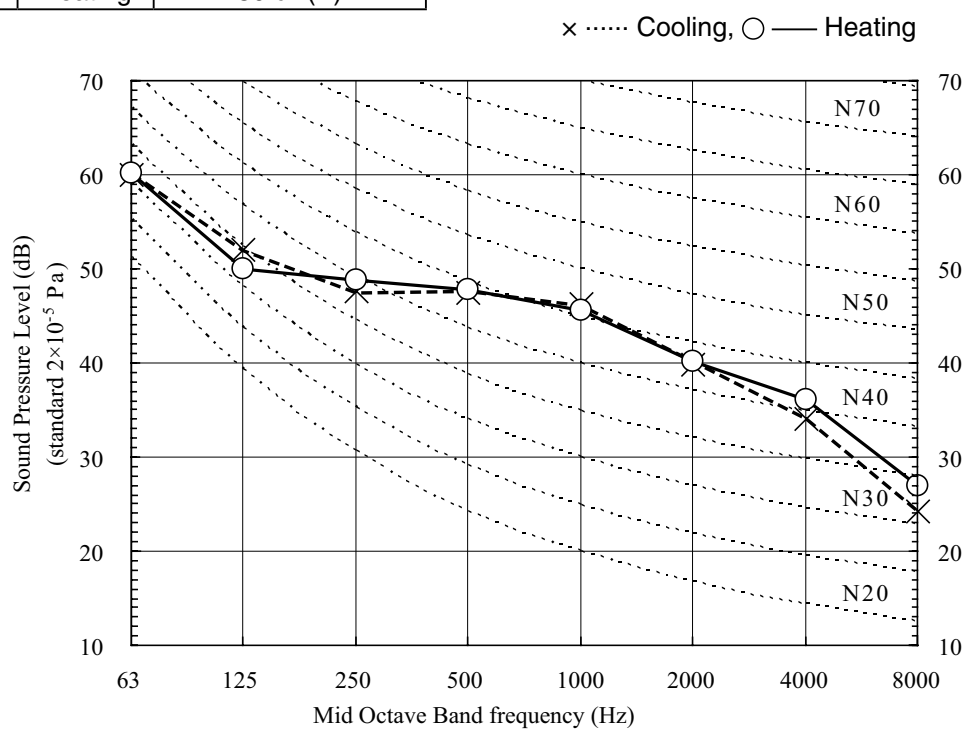
(Indoor Unit)

| Model       | SRF35ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 41 dB(A) |
|             | Heating    | 41 dB(A) |



(Outdoor Unit)

| Model       | SRC35ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 50 dB(A) |
|             | Heating    | 50 dB(A) |

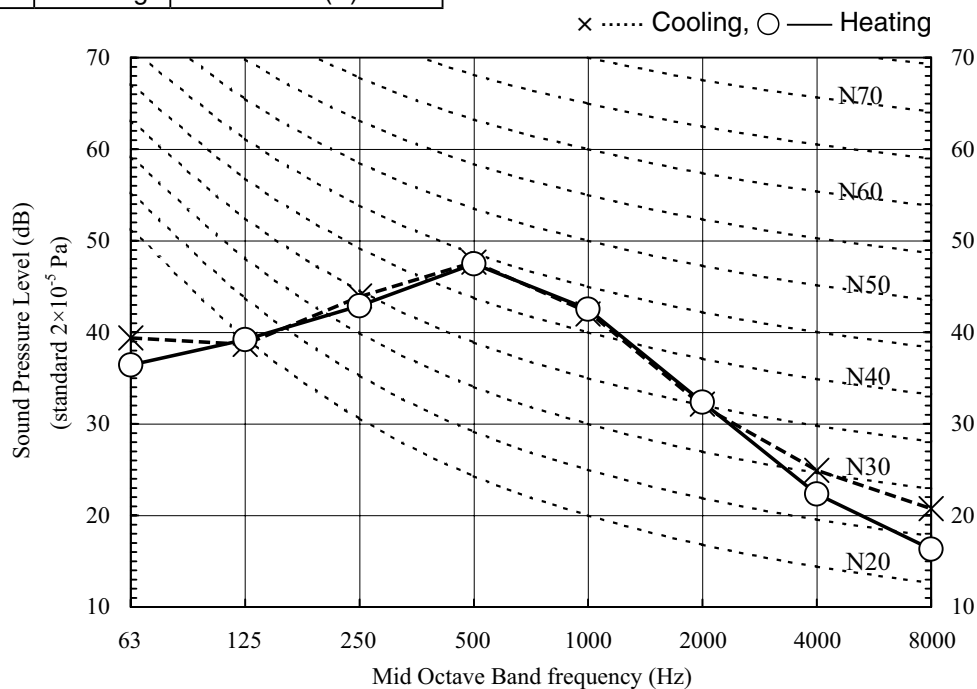


**Model SRF50ZJX-S**

Condition ISO-T1, JIS C9612

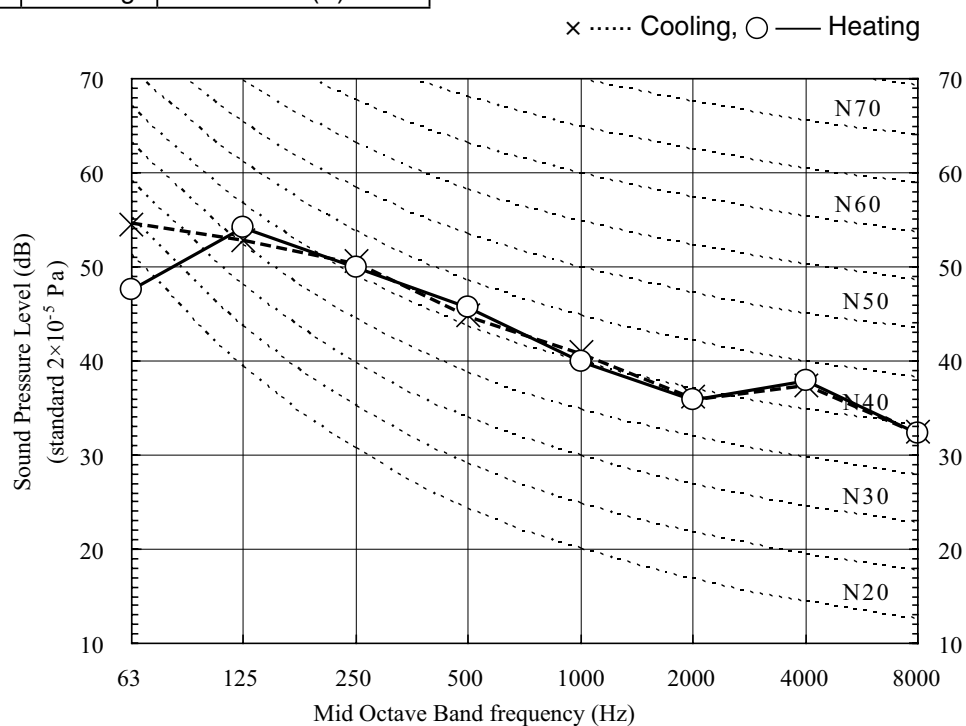
(Indoor Unit)

| Model       | SRF50ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 47 dB(A) |
|             | Heating    | 47 dB(A) |



(Outdoor Unit)

| Model       | SRC50ZIX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 48 dB(A) |
|             | Heating    | 48 dB(A) |



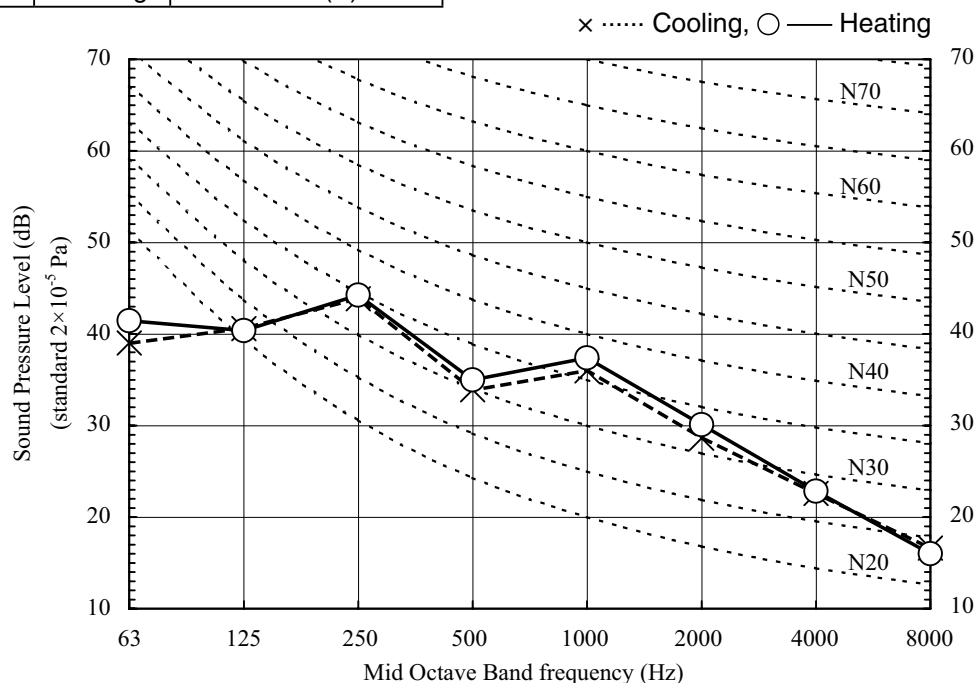
(3) Ceiling concealed type (SRR)

Model SRR25ZJ-S

Condition ISO-T1, JIS C9612

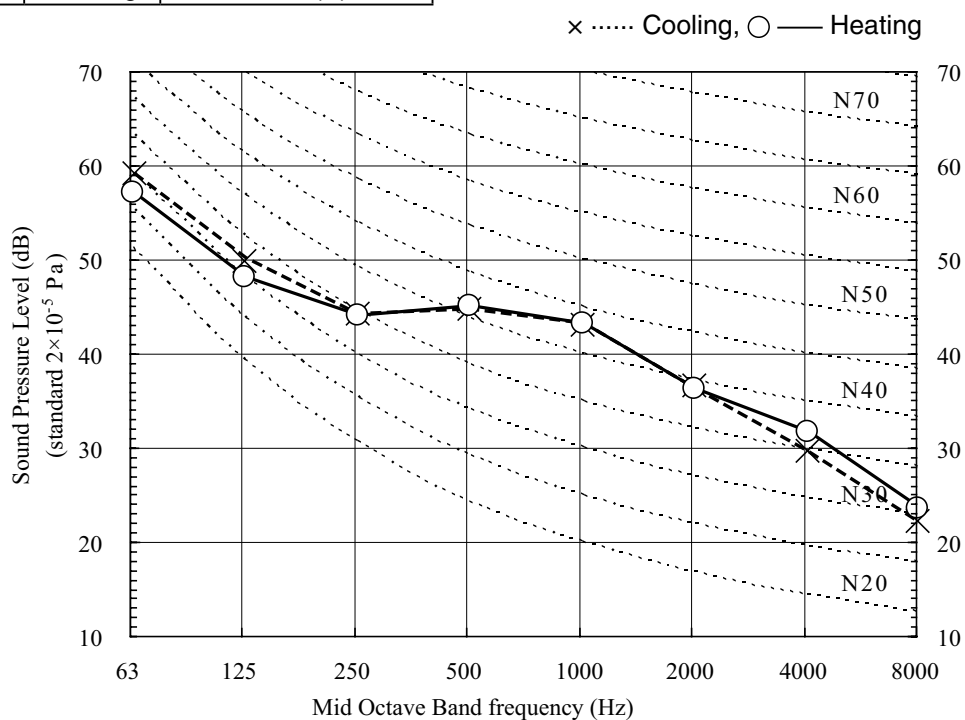
(Indoor Unit)

| Model       | SRR25ZJ-S |          |
|-------------|-----------|----------|
| Noise Level | Cooling   | 40 dB(A) |
|             | Heating   | 41 dB(A) |



(Outdoor Unit)

| Model       | SRC25ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 47 dB(A) |
|             | Heating    | 47 dB(A) |

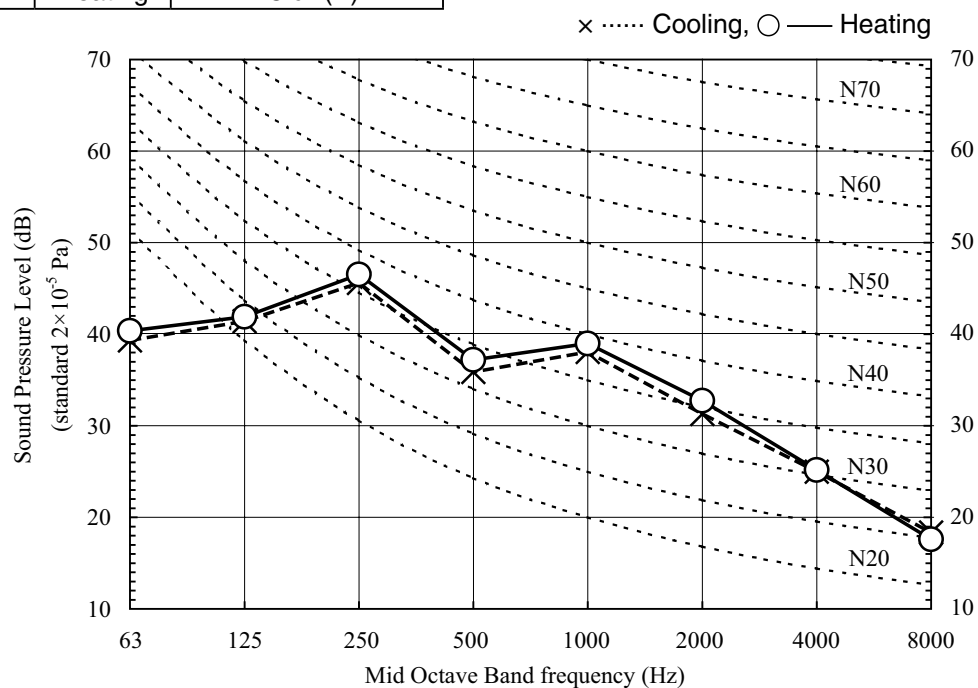


**Model SRR35ZJ-S**

|           |                   |
|-----------|-------------------|
| Condition | ISO-T1, JIS C9612 |
|-----------|-------------------|

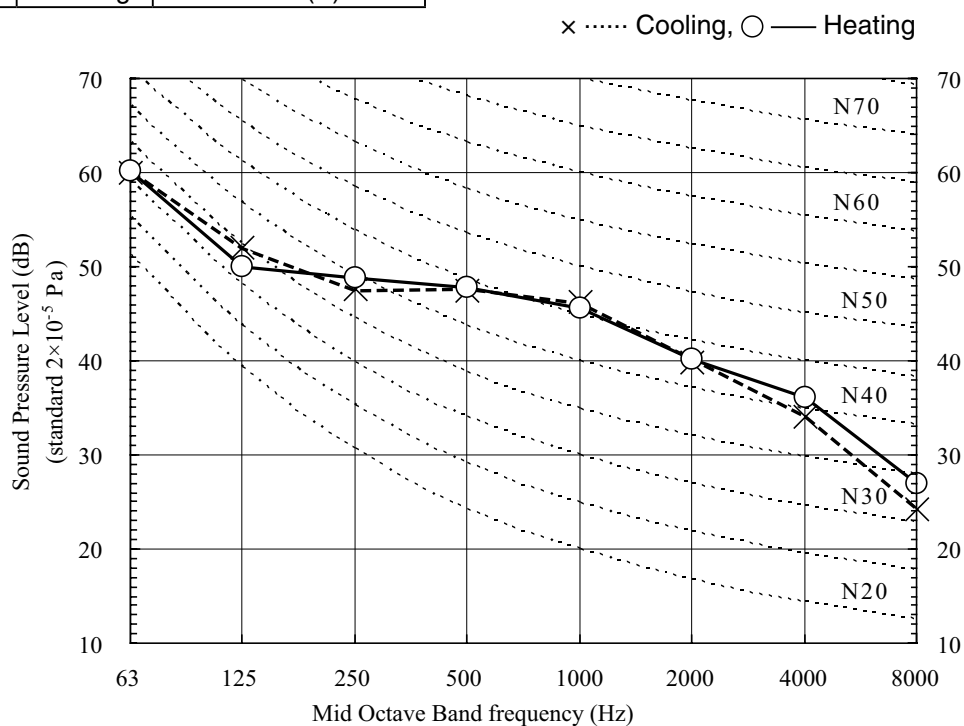
(Indoor Unit)

| Model | SRR35ZJ-S |          |
|-------|-----------|----------|
| Noise | Cooling   | 42 dB(A) |
| Level | Heating   | 43 dB(A) |



(Outdoor Unit)

| Model | SRC35ZJX-S |          |
|-------|------------|----------|
| Noise | Cooling    | 50 dB(A) |
| Level | Heating    | 50 dB(A) |



(4) Ceiling cassette-4way compact type (FDTC)

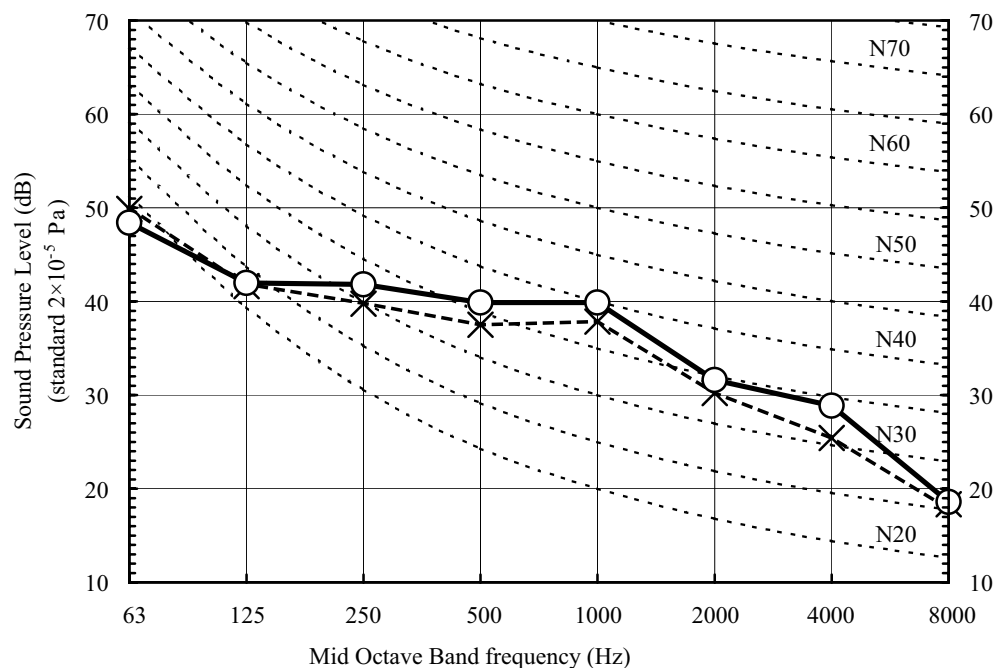
Model FDTC25VD

(Indoor Unit)

|           |                  |
|-----------|------------------|
| Condition | ISO-T1,JIS C9612 |
|-----------|------------------|

| Model | FDTC25VD |          |
|-------|----------|----------|
| Noise | Cooling  | 38 dB(A) |
| Level | Heating  | 39 dB(A) |

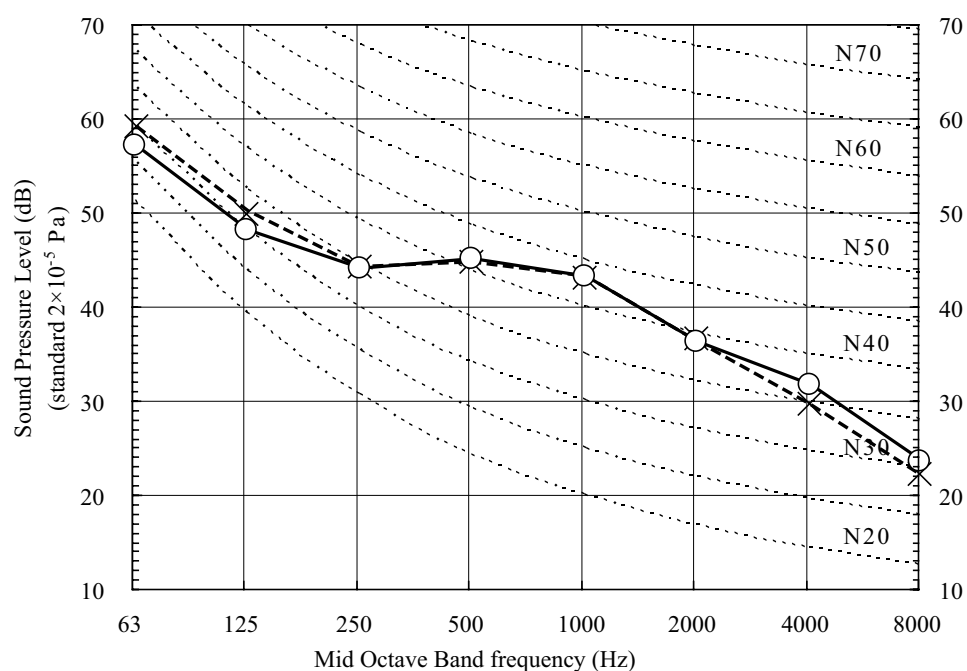
× ..... Cooling, ○ — Heating



(Outdoor Unit)

| Model | SRC25ZJX-S |          |
|-------|------------|----------|
| Noise | Cooling    | 47 dB(A) |
| Level | Heating    | 47 dB(A) |

× ..... Cooling, ○ — Heating



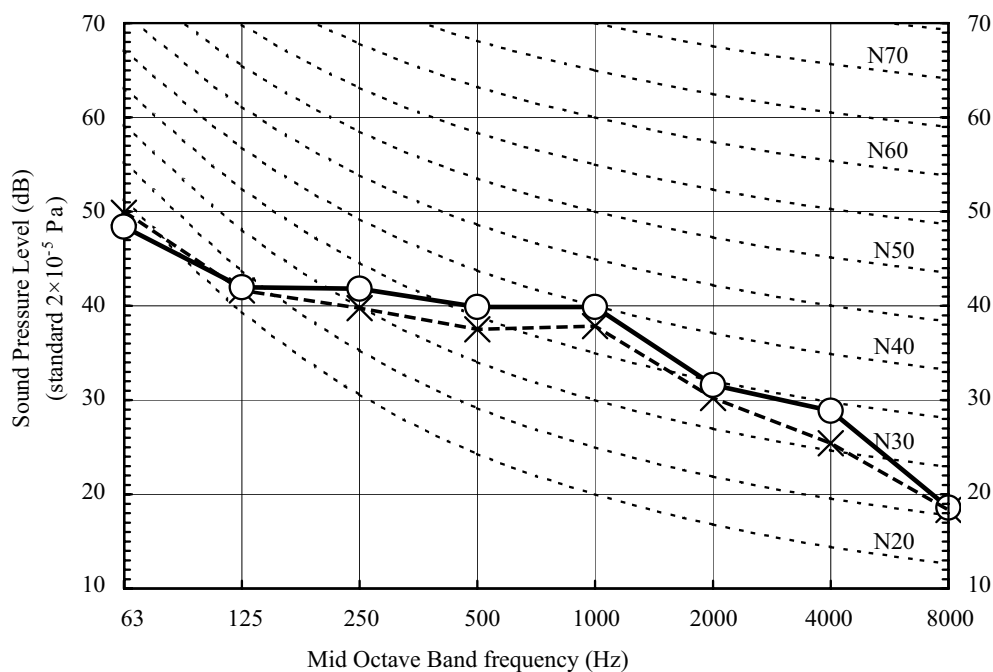
**Model FDTC35VD**

|           |                  |
|-----------|------------------|
| Condition | ISO-T1,JIS C9612 |
|-----------|------------------|

(Indoor Unit)

| Model       | FDTC35VD |          |
|-------------|----------|----------|
| Noise Level | Cooling  | 41 dB(A) |
|             | Heating  | 43 dB(A) |

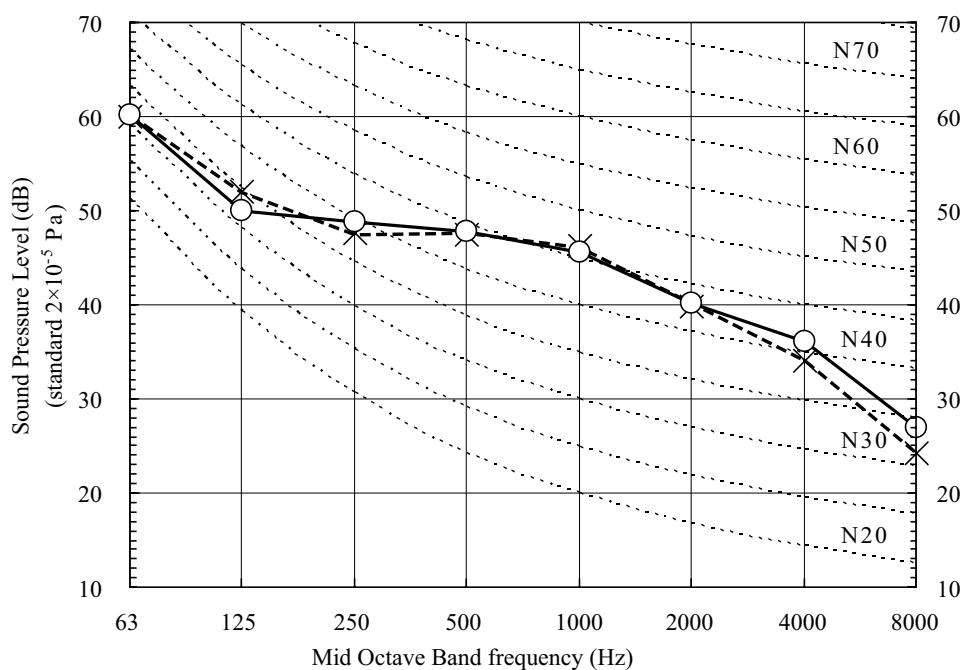
× ..... Cooling, ○ — Heating



(Outdoor Unit)

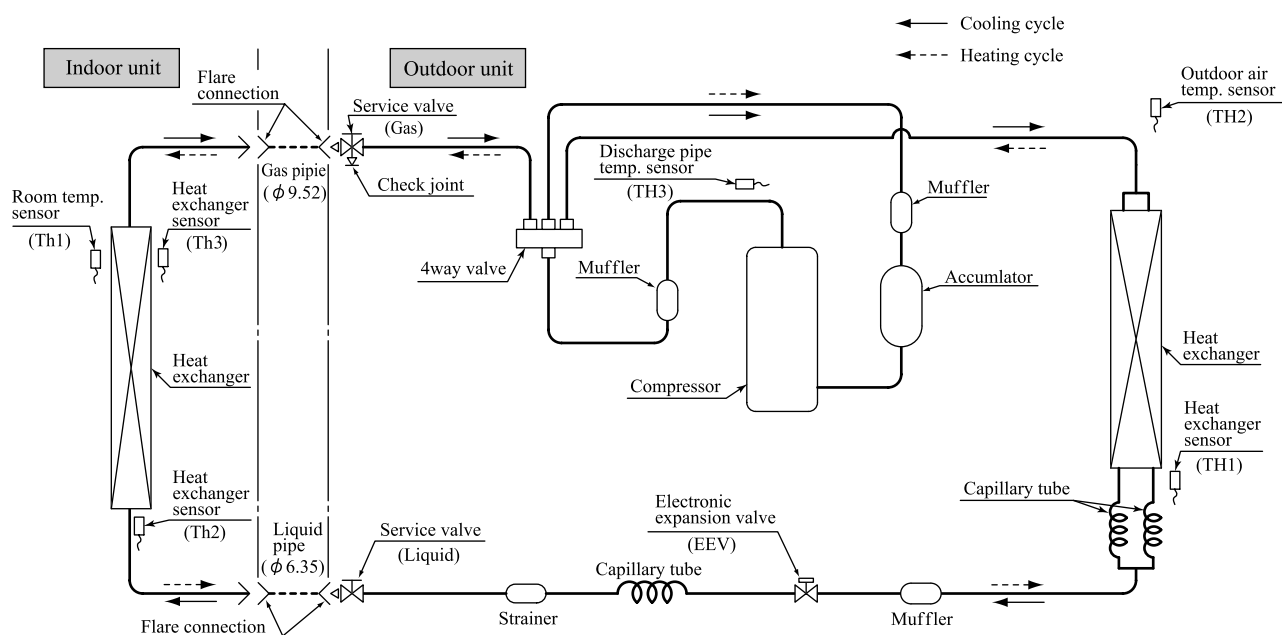
| Model       | SRC35ZJX-S |          |
|-------------|------------|----------|
| Noise Level | Cooling    | 50 dB(A) |
|             | Heating    | 50 dB(A) |

× ..... Cooling, ○ — Heating

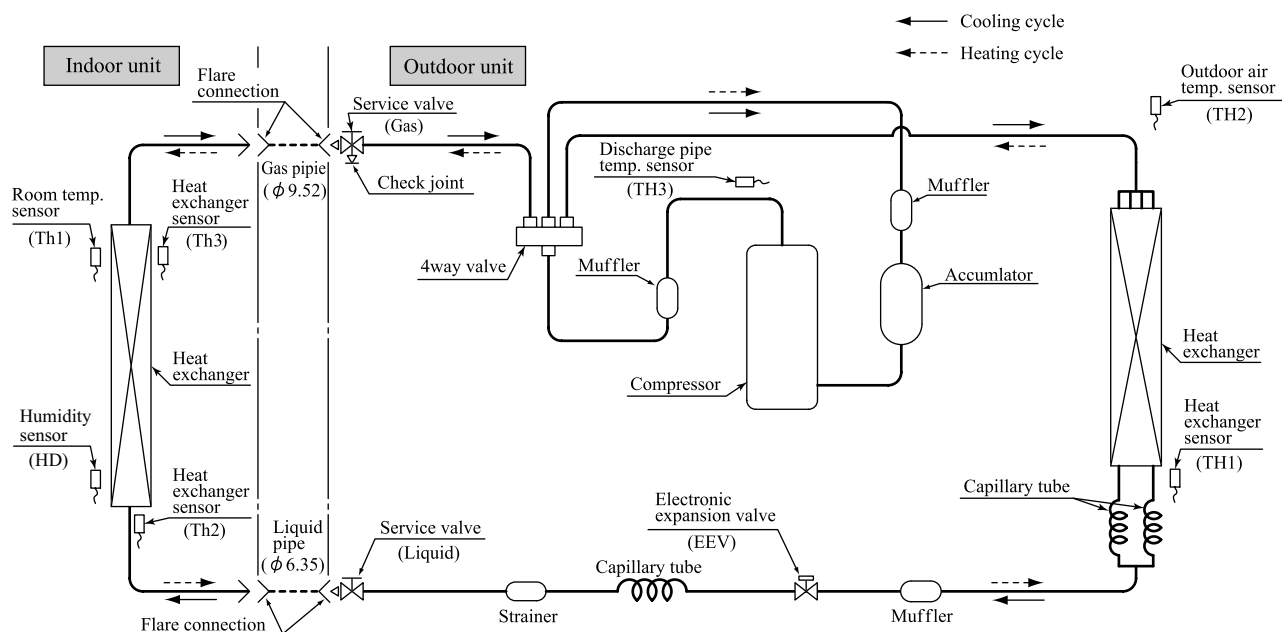


## 5. PIPING SYSTEM

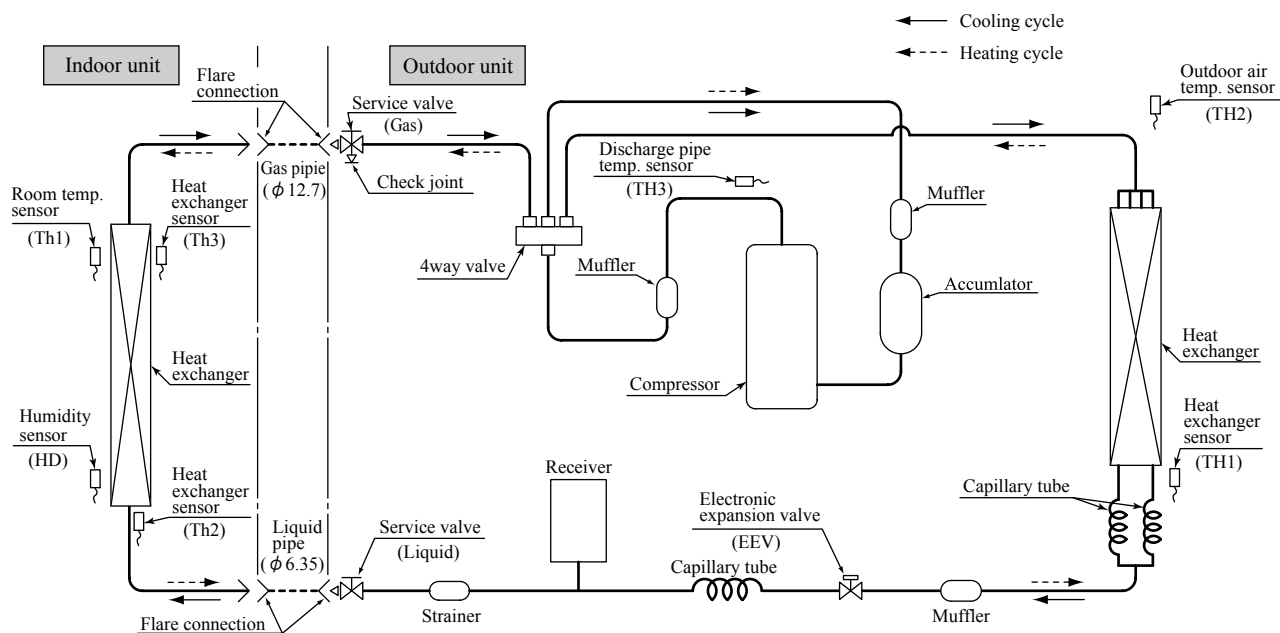
Models SRK20ZJ-S, 25ZJ-S



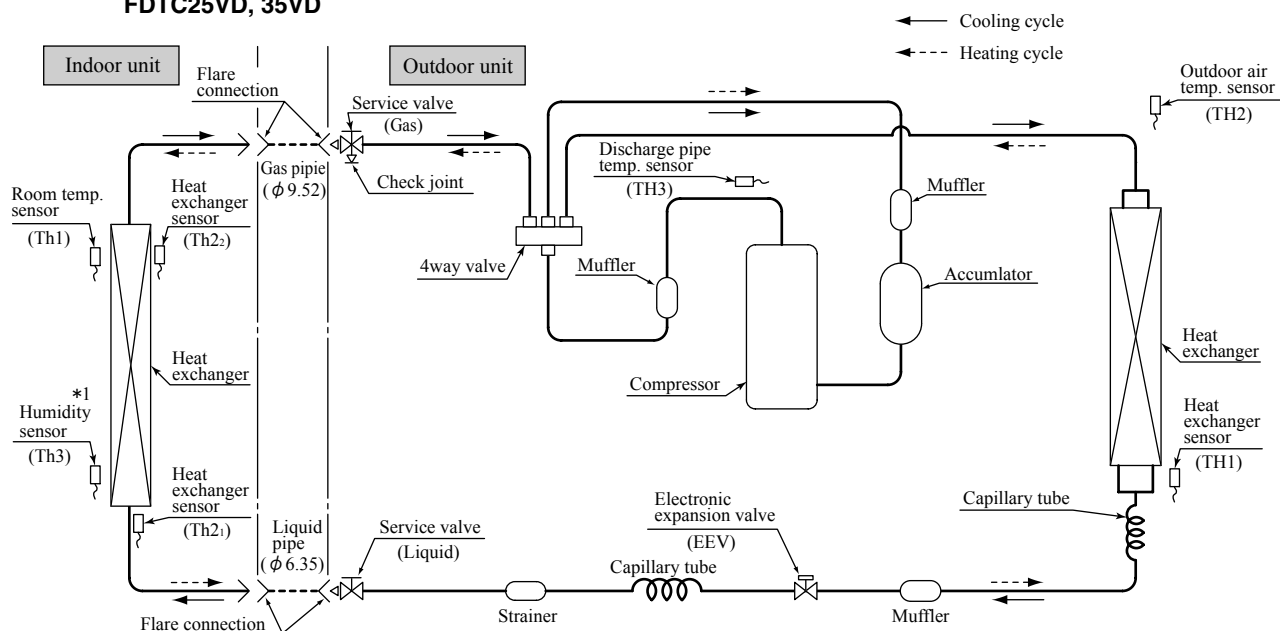
### Model SRK35ZJ-S





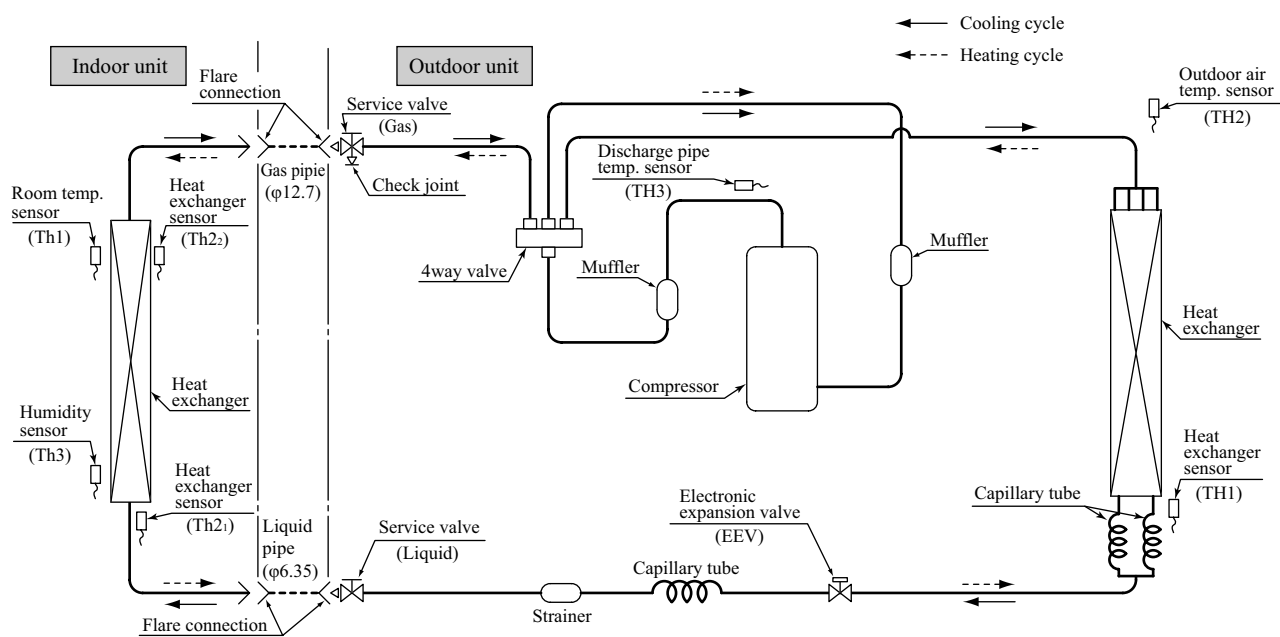
**Model SRK50ZJ-S**

**Models SRK20ZJX-S, 25ZJX-S, 35ZJX-S**  
**SRF25ZJX-S, 35ZJX-S**  
**SRR25ZJ-S, 35ZJ-S**  
**FDTC25VD, 35VD**



\*1. SRF series only.

**Models SRK50ZJX-S,60ZJX-S  
SRF50ZJX-S**



## 7. RANGE OF USAGE & LIMITATIONS

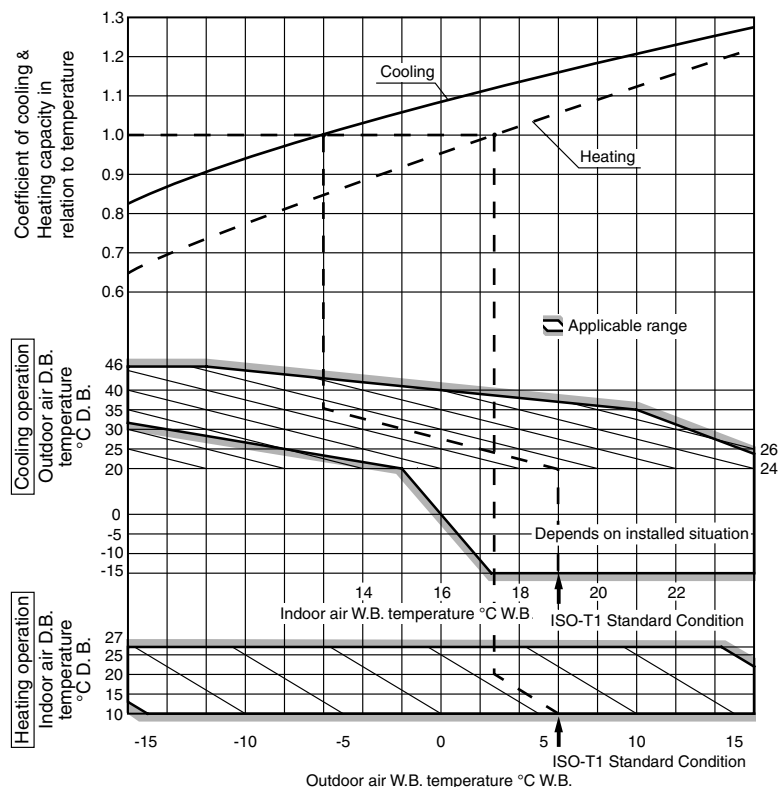
| <div></div>                                                        | Models                                                                                                                                   | SRK20,25,35ZJ-S<br>SRK20,25,35ZJX-S<br>SRF25,35ZJX-S<br>SRR25,35ZJ-S<br>FDTC25,35VD | SRK50ZJ-S                                                                   | SRK50,60ZJX-S<br>SRF50ZJX-S |
|--------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|-----------------------------|
| Item                                                               |                                                                                                                                          |                                                                                     |                                                                             |                             |
| Indoor return air temperature<br>(Upper, lower limits)             | Cooling operation : Approximately 18 to 32℃ D.B.<br>Heating operation : Approximately 10 to 27℃ D.B.<br>(Refer to the selection chart)   |                                                                                     |                                                                             |                             |
| Outdoor air temperature<br>(Upper, lower limits)                   | Cooling operation : Approximately -15 to 46℃ D.B.<br>Heating operation : Approximately -15 to 21℃ D.B.<br>(Refer to the selection chart) |                                                                                     |                                                                             |                             |
| Refrigerant line (one way) length                                  | Max. 15m                                                                                                                                 | Max. 25m                                                                            | Max. 30m                                                                    |                             |
| Vertical height difference between<br>outdoor unit and indoor unit | Max. 10m<br>(Outdoor unit is higher)<br>Max. 10m<br>(Outdoor unit is lower)                                                              | Max. 15m<br>(Outdoor unit is higher)<br>Max. 15m<br>(Outdoor unit is lower)         | Max. 20m<br>(Outdoor unit is higher)<br>Max. 20m<br>(Outdoor unit is lower) |                             |
| Power source voltage                                               | Rating ±10%                                                                                                                              |                                                                                     |                                                                             |                             |
| Voltage at starting                                                | Min. 85% of rating                                                                                                                       |                                                                                     |                                                                             |                             |
| Frequency of ON-OFF cycle                                          | Max. 4 times/h<br>(Inching prevention 10 minutes)                                                                                        | Max. 7 times/h<br>(Inching prevention 5 minutes)                                    |                                                                             |                             |
| ON and OFF interval                                                | Min. 3 minutes                                                                                                                           |                                                                                     |                                                                             |                             |

### Selection chart

Correct the cooling and heating capacity in accordance with the conditions as follows. The net cooling and heating capacity can be obtained in the following way.

**Net capacity = Capacity shown on specification × Correction factors as follows.**

#### (1) Coefficient of cooling and heating capacity in relation to temperatures



**(2) Correction of cooling and heating capacity in relation to one way length of refrigerant piping**

It is necessary to correct the cooling and heating capacity in relation to the one way piping length between the indoor and outdoor units.

| Piping length [m] | 7   | 10   | 15    | 20    | 25   | 30    |
|-------------------|-----|------|-------|-------|------|-------|
| Cooling           | 1.0 | 0.99 | 0.975 | 0.965 | 0.95 | 0.935 |
| Heating           | 1.0 | 1.0  | 1.0   | 1.0   | 1.0  | 1.0   |

**(3) Correction relative to frosting on outdoor heat exchanger during heating**

In additions to the foregoing corrections (1), (2) the heating capacity needs to be adjusted also with respect to the frosting on the outdoor heat exchanger.

| Air inlet temperature of outdoor unit in °CWB | -15  | -10  | -9   | -7   | -5   | -3   | -1   | 1    | 3    | 5 or more |
|-----------------------------------------------|------|------|------|------|------|------|------|------|------|-----------|
| Adjustment coefficient                        | 0.95 | 0.95 | 0.94 | 0.93 | 0.91 | 0.88 | 0.86 | 0.87 | 0.92 | 1.00      |

**How to obtain the cooling and heating capacity**

Example : The net cooling capacity of the model SRK35ZJ-S with the piping length of 15m, indoor wet-bulb temperature at 19.0°C and outdoor dry-bulb temperature 35°C is Net cooling capacity =

$$\begin{array}{ccccccc}
 \text{SRK35ZJ-S} & & \times & & \text{Length 15m} & & \times & & \text{Factor by air temperatures} & & = & & 3413 \text{ W} \\
 \uparrow & & & & \uparrow & & & & \uparrow & & & & \\
 3500 & & & & 0.975 & & & & 1.0 & & & & 
 \end{array}$$

## 8. CAPACITY TABLES

### (1) Wall mounted type (SRK)

#### Model SRK20ZJ-S

Cool Mode

| Air flow                           | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |  |  |
|------------------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--|--|
|                                    |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |  |  |
|                                    |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |  |  |
|                                    |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |  |  |
| Hi<br>7.8<br>(m <sup>3</sup> /min) | 10                | 2.25            | 1.93 | 2.36   | 1.90 | 2.45   | 1.99 | 2.49   | 1.96 | 2.53   | 1.94 | 2.60   | 2.02 | 2.67   | 1.97 |  |  |
|                                    | 12                | 2.21            | 1.91 | 2.32   | 1.88 | 2.41   | 1.97 | 2.45   | 1.95 | 2.50   | 1.93 | 2.58   | 2.01 | 2.65   | 1.96 |  |  |
|                                    | 14                | 2.17            | 1.89 | 2.28   | 1.86 | 2.38   | 1.96 | 2.42   | 1.94 | 2.47   | 1.91 | 2.55   | 2.00 | 2.62   | 1.95 |  |  |
|                                    | 16                | 2.13            | 1.87 | 2.24   | 1.85 | 2.34   | 1.94 | 2.39   | 1.92 | 2.43   | 1.90 | 2.52   | 1.99 | 2.59   | 1.94 |  |  |
|                                    | 18                | 2.08            | 1.85 | 2.19   | 1.82 | 2.30   | 1.92 | 2.35   | 1.90 | 2.40   | 1.88 | 2.49   | 1.98 | 2.56   | 1.93 |  |  |
|                                    | 20                | 2.04            | 1.83 | 2.15   | 1.81 | 2.26   | 1.91 | 2.31   | 1.89 | 2.36   | 1.87 | 2.45   | 1.97 | 2.53   | 1.92 |  |  |
|                                    | 22                | 1.99            | 1.81 | 2.10   | 1.78 | 2.22   | 1.89 | 2.28   | 1.88 | 2.32   | 1.86 | 2.42   | 1.95 | 2.50   | 1.91 |  |  |
|                                    | 24                | 1.94            | 1.78 | 2.05   | 1.76 | 2.18   | 1.88 | 2.24   | 1.86 | 2.28   | 1.85 | 2.38   | 1.94 | 2.47   | 1.90 |  |  |
|                                    | 26                | 1.90            | 1.76 | 2.01   | 1.74 | 2.14   | 1.86 | 2.20   | 1.85 | 2.24   | 1.83 | 2.35   | 1.93 | 2.43   | 1.89 |  |  |
|                                    | 28                | 1.85            | 1.74 | 1.96   | 1.72 | 2.09   | 1.84 | 2.15   | 1.83 | 2.20   | 1.82 | 2.31   | 1.92 | 2.40   | 1.88 |  |  |
|                                    | 30                | 1.79            | 1.70 | 1.90   | 1.70 | 2.05   | 1.83 | 2.11   | 1.82 | 2.16   | 1.80 | 2.27   | 1.90 | 2.36   | 1.87 |  |  |
|                                    | 32                | 1.74            | 1.65 | 1.85   | 1.68 | 2.00   | 1.81 | 2.07   | 1.80 | 2.12   | 1.79 | 2.23   | 1.89 | 2.32   | 1.86 |  |  |
|                                    | 34                | 1.69            | 1.60 | 1.80   | 1.65 | 1.95   | 1.79 | 2.02   | 1.78 | 2.07   | 1.77 | 2.19   | 1.88 | 2.28   | 1.85 |  |  |
|                                    | 35                | 1.66            | 1.58 | 1.77   | 1.64 | 1.93   | 1.78 | 2.00   | 1.78 | 2.05   | 1.76 | 2.17   | 1.87 | 2.26   | 1.84 |  |  |
|                                    | 36                | 1.63            | 1.55 | 1.74   | 1.62 | 1.90   | 1.77 | 1.98   | 1.77 | 2.02   | 1.75 | 2.15   | 1.87 | 2.24   | 1.83 |  |  |
|                                    | 38                | 1.58            | 1.50 | 1.68   | 1.60 | 1.85   | 1.75 | 1.93   | 1.75 | 1.98   | 1.74 | 2.11   | 1.85 | 2.20   | 1.82 |  |  |
|                                    | 39                | 1.55            | 1.47 | 1.66   | 1.57 | 1.83   | 1.74 | 1.91   | 1.74 | 1.95   | 1.73 | 2.08   | 1.84 | 2.18   | 1.81 |  |  |

Heat Mode

| Air flow                           | outdoor air temp. | Indoor air temp |        |        |        |        |  |
|------------------------------------|-------------------|-----------------|--------|--------|--------|--------|--|
|                                    |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |  |
| Hi<br>9.8<br>(m <sup>3</sup> /min) | -15°CWB           | 1.66            | 1.63   | 1.59   | 1.55   | 1.52   |  |
|                                    | -10°CWB           | 1.88            | 1.85   | 1.82   | 1.78   | 1.74   |  |
|                                    | -5°CWB            | 2.04            | 2.01   | 1.97   | 1.94   | 1.91   |  |
|                                    | 0°CWB             | 2.13            | 2.10   | 2.07   | 2.04   | 2.01   |  |
|                                    | 5°CWB             | 2.72            | 2.69   | 2.67   | 2.62   | 2.58   |  |
|                                    | 6°CWB             | 2.76            | 2.73   | 2.70   | 2.67   | 2.63   |  |
|                                    | 10°CWB            | 2.94            | 2.91   | 2.89   | 2.85   | 2.82   |  |
|                                    | 15°CWB            | 3.20            | 3.17   | 3.14   | 3.11   | 3.08   |  |
|                                    | 20°CWB            | 3.43            | 3.41   | 3.39   | 3.35   | 3.32   |  |

#### Model SRK25ZJ-S

Cool Mode

| Air flow                           | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |  |  |
|------------------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--|--|
|                                    |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |  |  |
|                                    |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |  |  |
|                                    |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |  |  |
| Hi<br>7.9<br>(m <sup>3</sup> /min) | 10                | 2.82            | 2.23 | 2.95   | 2.19 | 3.06   | 2.27 | 3.11   | 2.24 | 3.16   | 2.21 | 3.26   | 2.28 | 3.34   | 2.21 |  |  |
|                                    | 12                | 2.77            | 2.20 | 2.90   | 2.17 | 3.01   | 2.25 | 3.07   | 2.22 | 3.12   | 2.20 | 3.22   | 2.27 | 3.31   | 2.20 |  |  |
|                                    | 14                | 2.71            | 2.17 | 2.85   | 2.14 | 2.97   | 2.23 | 3.03   | 2.21 | 3.08   | 2.18 | 3.18   | 2.25 | 3.28   | 2.19 |  |  |
|                                    | 16                | 2.66            | 2.15 | 2.80   | 2.12 | 2.92   | 2.21 | 2.98   | 2.19 | 3.04   | 2.16 | 3.15   | 2.24 | 3.24   | 2.18 |  |  |
|                                    | 18                | 2.60            | 2.12 | 2.74   | 2.09 | 2.88   | 2.19 | 2.94   | 2.17 | 2.99   | 2.14 | 3.11   | 2.22 | 3.20   | 2.17 |  |  |
|                                    | 20                | 2.55            | 2.09 | 2.68   | 2.07 | 2.83   | 2.17 | 2.89   | 2.14 | 2.95   | 2.12 | 3.07   | 2.21 | 3.17   | 2.15 |  |  |
|                                    | 22                | 2.49            | 2.06 | 2.63   | 2.04 | 2.78   | 2.14 | 2.84   | 2.12 | 2.90   | 2.10 | 3.02   | 2.20 | 3.13   | 2.13 |  |  |
|                                    | 24                | 2.43            | 2.03 | 2.57   | 2.01 | 2.72   | 2.12 | 2.80   | 2.11 | 2.85   | 2.08 | 2.98   | 2.18 | 3.08   | 2.13 |  |  |
|                                    | 26                | 2.37            | 2.00 | 2.51   | 1.98 | 2.67   | 2.10 | 2.74   | 2.09 | 2.80   | 2.07 | 2.93   | 2.16 | 3.04   | 2.11 |  |  |
|                                    | 28                | 2.31            | 1.97 | 2.44   | 1.96 | 2.61   | 2.08 | 2.69   | 2.07 | 2.75   | 2.05 | 2.89   | 2.14 | 3.00   | 2.10 |  |  |
|                                    | 30                | 2.24            | 1.94 | 2.38   | 1.92 | 2.56   | 2.05 | 2.64   | 2.05 | 2.70   | 2.03 | 2.84   | 2.13 | 2.95   | 2.08 |  |  |
|                                    | 32                | 2.18            | 1.91 | 2.31   | 1.89 | 2.50   | 2.03 | 2.58   | 2.03 | 2.64   | 2.01 | 2.79   | 2.11 | 2.90   | 2.07 |  |  |
|                                    | 34                | 2.11            | 1.88 | 2.25   | 1.87 | 2.44   | 2.01 | 2.53   | 2.00 | 2.59   | 1.99 | 2.74   | 2.09 | 2.85   | 2.05 |  |  |
|                                    | 35                | 2.08            | 1.87 | 2.21   | 1.85 | 2.41   | 1.99 | 2.50   | 1.99 | 2.56   | 1.97 | 2.71   | 2.08 | 2.83   | 2.04 |  |  |
|                                    | 36                | 2.04            | 1.85 | 2.18   | 1.84 | 2.38   | 1.98 | 2.47   | 1.98 | 2.53   | 1.96 | 2.69   | 2.08 | 2.80   | 2.03 |  |  |
|                                    | 38                | 1.97            | 1.82 | 2.11   | 1.81 | 2.32   | 1.96 | 2.41   | 1.96 | 2.47   | 1.94 | 2.63   | 2.05 | 2.75   | 2.02 |  |  |
|                                    | 39                | 1.94            | 1.80 | 2.07   | 1.79 | 2.28   | 1.94 | 2.38   | 1.94 | 2.44   | 1.93 | 2.61   | 2.05 | 2.72   | 2.01 |  |  |

Heat Mode

| Air flow                            | outdoor air temp. | indoor air temp |        |        |        |        |  |
|-------------------------------------|-------------------|-----------------|--------|--------|--------|--------|--|
|                                     |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |  |
| Hi<br>10.6<br>(m <sup>3</sup> /min) | -15°CWB           | 1.97            | 1.93   | 1.88   | 1.84   | 1.80   |  |
|                                     | -10°CWB           | 2.23            | 2.19   | 2.16   | 2.10   | 2.06   |  |
|                                     | -5°CWB            | 2.41            | 2.38   | 2.33   | 2.30   | 2.27   |  |
|                                     | 0°CWB             | 2.53            | 2.49   | 2.45   | 2.42   | 2.38   |  |
|                                     | 5°CWB             | 3.22            | 3.19   | 3.17   | 3.10   | 3.06   |  |
|                                     | 6°CWB             | 3.27            | 3.24   | 3.20   | 3.16   | 3.12   |  |
|                                     | 10°CWB            | 3.48            | 3.45   | 3.42   | 3.38   | 3.34   |  |
|                                     | 15°CWB            | 3.79            | 3.75   | 3.73   | 3.69   | 3.65   |  |
|                                     | 20°CWB            | 4.07            | 4.04   | 4.02   | 3.97   | 3.94   |  |

#### Model SRK35ZJ-S

Cool Mode

| Air flow               |      | Outdoor air temp. |      | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |     |
|------------------------|------|-------------------|------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|-----|
|                        |      |                   |      | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |     |
|                        |      |                   |      | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |     |
|                        |      |                   |      | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC |
| Hi<br>10.1<br>(m³/min) | 10   | 3.94              | 3.00 | 4.13            | 2.95 | 4.28   | 3.04 | 4.35   | 3.00 | 4.43   | 2.97 | 4.56   | 3.04 | 4.68   | 2.94 | 4.68   |     |
|                        | 12   | 3.87              | 2.97 | 4.06            | 2.92 | 4.22   | 3.02 | 4.29   | 2.98 | 4.37   | 2.94 | 4.51   | 3.02 | 4.63   | 2.93 | 4.63   |     |
|                        | 14   | 3.80              | 2.93 | 3.99            | 2.88 | 4.16   | 2.99 | 4.24   | 2.96 | 4.31   | 2.91 | 4.46   | 3.00 | 4.59   | 2.91 | 4.59   |     |
|                        | 16   | 3.72              | 2.89 | 3.91            | 2.85 | 4.09   | 2.96 | 4.18   | 2.93 | 4.25   | 2.89 | 4.40   | 2.98 | 4.54   | 2.89 | 4.54   |     |
|                        | 18   | 3.65              | 2.85 | 3.84            | 2.81 | 4.03   | 2.93 | 4.11   | 2.90 | 4.19   | 2.87 | 4.35   | 2.96 | 4.49   | 2.88 | 4.49   |     |
|                        | 20   | 3.57              | 2.81 | 3.76            | 2.77 | 3.96   | 2.90 | 4.05   | 2.87 | 4.13   | 2.84 | 4.29   | 2.94 | 4.43   | 2.85 | 4.43   |     |
|                        | 22   | 3.49              | 2.77 | 3.68            | 2.73 | 3.89   | 2.86 | 3.98   | 2.83 | 4.06   | 2.80 | 4.23   | 2.92 | 4.38   | 2.84 | 4.38   |     |
|                        | 24   | 3.40              | 2.72 | 3.59            | 2.69 | 3.81   | 2.83 | 3.91   | 2.81 | 3.99   | 2.78 | 4.17   | 2.89 | 4.32   | 2.81 | 4.32   |     |
|                        | 26   | 3.32              | 2.68 | 3.51            | 2.65 | 3.74   | 2.80 | 3.84   | 2.78 | 3.92   | 2.75 | 4.11   | 2.86 | 4.26   | 2.80 | 4.26   |     |
|                        | 28   | 3.23              | 2.63 | 3.42            | 2.61 | 3.66   | 2.77 | 3.77   | 2.76 | 3.85   | 2.72 | 4.04   | 2.84 | 4.20   | 2.77 | 4.20   |     |
|                        | 30   | 3.14              | 2.59 | 3.33            | 2.57 | 3.58   | 2.74 | 3.70   | 2.72 | 3.78   | 2.70 | 3.98   | 2.82 | 4.13   | 2.75 | 4.13   |     |
|                        | 32   | 3.05              | 2.54 | 3.24            | 2.52 | 3.50   | 2.70 | 3.62   | 2.69 | 3.70   | 2.66 | 3.91   | 2.79 | 4.06   | 2.73 | 4.06   |     |
|                        | 34   | 2.95              | 2.50 | 3.14            | 2.48 | 3.41   | 2.66 | 3.54   | 2.66 | 3.62   | 2.63 | 3.84   | 2.77 | 4.00   | 2.69 | 4.00   |     |
|                        | 35   | 2.91              | 2.48 | 3.10            | 2.46 | 3.37   | 2.65 | 3.50   | 2.64 | 3.58   | 2.62 | 3.80   | 2.75 | 3.96   | 2.68 | 3.96   |     |
|                        | 36   | 2.86              | 2.46 | 3.05            | 2.44 | 3.33   | 2.63 | 3.46   | 2.63 | 3.54   | 2.60 | 3.70   | 2.72 | 3.92   | 2.67 | 3.92   |     |
|                        | 38   | 2.76              | 2.41 | 2.95            | 2.40 | 3.24   | 2.59 | 3.38   | 2.59 | 3.46   | 2.57 | 3.69   | 2.70 | 3.85   | 2.65 | 3.85   |     |
| 39                     | 2.71 | 2.39              | 2.90 | 2.37            | 3.20 | 2.57   | 3.33 | 2.58   | 3.42 | 2.56   | 3.65 | 2.69   | 3.81 | 2.64   | 3.81 |        |     |

**Model SRK50ZJ-S**

Cool Mode

| Air flow               | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                        |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                        |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                        |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>11.3<br>(m³/min) | 10                | 5.63            | 4.09 | 5.90   | 4.02 | 6.11   | 4.12 | 6.22   | 4.05 | 6.32   | 3.99 | 6.51   | 4.05 | 6.69   | 3.92 |
|                        | 12                | 5.53            | 4.03 | 5.80   | 3.97 | 6.03   | 4.07 | 6.14   | 4.01 | 6.25   | 3.96 | 6.44   | 4.02 | 6.62   | 3.89 |
|                        | 14                | 5.43            | 3.98 | 5.70   | 3.91 | 5.94   | 4.03 | 6.05   | 3.98 | 6.16   | 3.92 | 6.37   | 4.00 | 6.55   | 3.86 |
|                        | 16                | 5.32            | 3.92 | 5.59   | 3.86 | 5.85   | 3.98 | 5.96   | 3.93 | 6.08   | 3.88 | 6.29   | 3.96 | 6.48   | 3.84 |
|                        | 18                | 5.21            | 3.85 | 5.48   | 3.80 | 5.75   | 3.94 | 5.88   | 3.90 | 5.99   | 3.84 | 6.21   | 3.93 | 6.41   | 3.81 |
|                        | 20                | 5.10            | 3.79 | 5.37   | 3.74 | 5.65   | 3.89 | 5.78   | 3.85 | 5.90   | 3.80 | 6.13   | 3.90 | 6.33   | 3.78 |
|                        | 22                | 4.98            | 3.73 | 5.25   | 3.68 | 5.55   | 3.84 | 5.69   | 3.81 | 5.80   | 3.76 | 6.05   | 3.86 | 6.25   | 3.75 |
|                        | 24                | 4.86            | 3.67 | 5.14   | 3.62 | 5.45   | 3.79 | 5.59   | 3.76 | 5.71   | 3.72 | 5.96   | 3.83 | 6.17   | 3.72 |
|                        | 26                | 4.74            | 3.60 | 5.01   | 3.56 | 5.34   | 3.74 | 5.49   | 3.71 | 5.61   | 3.67 | 5.87   | 3.79 | 6.08   | 3.69 |
|                        | 28                | 4.61            | 3.54 | 4.89   | 3.50 | 5.23   | 3.69 | 5.39   | 3.67 | 5.50   | 3.63 | 5.78   | 3.76 | 5.99   | 3.66 |
|                        | 30                | 4.49            | 3.46 | 4.76   | 3.43 | 5.11   | 3.64 | 5.28   | 3.62 | 5.40   | 3.58 | 5.68   | 3.72 | 5.90   | 3.62 |
|                        | 32                | 4.35            | 3.40 | 4.63   | 3.37 | 5.00   | 3.58 | 5.17   | 3.57 | 5.29   | 3.54 | 5.58   | 3.68 | 5.81   | 3.59 |
|                        | 34                | 4.22            | 3.33 | 4.49   | 3.31 | 4.88   | 3.52 | 5.06   | 3.52 | 5.18   | 3.49 | 5.48   | 3.64 | 5.71   | 3.55 |
|                        | 35                | 4.15            | 3.29 | 4.42   | 3.27 | 4.82   | 3.49 | 5.00   | 3.49 | 5.12   | 3.45 | 5.43   | 3.62 | 5.66   | 3.53 |
|                        | 36                | 4.08            | 3.26 | 4.35   | 3.24 | 4.76   | 3.47 | 4.94   | 3.46 | 5.06   | 3.43 | 5.37   | 3.60 | 5.61   | 3.50 |
|                        | 38                | 3.94            | 3.19 | 4.21   | 3.18 | 4.63   | 3.42 | 4.82   | 3.42 | 4.94   | 3.39 | 5.27   | 3.54 | 5.50   | 3.47 |
|                        | 39                | 3.87            | 3.15 | 4.14   | 3.14 | 4.57   | 3.39 | 4.76   | 3.39 | 4.88   | 3.36 | 5.21   | 3.52 | 5.45   | 3.45 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>13.5<br>(m³/min) | -15°CWB           | 3.57            | 3.49   | 3.41   | 3.34   | 3.26   |
|                        | -10°CWB           | 4.04            | 3.97   | 3.91   | 3.81   | 3.73   |
|                        | -5°CWB            | 4.37            | 4.31   | 4.22   | 4.18   | 4.11   |
|                        | 0°CWB             | 4.59            | 4.52   | 4.44   | 4.39   | 4.32   |
|                        | 5°CWB             | 5.84            | 5.77   | 5.74   | 5.63   | 5.55   |
|                        | 6°CWB             | 5.94            | 5.87   | 5.80   | 5.73   | 5.66   |
|                        | 10°CWB            | 6.31            | 6.25   | 6.21   | 6.12   | 6.06   |
|                        | 15°CWB            | 6.86            | 6.80   | 6.76   | 6.68   | 6.62   |
|                        | 20°CWB            | 7.38            | 7.32   | 7.28   | 7.20   | 7.14   |

ISC09106 **Model SRK20ZJX-S**

Cool Mode

| Air flow               | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                        |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                        |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                        |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>11.5<br>(m³/min) | 10                | 2.25            | 2.14 | 2.36   | 2.11 | 2.45   | 2.24 | 2.49   | 2.21 | 2.53   | 2.19 | 2.60   | 2.30 | 2.67   | 2.24 |
|                        | 12                | 2.21            | 2.10 | 2.32   | 2.09 | 2.41   | 2.22 | 2.45   | 2.20 | 2.50   | 2.18 | 2.58   | 2.29 | 2.65   | 2.24 |
|                        | 14                | 2.17            | 2.06 | 2.28   | 2.07 | 2.38   | 2.21 | 2.42   | 2.19 | 2.47   | 2.17 | 2.55   | 2.28 | 2.62   | 2.23 |
|                        | 16                | 2.13            | 2.02 | 2.24   | 2.05 | 2.34   | 2.19 | 2.39   | 2.18 | 2.43   | 2.15 | 2.52   | 2.27 | 2.59   | 2.22 |
|                        | 18                | 2.08            | 1.98 | 2.19   | 2.03 | 2.30   | 2.17 | 2.35   | 2.16 | 2.40   | 2.14 | 2.49   | 2.26 | 2.56   | 2.21 |
|                        | 20                | 2.04            | 1.94 | 2.15   | 2.02 | 2.26   | 2.15 | 2.31   | 2.15 | 2.36   | 2.13 | 2.45   | 2.25 | 2.53   | 2.20 |
|                        | 22                | 1.99            | 1.89 | 2.10   | 2.00 | 2.22   | 2.11 | 2.28   | 2.13 | 2.32   | 2.12 | 2.42   | 2.23 | 2.50   | 2.19 |
|                        | 24                | 1.94            | 1.85 | 2.05   | 1.95 | 2.18   | 2.07 | 2.24   | 2.11 | 2.28   | 2.10 | 2.38   | 2.23 | 2.47   | 2.18 |
|                        | 26                | 1.90            | 1.80 | 2.01   | 1.91 | 2.14   | 2.03 | 2.20   | 2.09 | 2.24   | 2.08 | 2.35   | 2.21 | 2.43   | 2.18 |
|                        | 28                | 1.85            | 1.75 | 1.96   | 1.86 | 2.09   | 1.99 | 2.15   | 2.05 | 2.20   | 2.05 | 2.31   | 2.19 | 2.40   | 2.16 |
|                        | 30                | 1.79            | 1.70 | 1.90   | 1.81 | 2.05   | 1.94 | 2.11   | 2.01 | 2.16   | 2.04 | 2.27   | 2.16 | 2.36   | 2.15 |
|                        | 32                | 1.74            | 1.65 | 1.85   | 1.76 | 2.00   | 1.90 | 2.07   | 1.96 | 2.12   | 2.01 | 2.23   | 2.12 | 2.32   | 2.14 |
|                        | 34                | 1.69            | 1.60 | 1.80   | 1.71 | 1.95   | 1.85 | 2.02   | 1.92 | 2.07   | 1.97 | 2.19   | 2.08 | 2.28   | 2.13 |
|                        | 35                | 1.66            | 1.58 | 1.77   | 1.68 | 1.93   | 1.83 | 2.00   | 1.90 | 2.05   | 1.94 | 2.17   | 2.06 | 2.26   | 2.12 |
|                        | 36                | 1.63            | 1.55 | 1.74   | 1.65 | 1.90   | 1.81 | 1.98   | 1.88 | 2.02   | 1.92 | 2.15   | 2.04 | 2.24   | 2.11 |
|                        | 38                | 1.58            | 1.50 | 1.68   | 1.60 | 1.85   | 1.76 | 1.93   | 1.83 | 1.98   | 1.88 | 2.11   | 2.00 | 2.20   | 2.09 |
|                        | 39                | 1.55            | 1.47 | 1.66   | 1.57 | 1.83   | 1.74 | 1.91   | 1.81 | 1.95   | 1.85 | 2.08   | 1.98 | 2.18   | 2.07 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>12.0<br>(m³/min) | -15°CWB           | 1.54            | 1.51   | 1.47   | 1.44   | 1.41   |
|                        | -10°CWB           | 1.74            | 1.71   | 1.69   | 1.64   | 1.61   |
|                        | -5°CWB            | 1.89            | 1.86   | 1.82   | 1.80   | 1.77   |
|                        | 0°CWB             | 1.98            | 1.95   | 1.91   | 1.89   | 1.86   |
|                        | 5°CWB             | 2.52            | 2.49   | 2.48   | 2.43   | 2.39   |
|                        | 6°CWB             | 2.56            | 2.53   | 2.50   | 2.47   | 2.44   |
|                        | 10°CWB            | 2.72            | 2.69   | 2.68   | 2.64   | 2.61   |
|                        | 15°CWB            | 2.96            | 2.93   | 2.91   | 2.88   | 2.85   |
|                        | 20°CWB            | 3.18            | 3.15   | 3.14   | 3.10   | 3.08   |

**Model SRK25ZJX-S**

Cool Mode

| Air flow               | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                        |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                        |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                        |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>12.5<br>(m³/min) | 10                | 2.87            | 2.69 | 3.01   | 2.65 | 3.12   | 2.80 | 3.17   | 2.77 | 3.23   | 2.74 | 3.32   | 2.88 | 3.41   | 2.81 |
|                        | 12                | 2.82            | 2.67 | 2.96   | 2.63 | 3.07   | 2.78 | 3.13   | 2.75 | 3.19   | 2.73 | 3.28   | 2.86 | 3.38   | 2.80 |
|                        | 14                | 2.77            | 2.63 | 2.90   | 2.61 | 3.03   | 2.76 | 3.09   | 2.74 | 3.14   | 2.69 | 3.25   | 2.85 | 3.34   | 2.79 |
|                        | 16                | 2.71            | 2.58 | 2.85   | 2.58 | 2.98   | 2.74 | 3.04   | 2.70 | 3.10   | 2.68 | 3.21   | 2.84 | 3.31   | 2.78 |
|                        | 18                | 2.66            | 2.52 | 2.80   | 2.56 | 2.93   | 2.71 | 3.00   | 2.69 | 3.05   | 2.66 | 3.17   | 2.82 | 3.27   | 2.77 |
|                        | 20                | 2.60            | 2.47 | 2.74   | 2.54 | 2.88   | 2.69 | 2.95   | 2.67 | 3.01   | 2.65 | 3.13   | 2.81 | 3.23   | 2.75 |
|                        | 22                | 2.54            | 2.41 | 2.68   | 2.51 | 2.83   | 2.67 | 2.90   | 2.65 | 2.96   | 2.63 | 3.08   | 2.80 | 3.19   | 2.74 |
|                        | 24                | 2.48            | 2.36 | 2.62   | 2.48 | 2.78   | 2.64 | 2.85   | 2.64 | 2.91   | 2.61 | 3.04   | 2.78 | 3.15   | 2.72 |
|                        | 26                | 2.42            | 2.30 | 2.56   | 2.43 | 2.72   | 2.59 | 2.80   | 2.62 | 2.86   | 2.60 | 2.99   | 2.76 | 3.10   | 2.71 |
|                        | 28                | 2.35            | 2.24 | 2.49   | 2.37 | 2.67   | 2.53 | 2.75   | 2.60 | 2.81   | 2.58 | 2.95   | 2.75 | 3.06   | 2.70 |
|                        | 30                | 2.29            | 2.17 | 2.43   | 2.31 | 2.61   | 2.48 | 2.69   | 2.56 | 2.75   | 2.56 | 2.90   | 2.74 | 3.01   | 2.69 |
|                        | 32                | 2.22            | 2.11 | 2.36   | 2.24 | 2.55   | 2.42 | 2.64   | 2.50 | 2.70   | 2.54 | 2.85   | 2.70 | 2.96   | 2.67 |
|                        | 34                | 2.15            | 2.04 | 2.29   | 2.18 | 2.49   | 2.36 | 2.58   | 2.45 | 2.64   | 2.51 | 2.79   | 2.65 | 2.91   | 2.65 |
|                        | 35                | 2.12            | 2.01 | 2.26   | 2.14 | 2.46   | 2.33 | 2.55   | 2.42 | 2.61   | 2.48 | 2.77   | 2.63 | 2.89   | 2.65 |
|                        | 36                | 2.08            | 1.98 | 2.22   | 2.11 | 2.43   | 2.30 | 2.52   | 2.39 | 2.58   | 2.45 | 2.74   | 2.60 | 2.86   | 2.64 |
|                        | 38                | 2.01            | 1.91 | 2.15   | 2.04 | 2.36   | 2.24 | 2.46   | 2.34 | 2.52   | 2.39 | 2.69   | 2.55 | 2.81   | 2.60 |
|                        | 39                | 1.97            | 1.88 | 2.11   | 2.01 | 2.33   | 2.21 | 2.43   | 2.31 | 2.49   | 2.36 | 2.66   | 2.52 | 2.78   | 2.59 |

Heat Mode

| Air flow               | outdoor<br>air temp. | indoor air temp |        |        |        |        |
|------------------------|----------------------|-----------------|--------|--------|--------|--------|
|                        |                      | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>13.0<br>(m³/min) | -15°CWB              | 1.93            | 1.88   | 1.84   | 1.80   | 1.76   |
|                        | -10°CWB              | 2.18            | 2.14   | 2.11   | 2.06   | 2.02   |
|                        | -5°CWB               | 2.36            | 2.33   | 2.28   | 2.25   | 2.22   |
|                        | 0°CWB                | 2.47            | 2.44   | 2.40   | 2.37   | 2.33   |
|                        | 5°CWB                | 3.15            | 3.12   | 3.10   | 3.04   | 2.99   |
|                        | 6°CWB                | 3.20            | 3.17   | 3.13   | 3.09   | 3.05   |
|                        | 10°CWB               | 3.40            | 3.37   | 3.35   | 3.30   | 3.27   |
|                        | 15°CWB               | 3.70            | 3.67   | 3.65   | 3.61   | 3.57   |
|                        | 20°CWB               | 3.98            | 3.95   | 3.93   | 3.88   | 3.85   |

**Model SRK35ZJX-S**

Cool Mode

| Air flow               | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                        |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                        |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                        |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>13.5<br>(m³/min) | 10                | 3.94            | 3.47 | 4.13   | 3.42 | 4.28   | 3.59 | 4.35   | 3.55 | 4.43   | 3.51 | 4.56   | 3.66 | 4.68   | 3.55 |
|                        | 12                | 3.87            | 3.44 | 4.06   | 3.39 | 4.22   | 3.56 | 4.29   | 3.53 | 4.37   | 3.49 | 4.51   | 3.65 | 4.63   | 3.53 |
|                        | 14                | 3.80            | 3.40 | 3.99   | 3.36 | 4.16   | 3.54 | 4.24   | 3.50 | 4.31   | 3.47 | 4.46   | 3.61 | 4.59   | 3.52 |
|                        | 16                | 3.72            | 3.37 | 3.91   | 3.32 | 4.09   | 3.51 | 4.18   | 3.48 | 4.25   | 3.44 | 4.40   | 3.59 | 4.54   | 3.50 |
|                        | 18                | 3.65            | 3.33 | 3.84   | 3.29 | 4.03   | 3.48 | 4.11   | 3.45 | 4.19   | 3.42 | 4.35   | 3.57 | 4.49   | 3.49 |
|                        | 20                | 3.57            | 3.30 | 3.76   | 3.25 | 3.96   | 3.46 | 4.05   | 3.43 | 4.13   | 3.39 | 4.29   | 3.55 | 4.43   | 3.47 |
|                        | 22                | 3.49            | 3.26 | 3.68   | 3.22 | 3.89   | 3.43 | 3.98   | 3.40 | 4.06   | 3.37 | 4.23   | 3.53 | 4.38   | 3.45 |
|                        | 24                | 3.40            | 3.22 | 3.59   | 3.19 | 3.81   | 3.40 | 3.91   | 3.38 | 3.99   | 3.35 | 4.17   | 3.51 | 4.32   | 3.44 |
|                        | 26                | 3.32            | 3.15 | 3.51   | 3.14 | 3.74   | 3.37 | 3.84   | 3.35 | 3.92   | 3.32 | 4.11   | 3.49 | 4.26   | 3.42 |
|                        | 28                | 3.23            | 3.07 | 3.42   | 3.11 | 3.66   | 3.34 | 3.77   | 3.32 | 3.85   | 3.30 | 4.04   | 3.47 | 4.20   | 3.40 |
|                        | 30                | 3.14            | 2.98 | 3.33   | 3.07 | 3.58   | 3.31 | 3.70   | 3.29 | 3.78   | 3.26 | 3.98   | 3.45 | 4.13   | 3.38 |
|                        | 32                | 3.05            | 2.90 | 3.24   | 3.03 | 3.50   | 3.27 | 3.62   | 3.26 | 3.70   | 3.24 | 3.91   | 3.43 | 4.06   | 3.36 |
|                        | 34                | 2.95            | 2.81 | 3.14   | 2.99 | 3.41   | 3.24 | 3.54   | 3.23 | 3.62   | 3.21 | 3.84   | 3.40 | 4.00   | 3.34 |
|                        | 35                | 2.91            | 2.76 | 3.10   | 2.94 | 3.37   | 3.20 | 3.50   | 3.22 | 3.58   | 3.20 | 3.80   | 3.39 | 3.96   | 3.33 |
|                        | 36                | 2.86            | 2.72 | 3.05   | 2.90 | 3.33   | 3.16 | 3.46   | 3.20 | 3.54   | 3.18 | 3.76   | 3.38 | 3.92   | 3.32 |
|                        | 38                | 2.76            | 2.62 | 2.95   | 2.80 | 3.24   | 3.08 | 3.38   | 3.18 | 3.46   | 3.15 | 3.69   | 3.36 | 3.85   | 3.30 |
|                        | 39                | 2.71            | 2.57 | 2.90   | 2.75 | 3.20   | 3.04 | 3.33   | 3.16 | 3.42   | 3.14 | 3.65   | 3.34 | 3.81   | 3.29 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>14.0<br>(m³/min) | -15°CWB           | 2.65            | 2.59   | 2.53   | 2.48   | 2.42   |
|                        | -10°CWB           | 2.99            | 2.94   | 2.90   | 2.83   | 2.77   |
|                        | -5°CWB            | 3.24            | 3.20   | 3.13   | 3.10   | 3.05   |
|                        | 0°CWB             | 3.40            | 3.35   | 3.29   | 3.25   | 3.20   |
|                        | 5°CWB             | 4.33            | 4.28   | 4.26   | 4.17   | 4.11   |
|                        | 6°CWB             | 4.40            | 4.35   | 4.30   | 4.25   | 4.19   |
|                        | 10°CWB            | 4.68            | 4.63   | 4.60   | 4.54   | 4.49   |
|                        | 15°CWB            | 5.09            | 5.04   | 5.01   | 4.95   | 4.91   |
|                        | 20°CWB            | 5.47            | 5.42   | 5.40   | 5.34   | 5.29   |

**Model SRK50ZJX-S**

Cool Mode

| Air flow               | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                        |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                        |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                        |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>13.5<br>(m³/min) | 10                | 5.63            | 4.27 | 5.90   | 4.20 | 6.11   | 4.32 | 6.22   | 4.26 | 6.32   | 4.21 | 6.51   | 4.30 | 6.69   | 4.17 |
|                        | 12                | 5.53            | 4.22 | 5.80   | 4.15 | 6.03   | 4.29 | 6.14   | 4.23 | 6.25   | 4.18 | 6.44   | 4.27 | 6.62   | 4.15 |
|                        | 14                | 5.43            | 4.17 | 5.70   | 4.10 | 5.94   | 4.25 | 6.05   | 4.20 | 6.16   | 4.14 | 6.37   | 4.25 | 6.55   | 4.12 |
|                        | 16                | 5.32            | 4.11 | 5.59   | 4.05 | 5.85   | 4.21 | 5.96   | 4.16 | 6.08   | 4.10 | 6.29   | 4.22 | 6.48   | 4.10 |
|                        | 18                | 5.21            | 4.05 | 5.48   | 3.99 | 5.75   | 4.16 | 5.88   | 4.12 | 5.99   | 4.07 | 6.21   | 4.19 | 6.41   | 4.08 |
|                        | 20                | 5.10            | 3.99 | 5.37   | 3.94 | 5.65   | 4.12 | 5.78   | 4.08 | 5.90   | 4.03 | 6.13   | 4.16 | 6.33   | 4.05 |
|                        | 22                | 4.98            | 3.93 | 5.25   | 3.89 | 5.55   | 4.07 | 5.69   | 4.04 | 5.80   | 3.99 | 6.05   | 4.13 | 6.25   | 4.02 |
|                        | 24                | 4.86            | 3.87 | 5.14   | 3.83 | 5.45   | 4.03 | 5.59   | 4.00 | 5.71   | 3.95 | 5.96   | 4.10 | 6.17   | 3.99 |
|                        | 26                | 4.74            | 3.81 | 5.01   | 3.77 | 5.34   | 3.98 | 5.49   | 3.95 | 5.61   | 3.91 | 5.87   | 4.07 | 6.08   | 3.97 |
|                        | 28                | 4.61            | 3.75 | 4.89   | 3.71 | 5.23   | 3.93 | 5.39   | 3.91 | 5.50   | 3.87 | 5.78   | 4.03 | 5.99   | 3.93 |
|                        | 30                | 4.49            | 3.68 | 4.76   | 3.65 | 5.11   | 3.88 | 5.28   | 3.86 | 5.40   | 3.82 | 5.68   | 3.99 | 5.90   | 3.90 |
|                        | 32                | 4.35            | 3.62 | 4.63   | 3.59 | 5.00   | 3.83 | 5.17   | 3.82 | 5.29   | 3.78 | 5.58   | 3.96 | 5.81   | 3.87 |
|                        | 34                | 4.22            | 3.55 | 4.49   | 3.53 | 4.88   | 3.78 | 5.06   | 3.78 | 5.18   | 3.74 | 5.48   | 3.92 | 5.71   | 3.83 |
|                        | 35                | 4.15            | 3.52 | 4.42   | 3.50 | 4.82   | 3.75 | 5.00   | 3.75 | 5.12   | 3.71 | 5.43   | 3.91 | 5.66   | 3.82 |
|                        | 36                | 4.08            | 3.48 | 4.35   | 3.45 | 4.76   | 3.73 | 4.94   | 3.72 | 5.06   | 3.69 | 5.37   | 3.88 | 5.61   | 3.80 |
|                        | 38                | 3.94            | 3.41 | 4.21   | 3.39 | 4.63   | 3.67 | 4.82   | 3.68 | 4.94   | 3.65 | 5.27   | 3.85 | 5.50   | 3.77 |
|                        | 39                | 3.87            | 3.38 | 4.14   | 3.36 | 4.57   | 3.65 | 4.76   | 3.65 | 4.88   | 3.62 | 5.21   | 3.83 | 5.45   | 3.75 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>16.5<br>(m³/min) | -15°CWB           | 3.69            | 3.61   | 3.53   | 3.45   | 3.38   |
|                        | -10°CWB           | 4.18            | 4.10   | 4.05   | 3.95   | 3.86   |
|                        | -5°CWB            | 4.52            | 4.46   | 4.37   | 4.32   | 4.25   |
|                        | 0°CWB             | 4.74            | 4.67   | 4.59   | 4.54   | 4.47   |
|                        | 5°CWB             | 6.04            | 5.97   | 5.94   | 5.82   | 5.74   |
|                        | 6°CWB             | 6.14            | 6.07   | 6.00   | 5.92   | 5.85   |
|                        | 10°CWB            | 6.52            | 6.46   | 6.42   | 6.34   | 6.27   |
|                        | 15°CWB            | 7.10            | 7.04   | 6.99   | 6.91   | 6.85   |
|                        | 20°CWB            | 7.63            | 7.57   | 7.53   | 7.45   | 7.39   |

**Model SRK60ZJX-S**

Cool Mode

| Air flow               | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                        |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                        |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                        |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>14.5<br>(m³/min) | 10                | 6.76            | 4.98 | 7.08   | 4.90 | 7.34   | 5.03 | 7.46   | 4.96 | 7.59   | 4.88 | 7.81   | 4.98 | 8.02   | 4.81 |
|                        | 12                | 6.64            | 4.92 | 6.96   | 4.84 | 7.23   | 4.98 | 7.36   | 4.91 | 7.49   | 4.84 | 7.73   | 4.94 | 7.94   | 4.78 |
|                        | 14                | 6.51            | 4.84 | 6.83   | 4.78 | 7.13   | 4.93 | 7.26   | 4.87 | 7.40   | 4.80 | 7.64   | 4.91 | 7.86   | 4.75 |
|                        | 16                | 6.38            | 4.78 | 6.71   | 4.70 | 7.01   | 4.87 | 7.16   | 4.82 | 7.29   | 4.75 | 7.55   | 4.87 | 7.78   | 4.72 |
|                        | 18                | 6.25            | 4.71 | 6.58   | 4.64 | 6.90   | 4.82 | 7.05   | 4.76 | 7.19   | 4.71 | 7.46   | 4.83 | 7.69   | 4.68 |
|                        | 20                | 6.12            | 4.64 | 6.44   | 4.57 | 6.78   | 4.75 | 6.94   | 4.71 | 7.08   | 4.65 | 7.36   | 4.79 | 7.60   | 4.65 |
|                        | 22                | 5.98            | 4.56 | 6.30   | 4.51 | 6.66   | 4.70 | 6.83   | 4.66 | 6.97   | 4.60 | 7.26   | 4.75 | 7.50   | 4.60 |
|                        | 24                | 5.83            | 4.48 | 6.16   | 4.44 | 6.53   | 4.65 | 6.71   | 4.61 | 6.85   | 4.56 | 7.15   | 4.72 | 7.40   | 4.57 |
|                        | 26                | 5.69            | 4.41 | 6.02   | 4.36 | 6.41   | 4.59 | 6.59   | 4.56 | 6.73   | 4.51 | 7.04   | 4.65 | 7.30   | 4.53 |
|                        | 28                | 5.54            | 4.33 | 5.87   | 4.29 | 6.27   | 4.53 | 6.46   | 4.51 | 6.60   | 4.46 | 6.93   | 4.61 | 7.19   | 4.50 |
|                        | 30                | 5.38            | 4.25 | 5.71   | 4.22 | 6.14   | 4.47 | 6.33   | 4.45 | 6.48   | 4.40 | 6.82   | 4.57 | 7.08   | 4.46 |
|                        | 32                | 5.23            | 4.18 | 5.55   | 4.14 | 6.00   | 4.41 | 6.20   | 4.39 | 6.35   | 4.35 | 6.70   | 4.53 | 6.97   | 4.42 |
|                        | 34                | 5.06            | 4.09 | 5.39   | 4.06 | 5.85   | 4.34 | 6.07   | 4.34 | 6.21   | 4.29 | 6.57   | 4.49 | 6.85   | 4.39 |
|                        | 35                | 4.98            | 4.05 | 5.31   | 4.03 | 5.78   | 4.31 | 6.00   | 4.31 | 6.14   | 4.27 | 6.51   | 4.47 | 6.79   | 4.37 |
|                        | 36                | 4.90            | 4.01 | 5.22   | 3.99 | 5.71   | 4.28 | 5.93   | 4.28 | 6.07   | 4.24 | 6.45   | 4.44 | 6.73   | 4.34 |
|                        | 38                | 4.73            | 3.93 | 5.05   | 3.91 | 5.56   | 4.21 | 5.79   | 4.22 | 5.93   | 4.18 | 6.32   | 4.39 | 6.60   | 4.30 |
|                        | 39                | 4.65            | 3.88 | 4.97   | 3.87 | 5.48   | 4.18 | 5.72   | 4.18 | 5.86   | 4.15 | 6.25   | 4.37 | 6.54   | 4.28 |

Heat Mode

| Air flow               | outdoor<br>air temp. | indoor air temp |        |        |        |        |
|------------------------|----------------------|-----------------|--------|--------|--------|--------|
|                        |                      | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>17.0<br>(m³/min) | -15°CWB              | 4.18            | 4.09   | 4.00   | 3.92   | 3.83   |
|                        | -10°CWB              | 4.73            | 4.65   | 4.59   | 4.47   | 4.38   |
|                        | -5°CWB               | 5.13            | 5.05   | 4.95   | 4.90   | 4.82   |
|                        | 0°CWB                | 5.38            | 5.30   | 5.20   | 5.14   | 5.07   |
|                        | 5°CWB                | 6.85            | 6.77   | 6.73   | 6.60   | 6.51   |
|                        | 6°CWB                | 6.96            | 6.88   | 6.80   | 6.71   | 6.63   |
|                        | 10°CWB               | 7.39            | 7.32   | 7.28   | 7.18   | 7.11   |
|                        | 15°CWB               | 8.05            | 7.98   | 7.92   | 7.83   | 7.76   |
|                        | 20°CWB               | 8.65            | 8.58   | 8.54   | 8.44   | 8.37   |

## (2) Floor standing type (SRF)

## Model SRF25ZJX-S

Cool Mode

| Air flow              | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|-----------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                       |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                       |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                       |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>9.0<br>(m³/min) | 10                | 2.82            | 2.39 | 2.95   | 2.35 | 3.06   | 2.46 | 3.11   | 2.43 | 3.16   | 2.40 | 3.26   | 2.50 | 3.34   | 2.44 |
|                       | 12                | 2.77            | 2.37 | 2.90   | 2.33 | 3.01   | 2.45 | 3.07   | 2.42 | 3.12   | 2.39 | 3.22   | 2.49 | 3.31   | 2.43 |
|                       | 14                | 2.71            | 2.34 | 2.85   | 2.30 | 2.97   | 2.43 | 3.03   | 2.40 | 3.08   | 2.38 | 3.18   | 2.48 | 3.28   | 2.42 |
|                       | 16                | 2.66            | 2.31 | 2.80   | 2.28 | 2.92   | 2.41 | 2.98   | 2.39 | 3.04   | 2.36 | 3.15   | 2.47 | 3.24   | 2.40 |
|                       | 18                | 2.60            | 2.29 | 2.74   | 2.26 | 2.88   | 2.39 | 2.94   | 2.37 | 2.99   | 2.34 | 3.11   | 2.45 | 3.20   | 2.39 |
|                       | 20                | 2.55            | 2.26 | 2.68   | 2.23 | 2.83   | 2.37 | 2.89   | 2.35 | 2.95   | 2.32 | 3.07   | 2.43 | 3.17   | 2.38 |
|                       | 22                | 2.49            | 2.24 | 2.63   | 2.21 | 2.78   | 2.35 | 2.84   | 2.33 | 2.90   | 2.31 | 3.02   | 2.42 | 3.13   | 2.37 |
|                       | 24                | 2.43            | 2.21 | 2.57   | 2.18 | 2.72   | 2.33 | 2.80   | 2.31 | 2.85   | 2.29 | 2.98   | 2.41 | 3.08   | 2.35 |
|                       | 26                | 2.37            | 2.18 | 2.51   | 2.16 | 2.67   | 2.31 | 2.74   | 2.29 | 2.80   | 2.27 | 2.93   | 2.39 | 3.04   | 2.34 |
|                       | 28                | 2.31            | 2.15 | 2.44   | 2.13 | 2.61   | 2.28 | 2.69   | 2.27 | 2.75   | 2.25 | 2.89   | 2.38 | 3.00   | 2.33 |
|                       | 30                | 2.24            | 2.12 | 2.38   | 2.11 | 2.56   | 2.25 | 2.64   | 2.25 | 2.70   | 2.22 | 2.84   | 2.36 | 2.95   | 2.31 |
|                       | 32                | 2.18            | 2.06 | 2.31   | 2.08 | 2.50   | 2.23 | 2.58   | 2.22 | 2.64   | 2.20 | 2.79   | 2.34 | 2.90   | 2.29 |
|                       | 34                | 2.11            | 2.00 | 2.25   | 2.05 | 2.44   | 2.21 | 2.53   | 2.20 | 2.59   | 2.18 | 2.74   | 2.32 | 2.85   | 2.28 |
|                       | 35                | 2.08            | 1.97 | 2.21   | 2.03 | 2.41   | 2.19 | 2.50   | 2.19 | 2.56   | 2.17 | 2.71   | 2.31 | 2.83   | 2.27 |
|                       | 36                | 2.04            | 1.93 | 2.18   | 2.02 | 2.38   | 2.18 | 2.47   | 2.18 | 2.53   | 2.16 | 2.69   | 2.31 | 2.80   | 2.27 |
|                       | 38                | 1.97            | 1.87 | 2.11   | 1.99 | 2.32   | 2.16 | 2.41   | 2.16 | 2.47   | 2.14 | 2.63   | 2.29 | 2.75   | 2.25 |
|                       | 39                | 1.94            | 1.83 | 2.07   | 1.96 | 2.28   | 2.15 | 2.38   | 2.15 | 2.44   | 2.13 | 2.61   | 2.28 | 2.72   | 2.24 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>10.5<br>(m³/min) | -15°CWB           | 2.09            | 2.05   | 2.00   | 1.96   | 1.91   |
|                        | -10°CWB           | 2.37            | 2.33   | 2.29   | 2.24   | 2.19   |
|                        | -5°CWB            | 2.56            | 2.53   | 2.48   | 2.45   | 2.41   |
|                        | 0°CWB             | 2.69            | 2.65   | 2.60   | 2.57   | 2.53   |
|                        | 5°CWB             | 3.42            | 3.38   | 3.37   | 3.30   | 3.25   |
|                        | 6°CWB             | 3.48            | 3.44   | 3.40   | 3.36   | 3.32   |
|                        | 10°CWB            | 3.70            | 3.66   | 3.64   | 3.59   | 3.55   |
|                        | 15°CWB            | 4.02            | 3.99   | 3.96   | 3.92   | 3.88   |
|                        | 20°CWB            | 4.32            | 4.29   | 4.27   | 4.22   | 4.19   |

## Model SRF35ZJX-S

Cool Mode

| Air flow              | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|-----------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                       |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                       |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                       |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>9.2<br>(m³/min) | 10                | 3.94            | 3.01 | 4.13   | 2.96 | 4.28   | 3.06 | 4.35   | 3.01 | 4.43   | 2.97 | 4.56   | 3.04 | 4.68   | 2.95 |
|                       | 12                | 3.87            | 2.97 | 4.06   | 2.92 | 4.22   | 3.03 | 4.29   | 2.99 | 4.37   | 2.95 | 4.51   | 3.02 | 4.63   | 2.93 |
|                       | 14                | 3.80            | 2.94 | 3.99   | 2.89 | 4.16   | 3.00 | 4.24   | 2.96 | 4.31   | 2.93 | 4.46   | 3.01 | 4.59   | 2.92 |
|                       | 16                | 3.72            | 2.90 | 3.91   | 2.86 | 4.09   | 2.97 | 4.18   | 2.94 | 4.25   | 2.90 | 4.40   | 2.99 | 4.54   | 2.90 |
|                       | 18                | 3.65            | 2.85 | 3.84   | 2.81 | 4.03   | 2.94 | 4.11   | 2.91 | 4.19   | 2.87 | 4.35   | 2.97 | 4.49   | 2.88 |
|                       | 20                | 3.57            | 2.81 | 3.76   | 2.78 | 3.96   | 2.91 | 4.05   | 2.88 | 4.13   | 2.85 | 4.29   | 2.95 | 4.43   | 2.87 |
|                       | 22                | 3.49            | 2.77 | 3.68   | 2.74 | 3.89   | 2.88 | 3.98   | 2.86 | 4.06   | 2.82 | 4.23   | 2.92 | 4.38   | 2.85 |
|                       | 24                | 3.40            | 2.73 | 3.59   | 2.70 | 3.81   | 2.85 | 3.91   | 2.82 | 3.99   | 2.79 | 4.17   | 2.90 | 4.32   | 2.83 |
|                       | 26                | 3.32            | 2.69 | 3.51   | 2.66 | 3.74   | 2.81 | 3.84   | 2.79 | 3.92   | 2.77 | 4.11   | 2.88 | 4.26   | 2.81 |
|                       | 28                | 3.23            | 2.65 | 3.42   | 2.62 | 3.66   | 2.78 | 3.77   | 2.77 | 3.85   | 2.74 | 4.04   | 2.86 | 4.20   | 2.78 |
|                       | 30                | 3.14            | 2.60 | 3.33   | 2.58 | 3.58   | 2.74 | 3.70   | 2.74 | 3.78   | 2.71 | 3.98   | 2.83 | 4.13   | 2.76 |
|                       | 32                | 3.05            | 2.56 | 3.24   | 2.54 | 3.50   | 2.71 | 3.62   | 2.70 | 3.70   | 2.67 | 3.91   | 2.80 | 4.06   | 2.74 |
|                       | 34                | 2.95            | 2.51 | 3.14   | 2.50 | 3.41   | 2.68 | 3.54   | 2.67 | 3.62   | 2.65 | 3.84   | 2.78 | 4.00   | 2.72 |
|                       | 35                | 2.91            | 2.49 | 3.10   | 2.47 | 3.37   | 2.66 | 3.50   | 2.65 | 3.58   | 2.63 | 3.80   | 2.77 | 3.96   | 2.71 |
|                       | 36                | 2.86            | 2.47 | 3.05   | 2.45 | 3.33   | 2.64 | 3.46   | 2.64 | 3.54   | 2.61 | 3.76   | 2.75 | 3.92   | 2.70 |
|                       | 38                | 2.76            | 2.42 | 2.95   | 2.41 | 3.24   | 2.60 | 3.38   | 2.60 | 3.46   | 2.58 | 3.69   | 2.72 | 3.85   | 2.67 |
|                       | 39                | 2.71            | 2.39 | 2.90   | 2.39 | 3.20   | 2.58 | 3.33   | 2.59 | 3.42   | 2.56 | 3.65   | 2.71 | 3.81   | 2.66 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>12.0<br>(m³/min) | -15°CWB           | 2.77            | 2.71   | 2.65   | 2.59   | 2.53   |
|                        | -10°CWB           | 3.13            | 3.08   | 3.04   | 2.96   | 2.90   |
|                        | -5°CWB            | 3.39            | 3.34   | 3.28   | 3.24   | 3.19   |
|                        | 0°CWB             | 3.56            | 3.51   | 3.44   | 3.40   | 3.35   |
|                        | 5°CWB             | 4.53            | 4.48   | 4.46   | 4.37   | 4.30   |
|                        | 6°CWB             | 4.61            | 4.55   | 4.50   | 4.44   | 4.39   |
|                        | 10°CWB            | 4.89            | 4.85   | 4.82   | 4.75   | 4.70   |
|                        | 15°CWB            | 5.33            | 5.28   | 5.24   | 5.18   | 5.14   |
|                        | 20°CWB            | 5.72            | 5.68   | 5.65   | 5.59   | 5.54   |

## Model SRF50ZJX-S

Cool Mode

| Air flow               | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|------------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                        |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                        |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                        |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>13.5<br>(m³/min) | 10                | 5.63            | 4.14 | 5.90   | 4.07 | 6.11   | 4.18 | 6.22   | 4.12 | 6.32   | 4.06 | 6.51   | 4.13 | 6.69   | 3.98 |
|                        | 12                | 5.53            | 4.09 | 5.80   | 4.02 | 6.03   | 4.13 | 6.14   | 4.08 | 6.25   | 4.02 | 6.44   | 4.09 | 6.62   | 3.96 |
|                        | 14                | 5.43            | 4.03 | 5.70   | 3.96 | 5.94   | 4.09 | 6.05   | 4.04 | 6.16   | 3.99 | 6.37   | 4.06 | 6.55   | 3.93 |
|                        | 16                | 5.32            | 3.97 | 5.59   | 3.91 | 5.85   | 4.04 | 5.96   | 4.00 | 6.08   | 3.94 | 6.29   | 4.03 | 6.48   | 3.91 |
|                        | 18                | 5.21            | 3.91 | 5.48   | 3.86 | 5.75   | 4.00 | 5.88   | 3.96 | 5.99   | 3.91 | 6.21   | 4.00 | 6.41   | 3.89 |
|                        | 20                | 5.10            | 3.85 | 5.37   | 3.80 | 5.65   | 3.95 | 5.78   | 3.92 | 5.90   | 3.87 | 6.13   | 3.97 | 6.33   | 3.86 |
|                        | 22                | 4.98            | 3.78 | 5.25   | 3.74 | 5.55   | 3.91 | 5.69   | 3.87 | 5.80   | 3.83 | 6.05   | 3.94 | 6.25   | 3.83 |
|                        | 24                | 4.86            | 3.72 | 5.14   | 3.68 | 5.45   | 3.86 | 5.59   | 3.83 | 5.71   | 3.79 | 5.96   | 3.91 | 6.17   | 3.80 |
|                        | 26                | 4.74            | 3.66 | 5.01   | 3.62 | 5.34   | 3.81 | 5.49   | 3.78 | 5.61   | 3.74 | 5.87   | 3.87 | 6.08   | 3.77 |
|                        | 28                | 4.61            | 3.60 | 4.89   | 3.56 | 5.23   | 3.76 | 5.39   | 3.74 | 5.50   | 3.70 | 5.78   | 3.84 | 5.99   | 3.74 |
|                        | 30                | 4.49            | 3.53 | 4.76   | 3.50 | 5.11   | 3.71 | 5.28   | 3.69 | 5.40   | 3.65 | 5.68   | 3.80 | 5.90   | 3.70 |
|                        | 32                | 4.35            | 3.46 | 4.63   | 3.44 | 5.00   | 3.66 | 5.17   | 3.65 | 5.29   | 3.61 | 5.58   | 3.76 | 5.81   | 3.67 |
|                        | 34                | 4.22            | 3.40 | 4.49   | 3.37 | 4.88   | 3.60 | 5.06   | 3.59 | 5.18   | 3.56 | 5.48   | 3.72 | 5.71   | 3.64 |
|                        | 35                | 4.15            | 3.36 | 4.42   | 3.34 | 4.82   | 3.58 | 5.00   | 3.57 | 5.12   | 3.54 | 5.43   | 3.70 | 5.66   | 3.62 |
|                        | 36                | 4.08            | 3.33 | 4.35   | 3.31 | 4.76   | 3.55 | 4.94   | 3.55 | 5.06   | 3.51 | 5.37   | 3.68 | 5.61   | 3.60 |
|                        | 38                | 3.94            | 3.26 | 4.21   | 3.24 | 4.63   | 3.49 | 4.82   | 3.50 | 4.94   | 3.47 | 5.27   | 3.64 | 5.50   | 3.56 |
|                        | 39                | 3.87            | 3.22 | 4.14   | 3.21 | 4.57   | 3.47 | 4.76   | 3.47 | 4.88   | 3.44 | 5.21   | 3.62 | 5.45   | 3.55 |

Heat Mode

| Air flow               | outdoor<br>air temp. | indoor air temp |        |        |        |        |
|------------------------|----------------------|-----------------|--------|--------|--------|--------|
|                        |                      | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>10.7<br>(m³/min) | -15°CWB              | 3.69            | 3.61   | 3.53   | 3.45   | 3.38   |
|                        | -10°CWB              | 4.18            | 4.10   | 4.05   | 3.95   | 3.86   |
|                        | -5°CWB               | 4.52            | 4.46   | 4.37   | 4.32   | 4.25   |
|                        | 0°CWB                | 4.74            | 4.67   | 4.59   | 4.54   | 4.47   |
|                        | 5°CWB                | 6.04            | 5.97   | 5.94   | 5.82   | 5.74   |
|                        | 6°CWB                | 6.14            | 6.07   | 6.00   | 5.92   | 5.85   |
|                        | 10°CWB               | 6.52            | 6.46   | 6.42   | 6.34   | 6.27   |
|                        | 15°CWB               | 7.10            | 7.04   | 6.99   | 6.91   | 6.85   |
| 20°CWB                 | 7.63                 | 7.57            | 7.53   | 7.45   | 7.39   |        |



## (3) Ceiling concealed type (SRR)

## Model SRR25ZJ-S

Cool Mode

| Air flow              | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|-----------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                       |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                       |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                       |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>8.5<br>(m³/min) | 10                | 2.82            | 2.25 | 2.95   | 2.21 | 3.06   | 2.29 | 3.11   | 2.27 | 3.16   | 2.24 | 3.26   | 2.31 | 3.34   | 2.24 |
|                       | 12                | 2.77            | 2.22 | 2.90   | 2.18 | 3.01   | 2.28 | 3.07   | 2.25 | 3.12   | 2.22 | 3.22   | 2.30 | 3.31   | 2.23 |
|                       | 14                | 2.71            | 2.19 | 2.85   | 2.16 | 2.97   | 2.26 | 3.03   | 2.23 | 3.08   | 2.21 | 3.18   | 2.28 | 3.28   | 2.22 |
|                       | 16                | 2.66            | 2.17 | 2.80   | 2.14 | 2.92   | 2.24 | 2.98   | 2.22 | 3.04   | 2.19 | 3.15   | 2.27 | 3.24   | 2.21 |
|                       | 18                | 2.60            | 2.14 | 2.74   | 2.12 | 2.88   | 2.22 | 2.94   | 2.20 | 2.99   | 2.17 | 3.11   | 2.26 | 3.20   | 2.20 |
|                       | 20                | 2.55            | 2.11 | 2.68   | 2.09 | 2.83   | 2.19 | 2.89   | 2.18 | 2.95   | 2.14 | 3.07   | 2.24 | 3.17   | 2.18 |
|                       | 22                | 2.49            | 2.09 | 2.63   | 2.06 | 2.78   | 2.17 | 2.84   | 2.15 | 2.90   | 2.13 | 3.02   | 2.23 | 3.13   | 2.17 |
|                       | 24                | 2.43            | 2.06 | 2.57   | 2.03 | 2.72   | 2.15 | 2.80   | 2.13 | 2.85   | 2.11 | 2.98   | 2.21 | 3.08   | 2.16 |
|                       | 26                | 2.37            | 2.03 | 2.51   | 2.01 | 2.67   | 2.13 | 2.74   | 2.11 | 2.80   | 2.09 | 2.93   | 2.19 | 3.04   | 2.14 |
|                       | 28                | 2.31            | 2.00 | 2.44   | 1.98 | 2.61   | 2.11 | 2.69   | 2.10 | 2.75   | 2.08 | 2.89   | 2.18 | 3.00   | 2.11 |
|                       | 30                | 2.24            | 1.97 | 2.38   | 1.95 | 2.56   | 2.08 | 2.64   | 2.08 | 2.70   | 2.05 | 2.84   | 2.16 | 2.95   | 2.10 |
|                       | 32                | 2.18            | 1.94 | 2.31   | 1.92 | 2.50   | 2.06 | 2.58   | 2.05 | 2.64   | 2.03 | 2.79   | 2.13 | 2.90   | 2.09 |
|                       | 34                | 2.11            | 1.90 | 2.25   | 1.89 | 2.44   | 2.03 | 2.53   | 2.03 | 2.59   | 2.01 | 2.74   | 2.11 | 2.85   | 2.07 |
|                       | 35                | 2.08            | 1.89 | 2.21   | 1.87 | 2.41   | 2.02 | 2.50   | 2.02 | 2.56   | 2.00 | 2.71   | 2.11 | 2.83   | 2.07 |
|                       | 36                | 2.04            | 1.87 | 2.18   | 1.86 | 2.38   | 2.01 | 2.47   | 2.01 | 2.53   | 1.99 | 2.69   | 2.10 | 2.80   | 2.06 |
|                       | 38                | 1.97            | 1.84 | 2.11   | 1.83 | 2.32   | 1.98 | 2.41   | 1.98 | 2.47   | 1.97 | 2.63   | 2.08 | 2.75   | 2.04 |
|                       | 39                | 1.94            | 1.82 | 2.07   | 1.81 | 2.28   | 1.97 | 2.38   | 1.97 | 2.44   | 1.96 | 2.61   | 2.07 | 2.72   | 2.04 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>10.0<br>(m³/min) | -15°CWB           | 2.09            | 2.05   | 2.00   | 1.96   | 1.91   |
|                        | -10°CWB           | 2.37            | 2.33   | 2.29   | 2.24   | 2.19   |
|                        | -5°CWB            | 2.56            | 2.53   | 2.48   | 2.45   | 2.41   |
|                        | 0°CWB             | 2.69            | 2.65   | 2.60   | 2.57   | 2.53   |
|                        | 5°CWB             | 3.42            | 3.38   | 3.37   | 3.30   | 3.25   |
|                        | 6°CWB             | 3.48            | 3.44   | 3.40   | 3.36   | 3.32   |
|                        | 10°CWB            | 3.70            | 3.66   | 3.64   | 3.59   | 3.55   |
|                        | 15°CWB            | 4.02            | 3.99   | 3.96   | 3.92   | 3.88   |
|                        | 20°CWB            | 4.32            | 4.29   | 4.27   | 4.22   | 4.19   |

## Model SRR35ZJ-S

Cool Mode

| Air flow              | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|-----------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                       |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                       |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                       |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>9.0<br>(m³/min) | 10                | 3.94            | 2.93 | 4.13   | 2.87 | 4.28   | 2.95 | 4.35   | 2.91 | 4.43   | 2.87 | 4.56   | 2.93 | 4.68   | 2.83 |
|                       | 12                | 3.87            | 2.89 | 4.06   | 2.84 | 4.22   | 2.93 | 4.29   | 2.89 | 4.37   | 2.85 | 4.51   | 2.91 | 4.63   | 2.82 |
|                       | 14                | 3.80            | 2.85 | 3.99   | 2.80 | 4.16   | 2.90 | 4.24   | 2.86 | 4.31   | 2.81 | 4.46   | 2.89 | 4.59   | 2.80 |
|                       | 16                | 3.72            | 2.81 | 3.91   | 2.76 | 4.09   | 2.86 | 4.18   | 2.82 | 4.25   | 2.79 | 4.40   | 2.87 | 4.54   | 2.78 |
|                       | 18                | 3.65            | 2.77 | 3.84   | 2.73 | 4.03   | 2.83 | 4.11   | 2.80 | 4.19   | 2.77 | 4.35   | 2.84 | 4.49   | 2.76 |
|                       | 20                | 3.57            | 2.72 | 3.76   | 2.69 | 3.96   | 2.80 | 4.05   | 2.77 | 4.13   | 2.74 | 4.29   | 2.82 | 4.43   | 2.74 |
|                       | 22                | 3.49            | 2.68 | 3.68   | 2.64 | 3.89   | 2.77 | 3.98   | 2.74 | 4.06   | 2.71 | 4.23   | 2.80 | 4.38   | 2.72 |
|                       | 24                | 3.40            | 2.64 | 3.59   | 2.61 | 3.81   | 2.73 | 3.91   | 2.71 | 3.99   | 2.68 | 4.17   | 2.77 | 4.32   | 2.70 |
|                       | 26                | 3.32            | 2.59 | 3.51   | 2.57 | 3.74   | 2.70 | 3.84   | 2.69 | 3.92   | 2.65 | 4.11   | 2.75 | 4.26   | 2.68 |
|                       | 28                | 3.23            | 2.55 | 3.42   | 2.52 | 3.66   | 2.66 | 3.77   | 2.65 | 3.85   | 2.63 | 4.04   | 2.73 | 4.20   | 2.66 |
|                       | 30                | 3.14            | 2.50 | 3.33   | 2.48 | 3.58   | 2.63 | 3.70   | 2.62 | 3.78   | 2.59 | 3.98   | 2.70 | 4.13   | 2.62 |
|                       | 32                | 3.05            | 2.45 | 3.24   | 2.44 | 3.50   | 2.60 | 3.62   | 2.59 | 3.70   | 2.56 | 3.91   | 2.66 | 4.06   | 2.60 |
|                       | 34                | 2.95            | 2.41 | 3.14   | 2.39 | 3.41   | 2.56 | 3.54   | 2.55 | 3.62   | 2.53 | 3.84   | 2.64 | 4.00   | 2.58 |
|                       | 35                | 2.91            | 2.38 | 3.10   | 2.37 | 3.37   | 2.54 | 3.50   | 2.54 | 3.58   | 2.51 | 3.80   | 2.63 | 3.96   | 2.57 |
|                       | 36                | 2.86            | 2.36 | 3.05   | 2.35 | 3.33   | 2.52 | 3.46   | 2.52 | 3.54   | 2.49 | 3.76   | 2.61 | 3.92   | 2.56 |
|                       | 38                | 2.76            | 2.31 | 2.95   | 2.30 | 3.24   | 2.47 | 3.38   | 2.49 | 3.46   | 2.46 | 3.69   | 2.59 | 3.85   | 2.54 |
|                       | 39                | 2.71            | 2.29 | 2.90   | 2.28 | 3.20   | 2.46 | 3.33   | 2.46 | 3.42   | 2.44 | 3.65   | 2.58 | 3.81   | 2.53 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>11.0<br>(m³/min) | -15°CWB           | 2.58            | 2.53   | 2.47   | 2.42   | 2.36   |
|                        | -10°CWB           | 2.92            | 2.87   | 2.83   | 2.76   | 2.70   |
|                        | -5°CWB            | 3.17            | 3.12   | 3.06   | 3.02   | 2.97   |
|                        | 0°CWB             | 3.32            | 3.27   | 3.21   | 3.18   | 3.13   |
|                        | 5°CWB             | 4.23            | 4.18   | 4.16   | 4.07   | 4.02   |
|                        | 6°CWB             | 4.30            | 4.25   | 4.20   | 4.15   | 4.10   |
|                        | 10°CWB            | 4.57            | 4.52   | 4.49   | 4.43   | 4.39   |
|                        | 15°CWB            | 4.97            | 4.93   | 4.89   | 4.84   | 4.79   |
|                        | 20°CWB            | 5.34            | 5.30   | 5.27   | 5.21   | 5.17   |

## (4) Ceiling cassette-4way compact type (FDTC)

## Model FDTC25VD

Cool Mode

| Air flow              | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|-----------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                       |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                       |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                       |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>9.0<br>(m³/min) | 10                | 2.87            | 2.46 | 3.01   | 2.42 | 3.12   | 2.54 | 3.17   | 2.51 | 3.23   | 2.48 | 3.32   | 2.58 | 3.41   | 2.51 |
|                       | 12                | 2.82            | 2.44 | 2.96   | 2.40 | 3.07   | 2.52 | 3.13   | 2.49 | 3.19   | 2.46 | 3.28   | 2.56 | 3.38   | 2.50 |
|                       | 14                | 2.77            | 2.41 | 2.90   | 2.38 | 3.03   | 2.50 | 3.09   | 2.47 | 3.14   | 2.45 | 3.25   | 2.55 | 3.34   | 2.49 |
|                       | 16                | 2.71            | 2.39 | 2.85   | 2.35 | 2.98   | 2.48 | 3.04   | 2.46 | 3.10   | 2.43 | 3.21   | 2.54 | 3.31   | 2.48 |
|                       | 18                | 2.66            | 2.36 | 2.80   | 2.33 | 2.93   | 2.46 | 3.00   | 2.43 | 3.05   | 2.41 | 3.17   | 2.52 | 3.27   | 2.46 |
|                       | 20                | 2.60            | 2.33 | 2.74   | 2.30 | 2.88   | 2.44 | 2.95   | 2.42 | 3.01   | 2.39 | 3.13   | 2.51 | 3.23   | 2.45 |
|                       | 22                | 2.54            | 2.30 | 2.68   | 2.27 | 2.83   | 2.42 | 2.90   | 2.40 | 2.96   | 2.37 | 3.08   | 2.49 | 3.19   | 2.44 |
|                       | 24                | 2.48            | 2.27 | 2.62   | 2.25 | 2.78   | 2.40 | 2.85   | 2.38 | 2.91   | 2.36 | 3.04   | 2.48 | 3.15   | 2.43 |
|                       | 26                | 2.42            | 2.25 | 2.56   | 2.22 | 2.72   | 2.37 | 2.80   | 2.36 | 2.86   | 2.34 | 2.99   | 2.46 | 3.10   | 2.41 |
|                       | 28                | 2.35            | 2.22 | 2.49   | 2.20 | 2.67   | 2.35 | 2.75   | 2.34 | 2.81   | 2.32 | 2.95   | 2.45 | 3.06   | 2.40 |
|                       | 30                | 2.29            | 2.17 | 2.43   | 2.17 | 2.61   | 2.33 | 2.69   | 2.32 | 2.75   | 2.30 | 2.90   | 2.43 | 3.01   | 2.39 |
|                       | 32                | 2.22            | 2.10 | 2.36   | 2.14 | 2.55   | 2.31 | 2.64   | 2.30 | 2.70   | 2.28 | 2.85   | 2.42 | 2.96   | 2.36 |
|                       | 34                | 2.15            | 2.04 | 2.29   | 2.11 | 2.49   | 2.28 | 2.58   | 2.28 | 2.64   | 2.26 | 2.79   | 2.39 | 2.91   | 2.35 |
|                       | 35                | 2.12            | 2.01 | 2.26   | 2.10 | 2.46   | 2.27 | 2.55   | 2.27 | 2.61   | 2.25 | 2.77   | 2.39 | 2.89   | 2.34 |
|                       | 36                | 2.08            | 1.97 | 2.22   | 2.08 | 2.43   | 2.25 | 2.52   | 2.25 | 2.58   | 2.24 | 2.74   | 2.38 | 2.86   | 2.33 |
|                       | 38                | 2.01            | 1.91 | 2.15   | 2.04 | 2.36   | 2.23 | 2.46   | 2.23 | 2.52   | 2.21 | 2.69   | 2.36 | 2.81   | 2.32 |
|                       | 39                | 1.97            | 1.87 | 2.11   | 2.00 | 2.33   | 2.21 | 2.43   | 2.22 | 2.49   | 2.20 | 2.66   | 2.35 | 2.78   | 2.31 |

Heat Mode

| Air flow              | outdoor air temp. | indoor air temp |        |        |        |        |
|-----------------------|-------------------|-----------------|--------|--------|--------|--------|
|                       |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>9.5<br>(m³/min) | -15°CWB           | 2.12            | 2.08   | 2.03   | 1.99   | 1.94   |
|                       | -10°CWB           | 2.40            | 2.36   | 2.33   | 2.27   | 2.22   |
|                       | -5°CWB            | 2.60            | 2.56   | 2.51   | 2.48   | 2.44   |
|                       | 0°CWB             | 2.73            | 2.69   | 2.64   | 2.61   | 2.57   |
|                       | 5°CWB             | 3.47            | 3.43   | 3.42   | 3.35   | 3.30   |
|                       | 6°CWB             | 3.53            | 3.49   | 3.45   | 3.41   | 3.36   |
|                       | 10°CWB            | 3.75            | 3.72   | 3.69   | 3.64   | 3.61   |
|                       | 15°CWB            | 4.08            | 4.05   | 4.02   | 3.97   | 3.94   |
|                       | 20°CWB            | 4.39            | 4.35   | 4.33   | 4.28   | 4.25   |

## Model FDTC35VD

Cool Mode

| Air flow              | Outdoor air temp. | Indoor air temp |      |        |      |        |      |        |      |        |      |        |      |        |      |
|-----------------------|-------------------|-----------------|------|--------|------|--------|------|--------|------|--------|------|--------|------|--------|------|
|                       |                   | 21°CDB          |      | 23°CDB |      | 26°CDB |      | 27°CDB |      | 28°CDB |      | 31°CDB |      | 33°CDB |      |
|                       |                   | 14°CWB          |      | 16°CWB |      | 18°CWB |      | 19°CWB |      | 20°CWB |      | 22°CWB |      | 24°CWB |      |
|                       |                   | TC              | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  | TC     | SHC  |
| Hi<br>9.5<br>(m³/min) | 10                | 4.06            | 3.08 | 4.25   | 3.02 | 4.40   | 3.12 | 4.48   | 3.08 | 4.55   | 3.04 | 4.69   | 3.11 | 4.81   | 3.01 |
|                       | 12                | 3.98            | 3.04 | 4.17   | 2.99 | 4.34   | 3.09 | 4.42   | 3.05 | 4.50   | 3.01 | 4.64   | 3.09 | 4.77   | 3.00 |
|                       | 14                | 3.91            | 3.00 | 4.10   | 2.95 | 4.28   | 3.06 | 4.36   | 3.02 | 4.44   | 2.98 | 4.58   | 3.07 | 4.72   | 2.98 |
|                       | 16                | 3.83            | 2.96 | 4.02   | 2.92 | 4.21   | 3.03 | 4.29   | 2.99 | 4.38   | 2.95 | 4.53   | 3.05 | 4.67   | 2.96 |
|                       | 18                | 3.75            | 2.92 | 3.95   | 2.88 | 4.14   | 3.00 | 4.23   | 2.96 | 4.31   | 2.93 | 4.47   | 3.03 | 4.61   | 2.94 |
|                       | 20                | 3.67            | 2.88 | 3.87   | 2.84 | 4.07   | 2.97 | 4.16   | 2.94 | 4.25   | 2.90 | 4.41   | 3.01 | 4.56   | 2.91 |
|                       | 22                | 3.59            | 2.83 | 3.78   | 2.80 | 4.00   | 2.93 | 4.10   | 2.91 | 4.18   | 2.88 | 4.35   | 2.98 | 4.50   | 2.89 |
|                       | 24                | 3.50            | 2.79 | 3.70   | 2.76 | 3.92   | 2.90 | 4.02   | 2.88 | 4.11   | 2.85 | 4.29   | 2.95 | 4.44   | 2.87 |
|                       | 26                | 3.41            | 2.75 | 3.61   | 2.72 | 3.84   | 2.87 | 3.95   | 2.85 | 4.04   | 2.82 | 4.23   | 2.92 | 4.38   | 2.85 |
|                       | 28                | 3.32            | 2.70 | 3.52   | 2.68 | 3.76   | 2.83 | 3.88   | 2.82 | 3.96   | 2.79 | 4.16   | 2.90 | 4.32   | 2.83 |
|                       | 30                | 3.23            | 2.65 | 3.43   | 2.63 | 3.68   | 2.80 | 3.80   | 2.79 | 3.89   | 2.76 | 4.09   | 2.88 | 4.25   | 2.81 |
|                       | 32                | 3.14            | 2.61 | 3.33   | 2.59 | 3.60   | 2.76 | 3.72   | 2.75 | 3.81   | 2.73 | 4.02   | 2.85 | 4.18   | 2.79 |
|                       | 34                | 3.04            | 2.56 | 3.23   | 2.54 | 3.51   | 2.73 | 3.64   | 2.72 | 3.73   | 2.70 | 3.94   | 2.83 | 4.11   | 2.77 |
|                       | 35                | 2.99            | 2.54 | 3.18   | 2.52 | 3.47   | 2.70 | 3.60   | 2.71 | 3.68   | 2.68 | 3.91   | 2.81 | 4.07   | 2.75 |
|                       | 36                | 2.94            | 2.52 | 3.13   | 2.50 | 3.42   | 2.69 | 3.56   | 2.68 | 3.64   | 2.66 | 3.87   | 2.80 | 4.04   | 2.74 |
|                       | 38                | 2.84            | 2.46 | 3.03   | 2.46 | 3.33   | 2.65 | 3.47   | 2.65 | 3.56   | 2.63 | 3.79   | 2.77 | 3.96   | 2.72 |
|                       | 39                | 2.79            | 2.44 | 2.98   | 2.43 | 3.29   | 2.63 | 3.43   | 2.63 | 3.51   | 2.61 | 3.75   | 2.76 | 3.92   | 2.70 |

Heat Mode

| Air flow               | outdoor air temp. | indoor air temp |        |        |        |        |
|------------------------|-------------------|-----------------|--------|--------|--------|--------|
|                        |                   | 16°CDB          | 18°CDB | 20°CDB | 22°CDB | 24°CDB |
| Hi<br>10.0<br>(m³/min) | -15°CWB           | 2.61            | 2.56   | 2.50   | 2.45   | 2.39   |
|                        | -10°CWB           | 2.96            | 2.91   | 2.87   | 2.79   | 2.74   |
|                        | -5°CWB            | 3.20            | 3.16   | 3.09   | 3.06   | 3.01   |
|                        | 0°CWB             | 3.36            | 3.31   | 3.25   | 3.21   | 3.17   |
|                        | 5°CWB             | 4.28            | 4.23   | 4.21   | 4.12   | 4.07   |
|                        | 6°CWB             | 4.35            | 4.30   | 4.25   | 4.20   | 4.15   |
|                        | 10°CWB            | 4.62            | 4.58   | 4.55   | 4.49   | 4.44   |
|                        | 15°CWB            | 5.03            | 4.99   | 4.95   | 4.90   | 4.85   |
|                        | 20°CWB            | 5.41            | 5.36   | 5.34   | 5.28   | 5.23   |

# 9. APPLICATION DATA

## 9.1 Installation of indoor unit

### (1) Wall mounted type (SRK)

#### Models SRK20ZJ-S, 25ZJ-S, 35ZJ-S, 50ZJ-S

- This instruction manual illustrates the method of installing an indoor unit.
- For outdoor unit installation and refrigerant piping, please refer to page 90.
- A wired remote control unit is supplied separately as an optional part.

- When install the unit, be sure to check whether the selection of installation place, power supply specifications, usage limitation (piping length, height differences between indoor and outdoor units, power supply voltage and etc.) and installation spaces.

### SAFETY PRECAUTIONS

- We recommend you to read this "SAFETY PRECAUTIONS" carefully before the installation work in order to gain full advantage of the functions of the unit and to avoid malfunction due to mishandling.
- The precautions described below are divided into **[WARNING]** and **[CAUTION]**. The matters with possibilities leading to serious consequences such as death or serious personal injury due to erroneous handling are listed in the **[WARNING]** and the matters with possibilities leading to personal injury or damage of the unit due to erroneous handling including probability leading to serious consequences in some cases are listed in **[CAUTION]**. These are very important precautions for safety. Be sure to observe all of them without fail.
- Be sure to confirm no anomaly on the equipment by commissioning after completed installation and explain the operating methods as well as the maintenance methods of this equipment to the user according to the owner's manual.

- Keep the installation manual together with owner's manual at a place where any user can read at any time. Moreover if necessary, ask to hand them to a new user.
- For installing qualified personnel, take precautions in respect to themselves by using suitable protective clothing, gloves, etc., and then perform the installation works.
- Please pay attention not to fall down the tools, etc. when installing the unit at the high position.
- If unusual noise can be heard during operation, consult the dealer.
- Symbols which appear frequently in the text have the following meaning:

|                                                                                                                        |                                                                                                       |                                                                                                            |
|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|
|  Observe instructions with great care |  Strictly prohibited |  Provide proper earthing |
|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|

|  <b>WARNING</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  <ul style="list-style-type: none"><li>• <b>Installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it may cause serious trouble such as water leaks, electric shocks, fire and personal injury, as a result of a system malfunction.</li><li>• <b>Install the system in full accordance with the instruction manual.</b><br/>Incorrect installation may cause bursts, personal injury, water leaks, electric shocks and fire.</li><li>• <b>Be sure to use only for household and residence.</b><br/>If this appliance is installed in inferior environment such as machine shop and etc., it can cause malfunction.</li><li>• <b>Use the original accessories and the specified components for installation.</b><br/>If parts other than those prescribed by us are used, it may cause water leaks, electric shocks, fire and personal injury.</li><li>• <b>Install the unit in a location with good support.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li><li>• <b>Ventilate the working area well in the event of refrigerant leakage during installation.</b><br/>If the refrigerant comes into contact with naked flames, poisonous gas is produced.</li><li>• <b>When installing in small rooms, take prevention measures not to exceed the density limit of refrigerant in the event of leakage.</b><br/>Consult the expert about prevention measures. If the density of refrigerant exceeds the limit in the event of leakage, lack of oxygen can occur, which can cause serious accidents.</li><li>• <b>After completed installation, check that no refrigerant leaks from the system.</b><br/>If refrigerant leaks into the room and comes into contact with an oven or other hot surface, poisonous gas is produced.</li><li>• <b>Use the prescribed pipes, flare nuts and tools for R410A.</b><br/>Using existing parts (for R22 or R407C) can cause the unit failure and serious accidents due to burst of the refrigerant circuit.</li></ul> | <ul style="list-style-type: none"><li>• <b>Tighten the flare nut by torque wrench with specified method.</b><br/>If the flare nut were tightened with excess torque, this may cause burst and refrigerant leakage after a long period.</li><li>• <b>The electrical installation must be carried out by the qualified electrician in accordance with "the norm for electrical work" and "national wiring regulation", and the system must be connected to the dedicated circuit.</b><br/>Power supply with insufficient capacity and incorrect function done by improper work can cause electric shocks, unit failure or incorrect function of equipment.</li><li>• <b>Be sure to shut off the power before starting electrical work.</b><br/>Failure to shut off the power can cause electric shocks, unit failure or incorrect function of equipment.</li><li>• <b>Be sure to use the cables conformed to safety standard and cable ampacity for power distribution work.</b><br/>Unconformable cables can cause electric leak, anomalous heat production or fire.</li><li>• <b>This appliance must be connected to main power supply by means of a circuit breaker or switch (fuse:16A) with a contact separation of at least 3mm.</b></li><li>• <b>When plugging this appliance, a plug conforming to the norm IEC60884-1 must be used.</b></li><li>• <b>Use the prescribed cables for electrical connection, tighten the cables securely in terminal block and relieve the cables correctly to prevent overloading the terminal blocks.</b><br/>Loose connections or cable mountings can cause anomalous heat production or fire.</li><li>• <b>Arrange the wiring in the control box so that it cannot be pushed up further into the box. Install the service panel correctly.</b><br/>Incorrect installation may result in overheating and fire.</li><li>• <b>Be sure to switch off the power supply in the event of installation, inspection or servicing.</b><br/>If the power supply is not shut off, there is a risk of electric shocks, unit failure or personal injury due to the unexpected start of fan.</li></ul> |
|  <ul style="list-style-type: none"><li>• <b>Do not put the drainage pipe directly into drainage channels where poisonous gases such as sulphide gas can occur.</b><br/>Poisonous gases will flow into the room through drainage pipe and seriously affect the user's health and safety.</li><li>• <b>Ensure that no air enters in the refrigerant circuit when the unit is installed and removed.</b><br/>If air enters in the refrigerant circuit, the pressure in the refrigerant circuit becomes too high, which can cause burst and personal injury.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | <ul style="list-style-type: none"><li>• <b>Do not processing, splice the power cord, or share a socket with other power plugs.</b><br/>This may cause fire or electric shock due to defecting contact, defecting insulation and over-current etc.</li><li>• <b>Do not bundling, winding or processing for the power cord. Or, do not deforming the power plug due to treat it.</b><br/>This may cause fire or heating.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |

RLA012A012

|  <b>WARNING</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  <ul style="list-style-type: none"><li>• <b>Do not vent R410A into the atmosphere : R410A is a fluorinated greenhouse gas, covered by the Kyoto Protocol with Global Warming Potential (GWP)=1975.</b></li><li>• <b>Do not run the unit with removed panels or protections.</b><br/>Touching rotating equipments, hot surfaces or high voltage parts can cause personal injury due to entrapment, burn or electric shocks.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <ul style="list-style-type: none"><li>• <b>Do not perform any change of protective device itself or its setup condition.</b><br/>The forced operation by short-circuiting protective device of pressure switch and temperature controller or the use of non specified component can cause fire or burst.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|  <ul style="list-style-type: none"><li>• <b>Carry out the electrical work for ground lead with care.</b><br/>Do not connect the ground lead to the gas line, water line, lightning conductor or telephone line's ground lead. Incorrect grounding can cause unit faults such as electric shocks due to short-circuiting.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|  <b>CAUTION</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|  <ul style="list-style-type: none"><li>• <b>Use the circuit breaker with sufficient breaking capacity.</b><br/>If the breaker does not have sufficient breaking capacity, it can cause the unit malfunction and fire.</li><li>• <b>Earth leakage breaker must be installed.</b><br/>If the earth leakage breaker is not installed, it can cause electric shocks.</li><li>• <b>Install isolator or disconnect switch on the power supply wiring in accordance with the local codes and regulations.</b></li><li>• <b>Be sure to install indoor unit properly according to the instruction manual in order to run off the drainage smoothly.</b><br/>Improper installation of indoor unit can cause dropping water into the room and damaging personal property.</li><li>• <b>Install the drainage pipe to run off drainage securely according to the installation manual.</b><br/>Incorrect installation of the drainage pipe can cause dropping water into the room and damaging personal property.</li><li>• <b>Be sure to install the drainage pipe with descending slope of 1/100 or more, and not to make traps and air-bleedings.</b><br/>Check if the drainage runs off securely during commissioning and ensure the space for inspection and maintenance.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <ul style="list-style-type: none"><li>• <b>Secure a space for installation, inspection and maintenance specified in the manual.</b><br/>Insufficient space can result in accident such as personal injury due to falling from the installation place.</li><li>• <b>For installation work, be careful not to get injured with the heat exchanger, piping flare portion or screws etc.</b></li><li>• <b>Be sure to insulate the refrigerant pipes so as not to condense the ambient air moisture on them.</b><br/>Insufficient insulation can cause condensation, which can lead to moisture damage on the ceiling, floor, furniture and any other valuables.</li><li>• <b>When perform the air conditioner operation (cooling or drying operation) in which ventilator is installed in the room. In this case, using the air conditioner in parallel with the ventilator, there is the possibility that drain water may backflow in accordance with the room lapse into the negative pressure status. Therefore, set up the opening port such as incorporate the air into the room that may appropriate to ventilation (For example; Open the door a little). In addition, just as above, so set up the opening port if the room lapse into negative pressure status due to register of the wind for the high rise apartment etc.</b></li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|  <ul style="list-style-type: none"><li>• <b>Do not install the unit in the locations listed below.</b><ul style="list-style-type: none"><li>• Locations where carbon fiber, metal powder or any powder is floating.</li><li>• Locations where any substances that can affect the unit such as sulphide gas, chloride gas, acid and alkaline can occur.</li><li>• Vehicles and ships.</li><li>• Locations where cosmetic or special sprays are often used.</li><li>• Locations with direct exposure of oil mist and steam such as kitchen and machine plant.</li><li>• Locations where any machines which generate high frequency harmonics are used.</li><li>• Locations with salty atmospheres such as coastlines.</li><li>• Locations with heavy snow (If installed, be sure to provide base flame and snow hood mentioned in the manual).</li><li>• Locations where the unit is exposed to chimney smoke.</li><li>• Locations at high altitude (more than 1000m high).</li><li>• Locations with ammoniac atmospheres.</li><li>• Locations where heat radiation from other heat source can affect the unit.</li><li>• Locations without good air circulation.</li><li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li><li>• Locations where short circuit of air can occur (in case of multiple units installation).</li><li>• Locations where strong air blows against the air outlet of outdoor unit. It can cause remarkable decrease in performance, corrosion and damage of components, malfunction and fire.</li></ul></li><li>• <b>Do not install the indoor unit in the locations listed below (Be sure to install the indoor unit according to the installation manual for each model because each indoor unit has each limitation).</b><ul style="list-style-type: none"><li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li><li>• Locations where vibration can be amplified due to insufficient strength of structure.</li><li>• Locations where the infrared receiver is exposed to the direct sunlight or the strong light beam (in case of the infrared specification unit).</li><li>• Locations where an equipment affected by high harmonics is placed (TV set or radio receiver is placed within 1m).</li><li>• Locations where drainage cannot run off safely. It can affect performance or function and etc.</li></ul></li><li>• <b>Do not install the unit near the location where leakage of combustible gases can occur.</b><br/>If leaked gases accumulate around the unit, it can cause fire.</li></ul> | <ul style="list-style-type: none"><li>• <b>Do not install the unit where corrosive gas (such as sulfurous acid gas etc.) or combustible gas (such as thinner and petroleum gases) can accumulate or collect, or where volatile combustible substances are handled.</b><br/>Corrosive gas can cause corrosion of heat exchanger, breakage of plastic parts and etc. And combustible gas can cause fire.</li><li>• <b>Do not use the indoor unit at the place where water splashes may occur such as in laundries.</b><br/>Since the indoor unit is not waterproof, it can cause electric shocks and fire.</li><li>• <b>Do not install nor use the system close to the equipment that generates electromagnetic fields or high frequency harmonics.</b><br/>Equipment such as inverters, standby generators, medical high frequency equipments and telecommunication equipments can affect the system, and cause malfunctions and breakdowns. The system can also affect medical equipment and telecommunication equipment, and obstruct its function or cause jamming.</li><li>• <b>Do not place any variables which will be damaged by getting wet under the indoor unit.</b><br/>When the relative humidity is higher than 80% or drainage pipe is clogged, condensation or drainage water can drop and it can cause the damage of valuables.</li><li>• <b>Do not install the remote control at the direct sunlight.</b><br/>It can cause malfunction or deformation of the remote control.</li><li>• <b>Do not use the unit for special purposes such as storing foods, cooling precision instruments and preservation of animals, plants or art.</b><br/>It can cause the damage of the items.</li><li>• <b>Do not use any materials other than a fuse with the correct rating in the location where fuses are to be used.</b><br/>Connecting the circuit with copper wire or other metal thread can cause unit failure and fire.</li><li>• <b>Do not touch any buttons with wet hands.</b><br/>It can cause electric shocks.</li><li>• <b>Do not touch any refrigerant pipes with your hands when the system is in operation.</b><br/>During operation the refrigerant pipes become extremely hot or extremely cold depending the operating condition, and it can cause burn injury or frost injury.</li></ul> |

## BEFORE INSTALLATION

○ Before installation check that the power supply matches the air conditioner.

| Standard accessories (Installation kit)<br>Accessories for indoor unit |                                                                 | Q'ty |
|------------------------------------------------------------------------|-----------------------------------------------------------------|------|
| ①                                                                      | Installation board<br>(Attached to the rear of the indoor unit) | 1    |
| ②                                                                      | Wireless remote control                                         | 1    |
| ③                                                                      | Remote control holder                                           | 1    |
| ④                                                                      | Tapping screws<br>(for installation board ø4 X 25mm)            | 5    |
| ⑤                                                                      | Wood screws<br>(for remote control switch holder ø3.5 X 16mm)   | 2    |
| ⑥                                                                      | Battery [R03 (AAA, Micro) 1.5V]                                 | 2    |
| ⑦                                                                      | Air-cleaning filters                                            | 2    |
| ⑧                                                                      | Filter holders<br>(Attached to the front panel of indoor unit)  | 2    |
| ⑨                                                                      | Insulation (#486 50 x 100 t3)                                   | 1    |

| Option parts |                                                       | Q'ty |
|--------------|-------------------------------------------------------|------|
| (a)          | Sealing plate                                         | 1    |
| (b)          | Sleeve                                                | 1    |
| (c)          | Inclination plate                                     | 1    |
| (d)          | Putty                                                 | 1    |
| (e)          | Drain hose (extension hose)                           | 1    |
| (f)          | Piping cover<br>(for insulation of connection piping) | 1    |

| Necessary tools for the installation work |                                                                                                  |
|-------------------------------------------|--------------------------------------------------------------------------------------------------|
| 1                                         | Plus headed driver                                                                               |
| 2                                         | Knife                                                                                            |
| 3                                         | Saw                                                                                              |
| 4                                         | Tape measure                                                                                     |
| 5                                         | Hammer                                                                                           |
| 6                                         | Spanner wrench                                                                                   |
| 7                                         | Torque wrench (14.0 ~ 61.0N·m<br>(1.4 ~ 6.1kgf·m))                                               |
| 8                                         | Hole core drill (65mm in diameter)                                                               |
| 9                                         | Wrench key (Hexagon) [4m/m]                                                                      |
| 10                                        | Flaring tool set (Designed specifically<br>for R410A)                                            |
| 11                                        | Gas leak detector (Designed specifically<br>for R410A)                                           |
| 12                                        | Gauge for projection adjustment<br>(Used when flare is made by using<br>conventional flare tool) |
| 13                                        | Pipe bender                                                                                      |

## SELECTION OF INSTALLATION LOCATION

(Install at location that meets the following conditions, after getting approval from the customer)

### Indoor unit

- Where there is no obstructions to the air flow and where the cooled and heated air can be evenly distributed.
- A solid place where the unit or the wall will not vibrate.
- A place where there will be enough space for servicing. (Where space mentioned below can be secured)
- Where wiring and the piping work will be easy to conduct.
- The place where receiving part is not exposed to the direct rays of the sun or the strong rays of the street lighting.
- A place where it can be easily drained.
- A place separated at least 1m away from the television or the radio. (To prevent interference to images and sounds.)
- Places where this unit is not affected by the high frequency equipment or electric equipment.
- Avoid installing this unit in place where there is much oil mist.
- Places where there is no electric equipment or household under the installing unit.

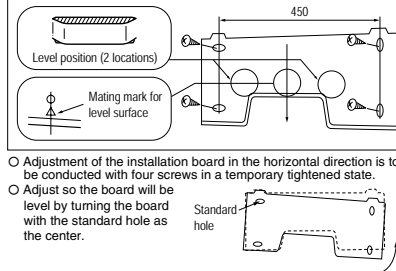
### Wireless remote control

- A place where the air conditioner can be received the signal surely during operating the wireless remote control.
- Places where there is no affected by the TV and radio etc.
- Do not place where exposed to direct sunlight or near heat devices such as a stove.

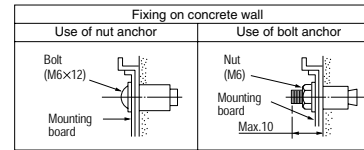
## INSTALLATION OF INDOOR UNIT

### Installation of Installation board

Look for the inside wall structures (Intermediates support or pillar and firmly install the unit after level surface has been checked.)

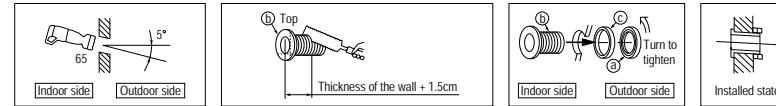


- Adjustment of the installation board in the horizontal direction is to be conducted with four screws in a temporary tightened state.
- Adjust so the board will be level by turning the board with the standard hole as the center.



### Drilling of holes and fixture of sleeve (Option parts)

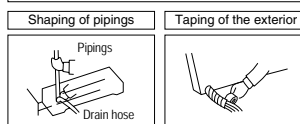
When drilling the wall that contains a metal lath, wire lath or metal plate, be sure to use pipe hole sleeve sold separately.



- Drill a hole with whole core drill.
- In case of rear piping draw out, cut off the lower and the right side portions of the sleeve collar.

### Installing the support of piping

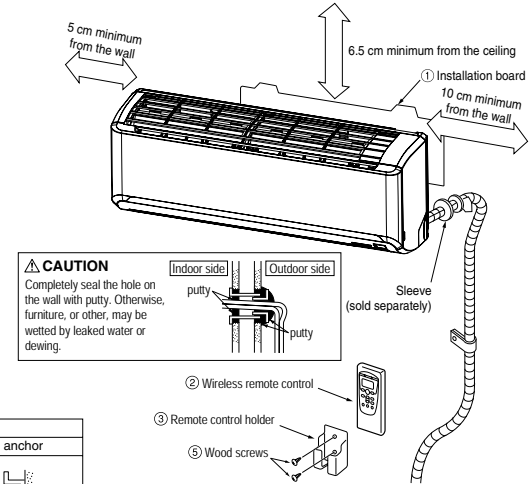
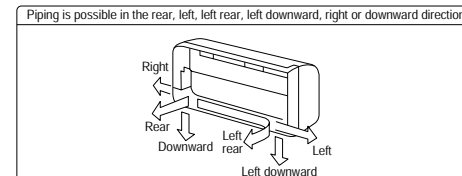
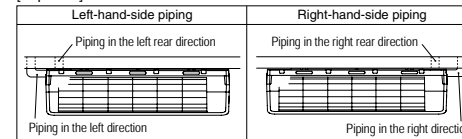
#### In case of piping in the right rear direction



- Hold the bottom of the piping and fix direction before stretching it and shaping it.
- Tape only the portion that goes through the wall.
- Always tape the wiring with the piping.

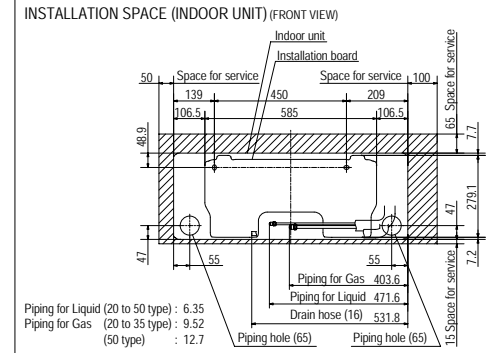
Sufficient care must be taken not to damage the panel when connecting pipes.

#### • Matters of special notice when piping from left or central/rear of the unit. [Top view]

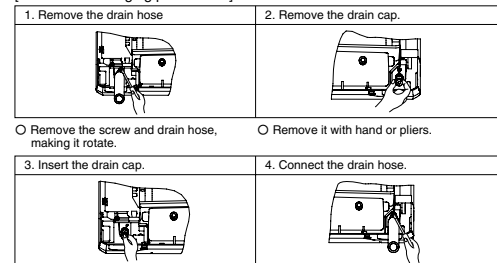


**CAUTION**  
Completely seal the hole on the wall with putty. Otherwise, furniture, or other, may be wetted by leaked water or dewing.

### Relation between setting plate and indoor unit

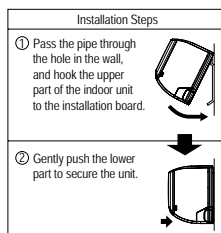
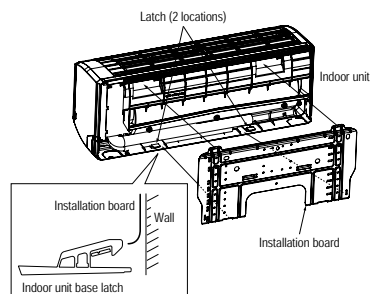


### [Drain hose changing procedures]



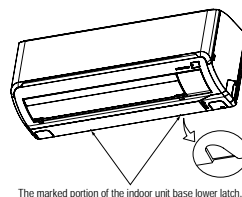
- Remove the screw and drain hose, making it rotate.
- Remove it with hand or pliers.
- Insert the drain cap which was removed at procedure "2" securely using a hexagonal wrench etc.  
Note: Be careful that if it is not inserted securely, water leakage may occur.
- Insert the drain hose securely, making rotate. And install the screw.  
Note: Be careful that if it is not inserted securely, water leakage may occur.

## Fixing of indoor unit



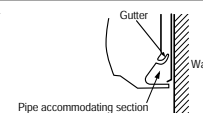
## How to remove the indoor unit from the installation board

- 1 Push up at the marked portion of the indoor unit base lower latch, and slightly pull it toward you. (both right and left hand sides) (The indoor unit base lower latch can be removed from the installation board)
- 2 Push up the indoor unit upward. So the indoor unit will be removed from the installation board.



The marked portion of the indoor unit base lower latch.

Since this air conditioner has been designed to collect dew drops on the rear surface to the drain pan, do not attach the power cord above the gutter.

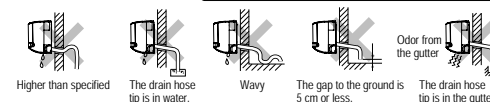


Pipe accommodating section

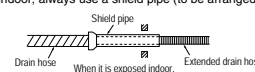
## Drainage

- Arrange the drain hose in a downward angle.
- Avoid the following drain piping.

**CAUTION** Go through all installation steps and check if the drainage is all right. Otherwise water leak may occur.

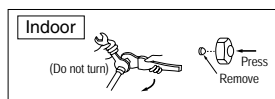


- Pour water to the drain pan located under the heat exchanger, and ensure that the water is discharged outdoor.
- When the extended drain hose is indoor, always use a shield pipe (to be arranged by the user) and ensure it is thermally insulated.

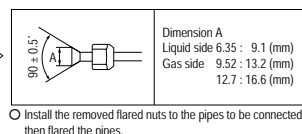


# CONNECTION OF REFRIGERANT PIPINGS

**Preparation** Keep the openings of the pipes covered with tapes etc. to prevent dust, sand, etc. from entering them.



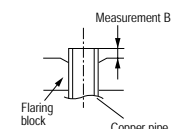
- Remove the flared nuts. (on both liquid and gas sides)



- Install the removed flared nuts to the pipes to be connected, then flared the pipes.

**CAUTION**  
Do not apply refrigerating machine oil to the flared surface.

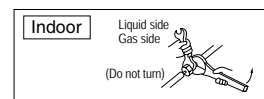
## Flaring work



| Copper pipe diameter | Measurement B (mm)               |                               |               |
|----------------------|----------------------------------|-------------------------------|---------------|
|                      | Clutch type flare tool for R410A | Conventional (R22) flare tool |               |
|                      |                                  | Clutch type                   | Wing nut type |
| 6.35                 | 0.0 - 0.5                        | 1.0 - 1.5                     | 1.5 - 2.0     |
| 9.52                 | 0.0 - 0.5                        | 1.0 - 1.5                     | 1.5 - 2.0     |
| 12.7                 | 0.0 - 0.5                        | 1.0 - 1.5                     | 2.0 - 2.5     |

Use a flare tool designed for R410A or a conventional flare tool.  
Please note that measurement B (protrusion from the flaring block) will vary depending on the type of a flare tool in use.  
If a conventional flare tool is used, please use a copper pipe gauge or a similar instrument to check protrusion so that you can keep measurement B to a correct value.

## Connection

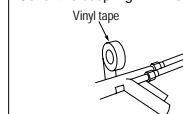


- Connect the pipes on both liquid and gas sides.
- Tighten the nuts to the following torque.  
Liquid side (6.35) : 14.0 - 18.0 N·m (1.4 - 1.8 kgf·m)  
Gas side (9.52) : 34.0 - 42.0 N·m (3.4 - 4.2 kgf·m)  
(12.7) : 49.0 - 61.0 N·m (4.9 - 6.1 kgf·m)

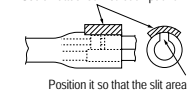
**CAUTION**  
Do not apply excess torque to the flared nuts. Otherwise, the flared nuts may check depending.

## Insulation of the connection portion

Cover the coupling with insulator and then cover it with tapes.



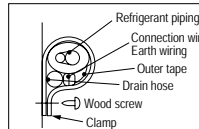
Use an attached insulation pad for heat insulation.



Position it so that the slit area faces upward.

- Cover the indoor unit's flare-connected joints, after they are checked for a gas leak, with an indoor unit heat insulating material and then wrap them with a tape with an attached insulation pad placed over the heat insulating material's slit area.

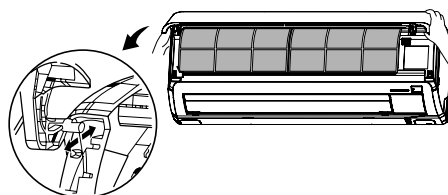
## Finishing work and fixing



Cover the exterior portion with outer tape and shape the piping so it will match the contours of the route that the piping to take. Also fix the wiring and pipings to the wall with clamps.

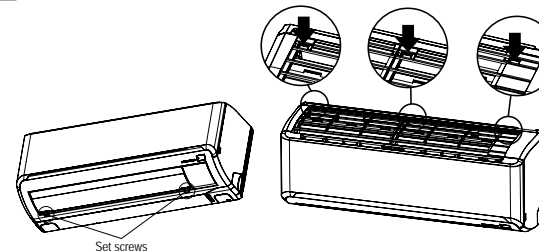
## Open/close and detachment/attachment of the air inlet panel

- To open, pull the panel at both ends of lower part and release latches, then pull up the panel until you feel resistance.  
(The panel stops at approx. 60° open position)
- To close, hold the panel at both ends of lower part to lower downward and push it slightly until the latch works.
- To remove, pull up the panel to the position shown in right illustration and pull it toward you.
- To install, insert the panel arm into the slot on the front panel from the position shown in right illustration, hold the panel at both ends of lower part, lower it downward slowly, then push it slightly until the latch works.



## How to remove and fit the front panel

- Removing
  - 1 Remove the air inlet panel.
  - 2 Remove the 2 set screws.
  - 3 Remove the 3 latches in the upper section.
  - 4 Move the lower part of the panel forward and push upwards to remove.
- Fitting
  - 1 Do remove the air filter.
  - 2 Cover the body with the front panel.
  - 3 Fit the 3 latches in the upper section.
  - 4 Tighten the 2 set screws.
  - 5 Fit the air filter.
  - 6 Fit the air inlet panel.



## ELECTRICAL WIRING WORK

### Preparation of indoor unit

#### Mounting of connecting wires

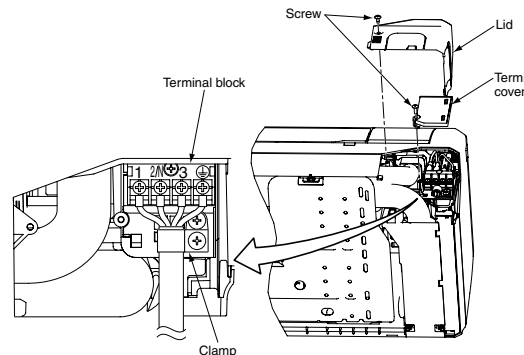
- ① Remove the lid.
- ② Remove the terminal cover.
- ③ Remove the wiring clamp.
- ④ Connect the connecting wire securely to the terminal block.
  - 1) Connect the connection wire securely to the terminal block. If the wire is not affixed completely, contact will be poor, and it is dangerous as the terminal block may heat up and catch fire.
  - 2) Take care not to confuse the terminal numbers for indoor and outdoor connections.
- ⑤ Fix the connecting wire by wiring clamp.
- ⑥ Attach the terminal cover.
- ⑦ Attach the lid.

#### CAUTION

In case of faulty wiring connection, the indoor unit stops, and then the run lamp turns on and the timer lamp blinks.

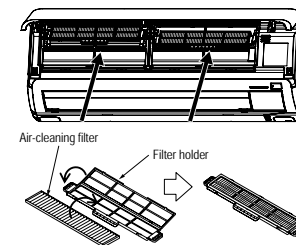
Use cables for interconnection wiring to avoid loosening of the wires.  
CENELEC code for cables Required field cables.

H05RN4G1.5 (example) or 245IEC57  
H Harmonized cable type  
05 300/500 volts  
R Natural-and/or synth, rubber wire insulation  
N Polychloroprene rubber conductors insulation  
R Stranded core  
4or5 Number of conductors  
G One conductor of the cable is the earth conductor (yellow/green)  
1.5 Section of copper wire (mm<sup>2</sup>)



### Installing the air-cleaning filters

1. Open the air inlet panel and remove the air filters.
2. Install the filter holders, with the air-cleaning filters installed in the holders.  
In the air conditioner.
  - Each air-cleaning filter can be installed in the left or right filter holder.
3. Install the air filters and close the inlet panel.



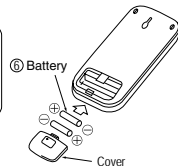
## INSTALLATION OF WIRELESS CONTROL

### Mounting method of battery

- Uncover the wireless remote control, and mount the batteries [R03 (AAA, Micro), ×2 pieces] in the body regularly.  
(Fit the poles with the indication marks, ⊕ & ⊖ without fail)

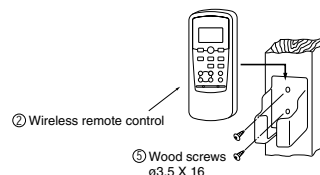
#### CAUTION

Do not use new and old batteries together.



### Fixing to pillar or wall

- Conventionally, operate the wireless remote control by holding in your hand.
- Avoid installing it on a clay wall etc.



## INSTALLATION TEST CHECK POINTS

Check the following points again after completion of the installation, and before turning on the power. Conduct a test run again and ensure that the unit operates properly. At the same time, explain to the customer how to use the unit and how to take care of the unit following the user's manual.

#### After installation

- ☐ The power supply voltage is correct as the rating.
- ☐ No gas leaks from the joints of the operation valve.
- ☐ Power cables and crossover wires are securely fixed to the terminal board.
- ☐ Operation valve is fully open.
- ☐ The pipe joints for indoor and outdoor pipes have been insulated.

#### Test run

- ☐ Air conditioning operation is normal.
- ☐ No abnormal noise.
- ☐ Water drains smoothly.
- ☐ Protective functions are not working.
- ☐ The remote control is normal.
- ☐ Operation of the unit has been explained to the customer.  
(Three-minutes restart preventive timer)  
When the air conditioner is restarted or when changing the operation, the unit will not start operating for approximately 3 minutes.  
This is to protect the unit and it is not a malfunction.

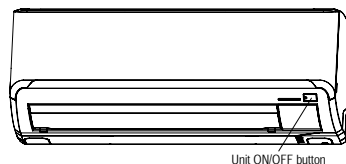
## HOW TO RELOCATE OR DISPOSE OF THE UNIT

- In order to protect the environment, be sure to pump down (recovery of refrigerant).
- Pump down is the method of recovering refrigerant from the indoor unit to the outdoor unit when the pipes are removed from the unit.

- Forced cooling operation  
Turn on a power supply again after a while after turn off a power supply. Then press continually the ON/OFF button 5 seconds or more.

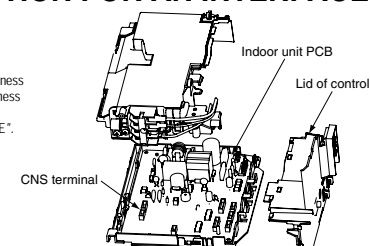
#### <How to pump down>

- ① Connect charge hose to check joint of outdoor unit.
- ② Liquid side : Close the liquid valve with hexagon wrench key.  
Gas side : Fully open the gas valve.  
Carry out cooling operation. (If indoor temperature is low, operate forced cooling operation.)
- ③ After low pressure gauge become 0.01MPa, stop cooling operation and close the gas valve.



## CONCERNING TERMINAL CONNECTION FOR AN INTERFACE

- ① Remove the front panel and lid of control.
- ② Remove the control.
- ③ There is a terminal (respectively marked with CNS) for the indoor control board.  
In connecting an interface, connect to the respective terminal securely with the connection harness supplied with an optional "Interface connection kit SC-BIKN-E" and fasten the connection harness onto the indoor control box with the clamp supplied with the kit.  
For more details, please refer to the user's manual of your "Interface connection kit SC-BIKN-E".



## Models SRK20ZJX-S, 25ZJX-S, 35ZJX-S, 50ZJX-S, 60ZJX-S

## R410A REFRIGERANT USED WALL MOUNTED TYPE AIR CONDITIONER.

RKY012A007

This instruction manual illustrates the method of installing an indoor unit.  
For electrical wiring work, please see instructions set out on the backside.  
For outdoor unit installation and refrigerant piping, please refer to page 90.  
A wired remote control unit is supplied separately as an optional part.

### SAFETY PRECAUTIONS

- Please read these "Safety Precautions" first then accurately execute the installation work.
- For installing qualified personnel, take precautions in respect to themselves by using suitable protective clothing, gloves, etc., and then perform the installation works.
- Though the precautionary points indicated herein are divided under two headings, [⚠ **WARNING**] and [⚠ **CAUTION**], those points which are related to the strong possibility of an installation done in error resulting in death, serious injury or environmental pollution are listed in the [⚠ **WARNING**] section. However, there is also a possibility of serious consequences in relationship to the points listed in the [⚠ **CAUTION**] section as well. In either case, important safety related information is indicated, so by all means, properly observe all that is mentioned.
- Please pay attention not to fall down the tools, etc. when installing the unit at the high position.
- After completing the installation, along with confirming that no abnormalities were seen from the operation tests. Please explain operating methods as well as maintenance methods to the user (customer) of this equipment, based on the user's manual. Moreover, ask the customer to keep this sheet together with the user's manual.
- If unusual noise can be heard during operation, consult the dealer.

#### ⚠ **WARNING**

- To disconnect the appliance from the mains supply this appliance must be connected to the mains by means of a circuit breaker or a switch (use a recognized 16A) with a contact separation of at least 3mm.
- The appliance shall be installed in accordance with national wiring regulations.
- When a plug is connected to the power cord, a plug conforming to the IEC60894-1 standard must be used.
- This system should be applied to places as households, residences and the like. Application to inferior environment such as engineering shop could cause equipment malfunction.
- Please entrust installation to either the company which sold you the equipment or to a professional contractor. Defects from improper installations can be the cause of water leakage, electric shocks and fires.
- Execute the installation accurately, based on following the installation manual. Again, improper installations can result in water leakage, electric shocks and fires.
- For installation, confirm that the installation site can sufficiently support heavy weight. When strength is insufficient, injury can result from a falling of the unit.
- For electrical work, please see that a licensed electrician executes the work while following the safety standards related to electrical equipment, and local regulations as well as the installation instructions, and that only exclusive use circuits are used.
- Insufficient power source circuit capacity and defective installment execution can be the cause of electric shocks and fires.
- Accurately connect wiring using the proper cable, and insure that the external force of the cable is not conducted to the terminal connection part, through properly securing it. Improper connection or securing can result in heat generation or fire.
- Take care that wiring does not rise upward, and accurately install the lid/service panel. It's improper installation can also result in heat generation or fire.
- Always use accessory parts and authorized parts for installation construction. Using parts not authorized by this company can result in water leakage, electric shock, fire and refrigerant leakage.
- Ventilate the work area when refrigerant leaks during the operation.
- Coming in contact with fire, refrigerant could generate toxic gas.
- Confirm after the foundation construction work that refrigerant does not leak.
- If coming in contact with fire of a fan heater, a stove or a movable cooking stove, etc., refrigerant leaking in the room could generate toxic gas.
- Turn off the power source during working on the inside of the unit such as servicing or installing work.
- This may cause electric shock.
- Use only pipe, flare nut and tools that have been designed to operate with R410A.
- Using existing parts (R22) may cause the unit failure, even as due to serious accident such as explosion of the cooling cycle or injury etc.
- For pump down work, stop the compressor before removing the refrigerant pipe.
- If the refrigerant pipe is removed when the compressor is in operation with the service valves open (liquid side and gas side), air would be mixed in the refrigerant circuit and this may cause explosion and injuries due to abnormal high pressure in the cooling cycle.
- Connect the pipes for refrigerant circuit securely in installation work before compressor is operated.
- If the compressor is operated when the service valve is open without connecting the pipe, this may cause frostbite and injuries due to refrigerant leakage rapidly. Also, the unit is absorbed the air etc., this may cause explosion and injuries due to abnormal high pressure in the cooling cycle.
- Tighten the flare nut by torque wrench with specified method.
- If the flare nut were tightened with excess torque, this may cause burst and refrigerant leakage after a long period, and then, this may cause generate the harmful substance due to touch the flammable materials.
- Make sure there is no dust or clogging on both plug and socket nor loose connection of the socket before plugging of the power plug. Then, the power plug must be inserted tightly.
- Accumulation of dust, clogging on the socket or plug, or loose installation of the socket may cause electric shock and fire. Replace the socket if it is loose.
- Do not open the service valves (liquid side and gas side) until refrigerant piping construction, air-tightness test and evacuation are completed.
- This may cause frostbite and injuries due to refrigerant leakage rapidly. Also, if the refrigerant gas leakage occurs during installing work, stop the work such as brazing work and then ventilation of the room. This may cause generate the toxic gas due to touch the flammable materials.

- Do not put the drain pipe directly into the ditch where toxic gas such as sulfur is generated.
- Toxic gas would flow into the room. Also, this may cause corrosion of indoor unit, and malfunction or refrigerant leakage.
- Be sure to bring back the packing material, form polystyrene, band and vinyl back etc., of the indoor and/or outdoor units after complete the installation work, and then implement appropriate measures such as breaking them.
- When setting up or moving the location of the air conditioner, do not mix air etc. or anything other than the designated refrigerant (R410A) within the refrigeration cycle.
- Rupture and injury caused by abnormal high pressure can result from such mixing.
- Do not processing, splice the power cord, or share a socket with other power plugs.
- This may cause fire or electric shock due to defecting contact, defecting insulation and over-current etc.
- Do not bundling, winding or processing for the power cord. Or, do not deforming the power plug due to tread it.
- This may cause fire or heating.
- Do not vent R410A into the atmosphere: R410A is a fluorinated greenhouse gas, covered by the Kyoto Protocol with a Global Warming Potential (GWP) =1975

- Execute proper grounding. Do not connect the ground wire to a gas pipe, water pipe, lightning rod or a telephone ground wire. Improper placement of ground wires can result in electric shock.

#### ⚠ **CAUTION**

- Please avoid installing this unit in the locations where oil splashes and moisture are abundant (e.g., kitchens, mechanical workshops) or where the outside air is likely to flow in. These locations may cause corrosion and lower performance of the heat exchanger and cause damage to plastic parts.
  - Please avoid installing this unit in the locations with corrosive gases (such as sulfuric acid gas), inflammable gases (such as thinner, gasoline) and areas where there are possibilities of gas accumulation or where a volatile inflammable material is handled. These locations can cause corrosion to the heat exchanger and damage to plastic parts. Also, the inflammable gas could cause fire.
  - Please avoid installing this unit in the vicinity of equipment generating electromagnetic waves such as hospital equipment or equipment generating high-frequency waves. A failure to observe this instruction may result in controller performance errors due to noise generation.
  - Please avoid installing and using this unit in a place where it is subject to sea breezes (coastal area). Installation in such a place may result in the corrosion of exterior panels and the heat exchanger.
  - Do not place the remote control at locations that receives direct sunlight. This may cause malfunction and deformation.
  - Spatters from welding, etc., if hit the unit, can damage (pinhole) its drain pan and other components and cause a water leak. Care must be taken in performing a welding operation near this unit and take necessary precautions to prevent spatters from entering this unit.
  - For installation work, be careful not to get injured with the heat exchanger, piping flare portion or screws etc.
  - For the drain pipe, follow the installation manual to insure that it allows proper drainage and thermally insulate it to prevent condensation. Inadequate plumbing can result in water leakage and water damage to interior items.
  - The installation of an earth leakage breaker is necessary depending on the established location of the unit. Not installing an earth leakage breaker may result in electric shock.
  - When perform the air conditioner operation (cooling or drying operation) in which ventilator is installed in the room. In this case, using the air conditioner in parallel with the ventilator, there is the possibility that drain water may backflow in accordance with the room lapse into the negative pressure status. Therefore, set up the opening port such as incorporate the air into the room that may appropriate to ventilation (For example; Open the door a little). In addition, just as above, so set up the opening port if the room lapse into negative pressure status due to register of the wind for the high rise apartment etc.
  - Secure the regulated space for inspection and maintenance.
  - When it is not possible to keep enough space, this may cause injury due to falling from the installation place.
  - To prevent the falling, institute the everlasting ladder and handrail etc., to the aisle when installing the outdoor unit in the location with rooftop or altitude.
  - Or, for surrounding of the outdoor unit, institute the fence and handrail etc., to the aisle to prevent the falling.
  - Performing the heat insulation and condensation of the refrigerant piping.
  - If the heat insulation and condensation of the refrigerant piping is not correctly, this may cause the water leakage, dew dropping and household wetting etc.
  - Be careful not to injury due to damage of the unit installing work when leaving of the packaging materials.
- Do not install the unit where there is a concern about leakage of combustible gas.
  - The rare event of leaked gas collecting around the unit could result in an outbreak of fire.
  - Do not touch the suction or aluminum fin on the outdoor unit.
  - This may cause injury.
  - Do not install the outdoor unit where is likely to be a nest for small animals.
  - Small animals may come into the electronic components and may cause breakdown and fire. Also, instruct the user to keep the surroundings clean.
  - Do not install the outdoor unit at the place where fan airflow falls on the garden tree etc.
  - This may cause damage to the garden tree etc., due to the fan airflow.
  - Do not put anything on the outdoor unit and operating the unit.
  - This may cause damage the objects or injury due to falling to the object.

● Symbols which appear frequently in the text have the following meaning

|                                                                                       |                     |                                                                                       |                                      |                                                                                       |                         |
|---------------------------------------------------------------------------------------|---------------------|---------------------------------------------------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------------|-------------------------|
|  | Strictly prohibited |  | Observe instructions with great care |  | Provide proper earthing |
|---------------------------------------------------------------------------------------|---------------------|---------------------------------------------------------------------------------------|--------------------------------------|---------------------------------------------------------------------------------------|-------------------------|

#### CAUTIONS FOR INSTALLATION

- The system should be applied to places as households, residences and the like.
- The equipment shall be installed in accordance with national wiring regulations.
- The connection to the fixed wiring of the mains supply must be made via a double pole isolating switch with a contact gap of at least 3mm in each pole.
- When the outdoor unit has a possibility of being overturned or being displaced and fall from its original installation position, the outdoor unit should be fixed in its position by use of anchor bolts or wires.

## BEFORE INSTALLATION

○ Before installation check that the power supply matches the air conditioner.

| Standard accessories (Installation kit)<br>Accessories for indoor unit |                                                                   | Q'ty |
|------------------------------------------------------------------------|-------------------------------------------------------------------|------|
| ①                                                                      | Installation board<br>(Attached to the rear of the indoor unit)   | 1    |
| ②                                                                      | Wireless remote control                                           | 1    |
| ③                                                                      | Remote control holder                                             | 1    |
| ④                                                                      | Tapping screws<br>(for installation board 4dia. by 25mm)          | 4    |
| ⑤                                                                      | Wood screw<br>(for remote control switch holder 3.5(mm), by 16mm) | 2    |
| ⑥                                                                      | Battery [R03(AAA, Micro) 1.5V]                                    | 2    |
| ⑦                                                                      | Air-cleaning filters                                              | 2    |
| ⑧                                                                      | Filter holders<br>(Attached to the front panel of indoor unit)    | 2    |
| ⑨                                                                      | Insulation (#486 50 x 100 t3)                                     | 1    |

| Option parts |                                                       | Q'ty |
|--------------|-------------------------------------------------------|------|
| a            | Sealing plate                                         | 1    |
| b            | Sleeve                                                | 1    |
| c            | Inclination plate                                     | 1    |
| d            | Putty                                                 | 1    |
| e            | Drain hose (extension hose)                           | 1    |
| f            | Piping cover<br>(for insulation of connection piping) | 1    |

| Necessary tools for the installation work |                                                                                                  |
|-------------------------------------------|--------------------------------------------------------------------------------------------------|
| 1                                         | Plus headed driver                                                                               |
| 2                                         | Knife                                                                                            |
| 3                                         | Saw                                                                                              |
| 4                                         | Tape measure                                                                                     |
| 5                                         | Hammer                                                                                           |
| 6                                         | Spanner wrench                                                                                   |
| 7                                         | Torque wrench (14.0 ~ 61.0N•m<br>(1.4 ~ 6.1kg•m))                                                |
| 8                                         | Hole core drill (65mm in diameter)                                                               |
| 9                                         | Wrench key (Hexagon) [4m/m]                                                                      |
| 10                                        | Flaring tool set (Designed specifically<br>for R410A)                                            |
| 11                                        | Gas leak detector (Designed specifically<br>for R410A)                                           |
| 12                                        | Gauge for projection adjustment<br>(Used when flare is made by using<br>conventional flare tool) |
| 13                                        | Pipe bender                                                                                      |

## SELECTION OF INSTALLATION LOCATION

(Install at location that meets the following conditions, after getting approval from the customer)

### Indoor unit

- Where there is no obstructions to the air flow and where the cooled and heated air can be evenly distributed.
- A solid place where the unit or the wall will not vibrate.
- A place where there will be enough space for servicing. (Where space mentioned below can be secured)
- Where wiring and the piping work will be easy to conduct.
- The place where receiving part is not exposed to the direct rays of the sun or the strong rays of the street lighting.
- A place where it can be easily drained.
- A place separated at least 1m away from the television or the radio. (To prevent interference to images and sounds.)
- Places where this unit is not affected by the high frequency equipment or electric equipment.
- Avoid installing this unit in place where there is much oil mist.
- Places where there is no electric equipment or household under the installing unit.

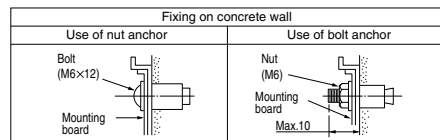
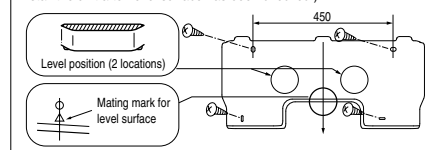
### Wireless remote control

- A place where the air conditioner can be received the signal surely during operating the wireless remote control.
- Places where there is no affected by the TV and radio etc.
- Do not place where exposed to direct sunlight or near heat devices such as a stove.

## INSTALLATION OF INDOOR UNIT

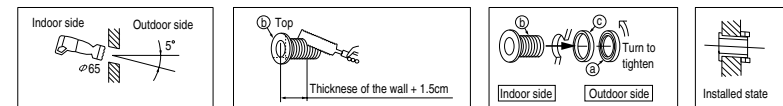
### Installation of Installation board

Look for the inside wall structures (Intersidiats support or pillar and finally install the unit after level surface has been checked.)



### Drilling of holes and fixture of sleeve (Option parts)

When drilling the wall that contains a metal lath, wire lath or metal plate, be sure to use pipe hole sleeve sold separately.

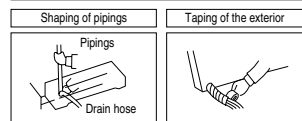


○ Drill a hole with whole core drill.

○ In case of rear piping draw out, cut off the lower and the right side portions of the sleeve collar.

### Installing the support of piping

#### In case of piping in the right rear direction

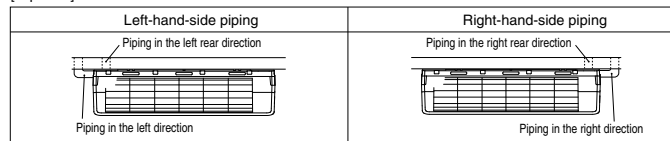


○ Hold the bottom of the piping and fix direction before stretching it and shaping it.

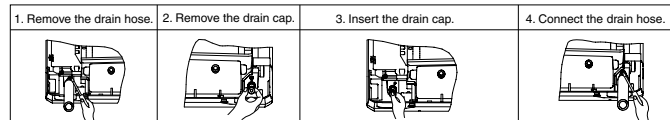
○ Tape only the portion that goes through the wall.  
○ Always tape the wiring with the piping.

### ● Matters of special notice when piping from left or central/rear of the unit.

[Top view]



#### [Drain hose changing procedures]

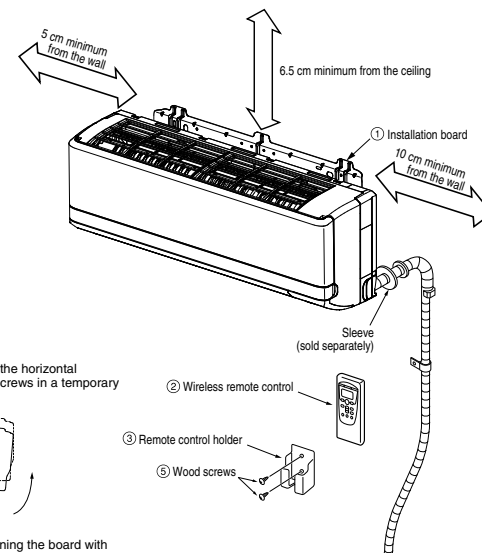


○ Remove the screw and drain hose, making it rotate.

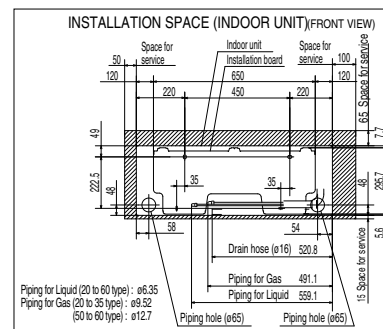
○ Remove it with hand or pliers.

○ Insert the drain cap which was removed at procedure "2" securely using a hexagonal wrench etc.  
Note: Be careful that if it is not inserted securely, water leakage may occur.

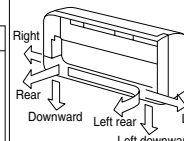
○ Insert the drain hose securely, making rotate. And install the screw.  
Note: Be careful that if it is not inserted securely, water leakage may occur.



### Relation between setting plate and indoor unit

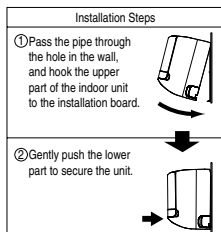
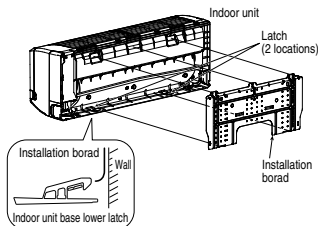


Piping is possible in the rear, left, left rear, left downward, right or downward direction.



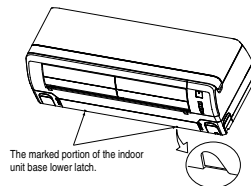


## Fixing of indoor unit

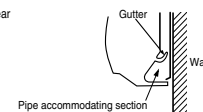


## How to remove the indoor unit from the installation board

- 1 Push up at the marked portion of the indoor unit base lower latch, and slightly pull it toward you. (both right and left hand sides) (The indoor unit base lower latch can be removed from the installation board)
- 2 Push up the indoor unit upward. So the indoor unit will be removed from the installation board.



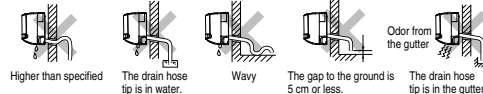
Since this air conditioner has been designed to collect dew drops on the rear surface to the drain pan, do not attach the power cord above the gutter.



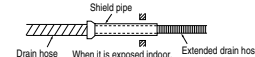
## Drainage

- Arrange the drain hose in a downward angle
- Avoid the following drain piping.

**CAUTION** Go through all installation steps and check if the drainage is all right. Otherwise water leak may occur.

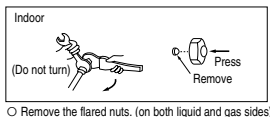


- Pour water to the drain pan located under the heat exchanger, and ensure that the water is discharged outdoor.
- When the extended drain hose is indoor, always use a shield pipe (to be arranged by the user) and ensure it is thermally insulated

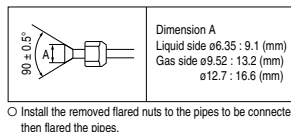


# CONNECTION OF REFRIGERANT PIPINGS

**Preparation** Keep the openings of the pipes covered with tapes etc. to prevent dust, sand, etc. from entering them.



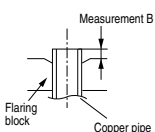
- Remove the flared nuts. (on both liquid and gas sides)



- Install the removed flared nuts to the pipes to be connected, then flared the pipes.

**CAUTION**  
Do not apply refrigerating machine oil to the flared surface.

## Flaring work

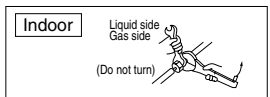


| Copper pipe diameter | Measurement B (mm)               |                                                  |
|----------------------|----------------------------------|--------------------------------------------------|
|                      | Clutch type flare tool for R410A | Conventional (R22) flare tool                    |
| ø6.35                | 0.0 - 0.5                        | Clutch type 1.0 - 1.5<br>Wing nut type 1.5 - 2.0 |
| ø9.52                | 0.0 - 0.5                        | 1.0 - 1.5<br>1.5 - 2.0                           |
| ø12.7                | 0.0 - 0.5                        | 1.0 - 1.5<br>2.0 - 2.5                           |

Use a flare tool designed for R410A or a conventional flare tool.  
Please note that measurement B (protrusion from the flaring block) will vary depending on the type of a flare tool in use.  
If a conventional flare tool is used, please use a copper pipe gauge or a similar instrument to check protrusion so that you can keep measurement B to a correct value.

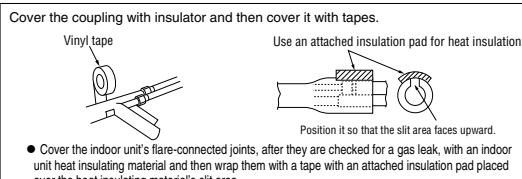
**CAUTION**  
Do not apply excess torque to the flared nuts. Otherwise, the flared nuts may checkdepending.

## Connection



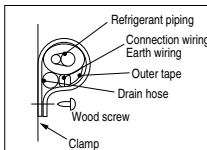
- Connect the pipes on both liquid and gas sides.
- Tighten the nuts to the following torque.  
Liquid side (ø6.35) : 14.0 - 18.0 N·m (1.4 - 1.8 kgf·m)  
Gas side (ø9.52) : 34.0 - 42.0 N·m (3.4 - 4.2 kgf·m)  
(ø12.7) : 49.0 - 61.0 N·m (4.9 - 6.1 kgf·m)

## Insulation of the connection portion



- Cover the indoor unit's flare-connected joints, after they are checked for a gas leak, with an indoor unit heat insulating material and then wrap them with a tape with an attached insulation pad placed over the heat insulating material's slit area.

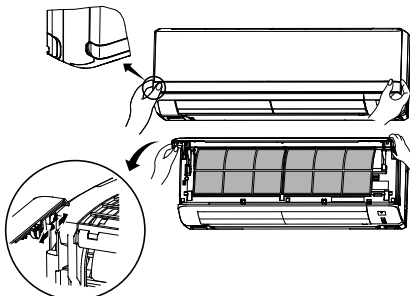
## Finishing work and fixing



Cover the exterior portion with outer tape and shape the piping so it will match the contours of the route that the piping to take.  
Also fix the wiring and pipings to the wall with clamps.

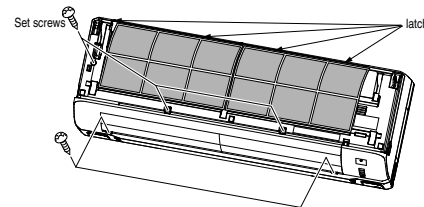
## Open/close and detachment/attachment of the air inlet panel

- To open, pull the panel at both ends of lower part and release latches, then pull up the panel until you feel resistance.  
(The panel stops at approx. 60° open position)
- To close, hold the panel at both ends of lower part to lower downward and push it slightly until the latch works.
- To remove, pull up the panel to the position shown in right illustration and pull it toward you.
- To install, insert the panel arm into the slot on the front panel from the position shown in right illustration, hold the panel at both ends of lower part, lower it downward slowly, then push it slightly until the latch works.



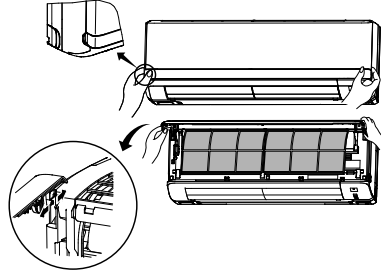
## How to remove and fit the front panel

- Removing
  - 1 Remove the air inlet panel.
  - 2 Remove the 5 set screws.
  - 3 Remove the 4 latches in the upper section.
  - 4 Move the lower part of the panel forward and push upwards to remove.
- Fitting
  - 1 Do remove the air filter.
  - 2 Cover the body with the front panel.
  - 3 Fit the 4 latches in the upper section.
  - 4 Tighten the 5 set screws.
  - 5 Fit the air filter.
  - 6 Fit the air input panel.



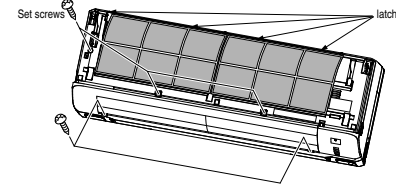
### Open/close and detachment/attachment of the air inlet panel

- To open, pull the panel at both ends of lower part and release latches, then pull up the panel until you feel resistance.  
(The panel stops at approx. 60° open position)
- To close, hold the panel at both ends of lower part to lower downward and push it slightly until the latch works.
- To remove, pull up the panel to the position shown in right illustration and pull it toward you.
- To install, insert the panel arm into the slot on the front panel from the position shown in right illustration, hold the panel at both ends of lower part, lower it downward slowly, then push it slightly until the latch works.



### How to remove and fit the front panel

- Removing
  - ① Remove the air filter.
  - ② Remove the 5 set screws.
  - ③ Remove the 4 latches in the upper section.
  - ④ Move the lower part of the panel forward and push upwards to remove.
- Fitting
  - ① Do remove the air filter.
  - ② Cover the body with the front panel.
  - ③ Fit the 4 latches in the upper section.
  - ④ Tighten the 5 set screws.
  - ⑤ Fit the air filter.
  - ⑥ Fit the air input panel.



## ELECTRICAL WIRING WORK

### Preparation of indoor unit

#### Mounting of connecting wires

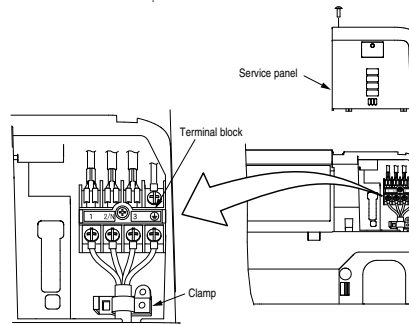
- ① Open the air inlet panel.
- ② Remove the service panel.
- ③ Remove the wiring clamp
- ④ Connect the connecting wire securely to the terminal block.
  - 1) Connect the connection wire securely to the terminal block. If the wire is not affixed completely, contact will be poor, and it is dangerous as the terminal block may heat up and catch fire.
  - 2) Take care not to confuse the terminal numbers for indoor and outdoor connections.
  - 3) Fix the connection wire using the wiring clamp.
- ⑤ Fix the connecting wire by wiring clamp.
- ⑥ Attach the service panel.
- ⑦ Close the air inlet panel.

#### CAUTION

In case of faulty wiring connection, the indoor unit stops, and then the run lamp turns on and the timer lamp blinks.

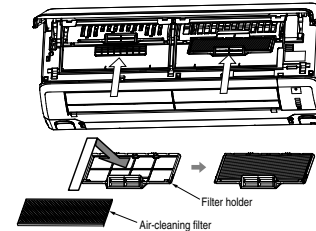
Use cables for interconnection wiring to avoid loosening of the wires.  
CENELEC code for cables Required field cables.

|      |                                                                  |
|------|------------------------------------------------------------------|
| H05  | RNR4G1.5 (example) or 245IEC57                                   |
| H    | Harmonized cable type                                            |
| 05   | 300/500 volts                                                    |
| R    | Natural-and/or synth. rubber wire insulation                     |
| N    | Polychloroprene rubber conductors insulation                     |
| R    | Stranded core                                                    |
| 4or5 | Number of conductors                                             |
| G    | One conductor of the cable is the earth conductor (yellow/green) |
| 1.5  | Section of copper wire (mm <sup>2</sup> )                        |



### Installing the air-cleaning filters

1. Open the air inlet panel and remove the air filters.
2. Install the filter holders, with the air-cleaning filters installed in the holders.  
In the air conditioner.
  - Each air-cleaning filter can be installed in the left or right filter holder.
3. Install the air filters and close the inlet panel.



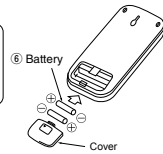
## INSTALLATION OF REMOTE CONTROL SWITCH

### Mounting method of battery

- Uncover the wireless remote control, and mount the batteries [R03(AAA, Micro), ×2 pieces] in the body regularly.  
(Fit the poles with the indication marks, ⊕ & ⊖ without fall)

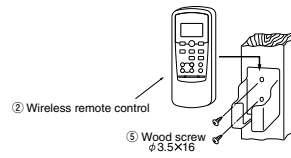
#### CAUTION

Do not use new and old batteries together.



### Fixing to pillar or wall

- Conventionally, operate the remote control switch by holding in your hand.
- Avoid installing it on a clay wall etc.



## INSTALLATION TEST CHECK POINTS

Check the following points again after completion of the installation, and before turning on the power. Conduct a test run again and ensure that the unit operates properly. At the same time, explain to the customer how to use the unit and how to take care of the unit following the user's manual.

#### After installation

- ☐ The power supply voltage is correct as the rating.
- ☐ No gas leaks from the joints of the operational valve.
- ☐ Power cables and crossover wires are securely fixed to the terminal board.
- ☐ Operational valve is fully open.
- ☐ The pipe joints for indoor and outdoor pipes have been insulated.

#### Test run

- ☐ Air conditioning operation is normal.
- ☐ No abnormal noise.
- ☐ Water drains smoothly.
- ☐ Protective functions are not working.
- ☐ The remote control is normal.
- ☐ Operation of the unit has been explained to the customer.  
(Three-minutes restart preventive timer)  
When the air conditioner is restarted or when changing the operation, the unit will not start operating for approximately 3 minutes.  
This is to protect the unit and it is not a malfunction.

## HOW TO RELOCATE OR DISPOSE OF THE UNIT

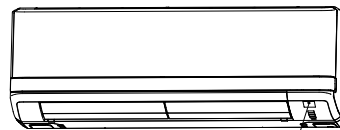
- In order to protect the environment, be sure to pump down (recovery of refrigerant).
- Pump down is the method of recovering refrigerant from the indoor unit to the outdoor unit when the pipes are removed from the unit.

#### ● Forced cooling operation

Turn on a power supply again after a while after turn off a power supply. Then press continually the ON/OFF button 5 seconds or more.

#### <How to pump down>

- ① Connect charge hose to service port of outdoor unit.
- ② Liquid side : Close the liquid valve with hexagon wrench key.  
Gas side : Fully open the gas valve  
Carry out cooling operation . (If indoor temperature is low, operate forced cooling operation.)
- ③ After low pressure gauge become 0.01MPa, stop cooling operation and close the gas valve.



Unit ON/OFF button

## CONCERNING TERMINAL CONNECTION FOR AN INTERFACE

- ① Remove the front panel and lid of control.
- ② There is a terminal (respectively marked with CNS) for the indoor control board.  
In connecting an interface, connect to the respective terminal securely with the connection harness supplied with an optional "Interface connection kit SC-BIKN-E" and fasten the connection harness onto the indoor control box with the clamp supplied with the kit.  
For more details, please refer to the user's manual of your "Interface connection kit SC-BIKN-E".

## (2) Floor standing type (SRF)

RFB012A002A 

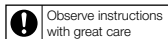
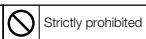
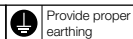
- This instruction manual illustrates the method of installing an indoor unit.
- For electrical wiring work, please see instructions set out on the backside.
- For outdoor unit installation and refrigerant piping, please refer to page 90.

- A wired remote control unit is supplied separately as an optional part.
- When install the unit, be sure to check whether the selection of installation place, power supply specifications, usage limitation (piping length, height differences between indoor and outdoor units, power supply voltage and etc.) and installation spaces.

## SAFETY PRECAUTIONS

- We recommend you to read this "SAFETY PRECAUTIONS" carefully before the installation work in order to gain full advantage of the functions of the unit and to avoid malfunction due to mishandling.
- The precautions described below are divided into **⚠ WARNING** and **⚠ CAUTION**. The matters with possibilities leading to serious consequences such as death or serious personal injury due to erroneous handling are listed in the **⚠ WARNING** and the matters with possibilities leading to personal injury or damage of the unit due to erroneous handling including probability leading to serious consequences in some cases are listed in **⚠ CAUTION**. These are very important precautions for safety. Be sure to observe all of them without fail.
- Be sure to confirm no anomaly on the equipment by commissioning after completed installation and explain the operating methods as well as the maintenance methods of this equipment to the user according to the owner's manual.

- Keep the installation manual together with owner's manual at a place where any user can read at any time. Moreover if necessary, ask to hand them to a new user.
- For installing qualified personnel, take precautions in respect to themselves by using suitable protective clothing, gloves, etc., and then perform the installation works.
- Please pay attention not to fall down the tools, etc. when installing the unit at the high position.
- If unusual noise can be heard during operation, consult the dealer.
- Symbols which appear frequently in the text have the following meaning:

|                                                                                                                        |                                                                                                       |                                                                                                            |
|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|
|  Observe instructions with great care |  Strictly prohibited |  Provide proper earthing |
|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|

### WARNING

- |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
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| <p><b>!</b></p> <ul style="list-style-type: none"> <li>• <b>Installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it may cause serious trouble such as water leaks, electric shocks, fire and personal injury, as a result of a system malfunction.</li> <li>• <b>Install the system in full accordance with the instruction manual.</b><br/>Incorrect installation may cause bursts, personal injury, water leaks, electric shocks and fire.</li> <li>• <b>Be sure to use only for household and residence.</b><br/>If this appliance is installed in inferior environment such as machine shop and etc., it can cause malfunction.</li> <li>• <b>Use the original accessories and the specified components for installation.</b><br/>If parts other than those prescribed by us are used, it may cause water leaks, electric shocks, fire and personal injury.</li> <li>• <b>Install the unit in a location with good support.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li> <li>• <b>Ventilate the working area well in the event of refrigerant leakage during installation.</b><br/>If the refrigerant comes into contact with naked flames, poisonous gas is produced.</li> <li>• <b>When installing in small rooms, take prevention measures not to exceed the density limit of refrigerant in the event of leakage.</b><br/>Consult the expert about prevention measures. If the density of refrigerant exceeds the limit in the event of leakage, lack of oxygen can occur, which can cause serious accidents.</li> <li>• <b>After completed installation, check that no refrigerant leaks from the system.</b><br/>If refrigerant leaks into the room and comes into contact with an oven or other hot surface, poisonous gas is produced.</li> <li>• <b>Use the prescribed pipes, flare nuts and tools for R410A.</b><br/>Using existing parts (for R22 or R407C) can cause the unit failure and serious accidents due to burst of the refrigerant circuit.</li> </ul> | <ul style="list-style-type: none"> <li>• <b>Tighten the flare nut by torque wrench with specified method.</b><br/>If the flare nut were tightened with excess torque, this may cause burst and refrigerant leakage after a long period.</li> <li>• <b>The electrical installation must be carried out by the qualified electrician in accordance with "the norm for electrical work" and "national wiring regulation", and the system must be connected to the dedicated circuit.</b><br/>Power supply with insufficient capacity and incorrect function done by improper work can cause electric shocks and fire.</li> <li>• <b>Be sure to shut off the power before starting electrical work.</b><br/>Failure to shut off the power can cause electric shocks, unit failure or incorrect function of equipment.</li> <li>• <b>Be sure to use the cables conformed to safety standard and cable ampacity for power distribution work.</b><br/>Unconformable cables can cause electric leak, anomalous heat production or fire.</li> <li>• <b>This appliance must be connected to main power supply by means of a circuit breaker or switch (fuse:16A) with a contact separation of at least 3mm.</b></li> <li>• <b>When plugging this appliance, a plug conforming to the norm IEC60884-1 must be used.</b></li> <li>• <b>Use the prescribed cables for electrical connection, tighten the cables securely in terminal block and relieve the cables correctly to prevent overloading the terminal blocks.</b><br/>Loose connections or cable mountings can cause anomalous heat production or fire.</li> <li>• <b>Arrange the wiring in the control box so that it cannot be pushed up further into the box. Install the service panel correctly.</b><br/>Incorrect installation may result in overheating and fire.</li> <li>• <b>Be sure to switch off the power supply in the event of installation, inspection or servicing.</b><br/>If the power supply is not shut off, there is a risk of electric shocks, unit failure or personal injury due to the unexpected start of fan.</li> </ul> |
| <p><b>⊘</b></p> <ul style="list-style-type: none"> <li>• <b>Do not put the drainage pipe directly into drainage channels where poisonous gases such as sulphide gas can occur.</b><br/>Poisonous gases will flow into the room through drainage pipe and seriously affect the user's health and safety.</li> <li>• <b>Ensure that no air enters in the refrigerant circuit when the unit is installed and removed.</b><br/>If air enters in the refrigerant circuit, the pressure in the refrigerant circuit becomes too high, which can cause burst and personal injury.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | <ul style="list-style-type: none"> <li>• <b>Do not processing, splice the power cord, or share a socket with other power plugs.</b><br/>This may cause fire or electric shock due to defecting contact, defecting insulation and over-current etc.</li> <li>• <b>Do not bundling, winding or processing for the power cord. Or, do not deforming the power plug due to tread it.</b><br/>This may cause fire or heating.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |

### WARNING

- |                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                      |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>⊘</b></p> <ul style="list-style-type: none"> <li>• <b>Do not vent R410A into the atmosphere : R410A is a fluorinated greenhouse gas, covered by the Kyoto Protocol with Global Warming Potential (GWP)=1975.</b></li> <li>• <b>Do not run the unit with removed panels or protections.</b><br/>Touching rotating equipments, hot surfaces or high voltage parts can cause personal injury due to entrapment, burn or electric shocks.</li> </ul> | <ul style="list-style-type: none"> <li>• <b>Do not perform any change of protective device itself or its setup condition.</b><br/>The forced operation by short-circuiting protective device of pressure switch and temperature controller or the use of non specified component can cause fire or burst.</li> </ul> |
| <p><b>⚡</b></p> <ul style="list-style-type: none"> <li>• <b>Carry out the electrical work for ground lead with care.</b><br/>Do not connect the ground lead to the gas line, water line, lightning conductor or telephone line's ground lead. Incorrect grounding can cause unit faults such as electric shocks due to short-circuiting.</li> </ul>                                                                                                    |                                                                                                                                                                                                                                                                                                                      |
- ### CAUTION
- |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
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| <p><b>!</b></p> <ul style="list-style-type: none"> <li>• <b>Use the circuit breaker with sufficient breaking capacity.</b><br/>If the breaker does not have sufficient breaking capacity, it can cause the unit malfunction and fire.</li> <li>• <b>Earth leakage breaker must be installed.</b><br/>If the earth leakage breaker is not installed, it can cause electric shocks.</li> <li>• <b>Install isolator or disconnect switch on the power supply wiring in accordance with the local codes and regulations.</b></li> <li>• <b>Be sure to install indoor unit properly according to the instruction manual in order to run off the drainage smoothly.</b><br/>Improper installation of indoor unit can cause dropping water into the room and damaging personal property.</li> <li>• <b>Install the drainage pipe to run off drainage securely according to the installation manual.</b><br/>Incorrect installation of the drainage pipe can cause dropping water into the room and damaging personal property.</li> <li>• <b>Be sure to install the drainage pipe with descending slope of 1/100 or more, and not to make traps and air-bleedings.</b><br/>Check if the drainage runs off securely during commissioning and ensure the space for inspection and maintenance.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <ul style="list-style-type: none"> <li>• <b>Secure a space for installation, inspection and maintenance specified in the manual.</b><br/>Insufficient space can result in accident such as personal injury due to falling from the installation place.</li> <li>• <b>For installation work, be careful not to get injured with the heat exchanger, piping flare portion or screws etc.</b></li> <li>• <b>Be sure to insulate the refrigerant pipes so as not to condense the ambient air moisture on them.</b><br/>Insufficient insulation can cause condensation, which can lead to moisture damage on the ceiling, floor, furniture and any other valuables.</li> <li>• <b>When perform the air conditioner operation (cooling or drying operation) in which ventilator is installed in the room. In this case, using the air conditioner in parallel with the ventilator, there is the possibility that drain water may backflow in accordance with the room lapse into the negative pressure status. Therefore, set up the opening port such as incorporate the air into the room that may appropriate to ventilation (For example; Open the door a little). In addition, just as above, so set up the opening port if the room lapse into negative pressure status due to register of the wind for the high rise apartment etc.</b></li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| <p><b>⊘</b></p> <ul style="list-style-type: none"> <li>• <b>Do not install the unit in the locations listed below.</b> <ul style="list-style-type: none"> <li>• Locations where carbon fiber, metal powder or any powder is floating.</li> <li>• Locations where any substances that can affect the unit such as sulphide gas, chloride gas, acid and alkaline can occur.</li> <li>• Vehicles and ships.</li> <li>• Locations where cosmetic or special sprays are often used.</li> <li>• Locations with direct exposure of oil mist and steam such as kitchen and machine plant.</li> <li>• Locations where any machines which generate high frequency harmonics are used.</li> <li>• Locations with salty atmospheres such as coastlines.</li> <li>• Locations with heavy snow (If installed, be sure to provide base flame and snow hood mentioned in the manual).</li> <li>• Locations where the unit is exposed to chimney smoke.</li> <li>• Locations at high altitude (more than 1000m high).</li> <li>• Locations with ammonic atmospheres.</li> <li>• Locations where heat radiation from other heat source can affect the unit.</li> <li>• Locations without good air circulation.</li> <li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li> <li>• Locations where short circuit of air can occur (in case of multiple units installation).</li> <li>• Locations where strong air blows against the air outlet of outdoor unit. It can cause remarkable decrease in performance, corrosion and damage of components, malfunction and fire.</li> </ul> </li> <li>• <b>Do not install the indoor unit in the locations listed below (Be sure to install the indoor unit according to the installation manual for each model because each indoor unit has each limitation).</b> <ul style="list-style-type: none"> <li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li> <li>• Locations where vibration can be amplified due to insufficient strength of structure.</li> <li>• Locations where the infrared receiver is exposed to the direct sunlight or the strong light beam (in case of the infrared specification unit).</li> <li>• Locations where an equipment affected by high harmonics is placed (TV set or radio receiver is placed within 1m).</li> <li>• Locations where drainage cannot run off safely. It can affect performance or function and etc.</li> </ul> </li> <li>• <b>Do not install the unit near the location where leakage of combustible gases can occur.</b><br/>If leaked gases accumulate around the unit, it can cause fire.</li> </ul> | <ul style="list-style-type: none"> <li>• <b>Do not install the unit where corrosive gas (such as sulfurous acid gas etc.) or combustible gas (such as thinner and petroleum gases) can accumulate or collect, or where volatile combustible substances are handled.</b><br/>Corrosive gas can cause corrosion of heat exchanger, breakage of plastic parts and etc. And combustible gas can cause fire.</li> <li>• <b>Do not use the indoor unit at the place where water splashes may occur such as in laundries.</b><br/>Since the indoor unit is not waterproof, it can cause electric shocks and fire.</li> <li>• <b>Do not install nor use the system close to the equipment that generates electromagnetic fields or high frequency harmonics.</b><br/>Equipment such as inverters, standby generators, medical high frequency equipments and telecommunication equipments can affect the system, and cause malfunctions and breakdowns. The system can also affect medical equipment and telecommunication equipment, and obstruct its function or cause jamming.</li> <li>• <b>Do not place any variables which will be damaged by getting wet under the indoor unit.</b><br/>When the relative humidity is higher than 80% or drainage pipe is clogged, condensation or drainage water can drop and it can cause the damage of valuables.</li> <li>• <b>Do not install the remote control at the direct sunlight.</b><br/>It can cause malfunction or deformation of the remote control.</li> <li>• <b>Do not use the unit for special purposes such as storing foods, cooling precision instruments and preservation of animals, plants or art.</b><br/>It can cause the damage of the items.</li> <li>• <b>Do not use any materials other than a fuse with the correct rating in the location where fuses are to be used.</b><br/>Connecting the circuit with copper wire or other metal thread can cause unit failure and fire.</li> <li>• <b>Do not touch any buttons with wet hands.</b><br/>It can cause electric shocks.</li> <li>• <b>Do not touch any refrigerant pipes with your hands when the system is in operation.</b><br/>During operation the refrigerant pipes become extremely hot or extremely cold depending the operating condition, and it can cause burn injury or frost injury.</li> </ul> |

○Before installation check that the power supply matches the air conditioner.

| Standard accessories (Installation kit)<br>Accessories for indoor unit |                                                                    | Q'ty |
|------------------------------------------------------------------------|--------------------------------------------------------------------|------|
| ①                                                                      | Installation board<br>(Attached to the rear of the indoor unit)    | 1    |
| ②                                                                      | Wireless remote control                                            | 1    |
| ③                                                                      | Remote control holder                                              | 1    |
| ④                                                                      | Tapping screws<br>(for installation board 4dia. by 25mm)           | 9    |
| ⑤                                                                      | Wood screws<br>(for remote control switch holder 3.5[mm], by 16mm) | 2    |
| ⑥                                                                      | Battery [R03/AAA, Micro] 1.5V                                      | 2    |
| ⑦                                                                      | Air-cleaning filters                                               | 2    |
| ⑧                                                                      | Filter holders<br>(Attached to the front panel of indoor unit)     | 2    |
| ⑨                                                                      | Pipe cover (200mm)                                                 | 1    |
| ⑩                                                                      | Band                                                               | 2    |

| Option parts |                                                       | Q'ty |
|--------------|-------------------------------------------------------|------|
| (a)          | Sealing plate                                         | 1    |
| (b)          | Sleeve                                                | 1    |
| (c)          | Inclination plate                                     | 1    |
| (d)          | Putty                                                 | 1    |
| (e)          | Drain hose (extention hose)                           | 1    |
| (f)          | Piping cover<br>(for insulation of connection piping) | 1    |

| Necessary tools for the installation work |                                                                                                                                                            |
|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1                                         | Plus headed driver                                                                                                                                         |
| 2                                         | Knife                                                                                                                                                      |
| 3                                         | Saw                                                                                                                                                        |
| 4                                         | Tape measure                                                                                                                                               |
| 5                                         | Hammer                                                                                                                                                     |
| 6                                         | Spanner wrench                                                                                                                                             |
| 7                                         | Torque wrench $\left( 14.0 - 61.0\text{N}\cdot\text{m} \right)$<br>$\left( 1.4 - 6.1\text{kgf}\cdot\text{m} \right)$                                       |
| 8                                         | Hole core drill (65mm in diameter)                                                                                                                         |
| 9                                         | Wrench key (Hexagon) [4m/m]                                                                                                                                |
| 10                                        | Flaring tool set $\left( \begin{array}{l} \text{Designed specifically} \\ \text{for R410A} \end{array} \right)$                                            |
| 11                                        | Gas leak detector $\left( \begin{array}{l} \text{Designed specifically} \\ \text{for R410A} \end{array} \right)$                                           |
| 12                                        | Gauge for projection adjustment<br>$\left( \begin{array}{l} \text{Used when flare is made by using} \\ \text{conventional flare tool} \end{array} \right)$ |
| 13                                        | Pipe bender                                                                                                                                                |

(Install at location that meets the following conditions, after getting approval from the customer)

- ☐ Where there is no obstruction to the air flow and where the cooled and heated air can be evenly distributed.
- ☐ A solid place where the unit or the wall will not vibrate.
- ☐ A place where there will be enough space for servicing. (Where space mentioned below can be secured)
- ☐ Where wiring and the piping work will be easy to conduct.
- ☐ The place where receiving part is not exposed to the direct rays of the sun or the strong rays of the street lighting.
- ☐ A place where it can be easily drained.
- ☐ A place separated at least 1m away from the television or the radio. (To prevent interference to images and sounds.)
- ☐ Places where this unit is not affected by the high frequency equipment or electric equipment.
- ☐ Avoid installing this unit in place where there is much oil mist.
- ☐ Places where there is no electric equipment or household under the installing unit.
- ☐ Install the indoor unit on flat wall.

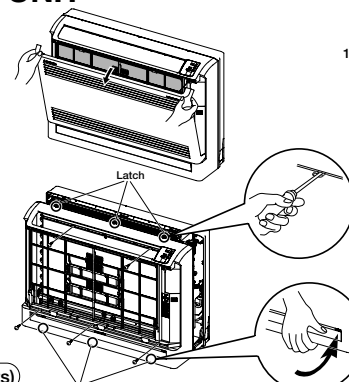
- ☐ A place where the air conditioner can be received the signal surely during operating the wireless remote control.
- ☐ Places where there is not affected by the TV and radio etc.
- ☐ Do not place where exposed to direct sunlight or near heat devices such as a stove.

### Open and detachment of the air inlet panel

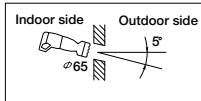
- To open, pull the panel at both ends of upper part and release latches, and undo the strings. Then remove the panel.

**⚠ CAUTION**  
When removing the air-inlet panel,  
be careful not to drop it on your feet.

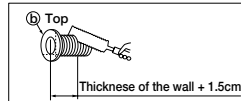
- ① Remove the air inlet panel.
- ② Remove the 5 set screws.
- ③ Remove the 3 latches in the upper section.  
If the latches are difficult to remove, push the latch portion out using a screw driver, for example.
- ④ Move the lower part of the panel forward and remove the 6 latches in the under section.



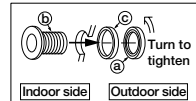
When drilling the wall that contains a metal lath, wire lath or metal plate, be sure to use pipe hole sleeve sold separately.



☐ Drill a hole with whole core drill.

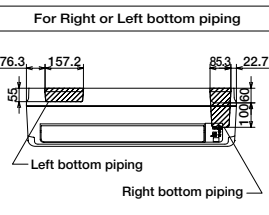
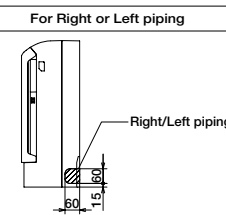
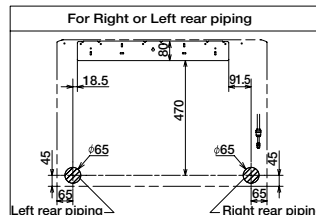
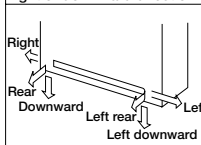


○ In case of rear piping draw out, cut off the lower and the right side portions of the sleeve collar.



Installed state

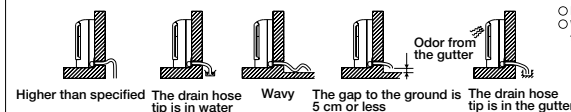
Piping is possible in the rear, left, left rear, left downward, right or downward direction.



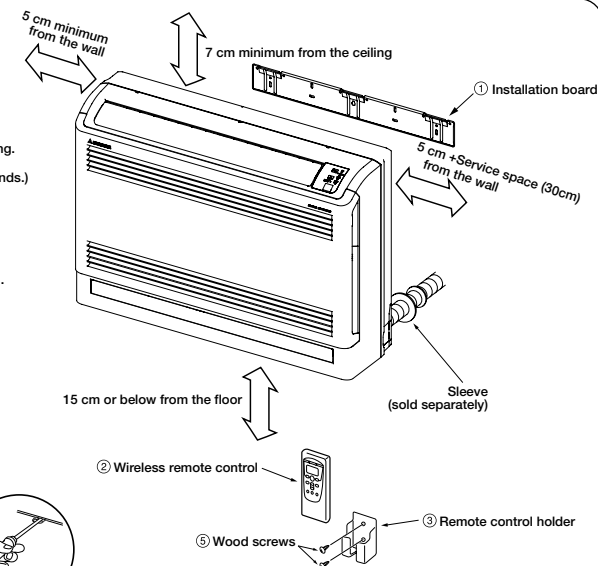
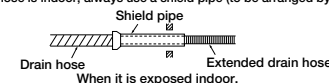
**⚠ CAUTION**  
Be careful not to stress the connecting refrigerant pipe. (Do not pull with a force of larger than 5 kgf.) If improperly installed, it may cause abnormal noise and vibration.

- Arrange the drain hose in a downward angle
- Avoid the following drain piping.

**CAUTION** Go through all installation steps and check if the drainage is all right. Otherwise water leak may occur.

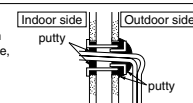


- Pour water to the drain pan located under the heat exchanger, and ensure that the water is discharged outdoor.
- When the extended drain hose is indoor, always use a shield pipe (to be arranged by the user) and ensure it is thermally insulated



#### CAUTION

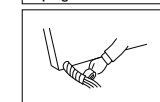
Completely seal the hole on the wall with putty. Otherwise, furniture, or other, may be wetted by leaked water or dewing.



## Installing the support of piping

In case of piping in the right rear direction

### Taping of the exterior



- Tape only the portion that goes through the wall.
- Always tape the wiring with the piping.

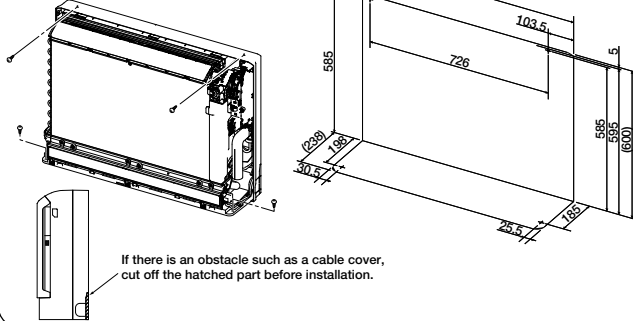
Sufficient care must be taken not to damage the panel when connecting pipes.

## Fixing of indoor unit

**CAUTION** During the installation, do not lean on the control box or the display, as they may be damaged.  
Install the indoor unit on flat wall. If improperly installed, it may cause abnormal noise and vibration. (Distortion on the wall shall be no larger than 3 mm.)

### Floor installation

Secure using upper 2 screws for floor installations. If possible, also attach two lower screws.

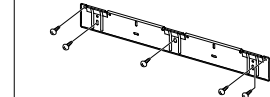


### Wall installation

At first secure the installation board using 5 screws and the indoor unit using 2 screws.

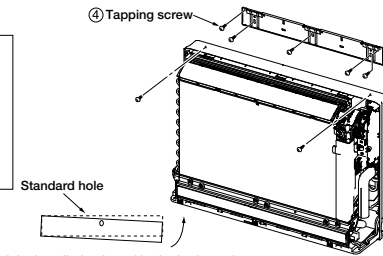
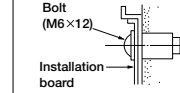
### Installation of Installation board

Look for the inside wall structures (Intermediates support or pillar and finally install the unit after level surface has been checked.)

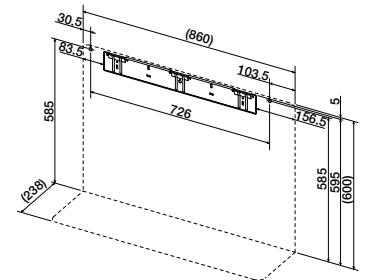


### Fixing on concrete wall

Use of nut anchor



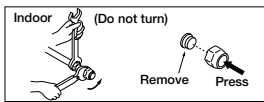
Adjustment of the installation board in the horizontal direction is to be conducted with five screws in a temporary tightened state.  
Adjust so the board will be level by turning the board with the standard hole as the center.



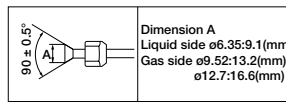
## CONNECTION OF REFRIGERANT PIPINGS

### Preparation

Keep the openings of the pipes covered with tapes etc. to prevent dust, sand, etc. from entering them.



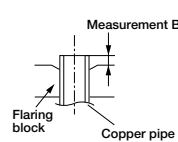
Remove the flared nuts. (on both liquid and gas sides)



Install the removed flared nuts to the pipes to be connected, then flared the pipes.

**CAUTION** Do not apply refrigerating machine oil to the flared surface.

### Flaring work

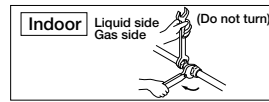


| Copper pipe diameter | Measurement B (mm)               |                               |
|----------------------|----------------------------------|-------------------------------|
|                      | Clutch type flare tool for R410A | Conventional (R22) flare tool |
| ø6.35                | 0.0 - 0.5                        | Clutch type Wing nut type     |
| ø9.52                | 0.0 - 0.5                        | 1.0 - 1.5 1.5 - 2.0           |
| ø12.7                | 0.0 - 0.5                        | 1.0 - 1.5 2.0 - 2.5           |

Use a flare tool designed for R410A or a conventional flare tool. Please note that measurement B (protrusion from the flaring block) will vary depending on the type of a flare tool in use.  
If a conventional flare tool is used, please use a copper pipe gauge or a similar instrument to check protrusion so that you can keep measurement B to a correct value.

**CAUTION** Be careful not to stress the connecting refrigerant pipes. (Do not pull with a force of larger than 5 kgf.)

### Connection

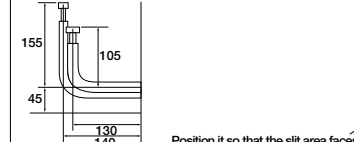


Connect the pipes on both liquid and gas sides.  
Tighten the nuts to the following torque.  
Liquid side (ø6.35) : 14.0 - 18.0 N·m (1.4 - 1.8 kgf·m)  
Gas side (ø9.52) : 34.0 - 42.0 N·m (3.4 - 4.2 kgf·m)  
ø12.7 : 49.0 - 61.0 N·m (4.9 - 6.1 kgf·m)

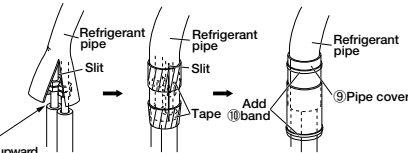
**CAUTION** Do not apply excess torque to the flared nuts. Otherwise, the flared nuts may check depending.

### Insulation of the connection portion

Pass the refrigerant pipe through the piping hole to indoor side.  
Arrange the pipes according to the direction of piping.



Cover the coupling with insulator and then cover it with tapes.  
Use an attached ⑨ pipe cover for heat insulation.



**CAUTION** If heat insulation is insufficient, water leakage may occur. In addition, the room temperature sensor may give a false alert due to heat radiation from the pipes.

Cover the indoor unit's flare-connected joints, after they are checked for a gas leak, with an indoor unit heat insulating material and then wrap them with a tape with an attached ⑨ pipe cover placed over the heat insulating material's slit area.

## ELECTRICAL WIRING WORK

### Preparation of indoor unit

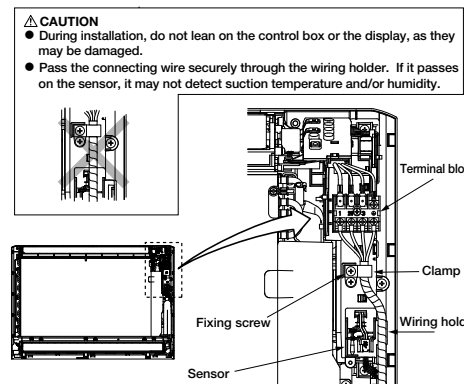
### Mounting of connecting wires

- Remove the fixing screw of clamp.
- Connect the connecting wire securely to the terminal block.
  - 1) Connect the connection wire securely to the terminal block. If the wire is not affixed completely, contact will be poor, and it is dangerous as the terminal block may heat up and catch fire.
  - 2) Take care not to confuse the terminal numbers for indoor and outdoor connections.
- Fix the connecting wire by wiring clamp.
- Pass the connecting wire through the wiring holder.

**CAUTION** In case of faulty wiring connection, the indoor unit stops, and then the run lamp turns on and the timer lamp blinks.

Use cables for interconnection wiring to avoid loosening of the wires.  
CENELEC code for cables Required field cables.

|                                                                    |
|--------------------------------------------------------------------|
| H05RN4G1.5 (example) or 245IEC57                                   |
| H Harmonized cable type                                            |
| 05 300/500 volts                                                   |
| R Natural-and/or synth, rubber wire insulation                     |
| N Polychloroprene rubber conductors insulation                     |
| R Stranded core                                                    |
| 4or5 Number of conductors                                          |
| G One conductor of the cable is the earth conductor (yellow/green) |
| 1.5 Section of copper wire (mm <sup>2</sup> )                      |

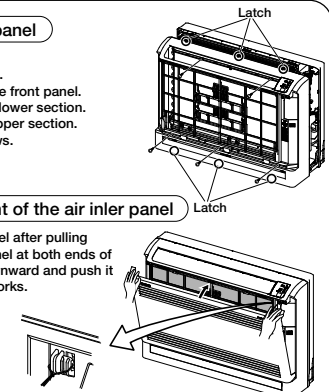


### How to fit the front panel

- Fitting
  - 1) Do remove the air filter.
  - 2) Cover the body with the front panel.
  - 3) Fit the 6 latches in the lower section. then 3 latches in the upper section.
  - 4) Tighten the 5 set screws.
  - 5) Fit the air filter.
  - 6) Fit the air inlet panel.

### Close and attachment of the air inler panel

To close, attach the panel after pulling the strings, hold the panel at both ends of upper part to lower downward and push it slightly until the latch works.



## ELECTRICAL WIRING WORK

### Preparation of indoor unit

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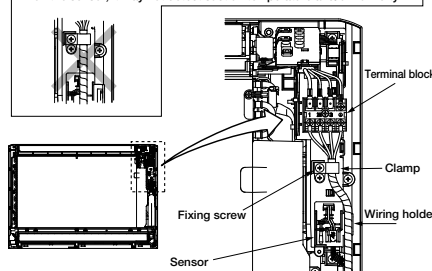
Use cables for interconnection wiring to avoid loosening of the wires.

CENELEC code for cables Required field cables.

|                                  |                                                                  |
|----------------------------------|------------------------------------------------------------------|
| H05RN4G1.5 (example) or 245IEC57 |                                                                  |
| H                                | Harmonized cable type                                            |
| 05                               | 300/500 volts                                                    |
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| R                                | Stranded core                                                    |
| 4or5                             | Number of conductors                                             |
| G                                | One conductor of the cable is the earth conductor (yellow/green) |
| 1.5                              | Section of copper wire (mm <sup>2</sup> )                        |

#### CAUTION

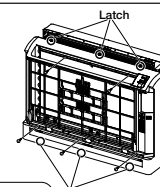
- During installation, do not lean on the control box or the display, as they may be damaged.
- Pass the connecting wire securely through the wiring holder. If it passes on the sensor, it may not detect suction temperature and/or humidity.



### How to fit the front panel

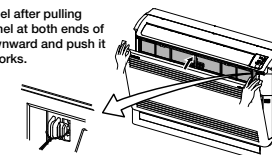
#### Fitting

- Do remove the air filter.
- Cover the body with the front panel.
- Fit the 6 latches in the lower section, then 3 latches in the upper section.
- Tighten the 5 set screws.
- Fit the air filter.
- Fit the air inlet panel.



### Close and attachment of the air inler panel

- To close, attach the panel after pulling the strings, hold the panel at both ends of upper part to lower downward and push it slightly until the latch works.



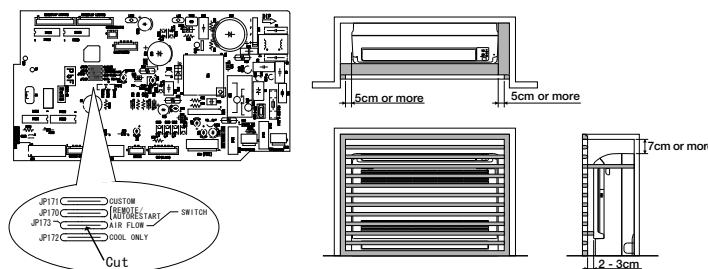
### Concealed installation

Install the indoor unit according to the following instructions.

- Secure the upper, right, and left spaces according to the right figure.
- Do not let the horizontal bar obstruct wind from blowing out upward/downward or reception from the remote controller.
- The lattice size should be 70 % or greater of the open rate.
- Cut the jumper cable (JP173) on the indoor circuit board to control the blow-out angle.

#### CAUTION

Incorrect installation may cause problems such as non-cooling, non-warming, and condensation water leaking into the room.



### Installing the air-cleaning filters

- Open the air inlet panel and remove the air filters.
- Install the filter holders, with the air-cleaning filters installed in the holders.
  - Each air-cleaning filter can be installed in the upper or lower filter holder.
- Install the air filters and the inlet panel.



#### CAUTION

When installing an air-cleaning filter in the indoor unit, be careful not to injure your hand with the heat exchanger.

## INSTALLATION OF REMOTE CONTROL

### Mounting method of battery

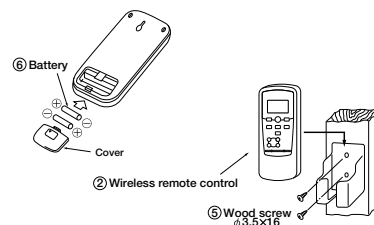
- Uncover the wireless remote control, and mount the batteries [R03(AAA, Micro), ×2 pieces] in the body regularly. (Fit the poles with the indication marks, ⊕ & ⊖ without fall)

#### CAUTION

Do not use new and old batteries together.

### Fixing to pillar or wall

- Conventionally, operate the remote control switch by holding in your hand.
- Avoid installing it on a clay wall etc.



## HOW TO RELOCATE OR DISPOSE OF THE UNIT

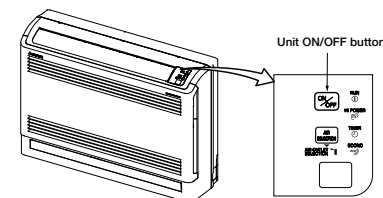
- In order to protect the environment, be sure to pump down (recovery of refrigerant).
- Pump down is the method of recovering refrigerant from the indoor unit to the outdoor unit when the pipes are removed from the unit.

#### Forced cooling operation

Turn on a power supply again after a while after turn off a power supply. Then press continually the ON/OFF button 5 seconds or more.

#### <How to pump down>

- Connect charge hose to service port of outdoor unit.
- Liquid side : Close the liquid valve with hexagon wrench key.  
Gas side : Fully open the gas valve  
Carry out cooling operation . (If indoor temperature is low, operate forced cooling operation.)
- After low pressure gauge become 0.01MPa, stop cooling operation and close the gas valve.



## INSTALLATION TEST CHECK POINTS

Check the following points again after completion of the installation, and before turning on the power. Conduct a test run again and ensure that the unit operates properly. At the same time, explain to the customer how to use the unit and how to take care of the unit following the user's manual.

#### After installation

- The power supply voltage is correct as the rating.
- No gas leaks from the joints of the operational valve.
- Power cables and crossover wires are securely fixed to the terminal board.
- Operational valve is fully open.
- The pipe joints for indoor and outdoor pipes have been insulated.

#### Test run

- Air conditioning operation is normal.
- No abnormal noise.
- Water drains smoothly.
- Protective functions are not working.
- The remote control is normal.
- Operation of the unit has been explained to the customer. (Three-minutes restart preventive timer)  
When the air conditioner is restarted or when changing the operation, the unit will not start operating for approximately 3 minutes. This is to protect the unit and it is not a malfunction.

## CONCERNING TERMINAL CONNECTION FOR AN INTERFACE

- Remove the front panel and lid of control.
- There is a terminal (respectively marked with CNS) for the indoor control board. In connecting an interface, connect to the respective terminal securely with the connection harness supplied with an optional "Interface connection kit SC-BIKN-E" and fasten the connection harness onto the indoor control box with the clamp supplied with the kit. For more details, please refer to the user's manual of your "Interface connection kit SC-BIKN-E".

### (3) Ceiling concealed type (SRR)

RJD012A201

- This instruction manual illustrates the method of installing an indoor unit.
- For electrical wiring work, please see instructions set out on the backside.
- For outdoor unit installation and refrigerant piping, please refer to pafe 90.

- A wired remote control unit is supplied separately as an optional part.
- When install the unit, be sure to check whether the selection of installation place, power supply specifications, usage limitation (piping length, height differences between indoor and outdoor units, power supply voltage and etc.) and installation spaces.

## SAFETY PRECAUTIONS

- We recommend you to read this "SAFETY PRECAUTIONS" carefully before the installation work in order to gain full advantage of the functions of the unit and to avoid malfunction due to mishandling.
- The precautions described below are divided into **⚠ WARNING** and **⚠ CAUTION**. The matters with possibilities leading to serious consequences such as death or serious personal injury due to erroneous handling are listed in the **⚠ WARNING** and the matters with possibilities leading to personal injury or damage of the unit due to erroneous handling including probability leading to serious consequences in some cases are listed in **⚠ CAUTION**. These are very important precautions for safety. Be sure to observe all of them without fail.
- Be sure to confirm no anomaly on the equipment by commissioning after completed installation and explain the operating methods as well as the maintenance methods of this equipment to the user according to the owner's manual.

- Keep the installation manual together with owner's manual at a place where any user can read at any time. Moreover if necessary, ask to hand them to a new user.
- For installing qualified personnel, take precautions in respect to themselves by using suitable protective clothing, groves, etc., and then perform the installation works.
- Please pay attention not to fall down the tools, etc. when installing the unit at the high position.
- If unusual noise can be heard during operation, consult the dealer.
- Symbols which appear frequently in the text have the following meaning:

|                                                                                   |                                      |                                                                                   |                     |                                                                                     |                         |
|-----------------------------------------------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------|---------------------|-------------------------------------------------------------------------------------|-------------------------|
|  | Observe instructions with great care |  | Strictly prohibited |  | Provide proper earthing |
|-----------------------------------------------------------------------------------|--------------------------------------|-----------------------------------------------------------------------------------|---------------------|-------------------------------------------------------------------------------------|-------------------------|

## ⚠ WARNING

- |                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    | <ul style="list-style-type: none"><li>• <b>Installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it may cause serious trouble such as water leaks, electric shocks, fire and personal injury, as a result of a system malfunction.</li><li>• <b>Install the system in full accordance with the instruction manual.</b><br/>Incorrect installation may cause bursts, personal injury, water leaks, electric shocks and fire.</li><li>• <b>Be sure to use only for household and residence.</b><br/>If this appliance is installed in inferior environment such as machine shop and etc., it can cause malfunction.</li><li>• <b>Use the original accessories and the specified components for installation.</b><br/>If parts other than those prescribed by us are used, It may cause water leaks, electric shocks, fire and personal injury.</li><li>• <b>Install the unit in a location with good support.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li><li>• <b>Ventilate the working area well in the event of refrigerant leakage during installation.</b><br/>If the refrigerant comes into contact with naked flames, poisonous gas is produced.</li><li>• <b>When installing in small rooms, take prevention measures not to exceed the density limit of refrigerant in the event of leakage.</b><br/>Consult the expert about prevention measures. If the density of refrigerant exceeds the limit in the event of leakage, lack of oxygen can occur, which can cause serious accidents.</li><li>• <b>After completed installation, check that no refrigerant leaks from the system.</b><br/>If refrigerant leaks into the room and comes into contact with an oven or other hot surface, poisonous gas is produced.</li><li>• <b>Use the prescribed pipes, flare nuts and tools for R410A.</b><br/>Using existing parts (for R22 or R407C) can cause the unit failure and serious accidents due to burst of the refrigerant circuit.</li></ul> | <ul style="list-style-type: none"><li>• <b>Tighten the flare nut by torque wrench with specified method.</b><br/>If the flare nut were tightened with excess torque, this may cause burst and refrigerant leakage after a long period.</li><li>• <b>The electrical installation must be carried out by the qualified electrician in accordance with "the norm for electrical work" and "national wiring regulation", and the system must be connected to the dedicated circuit.</b><br/>Power supply with insufficient capacity and incorrect function done by improper work can cause electric shocks and fire.</li><li>• <b>Be sure to shut off the power before starting electrical work.</b><br/>Failure to shut off the power can cause electric shocks, unit failure or incorrect function of equipment.</li><li>• <b>Be sure to use the cables conformed to safety standard and cable ampacity for power distribution work.</b><br/>Unconformable cables can cause electric leak, anomalous heat production or fire.</li><li>• <b>This appliance must be connected to main power supply by means of a circuit breaker or switch (fuse:16A) with a contact separation of at least 3mm.</b></li><li>• <b>When plugging this appliance, a plug conforming to the norm IEC60884-1 must be used.</b></li><li>• <b>Use the prescribed cables for electrical connection, tighten the cables securely in terminal block and relieve the cables correctly to prevent overloading the terminal blocks.</b><br/>Loose connections or cable mountings can cause anomalous heat production or fire.</li><li>• <b>Arrange the wiring in the control box so that it cannot be pushed up further into the box. Install the service panel correctly.</b><br/>Incorrect installation may result in overheating and fire.</li><li>• <b>Be sure to switch off the power supply in the event of installation, inspection or servicing.</b><br/>If the power supply is not shut off, there is a risk of electric shocks, unit failure or personal injury due to the unexpected start of fan.</li></ul> |
|  | <ul style="list-style-type: none"><li>• <b>Do not put the drainage pipe directly into drainage channels where poisonous gases such as sulphide gas can occur.</b><br/>Poisonous gases will flow into the room through drainage pipe and seriously affect the user's health and safety.</li><li>• <b>Ensure that no air enters in the refrigerant circuit when the unit is installed and removed.</b><br/>If air enters in the refrigerant circuit, the pressure in the refrigerant circuit becomes too high, which can cause burst and personal injury.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <ul style="list-style-type: none"><li>• <b>Do not processing, splice the power cord, or share a socket with other power plugs.</b><br/>This may cause fire or electric shock due to defecting contact, defecting insulation and over-current etc.</li><li>• <b>Do not bundling, winding or processing for the power cord. Or, do not deforming the power plug due to tread it.</b><br/>This may cause fire or heating.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |

## ⚠ WARNING

- |                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                    |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <ul style="list-style-type: none"><li>• <b>Do not vent R410A into the atmosphere : R410A is a fluorinated greenhouse gas, covered by the Kyoto Protocol with Global Warming Potential (GWP)=1975.</b></li><li>• <b>Do not run the unit with removed panels or protections.</b><br/>Touching rotating equipments, hot surfaces or high voltage parts can cause personal injury due to entrapment, burn or electric shocks.</li></ul> | <ul style="list-style-type: none"><li>• <b>Do not perform any change of protective device itself or its setup condition.</b><br/>The forced operation by short-circuiting protective device of pressure switch and temperature controller or the use of non specified component can cause fire or burst.</li></ul> |
|  | <ul style="list-style-type: none"><li>• <b>Carry out the electrical work for ground lead with care.</b><br/>Do not connect the ground lead to the gas line, water line, lightning conductor or telephone line's ground lead. Incorrect grounding can cause unit faults such as electric shocks due to short-circuiting.</li></ul>                                                                                                   |                                                                                                                                                                                                                                                                                                                    |

## ⚠ CAUTION

- |                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <ul style="list-style-type: none"><li>• <b>Use the circuit breaker with sufficient breaking capacity.</b><br/>If the breaker does not have sufficient breaking capacity, it can cause the unit malfunction and fire.</li><li>• <b>Earth leakage breaker must be installed.</b><br/>If the earth leakage breaker is not installed, it can cause electric shocks.</li><li>• <b>Install isolator or disconnect switch on the power supply wiring in accordance with the local codes and regulations.</b></li><li>• <b>Be sure to install indoor unit properly according to the instruction manual in order to run off the drainage smoothly.</b><br/>Improper installation of indoor unit can cause dropping water into the room and damaging personal property.</li><li>• <b>Install the drainage pipe to run off drainage securely according to the installation manual.</b><br/>Incorrect installation of the drainage pipe can cause dropping water into the room and damaging personal property.</li><li>• <b>Be sure to install the drainage pipe with descending slope of 1/100 or more, and not to make traps and air-bleedings.</b><br/>Check if the drainage runs off securely during commissioning and ensure the space for inspection and maintenance.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | <ul style="list-style-type: none"><li>• <b>Secure a space for installation, inspection and maintenance specified in the manual.</b><br/>Insufficient space can result in accident such as personal injury due to falling from the installation place.</li><li>• <b>For installation work, be careful not to get injured with the heat exchanger, piping flare portion or screws etc.</b></li><li>• <b>Be sure to insulate the refrigerant pipes so as not to condense the ambient air moisture on them.</b><br/>Insufficient insulation can cause condensation, which can lead to moisture damage on the ceiling, floor, furniture and any other valuables.</li><li>• <b>When perform the air conditioner operation (cooling or drying operation) in which ventilator is installed in the room. In this case, using the air conditioner in parallel with the ventilator, there is the possibility that drain water may backflow in accordance with the room lapse into the negative pressure status. Therefore, set up the opening port such as incorporate the air into the room that may appropriate to ventilation (For example; Open the door a little). In addition, just as above, so set up the opening port if the room lapse into negative pressure status due to register of the wind for the high rise apartment etc.</b></li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
|  | <ul style="list-style-type: none"><li>• <b>Do not install the unit in the locations listed below.</b><ul style="list-style-type: none"><li>• Locations where carbon fiber, metal powder or any powder is floating.</li><li>• Locations where any substances that can affect the unit such as sulphide gas, chloride gas, acid and alkaline can occur.</li><li>• Vehicles and ships.</li><li>• Locations where cosmetic or special sprays are often used.</li><li>• Locations with direct exposure of oil mist and steam such as kitchen and machine plant.</li><li>• Locations where any machines which generate high frequency harmonics are used.</li><li>• Locations with salty atmospheres such as coastlines.</li><li>• Locations with heavy snow (If installed, be sure to provide base flame and snow hood mentioned in the manual).</li><li>• Locations where the unit is exposed to chimney smoke.</li><li>• Locations at high altitude (more than 1000m high).</li><li>• Locations with ammonic atmospheres.</li><li>• Locations where heat radiation from other heat source can affect the unit.</li><li>• Locations without good air circulation.</li><li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li><li>• Locations where short circuit of air can occur (in case of multiple units installation).</li><li>• Locations where strong air blows against the air outlet of outdoor unit.</li></ul>It can cause remarkable decrease in performance, corrosion and damage of components, malfunction and fire.</li><li>• <b>Do not install the indoor unit in the locations listed below (Be sure to install the indoor unit according to the installation manual for each model because each indoor unit has each limitation).</b><ul style="list-style-type: none"><li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li><li>• Locations where vibration can be amplified due to insufficient strength of structure.</li><li>• Locations where the infrared receiver is exposed to the direct sunlight or the strong light beam (in case of the infrared specification unit).</li><li>• Locations where an equipment affected by high harmonics is placed (TV set or radio receiver is placed within 1m).</li><li>• Locations where drainage cannot run off safely.</li></ul>It can affect performance or function and etc.</li><li>• <b>Do not install the unit near the location where leakage of combustible gases can occur.</b><br/>If leaked gases accumulate around the unit, it can cause fire.</li></ul> | <ul style="list-style-type: none"><li>• <b>Do not install the unit where corrosive gas (such as sulfurous acid gas etc.) or combustible gas (such as thinner and petroleum gases) can accumulate or collect, or where volatile combustible substances are handled.</b><br/>Corrosive gas can cause corrosion of heat exchanger, breakage of plastic parts and etc. And combustible gas can cause fire.</li><li>• <b>Do not use the indoor unit at the place where water splashes may occur such as in laundries.</b><br/>Since the indoor unit is not waterproof, it can cause electric shocks and fire.</li><li>• <b>Do not install nor use the system close to the equipment that generates electromagnetic fields or high frequency harmonics.</b><br/>Equipment such as inverters, standby generators, medical high frequency equipments and telecommunication equipments can affect the system, and cause malfunctions and breakdowns. The system can also affect medical equipment and telecommunication equipment, and obstruct its function or cause jamming.</li><li>• <b>Do not place any variables which will be damaged by getting wet under the indoor unit.</b><br/>When the relative humidity is higher than 80% or drainage pipe is clogged, condensation or drainage water can drop and it can cause the damage of valuables.</li><li>• <b>Do not install the remote control at the direct sunlight.</b><br/>It can cause malfunction or deformation of the remote control.</li><li>• <b>Do not use the unit for special purposes such as storing foods, cooling precision instruments and preservation of animals, plants or art.</b><br/>It can cause the damage of the items.</li><li>• <b>Do not use any materials other than a fuse with the correct rating in the location where fuses are to be used.</b><br/>Connecting the circuit with copper wire or other metal thread can cause unit failure and fire.</li><li>• <b>Do not touch any buttons with wet hands.</b><br/>It can cause electric shocks.</li><li>• <b>Do not touch any refrigerant pipes with your hands when the system is in operation.</b><br/>During operation the refrigerant pipes become extremely hot or extremely cold depending the operating condition, and it can cause burn injury or frost injury.</li></ul> |

## BEFORE INSTALLATION

○ Before installation check that the power supply matches the air conditioner.

### Indoor unit accessories

| Symbol | Part name                                                              | Units |
|--------|------------------------------------------------------------------------|-------|
| ①      | Wireless remote control                                                | 1     |
| ②      | Remote control holder                                                  | 1     |
| ③      | Wireless receiver                                                      | 1     |
| ④      | Installation frame (for wireless receiver)                             | 1     |
| ⑤      | Drain hose                                                             | 1     |
| ⑥      | Clamp (for drain hose)                                                 | 1     |
| ⑦      | Battery [R03 (AAA, Micro) 1.5V]                                        | 2     |
| ⑧      | Large washer (for hanging bolt M8)                                     | 8     |
| ⑨      | Flat head wood screw (for remote control holder $\phi 3.5 \times 16$ ) | 2     |
| ⑩      | Flat head machine screw (for wireless receiver M3.5x10)                | 2     |
| ⑪      | Tapping screw (for clamp, $\phi 4 \times 8$ )                          | 1     |
| ⑫      | Plate (display)                                                        | 1     |

### Option parts

| Symbol | Part name                                | Units |
|--------|------------------------------------------|-------|
| Ⓐ      | Blowout duct joint model RFJ22           | 1     |
| Ⓑ      | Drain up kit model RDU12E                | 1     |
| Ⓒ      | Back side suction filter set model RBF12 | 1     |
| Ⓓ      | Lower suction grill set model RTS12      | 1     |

### Parts to be prepared by the operative side

| Symbol | Part name                  | Units |
|--------|----------------------------|-------|
| Ⓐ      | Drain hose                 | 1     |
| Ⓑ      | Ceiling hanging bolts (M8) | 4     |
| Ⓒ      | Nuts (M8)                  | 8     |
| Ⓓ      | Spring lock washers (M8)   | 4     |

## Necessary tools for the installation work

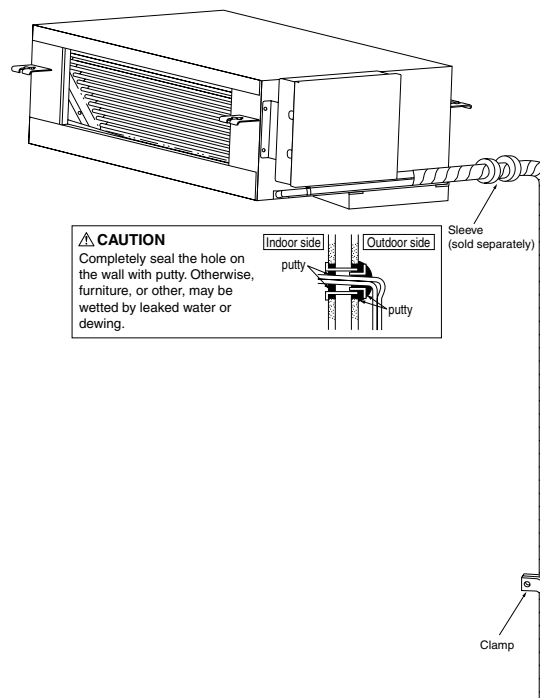
- Plus headed driver
- Knife
- Saw
- Tape measure
- Hammer
- Spanner wrench
- Torque wrench [14.0 ~ 62.0 N·m (1.4 ~ 6.2 kgf·m)]
- Hole core drill (65mm in diameter)
- Wrench key (Hexagon) [4 m/m]
- Vacuum pump
- Vacuum pump adapter (Anti-reverse flow type)  
(Designed specifically for R410A)
- Gauge manifold (Designed specifically for R410A)
- Charge hose (Designed specifically for R410A)
- Flaring tool set (Designed specifically for R410A)
- Gas leak detector (Designed specifically for R410A)
- Gauge for projection adjustment  
(Used when flare is made by using conventional flare tool)

## 1 SELECTION OF INSTALLING LOCATION

(Install the unit with the customer's consent at a location that meets the following conditions.)

### Indoor unit

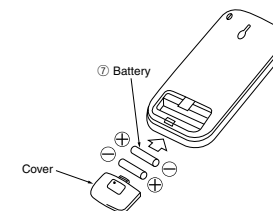
- Where there are no barriers to the breeze, and where cool/hot air may diffuse throughout the room.
- A firm location that may sustain the weight of the unit, and do not cause the unit or the ceiling to vibrate.
- A location that allows room for maintenance.
- Where wiring and plumbing may be performed with ease.
- Where water may be drained easily.
- Where the unit is not influenced by the television, stereo, radio, or the lights.
- Where the unit is not influenced by high frequency equipment and wiring equipment.
- Where oil splashes do not occur frequently.
- Where sunlight and strong lights do not directly hit the receiver.
- A flat ceiling surface (bottom of ceiling).
- Where the suction inlet of the unit is located far from the air inlet on the ceiling, the entire inside of ceiling acts as an air suction duct so that the capacity is reduced at the startup. In such occasion, it is recommended to install a duct at the air suction side.
- Where the suction inlet of the unit does not match the air inlet and there is not sufficient clearance between the unit and the ceiling face, the capacity is reduced. It is necessary to enable the air suction from the back by using optional parts Ⓒ (Back side suction filter set



## Installation of wireless remote control

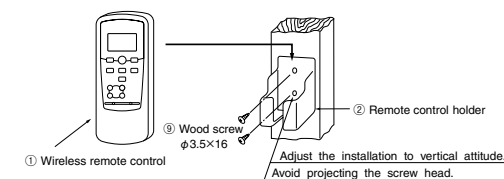
### Mounting method of battery

- Uncover the wireless remote control, and mount the batteries [R03 (AAA, Micro) × 2 pieces] in the body regularly.  
(Fit the poles with the indication marks, ⊕ & ⊖ without fail)



### Fixing to pillar or wall

- Conventionally, operate the wireless remote control by holding in your hand.
- In the case of stationary operation service as by mounting on the holder for the wireless remote control, make sure that the locating place is satisfactory for access service before installing it.
- Avoid installing it on a clay wall etc.

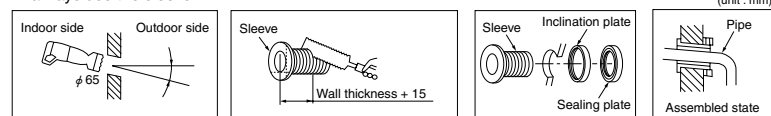




## 2 INSTALLATION OF INDOOR UNIT

### Drilling of holes in the wall and fixture of sleeve

- The connecting wires may touch the metal inside the wall and cause danger so it is necessary to always use the sleeve.



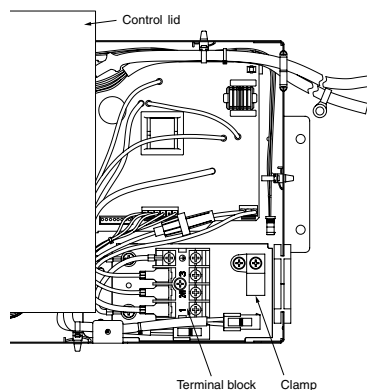
- Drill a hole with a 65 whole core drill.
- When the pipe is connected at the rear, cut off the lower and the right side portions of the sleeve collar (as shown by the broken line).

### Preparations for the main frame

#### Mounting of interconnecting wires (Field wiring)

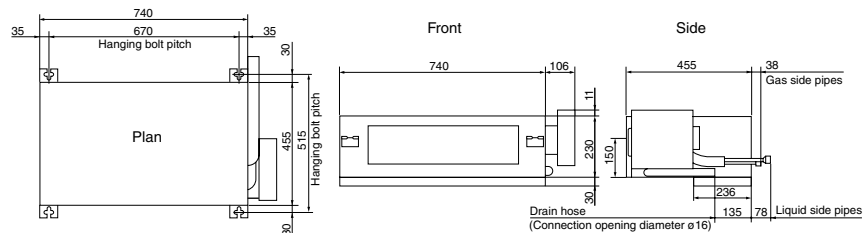
- 1) Remove the control lid.
- 2) Connect the connection wire securely to the terminal block.

Use cables for interconnection wiring to avoid loosening of the wires.  
CENELEC code for cables Required field cables.  
H05RNR4G1.5 (Example)  
H Harmonized cable type  
05 300/500 volts  
R Natural-and/or synth. rubber wire insulation  
N Polychloroprene rubber conductors insulation  
R Stranded core  
4 Number of conductors  
G One conductor of the cable is the earth conductor (yellow/green)  
1.5 Section of copper wire (mm<sup>2</sup>)



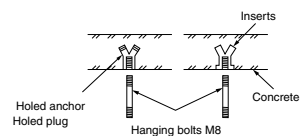
- 1) Connect the connection wire securely to the terminal block. If the wire is not affixed completely, contact will be poor, and it is dangerous as the terminal block may heat up and catch fire.
- 2) Take care not to confuse the terminal numbers for indoor and outdoor connections.
- 3) Affix the connection wire using the wiring clamp.
- 3) Attach the control lid.

### Installation dimensions

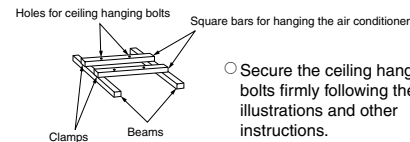


### Securing the ceiling hanging bolts

#### If steel embedded ceiling



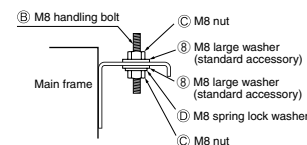
#### If wooden ceiling



- Secure the ceiling hanging bolts firmly following the illustrations and other instructions.

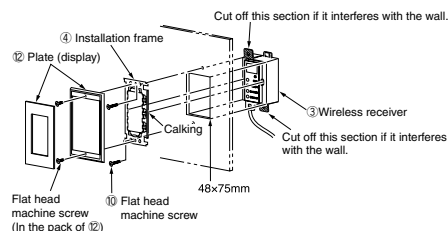
### Installing the main unit

- Attach the washers and nuts to the ceiling hanging bolts.
- Attach the hanging tool to the above nuts, and tighten the nuts.



- If it is not leveled, the float switch may malfunction or may not start.

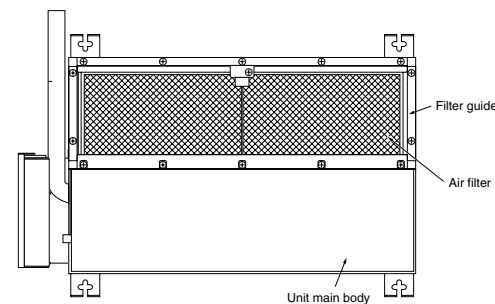
### Securing the wireless receiver



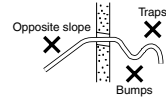
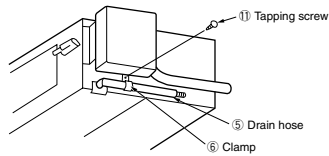
- Open a through-hole on the wall to install the reception face for the wireless receiver ③.
- Insert the wireless receiver ③ in the installation frame ④, and fix the calking section.
- Fix the installation frame ④ on the wall using the flat head machine screws ⑩.
- Fix the plate (display) ⑫ on the installation frame ④ using the flat head machine screws packed together with the plate (display) ⑫.

### About the option parts

When optional parts ③ and ④ are used, please remove the filter guide.



## Connecting the Drain Hose



### NOTE

Conduct the installation correctly, and ensure that the water is draining correctly. It may lead to water leaks.

- Insert the drain hose as far as possible through the lower section of the side of the unit, and secure it with clamps.
- The drain hose should be set in a downward slope (over 1/100), and it should not have any bumps or traps along its route.
- When you are obliged to route the drain hose with a trap in its way or in an ascending gradient, please use an option part Drain up kit (RDU12E) (b).
- The indoor drain hose must be insulated.

## 3 CONNECTION OF REFRIGERANT PIPINGS

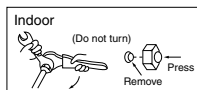
- Regarding the change in the sizes of gas side pipes (usage of the variable joints): If the 5.0 kw and 6.0 kw class indoor units (gas side pipe 12.7) is going to be connected to the operation valves (9.52), variable joints available as accessories must be applied to the gas side operation valves.

### [Connection of pipes]

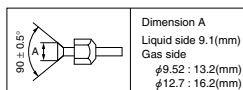
#### NOTE

- Cover the pipes with tape so that dust and sand do not enter the pipe until they are connected.
- When connecting the pipes to the outdoor unit, be careful about the discharge of fluorocarbon gas or oil.
- Make sure to match the pipes between the indoor unit and the outdoor unit with the correct operation valves.

### (1) Preparations



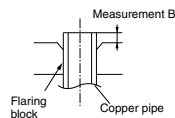
- Remove the flared nuts. (on both liquid and gas sides)



- Install the removed flared nuts to the pipes to be connected, then flare the pipes.

### CAUTION

Do not apply refrigerating machine oil to the flared surface.

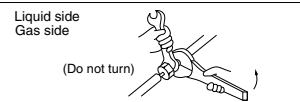


| Copper pipe diameter | Measurement B (mm)               |                               |
|----------------------|----------------------------------|-------------------------------|
|                      | Clutch type flare tool for R410A | Conventional (R22) flare tool |
| φ6.35                | 0.0 ~ 0.5                        | 1.0 ~ 1.5                     |
| φ9.52                | 0.0 ~ 0.5                        | 1.5 ~ 2.0                     |
| φ12.7                | 0.0 ~ 0.5                        | 2.0 ~ 2.5                     |

Use a flare tool designed for R410A or a conventional flare tool. Please note that measurement B (protrusion from the flaring block) will vary depending on the type of a flare tool in use. If a conventional flare tool is used, please use a copper pipe gauge or a similar instrument to check protrusion so that you can keep measurement B to a correct value.

### (2) Connection

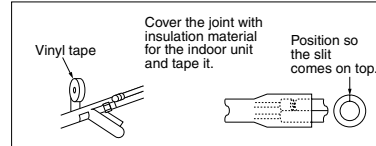
#### Indoor



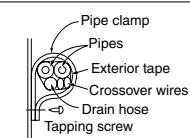
- Connect the pipes on both liquid and gas sides.
- Tighten the nuts to the following torque.  
Liquid side : 14.0 ~ 18.0 N·m (1.4 ~ 1.8 kgf·m)  
Gas side (φ 9.52) : 33.0 ~ 42.0 N·m (3.3 ~ 4.2 kgf·m)  
(φ 12.7) : 49.0 ~ 61.0 N·m (4.9 ~ 6.1 kgf·m)

## 4 HEAT INSULATION FOR JOINTS

### Heat insulation for joints



### Finish and fixing



Apply exterior tape and shape along the place where the pipes will be routed. Secure to the wall with a pipe clamp. Be careful not to damage the pipes and the wires.

## 5 TEST RUN AND HANDLING INSTRUCTIONS

### Installation test check points

Check the following points again after completion of the installation, and before turning on the power. Conduct a test run again and ensure that the unit operates properly. At the same time, explain to the customer how to use the unit and how to take care of the unit following the instruction manual. If the compressor does not operate after the operation has started, wait for 5-10 minutes. (This may be due to delayed start.) (Three-minute restart preventive timer) When the air conditioner is restarted or when changing the operation, the unit will not start operating for approximately 3minutes. This is to protect the unit and it is not a malfunction.

#### After installation

- ☐ The power supply voltage is correct as the rating.
- ☐ No gas leaks from the joints of the operation valve.
- ☐ Power cables and crossover wires are securely fixed to the terminal board.
- ☐ Each indoor and outdoor unit is properly connected (no wrong wiring or piping).
- ☐ Operation valve is fully open.
- ☐ Refrigerant has been additionally charged (when the total pipe length exceeds the refrigerant charged pipe length).
- ☐ The pipe joints for indoor and outdoor pipes have been insulated.
- ☐ Earthing work has been conducted properly.

#### Test run

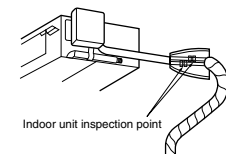
- ☐ Air conditioning and heating are normal.
- ☐ No abnormal noise.
- ☐ Water drains smoothly.
- ☐ Protective functions are not working.
- ☐ Operation of the unit has been explained to the customer.
- ☐ The wireless remote control is normal.

## EARTHING WORK

- Earth work shall be carried out without fail in order to prevent electric shock and noise generation.
- The connection of the earth cable to the following substances causes dangerous failures, therefore it shall never be done. (City water pipe, Town gas pipe, TV antenna, lightning conductor, telephoneline, etc.)

## GAS LEAK DETECTOR

- Check that there are no gas leaks from the pipe joints using a leak detector or soap water.



PJA012D786

**(4) Ceiling cassette-4way compact type (FDTC)**

This manual is for the installation of an indoor unit.

For electrical wiring work (Indoor), refer to the electrical wiring work installation manual. For remote controller installation, refer to the installation manual attached to a remote controller. For wireless kit installation, refer to the installation manual attached to a wireless kit. For electrical wiring work (Outdoor) and refrigerant pipe work installation for outdoor unit, refer to page 90.

This unit must always be used with the panel.

**SAFETY PRECAUTIONS**

- Read the "SAFETY PRECAUTIONS" carefully first of all and then strictly follow it during the installation work in order to protect yourself.
- The precautionary items mentioned below are distinguished into two levels, [⚠️WARNING] and [⚠️CAUTION].  
[⚠️WARNING]: Wrong installation would cause serious consequences such as injuries or death.  
[⚠️CAUTION]: Wrong installation might cause serious consequences depending on circumstances.  
Both mentions the important items to protect your health and safety so strictly follow them by any means.
- The meanings of "Marks" used here are as shown as follows:  
Ⓜ️ Never do it under any circumstances. Ⓜ️ Always do it according to the instruction.
- After completing the installation, do commissioning to confirm there are no abnormalities, and explain to the customers about "SAFETY PRECAUTIONS", correct operation method and maintenance method (air filter cleaning, operation method and temperature setting method) with user's manual of this unit.  
Ask your customers to keep this installation manual together with the user's manual. Also, ask them to hand over the user's manual to the new user when the owner is changed.

**⚠️ WARNING**

- **Installation should be performed by the specialist.** Ⓜ️  
If you install the unit by yourself, it may lead to serious trouble such as water leakage, electric shock, fire, and injury due to overturn of the unit.
- **Install the system correctly according to these installation manuals.** Ⓜ️  
Improper installation may cause explosion, injury, water leakage, electric shock, and fire.
- **When installing in small rooms, take prevention measures not to exceed the density limit of refrigerant in the event of leakage, referred by the formula (accordance with ISO5149).** Ⓜ️  
If the density of refrigerant exceeds the limit, please consult the dealer and install the ventilation system, otherwise lack of oxygen can occur, which can cause serious accidents.
- **Use the genuine accessories and the specified parts for installation.** Ⓜ️  
If parts unspecified by our company are used it could cause water leakage, electric shock, fire, and injury due to overturn of the unit.
- **Ventilate the working area well in case the refrigerant leaks during installation.** Ⓜ️  
If the refrigerant contacts the fire, toxic gas is produced.
- **Install the unit in a location that can hold heavy weight.** Ⓜ️  
Improper installation may cause the unit to fall leading to accidents.
- **Install the unit properly in order to be able to withstand strong winds such as typhoons, and earthquakes.** Ⓜ️  
Improper installation may cause the unit to fall leading to accidents.
- **Do not mix air in to the cooling cycle on installation or removal of the air conditioner.** Ⓜ️  
If air is mixed in, the pressure in the cooling cycle will rise abnormally and may cause explosion and injuries.
- **Be sure to have the electrical wiring work done by qualified electrical installer, and use exclusive circuit.** Ⓜ️  
Power source with insufficient capacity and improper work can cause electric shock and fire.
- **Use specified wire for electrical wiring, fasten the wiring to the terminal securely, and hold the cable securely in order not to apply unexpected stress on the terminal.** Ⓜ️  
Loose connections or hold could result in abnormal heat generation or fire.
- **Arrange the electrical wires in the control box properly to prevent them from rising. Fit the lid of the services panel properly.** Ⓜ️  
Improper fitting may cause abnormal heat and fire.
- **Check for refrigerant gas leakage after installation is completed.** Ⓜ️  
If the refrigerant gas leaks into the house and comes in contact with a fan heater, a stove, or an oven, toxic gas is produced.
- **Use the specified pipe, flare nut, and tools for R410A.** Ⓜ️  
Using existing parts (R22) could cause the unit failure and serious accident due to explosion of the cooling cycle.
- **Tighten the flare nut according to the specified method by with torque wrench.** Ⓜ️  
If the flare nut were tightened with excess torque, it could cause burst and refrigerant leakage after a long period.
- **Do not put the drainage pipe directly into drainage channels where poisonous gases such as sulfide gas can occur.** Ⓜ️  
Poisonous gases will flow into the room through drainage pipe and seriously affect the user's health and safety. This can also cause the corrosion of the indoor unit and a resultant unit failure or refrigerant leak.
- **Connect the pipes for refrigeration circuit securely in installation work before compressor is operated.** Ⓜ️  
If the compressor is operated when the service valve is open without connecting the pipe, it could cause explosion and injuries due to abnormal high pressure in the system.
- **Stop the compressor before removing the pipe after shutting the service valve on pump down work.** Ⓜ️  
If the pipe is removed when the compressor is in operation with the service valve open, air would be mixed in the refrigeration circuit and it could cause explosion and injuries due to abnormal high pressure in the cooling cycle.
- **Only use prescribed optional parts. The installation must be carried out by the qualified installer.** Ⓜ️  
If you install the system by yourself, it can cause serious trouble such as water leaks, electric shocks, fire.
- **Do not repair by yourself. And consult with the dealer about repair.** Ⓜ️  
Improper repair may cause water leakage, electric shock or fire.
- **Consult the dealer or a specialist about removal of the air conditioner.** Ⓜ️  
Improper installation may cause water leakage, electric shock or fire.
- **Turn off the power source during servicing or inspection work.** Ⓜ️  
If the power is supplied during servicing or inspection work, it could cause electric shock and injury by the operating fan.
- **Do not run the unit when the panel or protection guard are taken off.** Ⓜ️  
Touching the rotating equipment, hot surface, or high voltage section could cause an injury to be caught in the machine, to get burned, or electric shock.
- **Shut off the power before electrical wiring work.** Ⓜ️  
It could cause electric shock, unit failure and improper running.

**⚠️ CAUTION**

- **Perform earth wiring surely.** Ⓜ️  
Do not connect the earth wiring to the gas pipe, water pipe, lightning rod and telephone earth wiring. Improper earth could cause unit failure and electric shock due to a short circuit.
- **Earth leakage breaker must be installed.** Ⓜ️  
If the earth leakage breaker is not installed, it can cause electric shocks.
- **Use the circuit breaker of correct capacity. Circuit breaker should be the one that disconnect all poles under over current.** Ⓜ️  
Using the incorrect one could cause the system failure and fire.
- **Do not use any materials other than a fuse of correct capacity where a fuse should be used.** Ⓜ️  
Connecting the circuit by wire or copper wire could cause unit failure and fire.
- **Do not install the indoor unit near the location where there is possibility of flammable gas leakages.** Ⓜ️  
If the gas leaks and gathers around the unit, it could cause fire.
- **Do not install and use the unit where corrosive gas (such as sulfuric acid gas etc.) or flammable gas (such as thinner, petroleum etc.) may be generated or accumulated, or volatile flammable substances are handled.** Ⓜ️  
It could cause the corrosion of heat exchanger, breakage of plastic parts etc. And inflammable gas could cause fire.
- **Secure a space for installation, inspection and maintenance specified in the manual.** Ⓜ️  
Insufficient space can result in accident such as personal injury due to falling from the installation place.
- **Do not use the indoor unit at the place where water splashes such as laundry.** Ⓜ️  
Indoor unit is not waterproof. It could cause electric shock and fire.
- **Do not use the indoor unit for a special purpose such as food storage, cooling for precision instrument, preservation of animals, plants, and a work of art.** Ⓜ️  
It could cause the damage of the items.
- **Do not install nor use the system near equipments which generate electromagnetic wave or high harmonics.** Ⓜ️  
Equipments like inverter equipment, private power generator, high-frequency medical equipment, or telecommunication equipment might influence the air conditioner and cause a malfunction and breakdown. Or the air conditioner might influence medical equipments or telecommunication equipments, and obstruct their medical activity or cause jamming.
- **Do not install the remote controller at the direct sunlight.** Ⓜ️  
It could cause breakdown or deformation of the remote controller.
- **Do not install the indoor unit at the place listed below.** Ⓜ️  
  - Places where flammable gas could leak.
  - Places where carbon fiber, metal powder or any powder is floated.
  - Place where the substances which affect the air conditioner are generated such as sulfide gas, chloride gas, acid, alkali or ammoniac atmospheres.
  - Places exposed to oil mist or steam directly.
  - On vehicles and ships
  - Places where machinery which generates high harmonics is used.
  - Places where cosmetics or special sprays are frequently used.
  - Highly salted area such as beach.
  - Heavy snow area
  - Places where the system is affected by smoke from a chimney.
  - Altitude over 1000m
- **Do not install the indoor unit in the locations listed below (Be sure to install the indoor unit according to the installation manual for each model because each indoor unit has each limitation)** Ⓜ️  
  - Locations with any obstacles which can prevent inlet and outlet air of the unit.
  - Locations where vibration can be amplified due to insufficient strength of structure.
  - Locations where the infrared receiver is exposed to the direct sunlight or the strong light beam. (in case of the infrared specification unit)
  - Locations where an equipment affected by high harmonics is placed. (TV set or radio receiver is placed within 5m)
  - Locations where drainage cannot run off safely.
It can affect performance or function and etc..
- **Do not put any valuables which will break down by getting wet under the air conditioner.** Ⓜ️  
Condensation could drop when the relative humidity is higher than 80% or drain pipe is clogged, and it damages user's belongings.
- **Do not use the base frame for the outdoor unit which is corroded or damaged after a long period of use.** Ⓜ️  
It could cause the unit falling down and injury.
- **Pay attention not to damage the drain pan by weld sputter when brazing work is done near the unit.** Ⓜ️  
If sputter entered into the unit during brazing work, it could cause damage (pinhole) of drain pan and leakage of water. To avoid damaging, keep the indoor unit packed or cover the indoor unit.
- **Install the drain pipe to drain the water surely according to the installation manual.** Ⓜ️  
Improper connection of the drain pipe may cause dripping water into room and damaging user's belongings.
- **Do not share the drain pipe for indoor unit and GHP (Gas Heat Pump system) outdoor unit.** Ⓜ️  
Toxic exhaust gas would flow into room and it might cause serious damage (some poisoning or deficiency of oxygen) to user's health and safety.
- **Be sure to perform air tightness test by pressurizing with nitrogen gas after completed refrigerant piping work.** Ⓜ️  
If the density of refrigerant exceeds the limit in the event of refrigerant leakage in the small room, lack of oxygen can occur, which can cause serious accidents.
- **For drain pipe installation, be sure to make descending slope of greater than 1/100, not to make traps, and not to make air-bleeding.** Ⓜ️  
Check if the drainage is correctly done during commissioning and ensure the space for inspection and maintenance.
- **Ensure the insulation on the pipes for refrigeration circuit so as not to condense water.** Ⓜ️  
Incomplete insulation could cause condensation and it would wet ceiling, floor, and any other valuables.
- **Do not install the outdoor unit where is likely to be a nest for insects and small animals.** Ⓜ️  
Insects and small animals could come into the electronic components and cause breakdown and fire. Instruct the user to keep the surroundings clean.
- **Pay extra attention, carrying the unit by hand.** Ⓜ️  
Carry the unit with 2 people if it is heavier than 20kg. Do not use the plastic straps but the grabbing place, moving the unit by hand. Use protective gloves in order to avoid injury by the aluminum fin.
- **Make sure to dispose of the packaging material.** Ⓜ️  
Leaving the materials may cause injury as metals like nail and woods are used in the package.
- **Do not operate the system without the air filter.** Ⓜ️  
It may cause the breakdown of the system due to clogging of the heat exchanger.
- **Do not touch any button with wet hands.** Ⓜ️  
It could cause electric shock.
- **Do not touch the refrigerant piping with bare hands when in operation.** Ⓜ️  
The pipe during operation would become very hot or cold according to the operating condition, and it could cause a burn or frostbite.
- **Do not clean up the air conditioner with water.** Ⓜ️  
It could cause electric shock.
- **Do not turn off the power source immediately after stopping the operation.** Ⓜ️  
Be sure to wait for more than 5 minutes. Otherwise it could cause water leakage or breakdown.
- **Do not control the operation with the circuit breaker.** Ⓜ️  
It could cause fire or water leakage. In addition, the fan may start operation unexpectedly and it may cause injury.

### ① Before installation

- Install correctly according to the installation manual.
- Confirm the following points:
  - Unit type/Power supply specification
  - Pipes/Wires/Small parts
  - Accessory items

#### Accessory item

| For unit hanging  |                                                   | For refrigerant pipe            |                                    |                       | For drain pipe                      |                                     |                           |                         |
|-------------------|---------------------------------------------------|---------------------------------|------------------------------------|-----------------------|-------------------------------------|-------------------------------------|---------------------------|-------------------------|
| Flat washer (M10) | Level gauge (insulation)                          | Pipe cover (big)                | Pipe cover (small)                 | Strap                 | Pipe cover (big)                    | Pipe cover (small)                  | Drain hose                | Hose clamp              |
|                   |                                                   |                                 |                                    |                       |                                     |                                     |                           |                         |
| 8                 | 4                                                 | 1                               | 1                                  | 4                     | 1                                   | 1                                   | 1                         | 1                       |
| For unit hanging  | For adjustment in hanging in the unit's main body | For heat insulation of gas pipe | For heat insulation of liquid tube | For pipe cover fixing | For heat insulation of drain socket | For heat insulation of drain socket | For drain pipe connecting | For drain hose mounting |

### ② Selection of installation location for the indoor unit

- Select the suitable areas to install the unit under approval of the user.
  - Areas where the indoor unit can deliver hot and cold wind sufficiently. Suggest to the user to use a circulator if the ceiling height is over 3m to avoid warm air being accumulated on the ceiling.
  - Areas where there is enough space to install and service.
  - Areas where it can be drained properly. Areas where drain pipe descending slope can be taken.
  - Areas where there is no obstruction of airflow on both air return grille and air supply port.
  - Areas where fire alarm will not be accidentally activated by the air conditioner.
  - Areas where the supply air does not short-circuit.
  - Areas where it is not influenced by draft air.
  - Areas not exposed to direct sunlight.
  - Areas where dew point is lower than around 28°C and relative humidity is lower than 80%.

This indoor unit is tested under the condition of JIS (Japan Industrial Standard) high humidity condition and confirmed there is no problem. However, there is some risk of condensation drop if the air conditioner is operated under the severer condition than mentioned above.

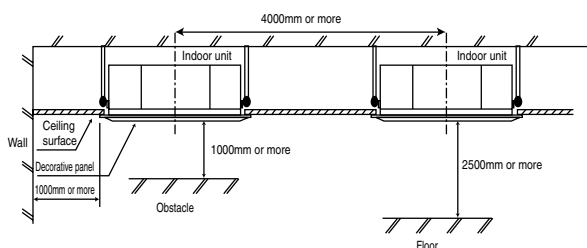
If there is a possibility to use it under such a condition, attach additional insulation of 10 to 20mm thick for entire surface of indoor unit, refrigeration pipe and drain pipe.

  - Areas where TV and radio stays away more than 1m. (It could cause jamming and noise.)
  - Areas where any items which will be damaged by getting wet are not placed such as food, table wares, server, or medical equipment under the unit.
  - Areas where there is no influence by the heat which cookware generates.
  - Areas where not exposed to oil mist, powder and/or steam directly such as above fryer.
  - Areas where lighting device such as fluorescent light or incandescent light doesn't affect the operation.

(A beam from lighting device sometimes affects the infrared receiver for the wireless remote controller and the air conditioner might not work properly.)
- Check if the place where the air conditioner is installed can hold the weight of the unit. If it is not able to hold, reinforce the structure with boards and beams strong enough to hold it. If the strength is not enough, it could cause injury due to unit falling.
- If there are 2 units of wireless type, keep them away for more than 5m to avoid malfunction due to cross communication.
- When plural indoor units are installed nearby, keep them away for more than 4m.

#### Space for installation and service

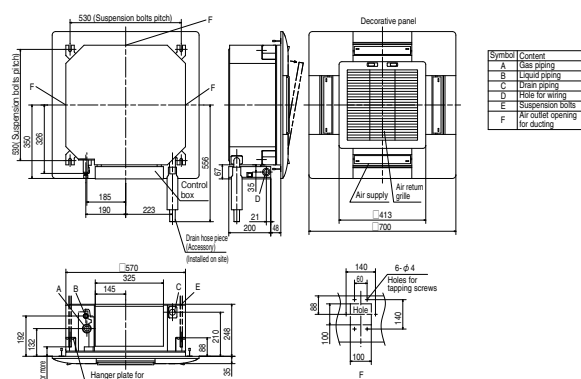
- When it is not possible to keep enough space between indoor unit and wall or between indoor units, close the air supply port where it is not possible to keep space and confirm there is no short circuit of airflow.
- Install the indoor unit at a height of more than 2.5m above the floor.



### ③ Preparation before installation

- If suspension bolt becomes longer, do reinforcement of earthquake resistant.
  - For grid ceiling
    - When suspension bolt length is over 500mm, or the gap between the ceiling and roof is over 700mm, apply earthquake resistant brace to the bolt.
    - In case the unit is hanged directly from the slab and is installed on the ceiling plane which has enough strength.
  - When suspension bolt length is over 1000mm, apply the earthquake resistant brace to the bolt.
- Prepare four (4) sets of suspension bolt, nut and spring washer (M10 or M8) on site.

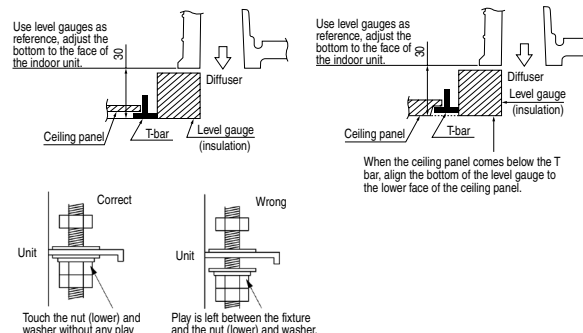
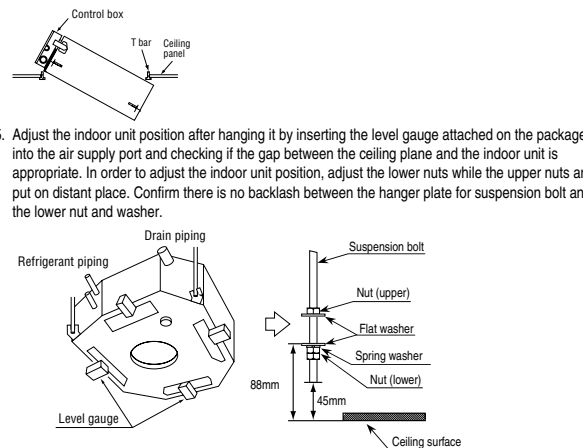
#### Ceiling opening, Suspension bolts pitch, Pipe position



### ④ Installation of indoor unit

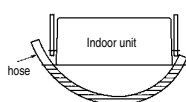
#### Work procedure

- This unit is designed for 2 x 2 grid ceiling. If necessary, please detach the T bar temporarily before you install it. If it is installed on a ceiling other than 2 x 2 grid ceiling, provide an inspection port on the control box side.
- Arrange the suspension bolt at the right position (530mmx530mm).
- Make sure to use four suspension bolts and fix them so as to be able to hold 500N load.
- Ensure that the lower end of the suspension bolt should be 45mm above the ceiling plane. Temporarily put the four lower nuts 88mm above the ceiling plane and the upper nuts on distant place from the lower nuts in order not to obstruct hanging the indoor unit or adjust the indoor unit position, and then hang the indoor unit.



#### ④ Installation of indoor unit (continued)

- Make sure to install the indoor unit horizontally. Confirm the levelness of the indoor unit with a level gauge or transparent hose filled with water. Keep the height difference at both ends of the indoor unit within 3mm.
- Tighten four upper nuts and fix the unit after height and levelness adjustment.



##### Caution

- Do not adjust the height by adjusting upper nuts. It will cause unexpected stress on the indoor unit and it will lead to deformation of the unit, failure of attaching a panel, and generating noise from the fan.
- Make sure to install the indoor unit horizontally and set the gap between the unit underside and the ceiling plane properly. Improper installation may cause air leakage, dew condensation, water leakage and noise.
- Even after decorative panel attached, still the unit height can be adjusted finely. Refer to the installation manual for decorative panel for details.
- Make sure there is no gap between decoration panel and ceiling surface, and between decoration panel and the indoor unit. The gap may cause air leakage, dew condensation and water leakage.
- In case decorative panel is not installed at the same time, or ceiling material is installed after the unit installed, put the cardboard template for installation attached on the package (packing material of cardboard box) on the bottom of the unit in order to avoid dust coming into the indoor unit.

#### ⑤ Refrigerant pipe

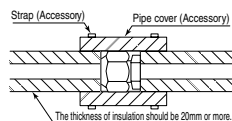
##### Caution

- Use the new refrigerant pipe.
  - When re-using the existing pipe system for R22 or R407C, pay attention to the following items.
    - Change the flare nuts with the attached ones (JIS category 2), and reprocess the flare parts.
    - Do not use thin-walled pipes.
- Use phosphorus deoxidized copper alloy seamless pipe (C1220T specified in JIS H3300) for refrigerant pipe installation.
  - In addition, make sure there is no damage both inside and outside of the pipe, and no harmful substances such as sulfur, oxide, dust or a contaminant stuck on the pipes.
- Do not use any refrigerant other than R410A.
  - Using other refrigerant except R410A (R22 etc.) may degrade inside refrigeration oil. And air getting into refrigeration circuit may cause over-pressure and resultant it may result in bursting, etc.
- Store the copper pipes indoors and seal the both end of them until they are brazed in order to avoid any dust, dirt or water getting into pipe. Otherwise it will cause degradation of refrigeration oil and compressor breakdown, etc.
- Use special tools for R410 refrigerant.

##### Work procedure

- Remove the flare nut and blind flanges on the pipe of the indoor unit.
  - Make sure to loosen the flare nut with holding the nut on pipe side with a spanner and giving torque to the nut with another spanner in order to avoid unexpected stress to the copper pipe, and then remove them.
    - (Gas may come out at this time, but it is not abnormal.)
  - Pay attention whether the flare nut pops out. (as the indoor unit is sometimes pressured.)
- Make a flare on liquid pipe and gas pipe, and connect the refrigeration pipes on the indoor unit.
  - Bend the pipe with as big radius as possible and do not bend the pipe repeatedly. In addition, do not twist and crush the pipes.
  - Do a flare connection as follows:
    - Make sure to loosen the flare nut with holding the nut on pipe side with a spanner and giving torque to the nut with another spanner in order to avoid unexpected stress to the copper pipe, and then remove them.
    - When fastening the flare nut, align the refrigeration pipe with the center of flare nut, screw the nut for 3-4 times by hand and then tighten it by spanner with the specified torque mentioned in the table below. Make sure to hold the pipe on the indoor unit securely by a spanner when tightening the nut in order to avoid unexpected stress on the copper pipe.
- Cover the flare connection part of the indoor unit with attached insulation material after a gas leakage inspection, and tighten both ends with attached straps.
  - Make sure to insulate both gas pipes and liquid pipes completely.
    - Incomplete insulation may cause dew condensation or water dropping.
- Refrigerant is charged in the outdoor unit.
  - As for the additional refrigerant charge for the indoor unit and piping, refer to the installation manual attached to the outdoor unit.

| Pipe diameter | Tightening torque N·m |
|---------------|-----------------------|
| φ 6.35        | 14 to 18              |
| φ 9.52        | 34 to 42              |
| φ 12.7        | 49 to 61              |
| φ 15.88       | 68 to 82              |
| φ 19.05       | 100 to 120            |



#### ⑥ Drain pipe

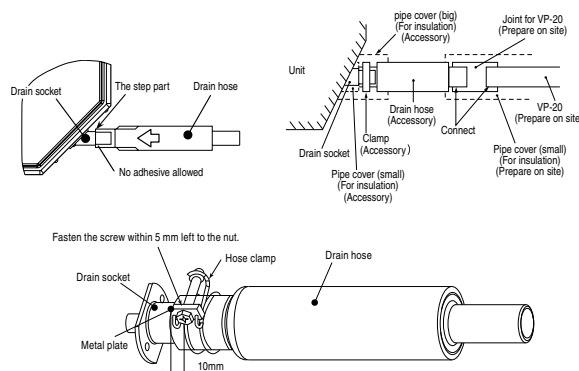
##### Caution

- Install the drain pipe according to the installation manual in order to drain properly.
  - Imperfection in draining may cause flood indoors and wetting the household goods etc.
- Do not put the drain pipe directly into the ditch where toxic gas such as sulfur, the other harmful and inflammable gas is generated. Toxic gas would flow into the room and it would cause serious damage to user's health and safety (some poisoning or deficiency of oxygen). In addition, it may cause corrosion of heat exchanger and bad smell.
- Connect the pipe securely to avoid water leakage from the joint.
- Insulate the pipe properly to avoid condensation drop.
- Check if the water can flow out properly from both the drain outlet on the indoor unit and the end of the drain pipe after installation.
- Make sure to make descending slope of greater than 1/100 and do not make up-down bend and/or trap in the midway. In addition, do not put air vent on the drain pipe. Check if water is drained out properly from the pipe during commissioning. Also, keep sufficient space for inspection and maintenance.

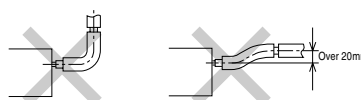
#### ⑥ Drain pipe (continued)

##### Work procedure

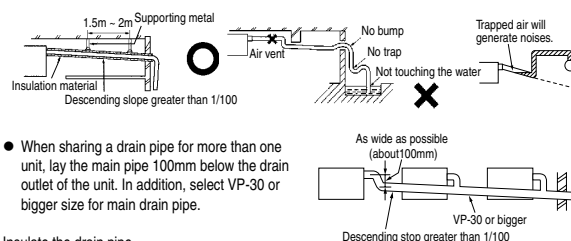
- Make sure to insert the drain hose (the end made of soft PVC) to the end of the step part of drain socket.
  - Attach the hose clamp to the drain hose around 10mm from the end, and fasten the screw within 5mm left to the nut.
  - Do not apply adhesives on this end.



- Prepare a joint for connecting VP-20 pipe, adhere and connect the joint to the drain hose (the end made of rigid PVC), and adhere and connect VP-20 pipe (prepare on site).
  - As for drain pipe, apply VP-20 made of rigid PVC which is on the market.
  - Make sure that the adhesive will not get into the supplied drain hose.
    - It may cause the flexible part broken after the adhesive is dried up and gets rigid.
  - Do not bend or make an excess offset on the drain hose as shown in the picture.
    - Bend or excess offset will cause drain leakage.



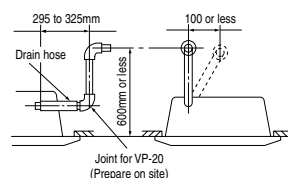
- Make sure to make descending slope of greater than 1/100 and do not make up-down bend and/or trap in the midway.
  - Pay attention not to give stress on the pipe on the indoor unit side, and support and fix the pipe as close place to the unit as possible when connecting the drain pipe.
  - Do not set up air vent.



- When sharing a drain pipe for more than one unit, lay the main pipe 100mm below the drain outlet of the unit. In addition, select VP-30 or bigger size for main drain pipe.
- Insulate the drain pipe.
  - Be sure to insulate the drain socket and rigid PVC pipe installed indoors otherwise it may cause dew condensation and water leakage.
  - After drainage test implementation, cover the drain socket part with pipe cover (small size), then use the pipe cover (big size) to cover the pipe cover (small size), clamps and part of the drain hose, and fix and wrap it with tapes to wrap and make joint part gapless.

##### Drain up

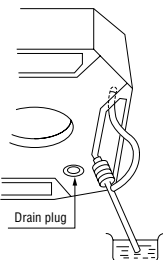
- The position for drain pipe outlet can be raised up to 600mm above the ceiling. Use elbows for installation to avoid obstacles inside ceiling. If the horizontal drain pipe is too long before vertical pipe, the backflow of water will increase when the unit is stopped, and it may cause overflow of water from the drain pan on the indoor unit. In order to avoid overflow, keep the horizontal pipe length and offset of the pipe within the limit shown in the figure below.



## ⑥ Drain pipe (continued)

### Drain test

- After installation of drain pipe, make sure that drain system work in good condition and no water leakage from joint and drain pan. Check if the motor sound of drain pump is normal or not.
  - Do drain test even if installation of heating season.
  - For new building cases, make sure to complete the test before hanging the ceiling.
- Pour water of about 1000cc into the drain pan in the indoor unit by pump so as not to get the electrical component wet.
  - Make sure that water is drained out properly and there is no water leakage from any joints of the drain pipe at the test.  
Confirm that the water is properly drained out while the drain motor is operating. At the drain socket (transparent), it is possible to check if the water is drained out properly.
  - Unplug the drain plug on the indoor unit to remove remaining water on the drain pan after the test, and re-plug it. And insulate the drain pipe properly finally.



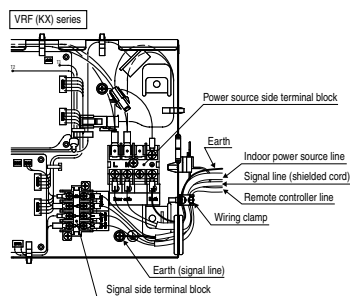
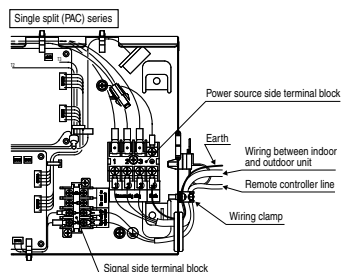
### Drain pump operation

- In case electrical wiring work finished  
Drain pump can be operated by remote controller (wired).  
For the operation method, refer to **Operation for drain pump** in the installation manual for wiring work.
- In case electrical wiring work not finished  
Drain pump will run continuously when the dip switch "SW7-1" on the indoor unit PCB is turned ON, the Connector CNB is disconnected, and then the power supply (220-240VAC on the terminal block [① and ②] or [Ⓛ and Ⓝ]) is turned ON.  
Make sure to turn OFF "SW7-1" and reconnect the Connector CNB after the test.

## ⑦ Wiring-out position and wiring connection

- Electrical installation work must be performed according to the installation manual by an electrical installation service provider qualified by a power provider of the country, and be executed according to the technical standards and other regulations applicable to electrical installation in the country.  
Be sure to use an exclusive circuit.
- Use specified cord, fasten the wiring to the terminal securely, and hold the cord securely in order not to apply unexpected stress on the terminal.
- Do not put both power source line and signal line on the same route. It may cause miscommunication and malfunction.
- Be sure to do D type earth work.
- For the details of electrical wiring work, see attached instruction manual for electrical wiring work.

- Remove a lid of the control box (1 screws).
- Hold each wiring inside the unit and fasten them to terminal block securely.
- Fix the wiring with clamp.
- Install a lid of the control box back to original place.



## ⑧ Panel installation

- After wiring work finished, install the panel on the indoor unit.
- Refer to attached panel installation manual for details. (see next page)

### Accessory items

|   |       |  |          |                          |
|---|-------|--|----------|--------------------------|
| 1 | Hook  |  | 1 piece  | For fixing temporarily   |
| 2 | Chain |  | 2 pieces |                          |
| 3 | Bolt  |  | 4 pieces | For installing the panel |
| 4 | Screw |  | 1 piece  | For attaching a hook     |
| 5 | Screw |  | 2 pieces | For attaching a chain    |

- Attach the panel on the indoor unit after electrical wiring work.
- Refer to attached manual for panel installation for details.

## ⑨ Check list after installation

- Check the following items after all installation work completed.

| Check if                                                     | Expected trouble                  | Check |
|--------------------------------------------------------------|-----------------------------------|-------|
| The indoor and outdoor units are fixed securely?             | Falling, vibration, noise         |       |
| Inspection for leakage is done?                              | Insufficient capacity             |       |
| Insulation work is properly done?                            | Water leakage                     |       |
| Water is drained properly?                                   | Water leakage                     |       |
| Supply voltage is same as mentioned in the model name plate? | PCB burnt out, not working at all |       |
| There is mis-wiring or mis-connection of piping?             | PCB burnt out, not working at all |       |
| Earth wiring is connected properly?                          | Electric shock                    |       |
| Cable size comply with specified size?                       | PCB burnt out, not working at all |       |
| Any obstacle blocks airflow on air inlet and outlet?         | Insufficient capacity             |       |

# PANEL INSTALLATION MANUAL

PJA012D783 

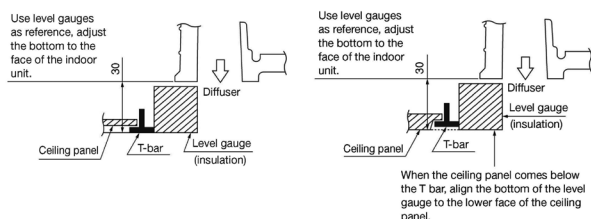
Please read this manual together with the indoor unit's installation manual.

## ⚠ WARNING

- **Fasten the wiring to the terminal securely and hold the cable securely so as not to apply unexpected stress on the terminal.**  
Loose connection or hold will cause abnormal heat generation or fire.
- **Make sure the power supply is turned off when electric wiring work.**  
Otherwise, electric shock, malfunction and improper running may occur.

### ① Checking the indoor unit installation position

- Read this manual together with the air conditioner installation manual carefully.
- Check if the gap between the ceiling plane and the indoor unit is correct by inserting the level gauge into the air outlet port of the indoor unit. (See below drawing)
- Adjust the installation elevation if necessary.
- Remove the level gauge before you attach the panel.

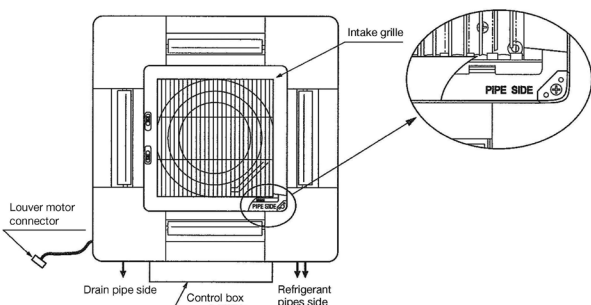


### ② Orientation of the panel and return air grille installation

- Take note that there is an orientation to install the panel.
  - Attach the panel with the orientation shown on the below.
  - Align the "PIPE SIDE" mark (on the panel) with the refrigerant pipes on the indoor unit.
- The intake grille can also be attached in a rotated position by 90 degrees.

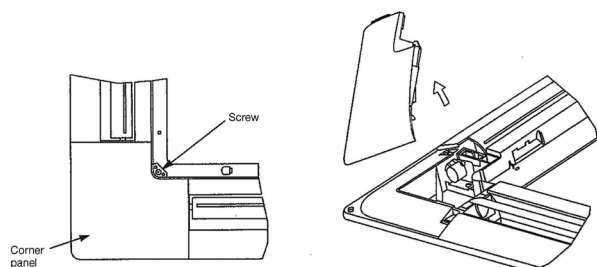
#### Caution

In case the orientation of the panel is not correct, it will lead to air leakage and also it is not possible to connect the lower motor wiring.



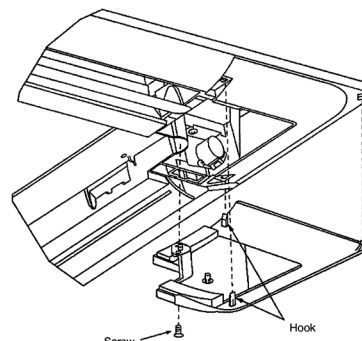
### ③ Removing a corner panel

- Unscrew the screw from the corner area, pull the corner panel toward the direction indicated by the arrow mark.



### ④ Attaching a corner panel

- First insert the part "a" of a corner panel into the part "A" of the cover panel, engage two hooks and tighten the screw.



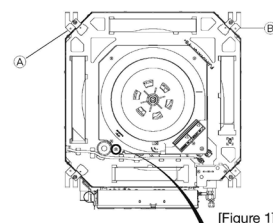
### ⑤ Panel installation

- Install the panel on the unit after completing the electrical wiring.

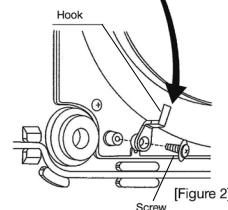
#### Accessories

|   |       |                                                                                      |          |                        |
|---|-------|--------------------------------------------------------------------------------------|----------|------------------------|
| 1 | Hook  |   | 1 piece  | For fixing temporarily |
| 2 | Chain |  | 2 pieces |                        |
| 3 | Screw |  | 4 pieces | For hoisting the panel |
| 4 | Screw |  | 1 piece  | For attaching a hook   |
| 5 | Screw |  | 2 pieces | For attaching a chain  |

- Screw in two bolts out of the four supplied with the panel by about slightly less than 5mm.  
● mark (A) (B) [Figure 1]

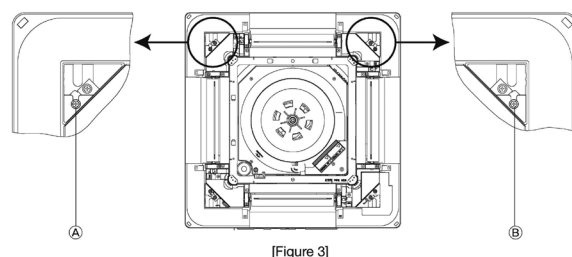


- Attach the hook supplied with the panel to the main body with the hook fixing screw (1 screw).  
[Figure 2]

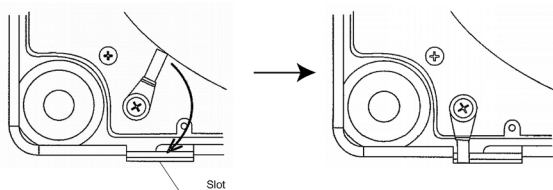


- Open the intake grille.
- Please remove the screw of a corner panel and remove a corner panel. (four places)

- A panel is hooked on two bolts ● mark (A) (B).  
[Figure 3]



6. Please rotate a hook, put in the slot on the panel, and carry out fixing the panel temporarily. [Figure 4]

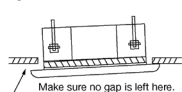
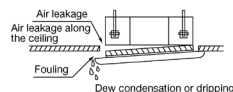


[Figure 4]

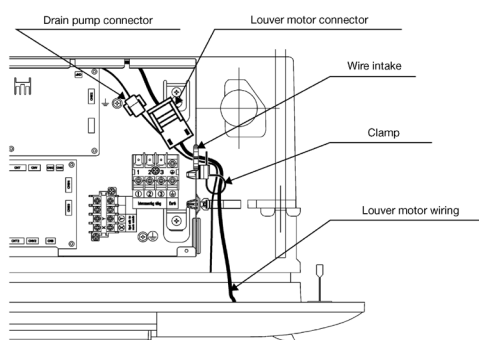
7. Tighten the two bolts used for fixing the panel temporarily and the other two.

#### Caution

- Improperly tightened hanging bolts can cause the problems listed below, so make sure that you have tightened them securely.
- If there is a gap remaining between the ceiling and the decorative panel even after the hanging bolts are tightened, adjust the installation level of the indoor unit again.

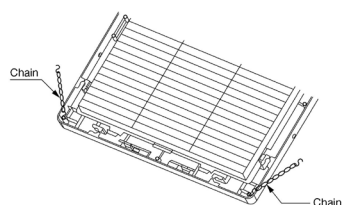


8. Please open the lid of a control box.  
9. Like drain pump wiring, please band together by the clamp and put in louver motor wiring into a control box. [Figure 5]  
10. Please connect a louver motor connector. [Figure 5]



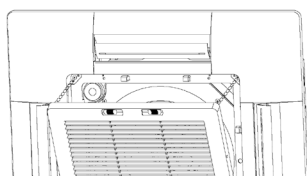
[Figure 5]

11. Attach two chains to the intake grille with two screws. [Figure 6]



[Figure 6]

12. Replace the corner panels. Please also close a chain with a screw together then. [Figure 7]  
13. Close the intake grill.



[Figure 7]

#### Caution

Make sure there is no stress given on the panel when adjusting the height of the indoor unit to avoid unexpected distortion. It may cause the distortion of panel or failing to close the air return grille.

## ⑦ How to set the airflow direction

It is possible to change the movable range of the louver on the air outlet from the wired remote controller. Once the top and bottom position is set, the louver will swing within the range between the top and the bottom when swing operation is chosen. It is also possible to apply different setting to each louver.

### 1 Stop the air conditioner and press SET button and LOUVER button simultaneously for three seconds or more.

The following is displayed if the number of the indoor units connected to the remote controller is one. Go to step 4.

"DATA LOADING"

The following is displayed if the number of the indoor units connected to the remote controller are more than one

"b+ SELECT 1/1"

"1/0000"

### 2 Press ▲ or ▼ button. (selection of indoor unit)

Select the indoor unit of which the louver is set.

[EXAMPLE]

"1/0000"

"1/0001"

"1/0002"

"1/0003"

### 3 Press SET button. (determination of indoor unit)

Selected indoor unit is fixed.

[EXAMPLE]

"1/0001" (displayed for two seconds)

"DATA LOADING"

"No.1"

### 4 Press ▲ or ▼ button. (selection of louver No.)

Select the louver No. to be set according to the right figure.

[EXAMPLE]

"No.1"

"No.2"

"No.3"

"No.4"

### 5 Press SET button. (Determination of louver No.)

The louver No. to be set is confirmed and the display shows the upper limit of the movable range.

[EXAMPLE] If No.1 louver is selected

"No.1 UPPER2" (current upper limit position)

### 6 Press ▲ or ▼ button. (selection of upper limit position)

Select the upper limit of louver movable range.

"position 1" is the most horizontal, and "position 6" is the most downward.

"position --" is to return to the factory setting. If you need to change the setting to the default setting, use "position --".

"No.1 UPPER1" (the most horizontal)

"No.1 UPPER2" (the most horizontal)

"No.1 UPPER3" (the most horizontal)

"No.1 UPPER4" (the most horizontal)

"No.1 UPPER5" (the most horizontal)

"No.1 UPPER6" (the most horizontal)

"No.1 UPPER7" (the most horizontal)

"No.1 UPPER8" (the most horizontal)

"No.1 UPPER9" (the most horizontal)

"No.1 UPPER10" (the most horizontal)

"No.1 UPPER11" (the most horizontal)

"No.1 UPPER12" (the most horizontal)

"No.1 UPPER13" (the most horizontal)

"No.1 UPPER14" (the most horizontal)

"No.1 UPPER15" (the most horizontal)

"No.1 UPPER16" (the most horizontal)

"No.1 UPPER17" (the most horizontal)

"No.1 UPPER18" (the most horizontal)

"No.1 UPPER19" (the most horizontal)

"No.1 UPPER20" (the most horizontal)

### 7 Press SET button. (i in of the upper limit position)

The upper limit position is fixed and the setting position is displayed for two seconds. Then proceed to lower limit position selection display.

[EXAMPLE]

"No.1 UPPER2" (displayed for two seconds)

"No.1 LOWER5" (shows current setting)

### 8 Press ▲ or ▼ button. (Selection of lower limit position)

Select the lower limit position of louver.

"position 1" is the most horizontal, and "position 6" is the most downwards.

"position --" is to return to the factory setting. If you need to change the setting to the default setting, use "position --".

"No.1 LOWER1" (the most horizontal)

"No.1 LOWER2" (the most horizontal)

"No.1 LOWER3" (the most horizontal)

"No.1 LOWER4" (the most horizontal)

"No.1 LOWER5" (the most horizontal)

"No.1 LOWER6" (the most horizontal)

"No.1 LOWER7" (the most horizontal)

"No.1 LOWER8" (the most horizontal)

"No.1 LOWER9" (the most horizontal)

"No.1 LOWER10" (the most horizontal)

"No.1 LOWER11" (the most horizontal)

"No.1 LOWER12" (the most horizontal)

"No.1 LOWER13" (the most horizontal)

"No.1 LOWER14" (the most horizontal)

"No.1 LOWER15" (the most horizontal)

"No.1 LOWER16" (the most horizontal)

"No.1 LOWER17" (the most horizontal)

"No.1 LOWER18" (the most horizontal)

"No.1 LOWER19" (the most horizontal)

"No.1 LOWER20" (the most horizontal)

### 9 Press SET button. (i in of the lower limit position)

Upper limit position and lower limit position are fixed, and the set positions are displayed for two seconds, then setting is completed.

After the setting is completed, the louver which was set moves from the original position to the lower limit position, and goes back to the original position again. (This operation is not performed if the indoor unit and/or indoor unit fan is in operation.)

[EXAMPLE]

"No.1 U2 L6" (displayed for two seconds)

"SET COMPLETE"

"No.1"

### 10 Press ON/OFF button.

Louver adjusting mode ends and returns to the original display.

#### Caution

If the upper limit position number and the lower limit position number are set to the same position, the louver is fixed at that position auto swing does not function.

#### ATTENTION

If you press RESET button during settings, the display will return to previous display.

If you press ON/OFF button during settings, the mode will be ended and return to original display, and the settings that have not been completed will become invalid.

When plural remote controllers are connected, louver setting operation cannot be set by slave remote controller.

If it is necessary to fix the louver position manually, follow the procedure mentioned below.

- Shut off the main power switch.
- Unplug the connector of the louver motor which you want to fix the position.
- Adjust the louver position slowly by hand so as to be within the applicable range mentioned below table.



#### <Range of louver setting>

| Vertical airflow direction | Horizontal 23° | Downwards 50° |
|----------------------------|----------------|---------------|
| Dimension L (mm)           | 40             | 24            |

※ It can be set between 24-40mm freely.

#### Caution

- Any automatic control or operation from the remote controller will be disabled on the louver whose position is fixed in the above way.
- Do not set a louver beyond the specified range. Failure to observe this instruction may result in dripping, dew condensation, the fouling of the ceiling and the malfunctioning of the unit.

\*1 This function is not able to be set with wireless remote controls or simple remote control (RCH-H3).

\*2 For setting the swing range of other louvers, return to 1 and proceed same procedure respectively.



## 9.2 Installation of outdoor unit

Models SRC20ZJ-S, 25ZJ-S, 35ZJ-S  
20ZJX-S, 25ZJX-S, 35ZJX-S

RWC012A030A

Model 20·25·35  
R410A REFRIGERANT USED

- This installation manual deals with outdoor units and general installation specifications only. For indoor units, refer to page 68 or 72.
- When install the unit, be sure to check whether the selection of installation place, power supply specifications, usage limitation (piping length, height differences between indoor and outdoor units, power supply voltage and etc.) and installation spaces.

### SAFETY PRECAUTIONS

- We recommend you to read this "SAFETY PRECAUTIONS" carefully before the installation work in order to gain full advantage of the functions of the unit and to avoid malfunction due to mishandling.
- The precautions described below are divided into **⚠ WARNING** and **⚡ CAUTION**. The matters with possibilities leading to serious consequences such as death or serious personal injury due to erroneous handling are listed in the **⚠ WARNING** and the matters with possibilities leading to personal injury or damage of the unit due to erroneous handling including probability leading to serious consequences in some cases are listed in **⚡ CAUTION**. These are very important precautions for safety. Be sure to observe all of them without fail.
- Be sure to confirm no anomaly on the equipment by commissioning after completed installation and explain the operating methods as well as the maintenance methods of this equipment to the user according to the owner's manual.
- Keep the installation manual together with owner's manual at a place where any user can read at any time. Moreover if necessary, ask to hand them to a new user.
- For installing qualified personnel, take precautions in respect to themselves by using suitable protective clothing, gloves, etc., and then perform the installation works.
- Please pay attention not to fall down the tools, etc. when installing the unit at the high position.
- If unusual noise can be heard during operation, consult the dealer.
- Symbols which appear frequently in the text have the following meaning:

|                                                                                     |                                      |                                                                                     |                     |                                                                                     |                         |
|-------------------------------------------------------------------------------------|--------------------------------------|-------------------------------------------------------------------------------------|---------------------|-------------------------------------------------------------------------------------|-------------------------|
|  | Observe instructions with great care |  | Strictly prohibited |  | Provide proper earthing |
|-------------------------------------------------------------------------------------|--------------------------------------|-------------------------------------------------------------------------------------|---------------------|-------------------------------------------------------------------------------------|-------------------------|

### ⚠ WARNING

|                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    | <ul style="list-style-type: none"><li>• <b>Installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it may cause serious trouble such as water leaks, electric shocks, fire and personal injury, as a result of a system malfunction.</li><li>• <b>Install the system in full accordance with the instruction manual.</b><br/>Incorrect installation may cause bursts, personal injury, water leaks, electric shocks and fire.</li><li>• <b>Be sure to use only for household and residence.</b><br/>If this appliance is installed in inferior environment such as machine shop and etc., it can cause malfunction.</li><li>• <b>Use the original accessories and the specified components for installation.</b><br/>If parts other than those prescribed by us are used, it may cause water leaks, electric shocks, fire and personal injury.</li><li>• <b>Install the unit in a location with good support.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li><li>• <b>Ensure the unit is stable when installed, so that it can withstand earthquakes and strong winds.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li><li>• <b>Ventilate the working area well in the event of refrigerant leakage during installation.</b><br/>If the refrigerant comes into contact with naked flames, poisonous gas is produced.</li><li>• <b>Use the prescribed pipes, flare nuts and tools for R410A.</b><br/>Using existing parts (for R22 or R407C) can cause the unit failure and serious accidents due to burst of the refrigerant circuit.</li></ul> | <ul style="list-style-type: none"><li>• <b>Tighten the flare nut by torque wrench with specified method.</b><br/>If the flare nut were tightened with excess torque, this may cause burst and refrigerant leakage after a long period.</li><li>• <b>Do not open the operation valves for liquid line and gas line until completed refrigerant piping work, air tightness test and evacuation.</b><br/>If the compressor is operated in state of opening operation valves before completed connection of refrigerant piping work, air can be sucked into refrigerant circuit, which can cause burst or personal injury due to anomalously high pressure in the refrigerant.</li><li>• <b>The electrical installation must be carried out by the qualified electrician in accordance with "the norm for electrical work" and "national wiring regulation", and the system must be connected to the dedicated circuit.</b><br/>Power supply with insufficient capacity and incorrect function done by improper work can cause electric shocks and fire.</li><li>• <b>Be sure to shut off the power before starting electrical work.</b><br/>Failure to shut off the power can cause electric shocks, unit failure or incorrect function of equipment.</li><li>• <b>Be sure to use the cables conformed to safety standard and cable ampacity for power distribution work.</b><br/>Unconformable cables can cause electric leak, anomalous heat production or fire.</li><li>• <b>This appliance must be connected to main power supply by means of a circuit breaker or switch (fuse:16A) with a contact separation of at least 3mm.</b></li></ul> | <ul style="list-style-type: none"><li>• <b>Use the prescribed cables for electrical connection, tighten the cables securely in terminal block and relieve the cables correctly to prevent overloading the terminal blocks.</b><br/>Loose connections or cable mountings can cause anomalous heat production or fire.</li><li>• <b>Arrange the wiring in the control box so that it cannot be pushed up further into the box. Install the service panel correctly.</b><br/>Incorrect installation may result in overheating and fire.</li><li>• <b>Be sure to fix up the service panels.</b><br/>Incorrect fixing can cause electric shocks or fire due to intrusion of dust or water.</li><li>• <b>Be sure to switch off the power supply in the event of installation, inspection or servicing.</b><br/>If the power supply is not shut off, there is a risk of electric shocks, unit failure or personal injury due to the unexpected start of fan.</li><li>• <b>Stop the compressor before disconnecting refrigerant pipes in case of pump down operation.</b><br/>If disconnecting refrigerant pipes in state of opening operation valves before compressor stopping, air can be sucked, which can cause burst or personal injury due to anomalously high pressure in the refrigerant circuit</li><li>• <b>Only use prescribed optional parts. The installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it can cause serious trouble such as water leaks, electric shocks, fire.</li></ul> |
|  | <ul style="list-style-type: none"><li>• <b>Ensure that no air enters in the refrigerant circuit when the unit is installed and removed.</b><br/>If air enters in the refrigerant circuit, the pressure in the refrigerant circuit becomes too high, which can cause burst and personal injury.</li><li>• <b>Do not processing, splice the power cord, or share a socket with other power plugs.</b><br/>This may cause fire or electric shock due to defecting contact, defecting insulation and over-current etc.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <ul style="list-style-type: none"><li>• <b>Do not bundling, winding or processing for the power cord. Or, do not deforming the power plug due to tread it.</b><br/>This may cause fire or heating.</li><li>• <b>Do not run the unit with removed panels or protections.</b><br/>Touching rotating equipments, hot surfaces or high voltage parts can cause personal injury due to entrapment, burn or electric shocks.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | <ul style="list-style-type: none"><li>• <b>Do not perform any change of protective device itself or its setup condition.</b><br/>The forced operation by short-circuiting protective device of pressure switch and temperature controller or the use of non specified component can cause fire or burst.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|  | <ul style="list-style-type: none"><li>• <b>Carry out the electrical work for ground lead with care.</b><br/>Do not connect the ground lead to the gas line, water line, lightning conductor or telephone line's ground lead. Incorrect grounding can cause unit faults such as electric shocks due to short-circuiting.</li></ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |

## ⚠ CAUTION

|                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <ul style="list-style-type: none"> <li>• <b>Use the circuit breaker with sufficient breaking capacity.</b><br/>If the breaker does not have sufficient breaking capacity, it can cause the unit malfunction and fire.</li> <li>• <b>Earth leakage breaker must be installed.</b><br/>If the earth leakage breaker is not installed, it can cause electric shocks.</li> <li>• <b>Install isolator or disconnect switch on the power supply wiring in accordance with the local codes and regulations.</b></li> <li>• <b>After maintenance, all wiring, wiring ties and the like, should be returned to their original state and wiring route, and the necessary clearance from all metal parts should be secured.</b></li> <li>• <b>Secure a space for installation, inspection and maintenance specified in the manual.</b><br/>Insufficient space can result in accident such as personal injury due to falling from the installation place.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | <ul style="list-style-type: none"> <li>• <b>Take care when carrying the unit by hand.</b><br/>If the unit weights more than 20kg, it must be carried by two or more persons. Do not carry by the plastic straps, always use the carry handle when carrying the unit by hand. Use gloves to minimize the risk of cuts by the aluminum fins.</li> <li>• <b>Dispose of any packing materials correctly.</b><br/>Any remaining packing materials can cause personal injury as it contains nails and wood. And to avoid danger of suffocation, be sure to keep the plastic wrapper away from children and to dispose after tear it up.</li> <li>• <b>Be sure to insulate the refrigerant pipes so as not to condense the ambient air moisture on them.</b><br/>Insufficient insulation can cause condensation, which can lead to moisture damage on the ceiling, floor, furniture and any other valuables.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <ul style="list-style-type: none"> <li>• <b>When perform the air conditioner operation (cooling or drying operation) in which ventilator is installed in the room. In this case, using the air conditioner in parallel with the ventilator, there is the possibility that drain water may backflow in accordance with the room lapse into the negative pressure status. Therefore, set up the opening port such as incorporate the air into the room that may appropriate to ventilation (For example; Open the door a little). In addition, just as above, so set up the opening port if the room lapse into negative pressure status due to register of the wind for the high rise apartment etc.</b></li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|  | <ul style="list-style-type: none"> <li>• <b>Do not install the unit in the locations listed below.</b> <ul style="list-style-type: none"> <li>• Locations where carbon fiber, metal powder or any powder is floating.</li> <li>• Locations where any substances that can affect the unit such as sulphide gas, chloride gas, acid and alkaline can occur.</li> <li>• Vehicles and ships.</li> <li>• Locations where cosmetic or special sprays are often used.</li> <li>• Locations with direct exposure of oil mist and steam such as kitchen and machine plant.</li> <li>• Locations where any machines which generate high frequency harmonics are used.</li> <li>• Locations with salty atmospheres such as coastlines.</li> <li>• Locations with heavy snow (If installed, be sure to provide base flame and snow hood mentioned in the manual).</li> <li>• Locations where the unit is exposed to chimney smoke.</li> <li>• Locations at high altitude (more than 1000m high).</li> <li>• Locations with ammoniac atmospheres.</li> <li>• Locations where heat radiation from other heat source can affect the unit.</li> <li>• Locations without good air circulation.</li> <li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li> <li>• Locations where short circuit of air can occur (in case of multiple units installation).</li> <li>• Locations where strong air blows against the air outlet of outdoor unit.</li> </ul> </li> <li>It can cause remarkable decrease in performance, corrosion and damage of components, malfunction and fire.</li> </ul> | <ul style="list-style-type: none"> <li>• <b>Do not install the outdoor unit in the locations listed below.</b> <ul style="list-style-type: none"> <li>• Locations where discharged hot air or operating sound of the outdoor unit can bother neighborhood.</li> <li>• Locations where outlet air of the outdoor unit blows directly to plants.</li> <li>• Locations where vibration can be amplified and transmitted due to insufficient strength of structure.</li> <li>• Locations where vibration and operation sound generated by the outdoor unit can affect seriously (on the wall or at the place near bed room).</li> <li>• Locations where an equipment affected by high harmonics is placed (TV set or radio receiver is placed within 5m).</li> <li>• Locations where drainage cannot run off safely.</li> </ul> </li> <li>It can affect surrounding environment and cause a claim.</li> <li>• <b>Do not install the unit near the location where leakage of combustible gases can occur.</b><br/>If leaked gases accumulate around the unit, it can cause fire.</li> <li>• <b>Do not install the unit where corrosive gas (such as sulfuric acid gas etc.) or combustible gas (such as thinner and petroleum gases) can accumulate or collect, or where volatile combustible substances are handled.</b><br/>Corrosive gas can cause corrosion of heat exchanger, breakage of plastic parts and etc. And combustible gas can cause fire.</li> <li>• <b>Do not install nor use the system close to the equipment that generates electromagnetic fields or high frequency harmonics.</b><br/>Equipment such as inverters, standby generators, medical high frequency equipments and telecommunication equipments can affect</li> </ul> | <p>the system, and cause malfunctions and breakdowns. The system can also affect medical equipment and telecommunication equipment, and obstruct its function or cause jamming.</p> <ul style="list-style-type: none"> <li>• <b>Do not install the outdoor unit in a location where insects and small animals can inhabit.</b><br/>Insects and small animals can enter the electric parts and cause damage or fire. Instruct the user to keep the surroundings clean.</li> <li>• <b>Do not use the base flame for outdoor unit which is corroded or damaged due to long periods of operation.</b><br/>Using an old and damage base flame can cause the unit falling down and cause personal injury.</li> <li>• <b>Do not use any materials other than a fuse with the correct rating in the location where fuses are to be used.</b><br/>Connecting the circuit with copper wire or other metal thread can cause unit failure and fire.</li> <li>• <b>Do not touch any buttons with wet hands.</b><br/>It can cause electric shocks.</li> <li>• <b>Do not touch any refrigerant pipes with your hands when the system is in operation.</b><br/>During operation the refrigerant pipes become extremely hot or extremely cold depending the operating condition, and it can cause burn injury or frost injury.</li> <li>• <b>Do not touch the suction or aluminum fin on the outdoor unit.</b><br/>This may cause injury.</li> <li>• <b>Do not put anything on the outdoor unit and operating unit.</b><br/>This may cause damage the objects or injury due to falling to the object.</li> </ul> |

### Check before installation work

- Model name and power source
- Refrigerant piping length
- Piping, wiring and miscellaneous small parts
- Indoor unit installation manual

| Accessories for outdoor unit |                                   | Q'ty |
|------------------------------|-----------------------------------|------|
| ①                            | Grommet (Heat pump type only)     | 1    |
| ②                            | Drain elbow (Heat pump type only) | 1    |

| Option parts |                                                    | Q'ty |
|--------------|----------------------------------------------------|------|
| Ⓐ            | Sealing plate                                      | 1    |
| Ⓑ            | Sleeve                                             | 1    |
| Ⓒ            | Inclination plate                                  | 1    |
| Ⓓ            | Putty                                              | 1    |
| Ⓔ            | Drain hose (extension hose)                        | 1    |
| ①            | Piping cover (for insulation of connection piping) | 1    |

| Necessary tools for the installation work |                                                                                            |  |
|-------------------------------------------|--------------------------------------------------------------------------------------------|--|
| 9                                         | Wrench key (Hexagon) [4m/m]                                                                |  |
| 10                                        | Vacuum pump                                                                                |  |
| 11                                        | Vacuum pump adapter (Anti-reverse flow type) (Designed specifically for R410A)             |  |
| 12                                        | Gauge manifold (Designed specifically for R410A)                                           |  |
| 13                                        | Charge hose (Designed specifically for R410A)                                              |  |
| 14                                        | Flaring tool set (Designed specifically for R410A)                                         |  |
| 15                                        | Gas leak detector (Designed specifically for R410A)                                        |  |
| 16                                        | Gauge for projection adjustment (Used when flare is made by using conventional flare tool) |  |
| 1                                         | Plus headed driver                                                                         |  |
| 2                                         | Knife                                                                                      |  |
| 3                                         | Saw                                                                                        |  |
| 4                                         | Tape measure                                                                               |  |
| 5                                         | Hammer                                                                                     |  |
| 6                                         | Spanner wrench                                                                             |  |
| 7                                         | Torque wrench [14.0~62.0N·m (1.4~6.2kgf·m)]                                                |  |
| 8                                         | Hole core drill (65mm in diameter)                                                         |  |

## Notabilia as a unit designed for R410A

- Do not use any refrigerant other than R410A. R410A will rise to pressure about 1.6 times higher than that of a conventional refrigerant.  
A cylinder containing R410A has a pink indication mark on the top.
- A unit designed for R410A has adopted a different size indoor unit operation valve charge port and a different size check joint provided in the unit to prevent the charging of a wrong refrigerant by mistake.  
The processed dimension of the flared part of a refrigerant pipe and a flare nut's parallel side measurement have also been altered to raise strength against pressure.  
Accordingly, you are required to arrange dedicated R410A tools listed in the table on the right before installing or servicing this unit.
- Do not use a charge cylinder. The use of a charge cylinder will cause the refrigerant composition to change, which results in performance degradation.
- In charging refrigerant, always take it out from a cylinder in the liquid phase.
- All indoor units must be models designed exclusively for R410A. Check connectable indoor unit models in a catalog, etc. (A wrong indoor unit, if connected into the system, will impair proper system operation)

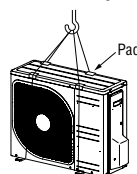
## 1. HAULAGE AND INSTALLATION (Take particular care in carrying in or moving the unit, and always perform such an operation with two or more persons.)

### CAUTION

When a unit is hoisted with slings for haulage, take into consideration the offset of its gravity center position.  
If not properly balanced, the unit can be thrown off-balance and fall.

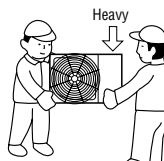
### 1) Delivery

- Deliver the unit as close as possible to the installation site before removing it from the packaging.
- When you have to unpack the unit for a compelling reason before you haul it to the installation point, hoist the unit with nylon slings or ropes and protection pads so that you may not damage the unit.



### 2) Portage

- The right hand side of the unit as viewed from the front (diffuser side) is heavier.  
A person carrying the right hand side must take heed of this fact. A person carrying the left hand side must hold with his right hand the handle provided on the front panel of the unit and with his left hand the corner column section.

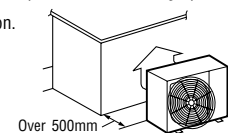


### 3) Selecting the installation location

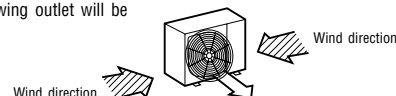
Be careful of the following conditions and choose an installation place.

- Where air is not trapped.
- Where the installation fittings can be firmly installed.
- Where wind does not hinder the intake and outlet pipes.
- Out of the heat range of other heat sources.
- A place where stringent regulation of electric noises is applicable.
- Where it is safe for the drain water to be discharged.
- Where noise and hot air will not bother neighboring residents.
- Where snow will not accumulate.
- Where strong winds will not blow against the outlet pipe.
- A place where no TV set or radio receiver is placed within 5m.  
(If electrical interference is caused, seek a place less likely to cause the problem)
- If a operation is conducted when the outdoor air temperature is -5°C lower, the outdoor unit should be installed at a place where it is not influenced by natural wind.
- Where it is likely that the unit is subjected to strong winds, provide wind guards according to the following guidelines.  
Strong winds can cause performance degradation, an accidental stop due to a rise of high pressure and a broken fan.

1. Place the unit outlet pipe perpendicular to the wind direction.



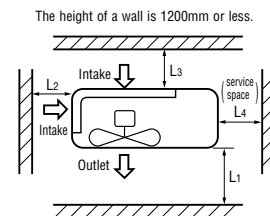
2. Install so the direction of the air from the blowing outlet will be perpendicular to the direction of the wind.



### 4) Installation space

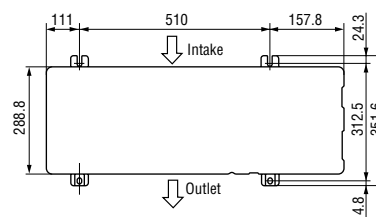
- Walls surrounding the unit in the four sides are not acceptable.
- There must be a 1-meter or larger space in the above.
- When more than one unit are installed side by side, provide a 250mm or wider interval between them as a service space. In order to facilitate servicing of controllers, please provide a sufficient space between units so that their top plates can be removed easily.
- Where a danger of short-circuiting exists, install guide louvers.
- When more than one unit are installed, provide sufficient intake space consciously so that short-circuiting may not occur.
- Where piling snow can bury the outdoor unit, provide proper snow guards.

|      |      | Model 20, 25, 35 (mm) |      |      |    |
|------|------|-----------------------|------|------|----|
| Size |      | I                     | II   | III  | IV |
| L1   | Open | 280                   | 280  | 180  |    |
| L2   | 100  | 75                    | Open | Open |    |
| L3   | 100  | 80                    | 80   | 80   |    |
| L4   | 250  | Open                  | 250  | Open |    |

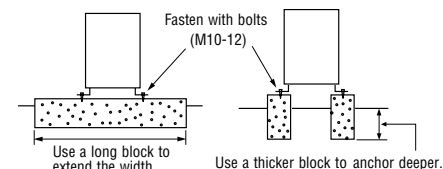


### 5) Installation

① Anchor bolt fixed position



② Notabilia for installation



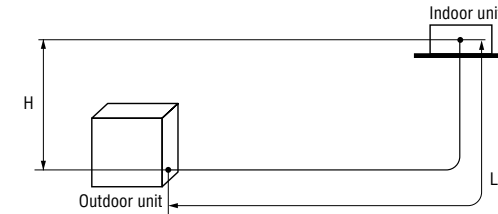
- In installing the unit, fix the unit's legs with bolts specified on the left.
- The protrusion of an anchor bolt on the front side must be kept within 15 mm.
- Securely install the unit so that it does not fall over during earthquakes or strong winds, etc.
- Refer to the above illustrations for information regarding concrete foundations.
- Install the unit in a level area. (With a gradient of 5 mm or less.)  
Improper installation can result in a compressor failure, broken piping within the unit and abnormal noise generation.

## 2. REFRIGERANT PIPING WORK

### 1) Restrictions on unit installation and use

- Check the following points in light of the indoor unit specifications and the installation site.
- Observe the following restrictions on unit installation and use. Improper installation can result in a compressor failure or performance degradation.
- Additional refrigerant charge is not required at all.

| Restrictions                                          |                                             | Dimensional restrictions | Marks appearing in the drawing on the right |
|-------------------------------------------------------|---------------------------------------------|--------------------------|---------------------------------------------|
| Main pipe length                                      |                                             | 15m or less              | L                                           |
| Elevation difference between indoor and outdoor units | When the outdoor unit is positioned higher, | 10m or less              | H                                           |
|                                                       | When the outdoor unit is positioned lower,  | 10m or less              | H                                           |



**CAUTION** ● The use restrictions appearing in the table above are applicable to the standard pipe size combinations shown in the table below.

### 2) Determination of pipe size

- Determine refrigerant pipe size pursuant to the following guidelines based on the indoor unit specifications.

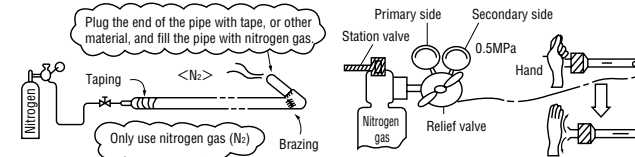
|                                   | Model 20, 25, 35 |                 |
|-----------------------------------|------------------|-----------------|
|                                   | Gas pipe         | Liquid pipe     |
| Outdoor unit connected            | φ 9.52<br>Flare  | φ 6.35<br>Flare |
| Refrigerant piping (branch pipeL) | φ 9.52           | φ 6.35          |
| Indoor unit connected             | φ 9.52           | φ 6.35          |

### When pipe is brazing.

#### About brazing

#### Brazing must be performed under a nitrogen gas flow.

Without nitrogen gas, a large quantity of foreign matters (oxidized film) are created, causing a critical failure from capillary tube or expansion valve clogging.



### 3) Refrigerant pipe wall thickness and material

- Select refrigerant pipes of the table shown on the right wall thickness and material as specified for each pipe size.

**NOTE** ● Select pipes having a wall thickness larger than the specified minimum pipe thickness.

|                                  |             |             |
|----------------------------------|-------------|-------------|
| Pipe diameter [mm]               | 6.35        | 9.52        |
| Minimum pipe wall thickness [mm] | 0.8         | 0.8         |
| Pipe material*                   | O-type pipe | O-type pipe |

\*Phosphorus deoxidized seamless copper pipe ICS 23.040.15, ICS 77.150.30

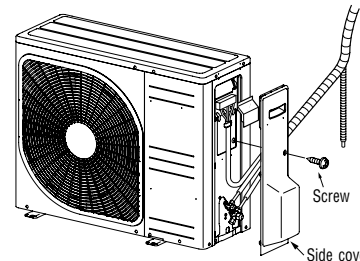
### 4) On-site piping work

**IMPORTANT** Take care so that installed pipes may not touch components within a unit. If touching with an internal component, it will generate abnormal sounds and/or vibrations.

**How to remove the side cover** Please remove the screw of a side cover and remove to the front.

- Carry out the on site piping work with the operation valve fully closed.
- Give sufficient protection to a pipe end (compressed and blazed, or with an adhesive tape) so that water or foreign matters may not enter the piping.
- Bend a pipe to a radius as large as practical.(R100~R150) Do not bend a pipe repeatedly to correct its form.
- Flare connection is used between the unit and refrigerant pipe. Flare a pipe after engaging a flare nut onto it. Flare dimensions for R410A are different from those for conventional R407C. Although we recommend the use of flaring tools designed specifically for R410A, conventional flaring tools can also be used by adjusting the measurement of protrusion B with a protrusion control gauge.

- Tighten a flare joint securely.



|                            |             |
|----------------------------|-------------|
| Flared pipe end : A (mm)   |             |
| Copper pipe outer diameter | A 0<br>-0.4 |
| φ6.35                      | 9.1         |
| φ9.52                      | 13.2        |

Copper pipe protrusion for flaring : B (mm)

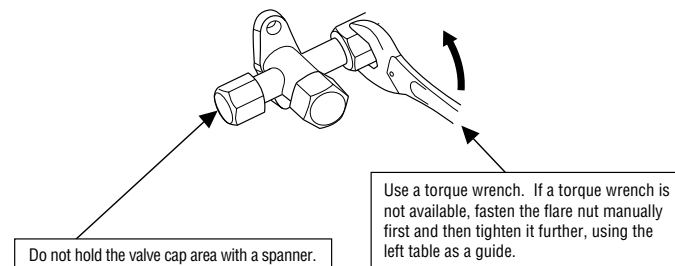
| Copper pipe outer diameter | In the case of a rigid (clutch) type |                          |
|----------------------------|--------------------------------------|--------------------------|
|                            | With an R410A tool                   | With a conventional tool |
| φ6.35                      | 0~0.5                                | 1.0~1.5                  |
| φ9.52                      |                                      |                          |

## CAUTION

**Do not apply force beyond proper fastening torque in tightening the flare nut.**

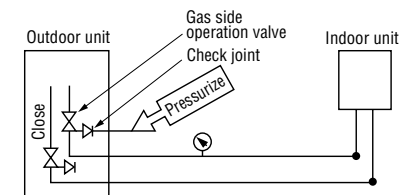
Fix both liquid and gas operation valves at the valve main bodies as illustrated on the right, and then fasten them, applying appropriate fastening torque.

| Operation valve size (mm) | Tightening torque (N·m) | Tightening angle (°) | Recommended length of a tool handle (mm) |
|---------------------------|-------------------------|----------------------|------------------------------------------|
| φ6.35 (1/4")              | 14~18                   | 45~60                | 150                                      |
| φ9.52 (3/8")              | 34~42                   | 30~45                | 200                                      |



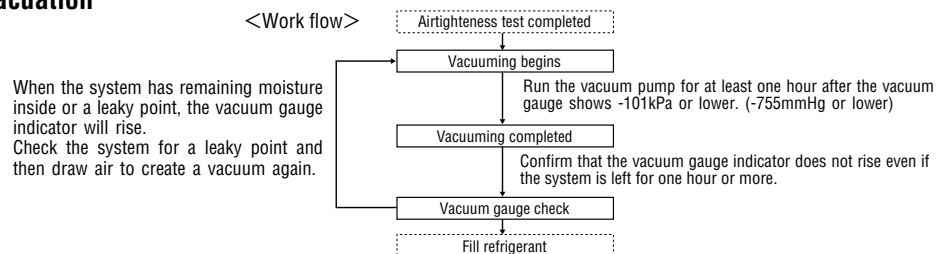
## 5) Air tightness test

- Although outdoor and indoor units themselves have been tested for air tightness at the factory, check the connecting pipes after the installation work for air tightness from the operation valve's check joint equipped on the outdoor unit side. While conducting a test, keep the operation valve shut all the time.
  - Raise the pressure to 0.5 MPa, and then stop. Leave it for five minutes to see if the pressure drops.
  - Then raise the pressure to 1.5 MPa, and stop. Leave it for five more minutes to see if the pressure drops.
  - Then raise the pressure to the specified level (4.15 MPa), and record the ambient temperature and the pressure.
  - If no pressure drop is observed with an installation pressurized to the specified level and left for about one day, it is acceptable. When the ambient Temperature fall 1°C, the pressure also fall approximately 0.01 MPa. The pressure, if changed, should be compensated for.
  - If a pressure drop is observed in checking e) and a) – d), a leak exists somewhere. Find a leak by applying bubble test liquid to welded parts and flare joints and repair it. After repair, conduct an air-tightness test again.
- In conducting an air-tightness test, use nitrogen gas and pressurize the system with nitrogen gas from the gas side. Do not use a medium other than nitrogen gas under any circumstances.



## 6) Evacuation

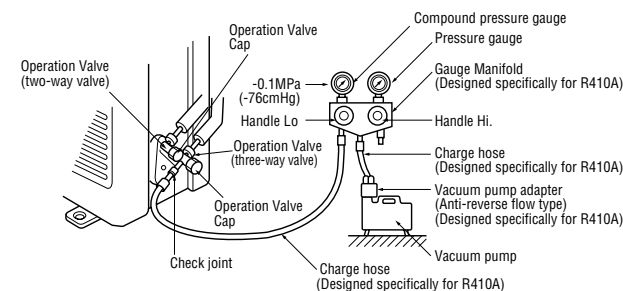
<Work flow>



When the system has remaining moisture inside or a leaky point, the vacuum gauge indicator will rise. Check the system for a leaky point and then draw air to create a vacuum again.

**Pay attention to the following points in addition to the above for the R410A and compatible machines.**

- To prevent a different oil from entering, assign dedicated tools, etc. to each refrigerant type. Under no circumstances must a gauge manifold and a charge hose in particular be shared with other refrigerant types (R22, R407C, etc.).
- Use a counterflow prevention adapter to prevent vacuum pump oil from entering the refrigerant system.

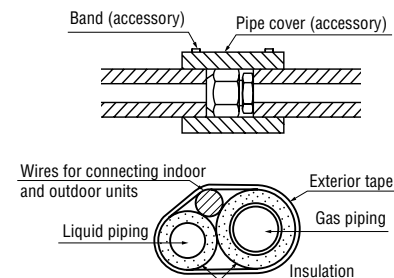


Securely tighten the operation valve cap and the check joint blind nut after adjustment.

| Operation valve size (mm) | Operation valve cap tightening torque (N·m) | Check joint blind nut tightening torque (N·m) |
|---------------------------|---------------------------------------------|-----------------------------------------------|
| φ6.35 (1/4")              | 20~30                                       | 10~12                                         |
| φ9.52 (3/8")              |                                             |                                               |

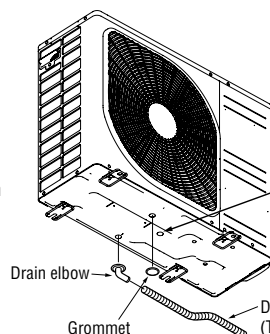
## 7) Heating and condensation prevention

- Dress refrigerant pipes (both gas and liquid pipes) for heat insulation and prevention of dew condensation.
  - Improper heat insulation/anti-dew dressing can result in a water leak or dripping causing damage to household effects, etc.
- Use a heat insulating material that can withstand 120°C or a higher temperature. Poor heat insulating capacity can cause heat insulation problems or cable deterioration.
  - All gas pipes must be securely heat insulated in order to prevent damage from dripping water that comes from the condensation formed on them during a cooling operation or personal injury from burns because their surface can reach quite a high temperature due to discharged gas flowing inside during a heating operation.
  - Wrap indoor units' flare joints with heat insulating parts (pipe cover) for heat insulation (both gas and liquid pipes).
  - Give heat insulation to both gas and liquid side pipes. Bundle a heat insulating material and a pipe tightly together so that no gaps may be left between them and wrap them together with a connecting cable by a dressing tape.
  - Both gas and liquid pipes need to be dressed with 20 mm or thicker heat insulation materials above the ceiling where relative humidity exceeds 70%.**



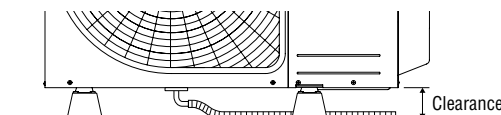
### 3. DRAIN PIPING WORK

- Execute drain piping by using a drain elbow and drain grommets supplied separately as optional parts, where water drained from the outdoor unit is a problem.
- Water may drip where there is a larger amount of drain water. Seal around the drain elbow and drain grommets with putty or adequate caulking material.
- Condensed water may flow out from vicinity of operation valve or connected pipes.
- Where you are likely to have several days of sub-zero temperatures in a row, do not use a drain elbow and drain grommets. (There is a risk of drain water freezing inside and blocking the drain.)



#### CAUTION

Do not put a grommet on this hole. This is a supplementary drain hole to discharge drain water, when a large quantity of it is gathered.



- When condensed water needs to be led to a drain, etc., install the unit on a flat base (supplied separately as an optional part) or concrete blocks. Then, please secure space for the drain elbow and the drain hose.

### 4. ELECTRICAL WIRING WORK

For details of electrical cabling, refer to the indoor unit installation manual.

Electrical installation work must be performed by an electrical installation service provider qualified by a power provider of the country. Electrical installation work must be executed according to the technical standards and other regulations applicable to electrical installations in the country.

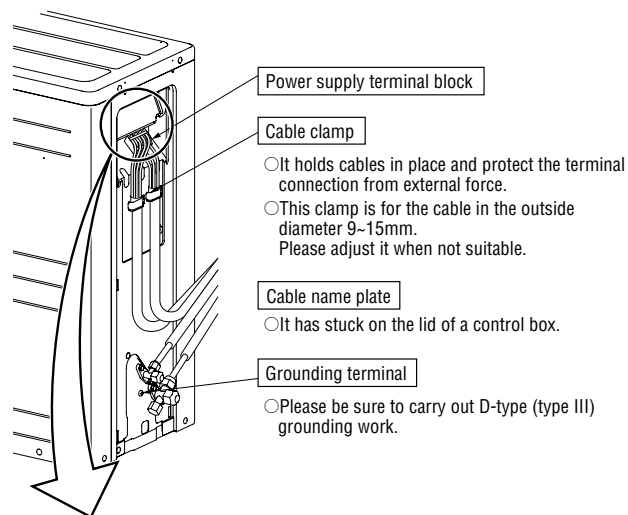
- Do not use any supply cord lighter than one specified in parentheses for each type below.
  - braided cord (code designation 60245 IEC 51),
  - ordinary tough rubber sheathed cord (code designation 60245 IEC 53)
  - flat twin tinsel cord (code designation 60227 IEC 41);
 Use polychloroprene sheathed flexible cord (code designation 60245 IEC57) for supply cords of parts of appliances for outdoor use.
- Ground the unit. Do not connect the grounding wire to a gas pipe, water pipe, lightning rod or telephone grounding wire. If improperly grounded, an electric shock or malfunction may result.
- A grounding wire must be connected before connecting the power cable. Provide a grounding wire longer than the power cable.
- The installation of an impulse withstanding type earth leakage breaker is necessary. A failure to install an earth leakage breaker can result in an accident such as an electric shock or a fire.
- Do not turn on the power until the electrical work is completed.
- Do not use a condensive capacitor for power factor improvement under any circumstances. (It does not improve power factor, while it can cause an abnormal overheat accident)
- For power supply cables, use conduits.
- Do not lay electronic control cables (remote control and signaling wires) and other cables together outside the unit. Laying them together can result in the malfunctioning or a failure of the unit due to electric noises.
- Fasten cables so that they may not touch the piping, etc.
- When cables are connected, make sure that all electrical components within the electrical component box are free of loose connector coupling or terminal connection and then attach the cover securely. (Improper cover attachment can result in malfunctioning or a failure of the unit, if water penetrates into the box.)
- Always use a three-core cable for an indoor-outdoor connecting cable. Never use a shield cable.

#### CAUTION

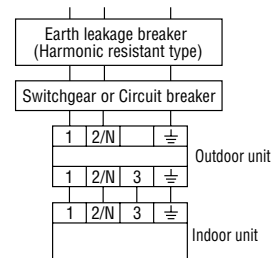
In case of faulty wiring connection, the indoor unit stops, and then the run lamp turns on and the timer lamp blinks.

Use cables for interconnection wiring to avoid loosening of the wires. CENELEC code for cables Required field cables.

|                                   |                                                                  |
|-----------------------------------|------------------------------------------------------------------|
| H05RNR4G1.5 (Example) or 245IEC57 |                                                                  |
| H                                 | Harmonized cable type                                            |
| 05                                | 300/500 volts                                                    |
| R                                 | Natural-and/or synth. rubber wire insulation                     |
| N                                 | Polychloroprene rubber conductors insulation                     |
| R                                 | Stranded core                                                    |
| 4or5                              | Number of conductors                                             |
| G                                 | One conductor of the cable is the earth conductor (yellow/green) |
| 1.5                               | Section of copper wire (mm <sup>2</sup> )                        |



### Power cable, indoor-outdoor connecting wires

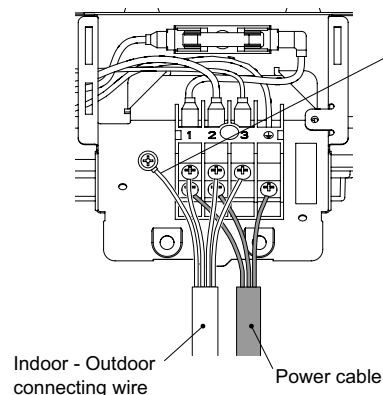


- Always perform grounding system installation work with the power cord unplugged.

**CAUTION** Always use an earth leakage circuit breaker designed for inverter circuits to prevent a faulty operation.

| Phase        | Model | Earth leakage breaker    | Switchgear or Circuit Breaker |                                       | Power source (minimum) | Interconnecting and grounding wires (minimum) |
|--------------|-------|--------------------------|-------------------------------|---------------------------------------|------------------------|-----------------------------------------------|
|              |       |                          | Switch breaker                | Over current protector rated capacity |                        |                                               |
| Single-phase | 20    | 15A,30mA, 0.1sec or less | 30A                           | 16A                                   | 2.0mm <sup>2</sup>     | 1.5mm <sup>2</sup> ×4                         |
|              | 25    |                          |                               |                                       |                        |                                               |
|              | 35    |                          |                               |                                       |                        |                                               |

- The specifications shown in the above table are for units without heaters. For units with heaters, refer to the installation instructions or the construction instructions of the indoor unit.
- Switchgear or Circuit breaker capacity which is calculated from MAX. over current should be chosen along the regulations in each country.
- The cable specifications are based on the assumption that a metal or plastic conduit is used with no more than three cables contained in a conduit and a voltage drop is 2%. For an installation falling outside of these conditions, please follow the internal cabling regulations. Adapt it to the regulation in effect in each country.



### CAUTION

Please connect the earthed line of indoor and outdoor connecting wire to a bracket part of the illustration.

power cable, indoor - outdoor connecting wire circuit diagram

## INSTALLATION TEST CHECK POINTS

Check the following points again after completion of the installation, and before turn on the power. Conduct a test run again and ensure that the unit operates properly. Explain to the customer how to use the unit and how to take care of the unit following the instruction manual.

### After installation

- |                                                                                                      |                                                                                                                 |
|------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| <input type="checkbox"/> Power cables and connecting wires are securely fixed to the terminal block. | <input type="checkbox"/> The pipe joints for indoor and outdoor pipes have been insulated.                      |
| <input type="checkbox"/> The power supply voltage is correct as the rating.                          | <input type="checkbox"/> The reverse flow check cap is attached.                                                |
| <input type="checkbox"/> The drain hose is fixed securely.                                           | <input type="checkbox"/> The cover of the pipe cover (A) faces downward to prevent rain from entering.          |
| <input type="checkbox"/> Operational valve is fully open.                                            | <input type="checkbox"/> Gaps are properly sealed between the pipe covers (A) (B) and the wall surface / pipes. |
| <input type="checkbox"/> No gas leaks from the joints of the operational valve.                      |                                                                                                                 |

- This installation manual deals with outdoor units and general installation specifications only. For indoor units, refer to page 68.
- When install the unit, be sure to check whether the selection of installation place, power supply specifications, usage limitation (piping length, height differences between indoor and outdoor units, power supply voltage and etc.) and installation spaces.

## SAFETY PRECAUTIONS

- We recommend you to read this SAFETY PRECAUTIONS carefully before the installation work in order to gain full advantage of the functions of the unit and to avoid malfunction due to mishandling.
- The precautions described below are divided into **⚠ WARNING** and **⚡ CAUTION**. The matters with possibilities leading to serious consequences such as death or serious personal injury due to erroneous handling are listed in the **⚠ WARNING** and the matters with possibilities leading to personal injury or damage of the unit due to erroneous handling including probability leading to serious consequences in some cases are listed in **⚡ CAUTION**. These are very important precautions for safety. Be sure to observe all of them without fail.
- Be sure to confirm no anomaly on the equipment by commissioning after completed installation and explain the operating methods as well as the maintenance methods of this equipment to the user according to the owner's manual.
- Keep the installation manual together with owner's manual at a place where any user can read at any time. Moreover if necessary, ask to hand them to a new user.
- For installing qualified personnel, take precautions in respect to themselves by using suitable protective clothing, groves, etc., and then perform the installation works.
- Please pay attention not to fall down the tools, etc. when installing the unit at the high position.
- If unusual noise can be heard during operation, consult the dealer.
- Symbols which appear frequently in the text have the following meaning:

|  |                                      |  |                     |  |                         |
|--|--------------------------------------|--|---------------------|--|-------------------------|
|  | Observe instructions with great care |  | Strictly prohibited |  | Provide proper earthing |
|--|--------------------------------------|--|---------------------|--|-------------------------|

### ⚠ WARNING

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
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| <p><b>⚠</b></p> <ul style="list-style-type: none"> <li>• <b>Installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it may cause serious trouble such as water leaks, electric shocks, fire and personal injury, as a result of a system malfunction.</li> <li>• <b>Install the system in full accordance with the instruction manual.</b><br/>Incorrect installation may cause bursts, personal injury, water leaks, electric shocks and fire.</li> <li>• <b>Be sure to use only for household and residence.</b><br/>If this appliance is installed in inferior environment such as machine shop and etc., it can cause malfunction.</li> <li>• <b>Use the original accessories and the specified components for installation.</b><br/>If parts other than those prescribed by us are used, It may cause water leaks, electric shocks, fire and personal injury.</li> <li>• <b>Install the unit in a location with good support.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li> <li>• <b>Ensure the unit is stable when installed, so that it can withstand earthquakes and strong winds.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li> <li>• <b>Ventilate the working area well in the event of refrigerant leakage during installation.</b><br/>If the refrigerant comes into contact with naked flames, poisonous gas is produced.</li> <li>• <b>Use the prescribed pipes, flare nuts and tools for R410A.</b><br/>Using existing parts (for R22 or R407C) can cause the unit failure and serious accidents due to burst of the refrigerant circuit.</li> </ul> | <ul style="list-style-type: none"> <li>• <b>Tighten the flare nut by torque wrench with specified method.</b><br/>If the flare nut were tightened with excess torque, this may cause burst and refrigerant leakage after a long period.</li> <li>• <b>Do not open the operation valves for liquid line and gas line until completed refrigerant piping work, air tightness test and evacuation.</b><br/>If the compressor is operated in state of opening operation valves before completed connection of refrigerant piping work, air can be sucked into refrigerant circuit, which can cause burst or personal injury due to anomalously high pressure in the refrigerant.</li> <li>• <b>The electrical installation must be carried out by the qualified electrician in accordance with “the norm for electrical work” and “national wiring regulation”, and the system must be connected to the dedicated circuit.</b><br/>Power supply with insufficient capacity and incorrect function done by improper work can cause electric shocks and fire.</li> <li>• <b>Be sure to shut off the power before starting electrical work.</b><br/>Failure to shut off the power can cause electric shocks, unit failure or incorrect function of equipment.</li> <li>• <b>Be sure to use the cables conformed to safety standard and cable ampacity for power distribution work.</b><br/>Unconformable cables can cause electric leak, anomalous heat production or fire.</li> <li>• <b>This appliance must be connected to main power supply by means of a circuit breaker or switch (fuse:16A) with a contact separation of at least 3mm.</b></li> </ul> | <ul style="list-style-type: none"> <li>• <b>Use the prescribed cables for electrical connection, tighten the cables securely in terminal block and relieve the cables correctly to prevent overloading the terminal blocks.</b><br/>Loose connections or cable mountings can cause anomalous heat production or fire.</li> <li>• <b>Arrange the wiring in the control box so that it cannot be pushed up further into the box. Install the service panel correctly.</b><br/>Incorrect installation may result in overheating and fire.</li> <li>• <b>Be sure to fix up the service panels.</b><br/>Incorrect fixing can cause electric shocks or fire due to intrusion of dust or water.</li> <li>• <b>Be sure to switch off the power supply in the event of installation, inspection or servicing.</b><br/>If the power supply is not shut off, there is a risk of electric shocks, unit failure or personal injury due to the unexpected start of fan.</li> <li>• <b>Stop the compressor before disconnecting refrigerant pipes in case of pump down operation.</b><br/>If disconnecting refrigerant pipes in state of opening operation valves before compressor stopping, air can be sucked, which can cause burst or personal injury due to anomalously high pressure in the refrigerant circuit</li> <li>• <b>Only use prescribed optional parts. The installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it can cause serious trouble such as water leaks, electric shocks, fire.</li> </ul> |
| <p><b>⊘</b></p> <ul style="list-style-type: none"> <li>• <b>Ensure that no air enters in the refrigerant circuit when the unit is installed and removed.</b><br/>If air enters in the refrigerant circuit, the pressure in the refrigerant circuit becomes too high, which can cause burst and personal injury.</li> <li>• <b>Do not processing, splice the power cord, or share a socket with other power plugs.</b><br/>This may cause fire or electric shock due to defecting contact, defecting insulation and over-current etc.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | <ul style="list-style-type: none"> <li>• <b>Do not bundling, winding or processing for the power cord. Or, do not deforming the power plug due to tread it.</b><br/>This may cause fire or heating.</li> <li>• <b>Do not run the unit with removed panels or protections.</b><br/>Touching rotating equipments, hot surfaces or high voltage parts can cause personal injury due to entrapment, burn or electric shocks.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <ul style="list-style-type: none"> <li>• <b>Do not perform any change of protective device itself or its setup condition.</b><br/>The forced operation by short-circuiting protective device of pressure switch and temperature controller or the use of non specified component can cause fire or burst.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <p><b>⏚</b></p> <ul style="list-style-type: none"> <li>• <b>Carry out the electrical work for ground lead with care.</b><br/>Do not connect the ground lead to the gas line, water line, lightning conductor or telephone line's ground lead. Incorrect grounding can cause unit faults such as electric shocks due to short-circuiting.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |



## ⚠ CAUTION

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|  | <ul style="list-style-type: none"> <li>• <b>Use the circuit breaker with sufficient breaking capacity.</b><br/>If the breaker does not have sufficient breaking capacity, it can cause the unit malfunction and fire.</li> <li>• <b>Earth leakage breaker must be installed.</b><br/>If the earth leakage breaker is not installed, it can cause electric shocks.</li> <li>• <b>Install isolator or disconnect switch on the power supply wiring in accordance with the local codes and regulations.</b></li> <li>• <b>After maintenance, all wiring, wiring ties and the like, should be returned to their original state and wiring route, and the necessary clearance from all metal parts should be secured.</b></li> <li>• <b>Secure a space for installation, inspection and maintenance specified in the manual.</b><br/>Insufficient space can result in accident such as personal injury due to falling from the installation place.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | <ul style="list-style-type: none"> <li>• <b>Take care when carrying the unit by hand.</b><br/>If the unit weights more than 20kg, it must be carried by two or more persons. Do not carry by the plastic straps, always use the carry handle when carrying the unit by hand. Use gloves to minimize the risk of cuts by the aluminum fins.</li> <li>• <b>Dispose of any packing materials correctly.</b><br/>Any remaining packing materials can cause personal injury as it contains nails and wood. And to avoid danger of suffocation, be sure to keep the plastic wrapper away from children and to dispose after tear it up.</li> <li>• <b>Be sure to insulate the refrigerant pipes so as not to condense the ambient air moisture on them.</b><br/>Insufficient insulation can cause condensation, which can lead to moisture damage on the ceiling, floor, furniture and any other valuables.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <ul style="list-style-type: none"> <li>• <b>When perform the air conditioner operation (cooling or drying operation) in which ventilator is installed in the room. In this case, using the air conditioner in parallel with the ventilator, there is the possibility that drain water may backflow in accordance with the room lapse into the negative pressure status. Therefore, set up the opening port such as incorporate the air into the room that may appropriate to ventilation (For example; Open the door a little). In addition, just as above, so set up the opening port if the room lapse into negative pressure status due to register of the wind for the high rise apartment etc.</b></li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|  | <ul style="list-style-type: none"> <li>• <b>Do not install the unit in the locations listed below.</b> <ul style="list-style-type: none"> <li>• Locations where carbon fiber, metal powder or any powder is floating.</li> <li>• Locations where any substances that can affect the unit such as sulphide gas, chloride gas, acid and alkaline can occur.</li> <li>• Vehicles and ships.</li> <li>• Locations where cosmetic or special sprays are often used.</li> <li>• Locations with direct exposure of oil mist and steam such as kitchen and machine plant.</li> <li>• Locations where any machines which generate high frequency harmonics are used.</li> <li>• Locations with salty atmospheres such as coastlines.</li> <li>• Locations with heavy snow (If installed, be sure to provide base flame and snow hood mentioned in the manual).</li> <li>• Locations where the unit is exposed to chimney smoke.</li> <li>• Locations at high altitude (more than 1000m high).</li> <li>• Locations with ammoniac atmospheres.</li> <li>• Locations where heat radiation from other heat source can affect the unit.</li> <li>• Locations without good air circulation.</li> <li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li> <li>• Locations where short circuit of air can occur (in case of multiple units installation).</li> <li>• Locations where strong air blows against the air outlet of outdoor unit.</li> </ul> </li> <li>It can cause remarkable decrease in performance, corrosion and damage of components, malfunction and fire.</li> </ul> | <ul style="list-style-type: none"> <li>• <b>Do not install the outdoor unit in the locations listed below.</b> <ul style="list-style-type: none"> <li>• Locations where discharged hot air or operating sound of the outdoor unit can bother neighborhood.</li> <li>• Locations where outlet air of the outdoor unit blows directly to plants.</li> <li>• Locations where vibration can be amplified and transmitted due to insufficient strength of structure.</li> <li>• Locations where vibration and operation sound generated by the outdoor unit can affect seriously (on the wall or at the place near bed room).</li> <li>• Locations where an equipment affected by high harmonics is placed (TV set or radio receiver is placed within 1m).</li> <li>• Locations where drainage cannot run off safely.</li> </ul> </li> <li>It can affect surrounding environment and cause a claim.</li> <li>• <b>Do not install the unit near the location where leakage of combustible gases can occur.</b><br/>If leaked gases accumulate around the unit, it can cause fire.</li> <li>• <b>Do not install the unit where corrosive gas (such as sulfurous acid gas etc.) or combustible gas (such as thinner and petroleum gases) can accumulate or collect, or where volatile combustible substances are handled.</b><br/>Corrosive gas can cause corrosion of heat exchanger, breakage of plastic parts and etc. And combustible gas can cause fire.</li> <li>• <b>Do not install nor use the system close to the equipment that generates electromagnetic fields or high frequency harmonics.</b><br/>Equipment such as inverters, standby generators, medical high frequency equipments and telecommunication equipments can affect</li> </ul> | <p>the system, and cause malfunctions and breakdowns. The system can also affect medical equipment and telecommunication equipment, and obstruct its function or cause jamming.</p> <ul style="list-style-type: none"> <li>• <b>Do not install the outdoor unit in a location where insects and small animals can inhabit.</b><br/>Insects and small animals can enter the electric parts and cause damage or fire. Instruct the user to keep the surroundings clean.</li> <li>• <b>Do not use the base flame for outdoor unit which is corroded or damaged due to long periods of operation.</b><br/>Using an old and damage base flame can cause the unit falling down and cause personal injury.</li> <li>• <b>Do not use any materials other than a fuse with the correct rating in the location where fuses are to be used.</b><br/>Connecting the circuit with copper wire or other metal thread can cause unit failure and fire.</li> <li>• <b>Do not touch any buttons with wet hands.</b><br/>It can cause electric shocks.</li> <li>• <b>Do not touch any refrigerant pipes with your hands when the system is in operation.</b><br/>During operation the refrigerant pipes become extremely hot or extremely cold depending the operating condition, and it can cause burn injury or frost injury.</li> <li>• <b>Do not touch the suction or aluminum fin on the outdoor unit.</b><br/>This may cause injury.</li> <li>• <b>Do not put anything on the outdoor unit and operating unit.</b><br/>This may cause damage the objects or injury due to falling to the object.</li> </ul> |

### Check before installation work

- Model name and power source
- Refrigerant piping length
- Piping, wiring and miscellaneous small parts
- Indoor unit installation manual

| Accessories for outdoor unit |                                                | Q'ty |
|------------------------------|------------------------------------------------|------|
| ①                            | Grommet (Heat pump type only) Model 20, 25, 35 | 1    |
|                              | Model 50                                       | 4    |
| ②                            | Drain elbow (Heat pump type only)              | 1    |

| Option parts                                         | Q'ty |
|------------------------------------------------------|------|
| Ⓐ Sealing plate                                      | 1    |
| Ⓑ Sleeve                                             | 1    |
| Ⓒ Inclination plate                                  | 1    |
| Ⓓ Putty                                              | 1    |
| Ⓔ Drain hose (extension hose)                        | 1    |
| Ⓕ Piping cover (for insulation of connection piping) | 1    |

| Necessary tools for the installation work |                                                                                            |  |
|-------------------------------------------|--------------------------------------------------------------------------------------------|--|
| 9                                         | Wrench key (Hexagon) [4m/m]                                                                |  |
| 10                                        | Vacuum pump                                                                                |  |
| 11                                        | Vacuum pump adapter (Anti-reverse flow type) (Designed specifically for R410A)             |  |
| 12                                        | Gauge manifold (Designed specifically for R410A)                                           |  |
| 13                                        | Charge hose (Designed specifically for R410A)                                              |  |
| 14                                        | Flaring tool set (Designed specifically for R410A)                                         |  |
| 15                                        | Gas leak detector (Designed specifically for R410A)                                        |  |
| 16                                        | Gauge for projection adjustment (Used when flare is made by using conventional flare tool) |  |
| 1                                         | Plus headed driver                                                                         |  |
| 2                                         | Knife                                                                                      |  |
| 3                                         | Saw                                                                                        |  |
| 4                                         | Tape measure                                                                               |  |
| 5                                         | Hammer                                                                                     |  |
| 6                                         | Spanner wrench                                                                             |  |
| 7                                         | Torque wrench [14.0~62.0N·m (1.4~6.2kgf·m)]                                                |  |
| 8                                         | Hole core drill (65mm in diameter)                                                         |  |

### Notabilia as a unit designed for R410A

- Do not use any refrigerant other than R410A. R410A will rise to pressure about 1.6 times higher than that of a conventional refrigerant.  
A cylinder containing R410A has a pink indication mark on the top.
- A unit designed for R410A has adopted a different size indoor unit operation valve charge port and a different size check joint provided in the unit to prevent the charging of a wrong refrigerant by mistake.  
The processed dimension of the flared part of a refrigerant pipe and a flare nut's parallel side measurement have also been altered to raise strength against pressure.  
Accordingly, you are required to arrange dedicated R410A tools listed in the table on the right before installing or servicing this unit.
- Do not use a charge cylinder. The use of a charge cylinder will cause the refrigerant composition to change, which results in performance degradation.
- In charging refrigerant, always take it out from a cylinder in the liquid phase.
- All indoor units must be models designed exclusively for R410A. Check connectable indoor unit models in a catalog, etc. (A wrong indoor unit, if connected into the system, will impair proper system operation)

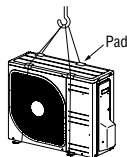
# 1. HAULAGE AND INSTALLATION (Take particular care in carrying in or moving the unit, and always perform such an operation with two or more persons.)

## CAUTION

When a unit is hoisted with slings for haulage, take into consideration the offset of its gravity center position. If not properly balanced, the unit can be thrown off-balance and fall.

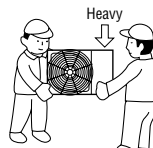
### 1) Delivery

- Deliver the unit as close as possible to the installation site before removing it from the packaging.
- When you have to unpack the unit for a compelling reason before you haul it to the installation point, hoist the unit with nylon slings or ropes and protection pads so that you may not damage the unit.



### 2) Portage

- The right hand side of the unit as viewed from the front (diffuser side) is heavier. A person carrying the right hand side must take heed of this fact. A person carrying the left hand side must hold with his right hand the handle provided on the front panel of the unit and with his left hand the corner column section.



### 3) Selecting the installation location

Be careful of the following conditions and choose an installation place.

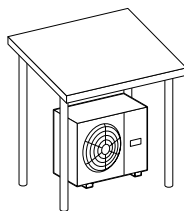
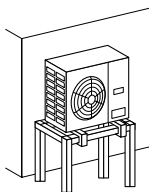
- Where air is not trapped.
- Where the installation fittings can be firmly installed.
- Where wind does not hinder the intake and outlet pipes.
- Out of the heat range of other heat sources.
- A place where stringent regulation of electric noises is applicable.
- Where it is safe for the drain water to be discharged.
- Where noise and hot air will not bother neighboring residents.
- Where snow will not accumulate.
- Where strong winds will not blow against the outlet pipe.
- A place where no TV set or radio receiver is placed within 1m.  
(If electrical interference is caused, seek a place less likely to cause the problem)
- If a operation is conducted when the outdoor air temperature is  $-5^{\circ}\text{C}$  lower, the outdoor unit should be installed at a place where it is not influenced by natural wind.
- Where it is likely that the unit is subjected to strong winds, provide wind guards according to the following guidelines. Strong winds can cause performance degradation, an accidental stop due to a rise of high pressure and a broken fan.

### 4) Caution about selection of installation location

- (1) If the unit is installed in the area where the snow will accumulate, following measures are required.  
The bottom plate of unit and intake, outlet may be blocked by snow.

1 Install the unit on the base so that the bottom is higher than snow cover surface.

2 Install the unit under or provide the roof on site.



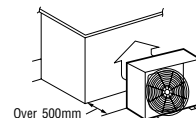
Since drain water generated by defrost control may freeze, following measures are required.

- Do not execute drain piping work by using a drain elbow and drain grommets (optional parts).  
[Refer to Drain piping work.]

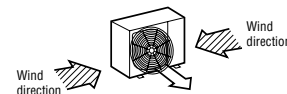
- (2) If the unit can be affected by strong wind, following measures are required.

Strong wind can cause damage of fan (fan motor), or can cause performance degradation, or can trigger anomalous stop of the unit due to rising of high pressure.

1 Place the unit outlet pipe perpendicular to the wind direction.



2 Install so the direction of the air from the blowing outlet will be perpendicular to the direction of the wind.

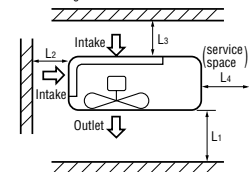


### 5) Installation space

- Walls surrounding the unit in the four sides are not acceptable.
- There must be a 1-meter or larger space in the above.
- When more than one unit are installed side by side, provide a 250mm or wider interval between them as a service space. In order to facilitate servicing of controllers, please provide a sufficient space between units so that their top plates can be removed easily.
- Where a danger of short-circuiting exists, install guide louvers.
- When more than one unit are installed, provide sufficient intake space consciously so that short-circuiting may not occur.
- Where piling snow can bury the outdoor unit, provide proper snow guards.

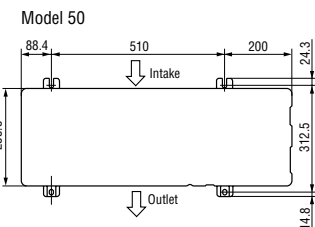
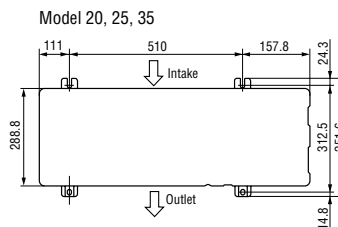
|      |                      | (mm)                 |      |      |      |
|------|----------------------|----------------------|------|------|------|
|      |                      | Model 20, 25, 35, 50 |      |      |      |
| Size | Example installation | I                    | II   | III  | IV   |
| L1   |                      | Open                 | 280  | 280  | 180  |
| L2   |                      | 100                  | 75   | Open | Open |
| L3   |                      | 100                  | 80   | 80   | 80   |
| L4   |                      | 250                  | Open | 250  | Open |

The height of a wall is 1200mm or less.

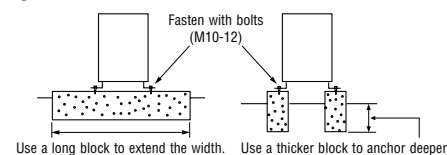


### 6) Installation

① Anchor bolt fixed position



② Notabilia for installation



- In installing the unit, fix the unit's legs with bolts specified on the left.
- The protrusion of an anchor bolt on the front side must be kept within 15mm.
- Securely install the unit so that it does not fall over during earthquakes or strong winds, etc.
- Refer to the above illustrations for information regarding concrete foundations.
- Install the unit in a level area. (With a gradient of 5mm or less.) Improper installation can result in a compressor failure, broken piping within the unit and abnormal noise generation.

## 2. REFRIGERANT PIPING WORK

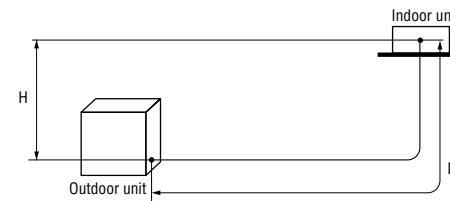
### 1) Restrictions on unit installation and use

- Check the following points in light of the indoor unit specifications and the installation site.
- Observe the following restrictions on unit installation and use. Improper installation can result in a compressor failure or performance degradation.
- Additional refrigerant charge is not required at all (Model 20, 25, 35).

| Restrictions                                          |                                             | Dimensional restrictions |             | Marks appearing in the drawing on the right |
|-------------------------------------------------------|---------------------------------------------|--------------------------|-------------|---------------------------------------------|
|                                                       |                                             | Model 20, 25, 35         | Model 50    |                                             |
| Main pipe length                                      |                                             | 15m or less              | 25m or less | L                                           |
| Elevation difference between indoor and outdoor units | When the outdoor unit is positioned higher, | 10m or less              | 15m or less | H                                           |
|                                                       | When the outdoor unit is positioned lower,  | 10m or less              | 15m or less | H                                           |



**CAUTION** The use restrictions appearing in the table above are applicable to the standard pipe size combinations shown in the table below.



### 2) Determination of pipe size

Determine refrigerant pipe size pursuant to the following guidelines based on the indoor unit specifications.

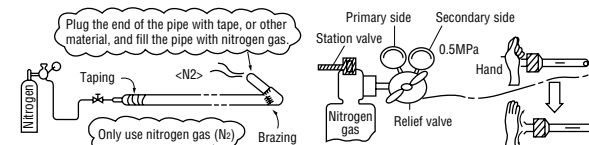
|                                    | Model 20, 25, 35 |                | Model 50       |                |
|------------------------------------|------------------|----------------|----------------|----------------|
|                                    | Gas pipe         | Liquid pipe    | Gas pipe       | Liquid pipe    |
| Outdoor unit connected             | ø9.52<br>Flare   | ø6.35<br>Flare | ø12.7<br>Flare | ø6.35<br>Flare |
| Refrigerant piping (branch pipe L) | ø9.52            | ø6.35          | ø12.7          | ø6.35          |
| Indoor unit connected              | ø9.52            | ø6.35          | ø12.7          | ø6.35          |

#### When pipe is brazing.

##### About brazing

##### **Brazing must be performed under a nitrogen gas flow.**

Without nitrogen gas, a large quantity of foreign matters (oxidized film) are created, causing a critical failure from capillary tube or expansion valve clogging.



### 3) Refrigerant pipe wall thickness and material

- Select refrigerant pipes of the table shown on the right wall thickness and material as specified for each pipe size.

##### NOTE

Select pipes having a wall thickness larger than the specified minimum pipe thickness.

| Pipe diameter [mm]               | ø6.35       | ø9.52       | ø12.7       |
|----------------------------------|-------------|-------------|-------------|
| Minimum pipe wall thickness [mm] | 0.8         | 0.8         | 0.8         |
| Pipe material*                   | O-type pipe | O-type pipe | O-type pipe |

\*Phosphorus deoxidized seamless copper pipe ICS 23.040.15, ICS 77.150.30

### 4) On-site piping work

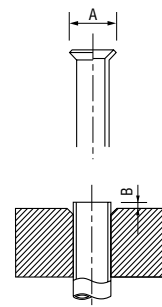
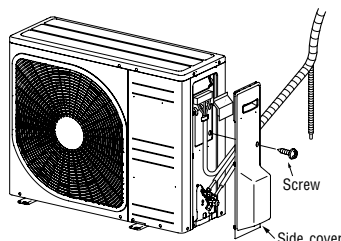


Take care so that installed pipes may not touch components within a unit. If touching with an internal component, it will generate abnormal sounds and/or vibrations.

#### How to remove the side cover

Please remove the screw of a side cover and remove to the front.

- Carry out the on site piping work with the operation valve fully closed.
- Give sufficient protection to a pipe end (compressed and blazed, or with an adhesive tape) so that water or foreign matters may not enter the piping.
- Bend a pipe to a radius as large as practical (R100~R150). Do not bend a pipe repeatedly to correct its form.
- Flare connection is used between the unit and refrigerant pipe. Flare a pipe after engaging a flare nut onto it. Flare dimensions for R410A are different from those for conventional R407C. Although we recommend the use of flaring tools designed specifically for R410A, conventional flaring tools can also be used by adjusting the measurement of protrusion B with a protrusion control gauge.
- Tighten a flare joint securely.



| Flared pipe end : A (mm)   |      |
|----------------------------|------|
| Copper pipe outer diameter | A    |
| ø6.35                      | 9.1  |
| ø9.52                      | 13.2 |
| ø12.7                      | 16.6 |

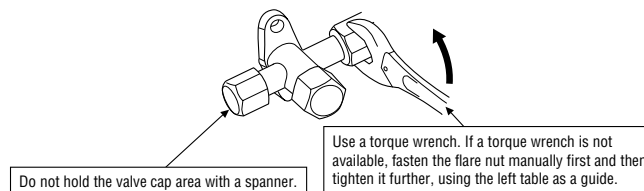
| Copper pipe protrusion for flaring : B (mm) |                                      |                          |
|---------------------------------------------|--------------------------------------|--------------------------|
| Copper pipe outer diameter                  | In the case of a rigid (clutch) type |                          |
|                                             | With an R410A tool                   | With a conventional tool |
| ø6.35                                       | 0~0.5                                | 1.0~1.5                  |
| ø9.52                                       |                                      |                          |
| ø12.7                                       |                                      |                          |

## CAUTION

### Do not apply force beyond proper fastening torque in tightening the flare nut.

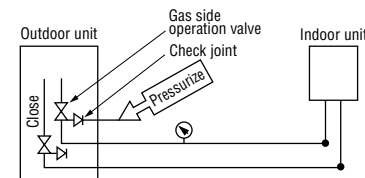
Fix both liquid and gas operation valves at the valve main bodies as illustrated on the right, and then fasten them, applying appropriate fastening torque.

| Operation valve size (mm) | Tightening torque (N·m) | Tightening angle (°) | Recommended length of a tool handle (mm) |
|---------------------------|-------------------------|----------------------|------------------------------------------|
| ø6.35 (1/4")              | 14 ~ 18                 | 45 ~ 60              | 150                                      |
| ø9.52 (3/8")              | 34 ~ 42                 | 30 ~ 45              | 200                                      |
| ø12.7 (1/2")              | 49 ~ 61                 | 30 ~ 45              | 250                                      |

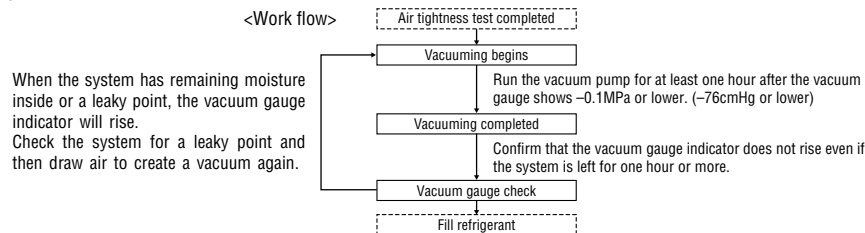


## 5) Air tightness test

- Although outdoor and indoor units themselves have been tested for air tightness at the factory, check the connecting pipes after the installation work for air tightness from the operation valve's check joint equipped on the outdoor unit side. While conducting a test, keep the operation valve shut all the time.
  - Raise the pressure to 0.5MPa, and then stop. Leave it for five minutes to see if the pressure drops.
  - Then raise the pressure to 1.5MPa, and stop. Leave it for five more minutes to see if the pressure drops.
  - Then raise the pressure to the specified level (4.15MPa), and record the ambient temperature and the pressure.
  - If no pressure drop is observed with an installation pressurized to the specified level and left for about one day, it is acceptable. When the ambient temperature fall 1°C, the pressure also fall approximately 0.01MPa. The pressure, if changed, should be compensated for.
  - If a pressure drop is observed in checking e) and a) – d), a leak exists somewhere. Find a leak by applying bubble test liquid to welded parts and flare joints and repair it. After repair, conduct an air tightness test again.
- In conducting an air tightness test, use nitrogen gas and pressurize the system with nitrogen gas from the gas side. Do not use a medium other than nitrogen gas under any circumstances.

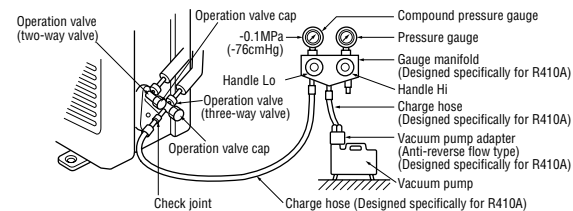


## 6) Evacuation



### Pay attention to the following points in addition to the above for the R410A and compatible machines.

- To prevent a different oil from entering, assign dedicated tools, etc. to each refrigerant type. Under no circumstances must a gauge manifold and a charge hose in particular be shared with other refrigerant types (R22, R407C, etc.).
- Use a counterflow prevention adapter to prevent vacuum pump oil from entering the refrigerant system.



Securely tighten the operation valve cap and the check joint blind nut after adjustment.

| Operation valve size (mm) | Operation valve cap tightening torque (N·m) | Check joint blind nut tightening torque (N·m) |
|---------------------------|---------------------------------------------|-----------------------------------------------|
| ø6.35 (1/4")              | 20 ~ 30                                     | 10 ~ 12                                       |
| ø9.52 (3/8")              |                                             |                                               |
| ø12.7 (1/2")              | 25 ~ 35                                     |                                               |

## 7) Additional refrigerant charge (Model 50)

- Calculate a required refrigerant charge volume from the following table.

|          | Additional charge volume (kg) per meter of refrigerant piping (liquid pipe ø6.35) | Refrigerant volume charged for shipment at the factory (kg) | Installation's pipe length (m) covered without additional refrigerant charge |
|----------|-----------------------------------------------------------------------------------|-------------------------------------------------------------|------------------------------------------------------------------------------|
| Model 50 | 0.02                                                                              | 1.35                                                        | 15                                                                           |

- This unit contains factory charged refrigerant covering 15m of refrigerant piping and additional refrigerant charge on the installation site is not required for an installation with up to 15m refrigerant piping. When refrigerant piping exceeds 15m, additionally charge an amount calculated from the pipe length and the above table for the portion in excess of 15m.

Formula to calculate the volume of additional refrigerant required

$$\text{Additional charge volume (kg)} = \{ \text{Main length (m)} - \text{Factory charged volume 15 (m)} \} \times 0.02 \text{ (kg/m)}$$

- \* When an additional charge volume calculation result is negative, it is not necessary to charge refrigerant additionally.
- For an installation measuring 15m or shorter in pipe length, please charge the refrigerant volume charged for shipment at the factory, when you recharge refrigerant after servicing etc.

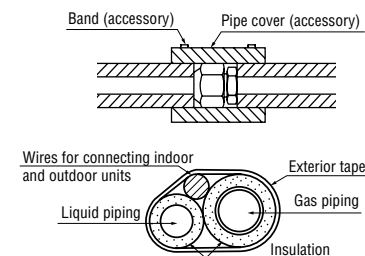
- Charging refrigerant

- Since R410A refrigerant must be charged in the liquid phase, you should charge it, keeping the container cylinder upside down or using a refrigerant cylinder equipped with a siphon tube.
- Charge refrigerant always from the liquid side service port with the operation valve shut. When you find it difficult to charge a required amount, fully open the outdoor unit valves on both liquid and gas sides and charge refrigerant from the gas (suction) side service port, while running the unit in the cooling mode. In doing so, care must be taken so that refrigerant may be discharged from the cylinder in the liquid phase all the time. When the cylinder valve is throttled down or a dedicated conversion tool to change liquid phase refrigerant into mist is used to protect the compressor, however, adjust charge conditions so that refrigerant will gasify upon entering the unit.
- In charging refrigerant, always charge a calculated volume by using a scale to measure the charge volume.
- When refrigerant is charged with the unit being run, complete a charge operation within 30minutes. Running the unit with an insufficient quantity of refrigerant for a long time can cause a compressor failure.

**NOTE** Put down the refrigerant volume calculated from the pipe length onto the caution label attached on the service panel.

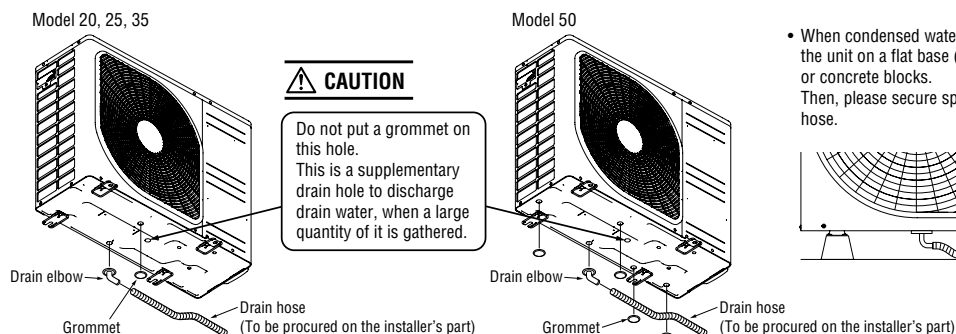
## 8) Heating and condensation prevention

- (1) Dress refrigerant pipes (both gas and liquid pipes) for heat insulation and prevention of dew condensation.
  - Improper heat insulation/anti-dew dressing can result in a water leak or dripping causing damage to household effects, etc.
- (2) Use a heat insulating material that can withstand 120°C or a higher temperature. Poor heat insulating capacity can cause heat insulation problems or cable deterioration.
  - All gas pipes must be securely heat insulated in order to prevent damage from dripping water that comes from the condensation formed on them during a cooling operation or personal injury from burns because their surface can reach quite a high temperature due to discharged gas flowing inside during a heating operation.
  - Wrap indoor units' flare joints with heat insulating parts (pipe cover) for heat insulation (both gas and liquid pipes).
  - Give heat insulation to both gas and liquid side pipes. Bundle a heat insulating material and a pipe tightly together so that no gaps may be left between them and wrap them together with a connecting cable by a dressing tape.
  - **Both gas and liquid pipes need to be dressed with 20mm or thicker heat insulation materials above the ceiling where relative humidity exceeds 70%.**



## 3. DRAIN PIPING WORK

- Execute drain piping by using a drain elbow and drain grommets supplied separately as optional parts, where water drained from the outdoor unit is a problem.
- Water may drip where there is a larger amount of drain water. Seal around the drain elbow and drain grommets with putty or adequate caulking material.
- Condensed water may flow out from vicinity of operation valve or connected pipes.
- Where you are likely to have several days of sub-zero temperatures in a row, do not use a drain elbow and drain grommets. (There is a risk of drain water freezing inside and blocking the drain.)



## 4. ELECTRICAL WIRING WORK For details of electrical cabling, refer to the indoor unit installation manual.

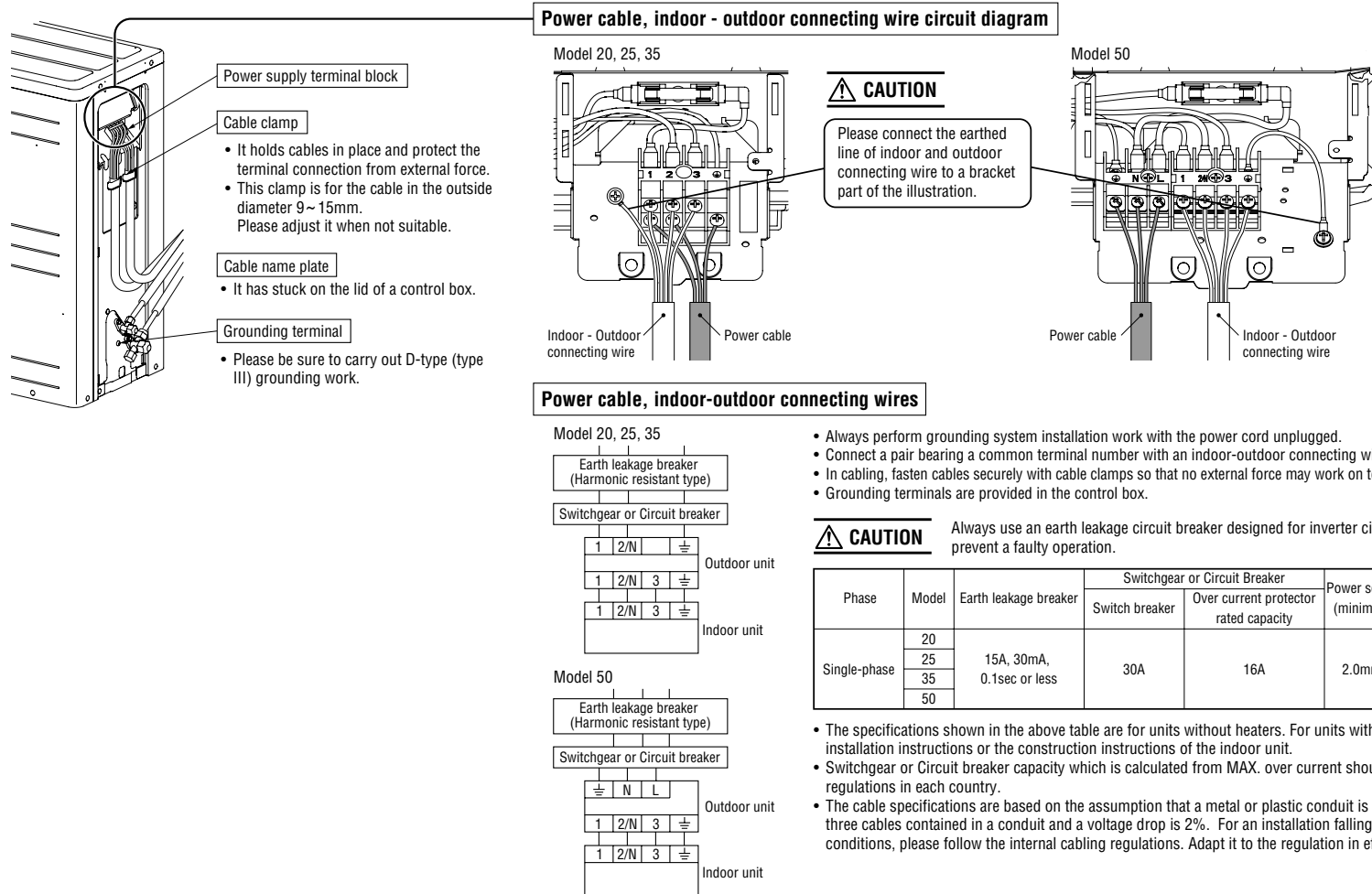
- Electrical installation work must be performed by an electrical installation service provider qualified by a power provider of the country.
- Electrical installation work must be executed according to the technical standards and other regulations applicable to electrical installations in the country.
- Do not use any supply cord lighter than one specified in parentheses for each type below.
    - braided cord (code designation 60245 IEC 51)
    - ordinary tough rubber sheathed cord (code designation 60245 IEC 53)
    - flat twin tinsel cord (code designation 60227 IEC 41)
  - Use polychloroprene sheathed flexible cord (code designation 60245 IEC57) for supply cords of parts of appliances for outdoor use.
  - Ground the unit. Do not connect the grounding wire to a gas pipe, water pipe, lightning rod or telephone grounding wire. If improperly grounded, an electric shock or malfunction may result.
  - A grounding wire must be connected before connecting the power cable. Provide a grounding wire longer than the power cable.
  - The installation of an impulse withstanding type earth leakage breaker is necessary. A failure to install an earth leakage breaker can result in an accident such as an electric shock or a fire.
  - Do not turn on the power until the electrical work is completed.
  - Do not use a condensive capacitor for power factor improvement under any circumstances. (It does not improve power factor, while it can cause an abnormal overheat accident)
  - For power supply cables, use conduits.
  - Do not lay electronic control cables (remote control and signaling wires) and other cables together outside the unit. Laying them together can result in the malfunctioning or a failure of the unit due to electric noises.
  - Fasten cables so that they may not touch the piping, etc.
  - When cables are connected, make sure that all electrical components within the electrical component box are free of loose connector coupling or terminal connection and then attach the cover securely. (Improper cover attachment can result in malfunctioning or a failure of the unit, if water penetrates into the box.)
  - Always use a three-core cable for an indoor-outdoor connecting cable. Never use a shield cable.

### CAUTION

In case of faulty wiring connection, the indoor unit stops, and then the run lamp turns on and the timer lamp blinks.

Use cables for interconnection wiring to avoid loosening of the wires.  
GENELEC code for cables Required field cables.

|                                   |                                                                  |
|-----------------------------------|------------------------------------------------------------------|
| H05RNR4G1.5 (Example) or 245IEC57 |                                                                  |
| H                                 | Harmonized cable type                                            |
| 05                                | 300/500 volts                                                    |
| R                                 | Natural-and/or synth. rubber wire insulation                     |
| N                                 | Polychloroprene rubber conductors insulation                     |
| R                                 | Stranded core                                                    |
| 4or5                              | Number of conductors                                             |
| G                                 | One conductor of the cable is the earth conductor (yellow/green) |
| 1.5                               | Section of copper wire (mm <sup>2</sup> )                        |



## INSTALLATION TEST CHECK POINTS

Check the following points again after completion of the installation, and before turning on the power. Conduct a test run again and ensure that the unit operates properly. Explain to the customer how to use the unit and how to take care of the unit following the instruction manual.

### After installation

- |                                                                                                      |                                                                                                                 |
|------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| <input type="checkbox"/> Power cables and connecting wires are securely fixed to the terminal block. | <input type="checkbox"/> The pipe joints for indoor and outdoor pipes have been insulated.                      |
| <input type="checkbox"/> The power supply voltage is correct as the rating.                          | <input type="checkbox"/> The reverse flow check cap is attached.                                                |
| <input type="checkbox"/> The drain hose is fixed securely.                                           | <input type="checkbox"/> The cover of the pipe cover (A) faces downward to prevent rain from entering.          |
| <input type="checkbox"/> Operation valve is fully open.                                              | <input type="checkbox"/> Gaps are properly sealed between the pipe covers (A) (B) and the wall surface / pipes. |
| <input type="checkbox"/> No gas leaks from the joints of the operation valve.                        |                                                                                                                 |

## Models SRC50ZIX-S, 60ZIX-S

|                        |
|------------------------|
| Model 40-50-60         |
| R410A REFRIGERANT USED |

- This installation manual deals with outdoor units and general installation specifications only. For indoor units, refer to page 72.
- When install the unit, be sure to check whether the selection of installation place, power supply specifications, usage limitation (piping length, height differences between indoor and outdoor units, power supply voltage and etc.) and installation spaces.

## SAFETY PRECAUTIONS

- We recommend you to read this "SAFETY PRECAUTIONS" carefully before the installation work in order to gain full advantage of the functions of the unit and to avoid malfunction due to mishandling.
- The precautions described below are divided into **⚠ WARNING** and **⚡ CAUTION**. The matters with possibilities leading to serious consequences such as death or serious personal injury due to erroneous handling are listed in the **⚠ WARNING** and the matters with possibilities leading to personal injury or damage of the unit due to erroneous handling including probability leading to serious consequences in some cases are listed in **⚡ CAUTION**. These are very important precautions for safety. Be sure to observe all of them without fail.
- Be sure to confirm no anomaly on the equipment by commissioning after completed installation and explain the operating methods as well as the maintenance methods of this equipment to the user according to the owner's manual.
- Keep the installation manual together with owner's manual at a place where any user can read at any time. Moreover if necessary, ask to hand them to a new user.
- For installing qualified personnel, take precautions in respect to themselves by using suitable protective clothing, groves, etc., and then perform the installation works.
- Please pay attention not to fall down the tools, etc. when installing the unit at the high position.
- If unusual noise can be heard during operation, consult the dealer.
- Symbols which appear frequently in the text have the following meaning:

|                                                                                     |                                      |                                                                                     |                     |                                                                                     |                         |
|-------------------------------------------------------------------------------------|--------------------------------------|-------------------------------------------------------------------------------------|---------------------|-------------------------------------------------------------------------------------|-------------------------|
|  | Observe instructions with great care |  | Strictly prohibited |  | Provide proper earthing |
|-------------------------------------------------------------------------------------|--------------------------------------|-------------------------------------------------------------------------------------|---------------------|-------------------------------------------------------------------------------------|-------------------------|

**⚠ WARNING**

|                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|    | <ul style="list-style-type: none"> <li>• <b>Installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it may cause serious trouble such as water leaks, electric shocks, fire and personal injury, as a result of a system malfunction.</li> <li>• <b>Install the system in full accordance with the instruction manual.</b><br/>Incorrect installation may cause bursts, personal injury, water leaks, electric shocks and fire.</li> <li>• <b>Be sure to use only for household and residence.</b><br/>If this appliance is installed in inferior environment such as machine shop and etc., it can cause malfunction.</li> <li>• <b>Use the original accessories and the specified components for installation.</b><br/>If parts other than those prescribed by us are used, It may cause water leaks, electric shocks, fire and personal injury.</li> <li>• <b>Install the unit in a location with good support.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li> <li>• <b>Ensure the unit is stable when installed, so that it can withstand earthquakes and strong winds.</b><br/>Unsuitable installation locations can cause the unit to fall and cause material damage and personal injury.</li> <li>• <b>Ventilate the working area well in the event of refrigerant leakage during installation.</b><br/>If the refrigerant comes into contact with naked flames, poisonous gas is produced.</li> <li>• <b>Use the prescribed pipes, flare nuts and tools for R410A.</b><br/>Using existing parts (for R22 or R407C) can cause the unit failure and serious accidents due to burst of the refrigerant circuit.</li> </ul> | <ul style="list-style-type: none"> <li>• <b>Tighten the flare nut by torque wrench with specified method.</b><br/>If the flare nut were tightened with excess torque, this may cause burst and refrigerant leakage after a long period.</li> <li>• <b>Do not open the operation valves for liquid line and gas line until completed refrigerant piping work, air tightness test and evacuation.</b><br/>If the compressor is operated in state of opening operation valves before completed connection of refrigerant piping work, air can be sucked into refrigerant circuit, which can cause burst or personal injury due to anomalously high pressure in the refrigerant.</li> <li>• <b>The electrical installation must be carried out by the qualified electrician in accordance with "the norm for electrical work" and "national wiring regulation", and the system must be connected to the dedicated circuit.</b><br/>Power supply with insufficient capacity and incorrect function done by improper work can cause electric shocks and fire.</li> <li>• <b>Be sure to shut off the power before starting electrical work.</b><br/>Failure to shut off the power can cause electric shocks, unit failure or incorrect function of equipment.</li> <li>• <b>Be sure to use the cables conformed to safety standard and cable ampacity for power distribution work.</b><br/>Unconformable cables can cause electric leak, anomalous heat production or fire.</li> <li>• <b>This appliance must be connected to main power supply by means of a circuit breaker or switch (fuse:16A) with a contact separation of at least 3mm.</b></li> </ul> | <ul style="list-style-type: none"> <li>• <b>Use the prescribed cables for electrical connection, tighten the cables securely in terminal block and relieve the cables correctly to prevent overloading the terminal blocks.</b><br/>Loose connections or cable mountings can cause anomalous heat production or fire.</li> <li>• <b>Arrange the wiring in the control box so that it cannot be pushed up further into the box. Install the service panel correctly.</b><br/>Incorrect installation may result in overheating and fire.</li> <li>• <b>Be sure to fix up the service panels.</b><br/>Incorrect fixing can cause electric shocks or fire due to intrusion of dust or water.</li> <li>• <b>Be sure to switch off the power supply in the event of installation, inspection or servicing.</b><br/>If the power supply is not shut off, there is a risk of electric shocks, unit failure or personal injury due to the unexpected start of fan.</li> <li>• <b>Stop the compressor before disconnecting refrigerant pipes in case of pump down operation.</b><br/>If disconnecting refrigerant pipes in state of opening operation valves before compressor stopping, air can be sucked, which can cause burst or personal injury due to anomalously high pressure in the refrigerant circuit.</li> <li>• <b>Only use prescribed optional parts. The installation must be carried out by the qualified installer.</b><br/>If you install the system by yourself, it can cause serious trouble such as water leaks, electric shocks, fire.</li> </ul> |
|  | <ul style="list-style-type: none"> <li>• <b>Ensure that no air enters in the refrigerant circuit when the unit is installed and removed.</b><br/>If air enters in the refrigerant circuit, the pressure in the refrigerant circuit becomes too high, which can cause burst and personal injury.</li> <li>• <b>Do not processing, splice the power cord, or share a socket with other power plugs.</b><br/>This may cause fire or electric shock due to defecting contact, defecting insulation and over-current etc.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | <ul style="list-style-type: none"> <li>• <b>Do not bundling, winding or processing for the power cord. Or, do not deforming the power plug due to tread it.</b><br/>This may cause fire or heating.</li> <li>• <b>Do not run the unit with removed panels or protections.</b><br/>Touching rotating equipments, hot surfaces or high voltage parts can cause personal injury due to entrapment, burn or electric shocks.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <ul style="list-style-type: none"> <li>• <b>Do not perform any change of protective device itself or its setup condition.</b><br/>The forced operation by short-circuiting protective device of pressure switch and temperature controller or the use of non specified component can cause fire or burst.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
|  | <ul style="list-style-type: none"> <li>• <b>Carry out the electrical work for ground lead with care.</b><br/>Do not connect the ground lead to the gas line, water line, lightning conductor or telephone line's ground lead. Incorrect grounding can cause unit faults such as electric shocks due to short-circuiting.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |

## ⚠ CAUTION

|  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <ul style="list-style-type: none"> <li>• <b>Use the circuit breaker with sufficient breaking capacity.</b><br/>If the breaker does not have sufficient breaking capacity, it can cause the unit malfunction and fire.</li> <li>• <b>Earth leakage breaker must be installed.</b><br/>If the earth leakage breaker is not installed, it can cause electric shocks.</li> <li>• <b>Install isolator or disconnect switch on the power supply wiring in accordance with the local codes and regulations.</b></li> <li>• <b>After maintenance, all wiring, wiring ties and the like, should be returned to their original state and wiring route, and the necessary clearance from all metal parts should be secured.</b></li> <li>• <b>Secure a space for installation, inspection and maintenance specified in the manual.</b><br/>Insufficient space can result in accident such as personal injury due to falling from the installation place.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | <ul style="list-style-type: none"> <li>• <b>Take care when carrying the unit by hand.</b><br/>If the unit weights more than 20kg, it must be carried by two or more persons. Do not carry by the plastic straps, always use the carry handle when carrying the unit by hand. Use gloves to minimize the risk of cuts by the aluminum fins.</li> <li>• <b>Dispose of any packing materials correctly.</b><br/>Any remaining packing materials can cause personal injury as it contains nails and wood. And to avoid danger of suffocation, be sure to keep the plastic wrapper away from children and to dispose after tear it up.</li> <li>• <b>Be sure to insulate the refrigerant pipes so as not to condense the ambient air moisture on them.</b><br/>Insufficient insulation can cause condensation, which can lead to moisture damage on the ceiling, floor, furniture and any other valuables.</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <ul style="list-style-type: none"> <li>• <b>When perform the air conditioner operation (cooling or drying operation) in which ventilator is installed in the room. In this case, using the air conditioner in parallel with the ventilator, there is the possibility that drain water may backflow in accordance with the room lapse into the negative pressure status. Therefore, set up the opening port such as incorporate the air into the room that may appropriate to ventilation (For example; Open the door a little). In addition, just as above, so set up the opening port if the room lapse into negative pressure status due to register of the wind for the high rise apartment etc.</b></li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|  | <ul style="list-style-type: none"> <li>• <b>Do not install the unit in the locations listed below.</b> <ul style="list-style-type: none"> <li>• Locations where carbon fiber, metal powder or any powder is floating.</li> <li>• Locations where any substances that can affect the unit such as sulphide gas, chloride gas, acid and alkaline can occur.</li> <li>• Vehicles and ships.</li> <li>• Locations where cosmetic or special sprays are often used.</li> <li>• Locations with direct exposure of oil mist and steam such as kitchen and machine plant.</li> <li>• Locations where any machines which generate high frequency harmonics are used.</li> <li>• Locations with salty atmospheres such as coastlines.</li> <li>• Locations with heavy snow (If installed, be sure to provide base flame and snow hood mentioned in the manual).</li> <li>• Locations where the unit is exposed to chimney smoke.</li> <li>• Locations at high altitude (more than 1000m high).</li> <li>• Locations with ammoniac atmospheres.</li> <li>• Locations where heat radiation from other heat source can affect the unit.</li> <li>• Locations without good air circulation.</li> <li>• Locations with any obstacles which can prevent inlet and outlet air of the unit.</li> <li>• Locations where short circuit of air can occur (in case of multiple units installation).</li> <li>• Locations where strong air blows against the air outlet of outdoor unit.</li> </ul> </li> <li>It can cause remarkable decrease in performance, corrosion and damage of components, malfunction and fire.</li> </ul> | <ul style="list-style-type: none"> <li>• <b>Do not install the outdoor unit in the locations listed below.</b> <ul style="list-style-type: none"> <li>• Locations where discharged hot air or operating sound of the outdoor unit can bother neighborhood.</li> <li>• Locations where outlet air of the outdoor unit blows directly to plants.</li> <li>• Locations where vibration can be amplified and transmitted due to insufficient strength of structure.</li> <li>• Locations where vibration and operation sound generated by the outdoor unit can affect seriously (on the wall or at the place near bed room).</li> <li>• Locations where an equipment affected by high harmonics is placed (TV set or radio receiver is placed within 5m).</li> <li>• Locations where drainage cannot run off safely.</li> </ul> </li> <li>It can affect surrounding environment and cause a claim.</li> <li>• <b>Do not install the unit near the location where leakage of combustible gases can occur.</b><br/>If leaked gases accumulate around the unit, it can cause fire.</li> <li>• <b>Do not install the unit where corrosive gas (such as sulfurous acid gas etc.) or combustible gas (such as thinner and petroleum gases) can accumulate or collect, or where volatile combustible substances are handled.</b><br/>Corrosive gas can cause corrosion of heat exchanger, breakage of plastic parts and etc. And combustible gas can cause fire.</li> <li>• <b>Do not install nor use the system close to the equipment that generates electromagnetic fields or high frequency harmonics.</b><br/>Equipment such as inverters, standby generators, medical high frequency equipments and telecommunication equipments can affect</li> </ul> | <p>the system, and cause malfunctions and breakdowns. The system can also affect medical equipment and telecommunication equipment, and obstruct its function or cause jamming.</p> <ul style="list-style-type: none"> <li>• <b>Do not install the outdoor unit in a location where insects and small animals can inhabit.</b><br/>Insects and small animals can enter the electric parts and cause damage or fire. Instruct the user to keep the surroundings clean.</li> <li>• <b>Do not use the base flame for outdoor unit which is corroded or damaged due to long periods of operation.</b><br/>Using an old and damage base flame can cause the unit falling down and cause personal injury.</li> <li>• <b>Do not use any materials other than a fuse with the correct rating in the location where fuses are to be used.</b><br/>Connecting the circuit with copper wire or other metal thread can cause unit failure and fire.</li> <li>• <b>Do not touch any buttons with wet hands.</b><br/>It can cause electric shocks.</li> <li>• <b>Do not touch any refrigerant pipes with your hands when the system is in operation.</b><br/>During operation the refrigerant pipes become extremely hot or extremely cold depending the operating condition, and it can cause burn injury or frost injury.</li> <li>• <b>Do not touch the suction or aluminum fin on the outdoor unit.</b><br/>This may cause injury.</li> <li>• <b>Do not put anything on the outdoor unit and operating unit.</b><br/>This may cause damage the objects or injury due to falling to the object.</li> </ul> |

### Check before installation work

- Model name and power source
- Refrigerant piping length
- Piping, wiring and miscellaneous small parts
- Indoor unit installation manual

| Accessories for outdoor unit        |  | Q'ty |
|-------------------------------------|--|------|
| ① Grommet (Heat pump type only)     |  | 4    |
| ② Drain elbow (Heat pump type only) |  | 1    |

| Option parts                                         |  | Q'ty |
|------------------------------------------------------|--|------|
| Ⓐ Sealing plate                                      |  | 1    |
| Ⓑ Sleeve                                             |  | 1    |
| Ⓒ Inclination plate                                  |  | 1    |
| Ⓓ Putty                                              |  | 1    |
| Ⓔ Drain hose (extension hose)                        |  | 1    |
| Ⓕ Piping cover (for insulation of connection piping) |  | 1    |

| Necessary tools for the installation work |                                                                                            |  |
|-------------------------------------------|--------------------------------------------------------------------------------------------|--|
| 9                                         | Wrench key (Hexagon) [4m/m]                                                                |  |
| 10                                        | Vacuum pump                                                                                |  |
| 11                                        | Vacuum pump adapter (Anti-reverse flow type) (Designed specifically for R410A)             |  |
| 12                                        | Gauge manifold (Designed specifically for R410A)                                           |  |
| 13                                        | Charge hose (Designed specifically for R410A)                                              |  |
| 14                                        | Flaring tool set (Designed specifically for R410A)                                         |  |
| 15                                        | Gas leak detector (Designed specifically for R410A)                                        |  |
| 16                                        | Gauge for projection adjustment (Used when flare is made by using conventional flare tool) |  |
| 1                                         | Plus headed driver                                                                         |  |
| 2                                         | Knife                                                                                      |  |
| 3                                         | Saw                                                                                        |  |
| 4                                         | Tape measure                                                                               |  |
| 5                                         | Hammer                                                                                     |  |
| 6                                         | Spanner wrench                                                                             |  |
| 7                                         | Torque wrench [14.0~62.0N·m (1.4~6.2kgf·m)]                                                |  |
| 8                                         | Hole core drill (65mm in diameter)                                                         |  |

### Notabilia as a unit designed for R410A

- Do not use any refrigerant other than R410A. R410A will rise to pressure about 1.6 times higher than that of a conventional refrigerant.  
A cylinder containing R410A has a pink indication mark on the top.
- A unit designed for R410A has adopted a different size indoor unit operation valve charge port and a different size check joint provided in the unit to prevent the charging of a wrong refrigerant by mistake.  
The processed dimension of the flared part of a refrigerant pipe and a flare nut's parallel side measurement have also been altered to raise strength against pressure.  
Accordingly, you are required to arrange dedicated R410A tools listed in the table on the right before installing or servicing this unit.
- Do not use a charge cylinder. The use of a charge cylinder will cause the refrigerant composition to change, which results in performance degradation.
- In charging refrigerant, always take it out from a cylinder in the liquid phase.
- All indoor units must be models designed exclusively for R410A. Check connectable indoor unit models in a catalog, etc. (A wrong indoor unit, if connected into the system, will impair proper system operation)



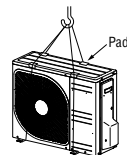
# 1. HAULAGE AND INSTALLATION (Take particular care in carrying in or moving the unit, and always perform such an operation with two or more persons.)

## CAUTION

When a unit is hoisted with slings for haulage, take into consideration the offset of its gravity center position. If not properly balanced, the unit can be thrown off-balance and fall.

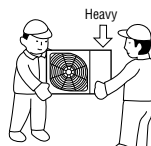
### 1) Delivery

- Deliver the unit as close as possible to the installation site before removing it from the packaging.
- When you have to unpack the unit for a compelling reason before you haul it to the installation point, hoist the unit with nylon slings or ropes and protection pads so that you may not damage the unit.



### 2) Portage

- The right hand side of the unit as viewed from the front (diffuser side) is heavier. A person carrying the right hand side must take heed of this fact. A person carrying the left hand side must hold with his right hand the handle provided on the front panel of the unit and with his left hand the corner column section.



### 3) Selection of installation location for the outdoor unit

Be sure to select a suitable installation place in consideration of following conditions.

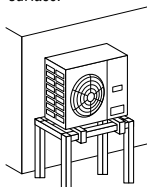
- A place where it is horizontal, stable and can endure the unit weight and will not allow vibration transmittance of the unit.
- A place where it can be free from possibility of bothering neighbors due to noise or exhaust air from the unit.
- A place where the unit is not exposed to oil splashes.
- A place where it can be free from danger of flammable gas leakage.
- A place where drain water can be disposed without any trouble.
- A place where the unit will not be affected by heat radiation from other heat source.
- A place where snow will not accumulate.
- A place where the unit can be kept away 5m or more from TV set and/or radio receiver in order to avoid any radio or TV interference.
- A place where good air circulation can be secured, and enough service space can be secured for maintenance and service of the unit safely.
- A place where the unit will not be affected by electromagnetic waves and/or high-harmonic waves generated by other equipment.
- A place where chemical substances like sulfuric gas, chloric gas, acid and alkali (including ammonia), which can harm the unit, will not be generated and not remain.
- If a operation is conducted when the outdoor air temperature is -5 lower, the outdoor unit should be installed at a place where it is not influenced by natural wind.
- A place where strong wind will not blow against the outlet air blow of the unit.

### 4) Caution about selection of installation location

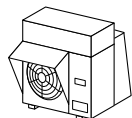
- (1) If the unit is installed in the area where the snow will accumulate, following measures are required.

The bottom plate of unit and intake, outlet may be blocked by snow.

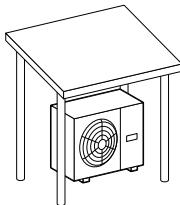
- 1 Install the unit on the base so that the bottom is higher than snow cover surface.



- 2 Provide a snow hood to the outdoor unit on site. Regarding outline of a snow hood, refer to our technical manual.



- 3 Install the unit under eaves or provide the roof on site.

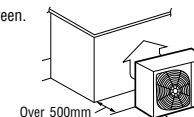


Since drain water generated by defrost control may freeze, following measures are required.

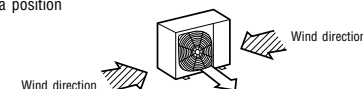
- Don't execute drain piping work by using a drain elbow and drain grommets (optional parts). [Refer to Drain piping work.]
- Recommend setting Defrost Control (SW3-1) and Snow Guard Fan Control (SW3-2). [Refer to Setting SW3-1, SW3-2.]

- (2) If the unit can be affected by strong wind, following measures are required.  
Strong wind can cause damage of fan (fan motor), or can cause performance degradation, or can trigger anomalous stop of the unit due to rising of high pressure.

1. Install the outlet air blow side of the unit to face a wall of building, or provide a fence or a windbreak screen.



2. Install the outlet air blow side of the unit in a position perpendicular to the direction of wind.

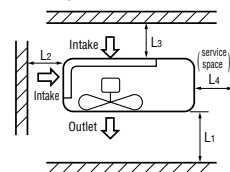


### 5) Installation space

- Walls surrounding the unit in the four sides are not acceptable.
- There must be a 1-meter or larger space in the above.
- When more than one unit are installed side by side, provide a 250mm or wider interval between them as a service space. In order to facilitate servicing of controllers, please provide a sufficient space between units so that their top plates can be removed easily.
- Where a danger of short-circuiting exists, install guide louvers.
- When more than one unit are installed, provide sufficient intake space consciously so that short-circuiting may not occur.
- Where piling snow can bury the outdoor unit, provide proper snow guards.

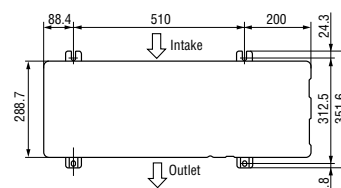
|      |                      | (mm)             |      |      |    |
|------|----------------------|------------------|------|------|----|
|      |                      | Model 40, 50, 60 |      |      |    |
| Size | Example installation | I                | II   | III  | IV |
| L1   | Open                 | 280              | 280  | 180  |    |
| L2   | 100                  | 75               | Open | Open |    |
| L3   | 100                  | 80               | 80   | 80   |    |
| L4   | 250                  | Open             | 250  | Open |    |

The height of a wall is 1200mm or less.

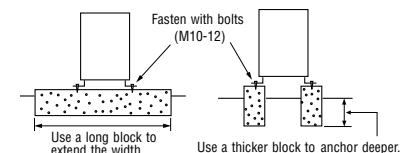


### 6) Installation

- ① Anchor bolt fixed position



- ② Notabilia for installation



- In installing the unit, fix the unit's legs with bolts specified on the left.
- The protrusion of an anchor bolt on the front side must be kept within 15 mm.
- Securely install the unit so that it does not fall over during earthquakes or strong winds, etc.
- Refer to the above illustrations for information regarding concrete foundations.
- Install the unit in a level area. (With a gradient of 5 mm or less.)  
Improper installation can result in a compressor failure, broken piping within the unit and abnormal noise generation.

## 2. REFRIGERANT PIPING WORK

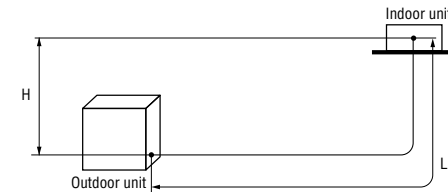
### 1) Restrictions on unit installation and use

- Check the following points in light of the indoor unit specifications and the installation site.
- Observe the following restrictions on unit installation and use. Improper installation can result in a compressor failure or performance degradation.

| Restrictions                                          |                                             | Dimensional restrictions | Marks appearing in the drawing on the right |
|-------------------------------------------------------|---------------------------------------------|--------------------------|---------------------------------------------|
| Main pipe length                                      |                                             | 30m or less              | L                                           |
| Elevation difference between indoor and outdoor units | When the outdoor unit is positioned higher, | 20m or less              | H                                           |
|                                                       | When the outdoor unit is positioned lower,  | 20m or less              | H                                           |



- The use restrictions appearing in the table above are applicable to the standard pipe size combinations shown in the table below. Where an existing pipe system is utilized, different one-way pipe length restrictions should apply depending on its pipe size. For more information, please see "5. UTILIZATION OF EXISTING PIPING."



### 2) Determination of pipe size

- Determine refrigerant pipe size pursuant to the following guidelines based on the indoor unit specifications.

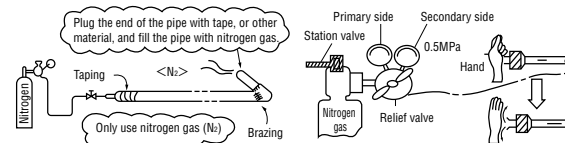
|                                   | Model 40, 50, 60 |                 |
|-----------------------------------|------------------|-----------------|
|                                   | Gas pipe         | Liquid pipe     |
| Outdoor unit connected            | φ 12.7<br>Flare  | φ 6.35<br>Flare |
| Refrigerant piping (branch pipe)L | φ 12.7           | φ 6.35          |
| Indoor unit connected             | φ 12.7           | φ 6.35          |

### When pipe is brazing.

#### About brazing

#### Brazing must be performed under a nitrogen gas flow.

Without nitrogen gas, a large quantity of foreign matters (oxidized film) are created, causing a critical failure from capillary tube or expansion valve clogging.



### 3) Refrigerant pipe wall thickness and material

- Select refrigerant pipes of the table shown on the right wall thickness and material as specified for each pipe size.

#### NOTE

- Select pipes having a wall thickness larger than the specified minimum pipe thickness.

|                                  |             |             |
|----------------------------------|-------------|-------------|
| Pipe diameter [mm]               | 6.35        | 12.7        |
| Minimum pipe wall thickness [mm] | 0.8         | 0.8         |
| Pipe material*                   | O-type pipe | O-type pipe |

\*Phosphorus deoxidized seamless copper pipe ICS 23.040.15, ICS 77.150.30

### 4) On-site piping work

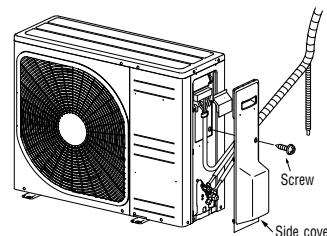


Take care so that installed pipes may not touch components within a unit. If touching with an internal component, it will generate abnormal sounds and/or vibrations.

#### How to remove the side cover

Please remove the screw of a side cover and remove to the front.

- Carry out the on site piping work with the operation valve fully closed.
- Give sufficient protection to a pipe end (compressed and blazed, or with an adhesive tape) so that water or foreign matters may not enter the piping.
- Bend a pipe to a radius as large as practical.(R100~R150) Do not bend a pipe repeatedly to correct its form.
- Flare connection is used between the unit and refrigerant pipe. Flare a pipe after engaging a flare nut onto it. Flare dimensions for R410A are different from those for conventional R407C. Although we recommend the use of flaring tools designed specifically for R410A, conventional flaring tools can also be used by adjusting the measurement of protrusion B with a protrusion control gauge.



|                            |      |
|----------------------------|------|
| Flared pipe end : A (mm)   |      |
| Copper pipe outer diameter | A    |
| φ6.35                      | 9.1  |
| φ12.7                      | 16.6 |

#### Copper pipe protrusion for flaring : B (mm)

| Copper pipe outer diameter | In the case of a rigid (clutch) type |                          |
|----------------------------|--------------------------------------|--------------------------|
|                            | With an R410A tool                   | With a conventional tool |
| φ6.35                      | 0~0.5                                | 1.0~1.5                  |
| φ12.7                      |                                      |                          |

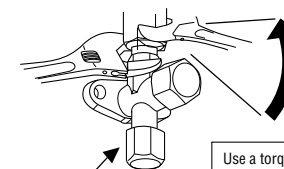
- Tighten a flare joint securely with a double spanner.



#### Do not apply force beyond proper fastening torque in tightening the flare nut.

Fix both liquid and gas operation valves at the valve main bodies as illustrated on the right, and then fasten them, applying appropriate fastening torque.

| Operation valve size (mm) | Tightening torque (N·m) | Tightening angle (°) | Recommended length of a tool handle (mm) |
|---------------------------|-------------------------|----------------------|------------------------------------------|
| φ6.35 (1/4")              | 14~18                   | 45~60                | 150                                      |
| φ12.7 (1/2")              | 49~61                   | 30~45                | 250                                      |

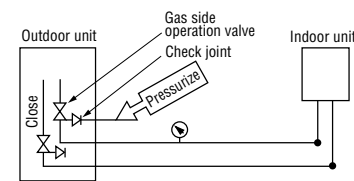


Do not hold the valve cap area with a spanner.

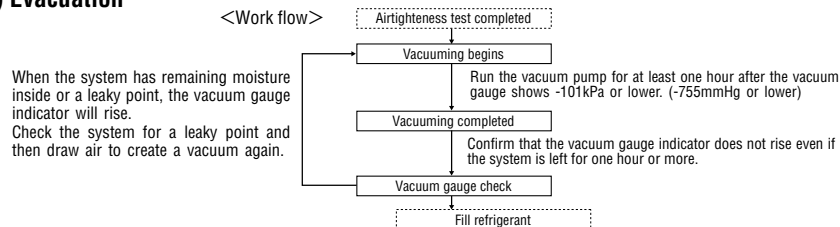
Use a torque wrench. If a torque wrench is not available, fasten the flare nut manually first and then tighten it further, using the left table as a guide.

## 5) Air tightness test

- ① Although outdoor and indoor units themselves have been tested for air tightness at the factory, check the connecting pipes after the installation work for air tightness from the operation valve's check joint equipped on the outdoor unit side. While conducting a test, keep the operation valve shut all the time.
  - a) Raise the pressure to 0.5 MPa, and then stop. Leave it for five minutes to see if the pressure drops.
  - b) Then raise the pressure to 1.5 MPa, and stop. Leave it for five more minutes to see if the pressure drops.
  - c) Then raise the pressure to the specified level (4.15 MPa), and record the ambient temperature and the pressure.
  - d) If no pressure drop is observed with an installation pressurized to the specified level and left for about one day, it is acceptable. When the ambient Temperature fall 1°C, the pressure also fall approximately 0.01 MPa. The pressure, if changed, should be compensated for.
  - e) If a pressure drop is observed in checking e) and a) – d), a leak exists somewhere. Find a leak by applying bubble test liquid to welded parts and flare joints and repair it. After repair, conduct an air-tightness test again.
- ② In conducting an air-tightness test, use nitrogen gas and pressurize the system with nitrogen gas from the gas side. Do not use a medium other than nitrogen gas under any circumstances.

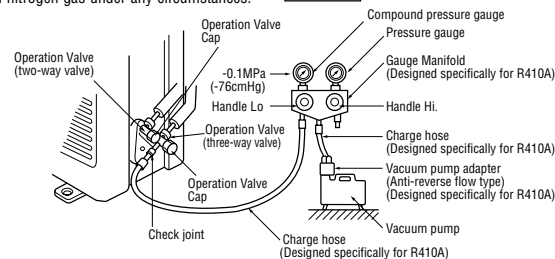


## 6) Evacuation



**Pay attention to the following points in addition to the above for the R410A and compatible machines.**

- To prevent a different oil from entering, assign dedicated tools, etc. to each refrigerant type. Under no circumstances must a gauge manifold and a charge hose in particular be shared with other refrigerant types (R22, R407C, etc.).
- Use a counterflow prevention adapter to prevent vacuum pump oil from entering the refrigerant system.



Securely tighten the operation valve cap and the check joint blind nut after adjustment.

| Operation valve size (mm) | Operation valve cap tightening torque (N·m) | Check joint blind nut tightening torque (N·m) |
|---------------------------|---------------------------------------------|-----------------------------------------------|
| φ6.35 (1/4")              | 20~30                                       | 10~12                                         |
| φ12.7 (1/2")              | 25~35                                       |                                               |

## 7) Additional refrigerant charge

- (1) Calculate a required refrigerant charge volume from the following table.

|                  | Additional charge volume (kg) per meter of refrigerant piping (liquid pipe φ 6.35) | Refrigerant volume charged for shipment at the factory (kg) | Installation's pipe length (m) covered without additional refrigerant charge |
|------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------|------------------------------------------------------------------------------|
| Model 40, 50, 60 | 0.02                                                                               | 1.40                                                        | 15                                                                           |

- This unit contains factory charged refrigerant covering 15m of refrigerant piping and additional refrigerant charge on the installation site is not required for an installation with up to 15m refrigerant piping. When refrigerant piping exceeds 15m, additionally charge an amount calculated from the pipe length and the above table for the portion in excess of 15m.
- If an existing pipe system is used, a required refrigerant charge volume will vary depending on the liquid pipe size. For further information, please see "5. UTILIZATION OF EXISTING PIPING."

Formula to calculate the volume of additional refrigerant required

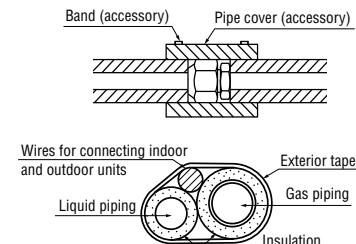
$$\text{Additional charge volume (kg)} = \{ \text{Main length (m)} - \text{Factory charged volume 15 (m)} \} \times 0.02 \text{ (kg/m)}$$

\*When an additional charge volume calculation result is negative, it is not necessary to charge refrigerant additionally.

- For an installation measuring 15 m or shorter in pipe length, please charge the refrigerant volume charged for shipment at the factory, when you recharge refrigerant after servicing etc.

## 8) Heating and condensation prevention

- (1) Dress refrigerant pipes (both gas and liquid pipes) for heat insulation and prevention of dew condensation.
  - Improper heat insulation/anti-dew dressing can result in a water leak or dripping causing damage to household effects, etc.
- (2) Use a heat insulating material that can withstand 120°C or a higher temperature. Poor heat insulating capacity can cause heat insulation problems or cable deterioration.
  - All gas pipes must be securely heat insulated in order to prevent damage from dripping water that comes from the condensation formed on them during a cooling operation or personal injury from burns because their surface can reach quite a high temperature due to discharged gas flowing inside during a heating operation.
  - Wrap indoor units' flare joints with heat insulating parts (pipe cover) for heat insulation (both gas and liquid pipes).
  - Give heat insulation to both gas and liquid side pipes. Bundle a heat insulating material and a pipe tightly together so that no gaps may be left between them and wrap them together with a connecting cable by a dressing tape.
  - **Both gas and liquid pipes need to be dressed with 20 mm or thicker heat insulation materials above the ceiling where relative humidity exceeds 70%.**



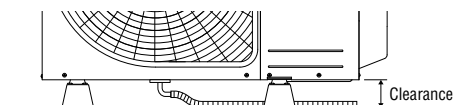
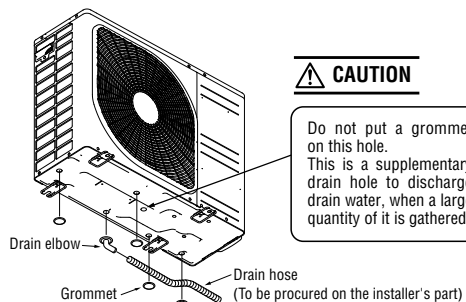
- (2) Charging refrigerant

- Since R410A refrigerant must be charged in the liquid phase, you should charge it, keeping the container cylinder upside down or using a refrigerant cylinder equipped with a siphon tube.
- Charge refrigerant always from the liquid side service port with the operation valve shut. When you find it difficult to charge a required amount, fully open the outdoor unit valves on both liquid and gas sides and charge refrigerant from the gas (suction) side service port, while running the unit in the cooling mode. In doing so, care must be taken so that refrigerant may be discharged from the cylinder in the liquid phase all the time. When the cylinder valve is throttled down or a dedicated conversion tool to change liquid-phase refrigerant into mist is used to protect the compressor, however, adjust charge conditions so that refrigerant will gasify upon entering the unit.
- In charging refrigerant, always charge a calculated volume by using a scale to measure the charge volume.
- When refrigerant is charged with the unit being run, complete a charge operation within 30 minutes. Running the unit with an insufficient quantity of refrigerant for a long time can cause a compressor failure.

**NOTE** Put down the refrigerant volume calculated from the pipe length onto the caution label attached on the back side of the service panel.

### 3. DRAIN PIPING WORK

- Execute drain piping by using a drain elbow and drain grommets supplied separately as optional parts, where water drained from the outdoor unit is a problem.
- Water may drip where there is a larger amount of drain water. Seal around the drain elbow and drain grommets with putty or adequate caulking material.
- Condensed water may flow out from vicinity of operation valve or connected pipes.
- Where you are likely to have several days of sub-zero temperatures in a row, do not use a drain elbow and drain grommets. (There is a risk of drain water freezing inside and blocking the drain.)



- When condensed water needs to be led to a drain, etc., install the unit on a flat base (supplied separately as an optional part) or concrete blocks. Then, please secure space for the drain elbow and the drain hose.

### 4. ELECTRICAL WIRING WORK

For details of electrical cabling, refer to the indoor unit installation manual.

Electrical installation work must be performed by an electrical installation service provider qualified by a power provider of the country. Electrical installation work must be executed according to the technical standards and other regulations applicable to electrical installations in the country.

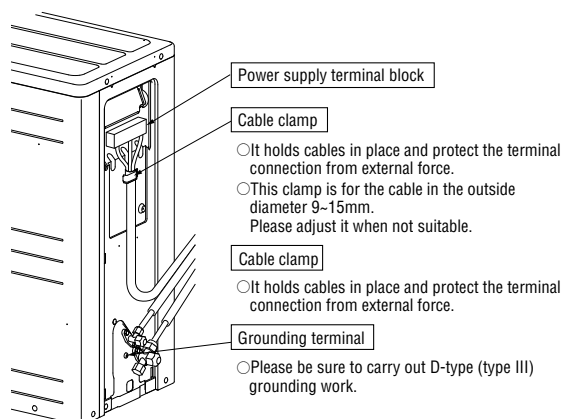
- Do not use any supply cord lighter than one specified in parentheses for each type below.
  - braided cord (code designation 60245 IEC 51),
  - ordinary tough rubber sheathed cord (code designation 60245 IEC 53)
  - flat twin tinsel cord (code designation 60227 IEC 41);
 Use polychloroprene sheathed flexible cord (code designation 60245 IEC57) for supply cords of parts of appliances for outdoor use.
- Ground the unit. Do not connect the grounding wire to a gas pipe, water pipe, lightning rod or telephone grounding wire. If improperly grounded, an electric shock or malfunction may result.
- A grounding wire must be connected before connecting the power cable. Provide a grounding wire longer than the power cable.
- The installation of an impulse withstanding type earth leakage breaker is necessary. A failure to install an earth leakage breaker can result in an accident such as an electric shock or a fire.
- Do not turn on the power until the electrical work is completed.
- Do not use a condensive capacitor for power factor improvement under any circumstances. (It does not improve power factor, while it can cause an abnormal overheat accident)
- For power supply cables, use conduits.
- Do not lay electronic control cables (remote control and signaling wires) and other cables together outside the unit. Laying them together can result in the malfunctioning or a failure of the unit due to electric noises.
- Fasten cables so that they may not touch the piping, etc.
- When cables are connected, make sure that all electrical components within the electrical component box are free of loose connector coupling or terminal connection and then attach the cover securely. (Improper cover attachment can result in malfunctioning or a failure of the unit, if water penetrates into the box.)
- Always use a three-core cable for an indoor-outdoor connecting cable. Never use a shield cable.

#### CAUTION

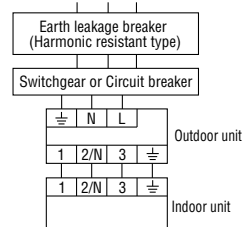
In case of faulty wiring connection, the indoor unit stops, and then the run lamp turns on and the timer lamp blinks.

Use cables for interconnection wiring to avoid loosening of the wires. CENELEC code for cables Required field cables.

H05RN4G1.5 (Example) or 245IEC57  
 H Harmonized cable type  
 05 300/500 volts  
 R Natural-and/or synth. rubber wire insulation  
 N Polychloroprene rubber conductors insulation  
 R Stranded core  
 4or5 Number of conductors  
 G One conductor of the cable is the earth conductor (yellow/green)  
 1.5 Section of copper wire (mm<sup>2</sup>)



#### Power cable, indoor-outdoor connecting wires



- Always perform grounding system installation work with the power cord unplugged.
- Connect a pair bearing a common terminal number with an indoor-outdoor connecting wire.
- In cabling, fasten cables securely with cable clamps so that no external force may work on terminal connections.
- Grounding terminals are provided in the control box.

#### CAUTION

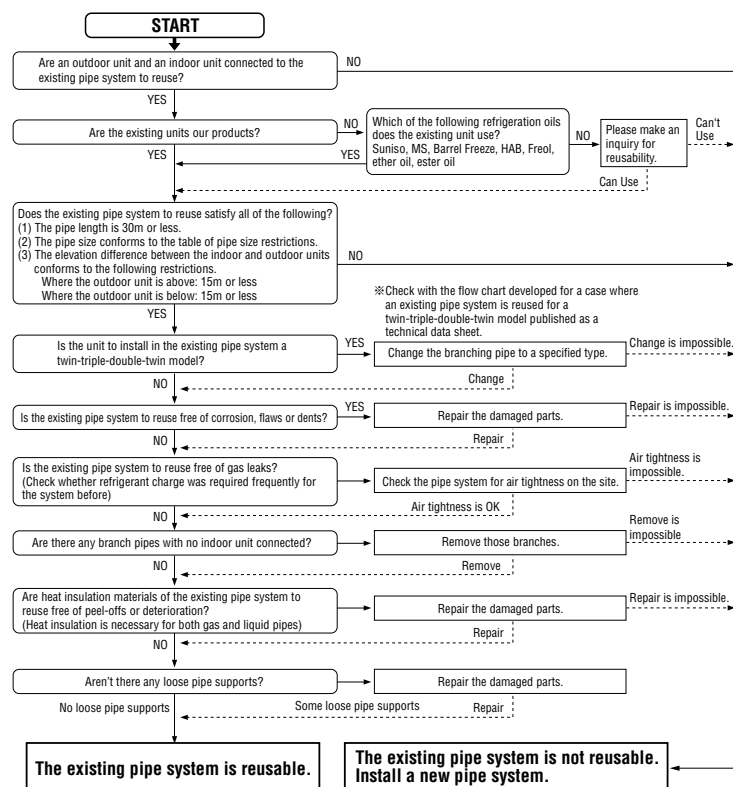
Always use an earth leakage circuit breaker designed for inverter circuits to prevent a faulty operation.

| Phase        | Model | Earth leakage breaker    | Switchgear or Circuit Breaker |                                       | Power source (minimum) | Interconnecting and grounding wires (minimum) |
|--------------|-------|--------------------------|-------------------------------|---------------------------------------|------------------------|-----------------------------------------------|
|              |       |                          | Switch breaker                | Over current protector rated capacity |                        |                                               |
| Single-phase | 40    | 15A,30mA, 0.1sec or less | 30A                           | 16A                                   | 2.0mm <sup>2</sup>     | 1.5mm×4                                       |
|              | 50    |                          |                               |                                       |                        |                                               |
|              | 60    |                          |                               |                                       |                        |                                               |

- The specifications shown in the above table are for units without heaters. For units with heaters, refer to the installation instructions or the construction instructions of the indoor unit.
- Switchgear or Circuit breaker capacity which is calculated from MAX. over current should be chosen along the regulations in each country.
- The cable specifications are based on the assumption that a metal or plastic conduit is used with no more than three cables contained in a conduit and a voltage drop is 2%. For an installation falling outside of these conditions, please follow the internal cabling regulations. Adapt it to the regulation in effect in each country.

## 5. UTILIZATION OF EXISTING PIPING

Check whether an existing pipe system is reusable or not by using the following flow chart.



<Table of pipe size restrictions>

◎:Standard pipe size ○:Usable △:Restricted to shorter pipe length limits

| Additional charge volume per meter of pipe |                                          | 0.02kg/m | 0.06kg/m |
|--------------------------------------------|------------------------------------------|----------|----------|
| Pipe size                                  | Liquid pipe                              | ø6.35    | ø9.52    |
|                                            | Gas pipe                                 | ø12.7    | ø12.7    |
| 40                                         | Usability                                | ◎        | △        |
|                                            | Maximum one-way pipe length              | 30       | 10       |
|                                            | Length covered without additional charge | 15       | 5        |
| 50                                         | Usability                                | ◎        | △        |
|                                            | Maximum one-way pipe length              | 30       | 10       |
|                                            | Length covered without additional charge | 15       | 15       |
| 60                                         | Usability                                | ◎        | △        |
|                                            | Maximum one-way pipe length              | 30       | 10       |
|                                            | Length covered without additional charge | 15       | 5        |

● Please consult with our distributor in the area, if you need to recover refrigerant and charge it again.

● Any combinations of pipe sizes not listed in the table are not usable.

Formula to calculate additional charge volume

$$\text{Additional charge volume (kg)} = \{ \text{Main pipe length (m)} - \text{Length covered without additional charge shown in the table (m)} \} \times \text{Additional charge volume per meter of pipe shown in the table (kg/m)}$$

※ If you obtain a negative figure as a result of calculation, no additional refrigerant needs to be charged.

**Example)** When an 60 is installed in a 10m long existing pipe system (liquid ø9.52, gas ø12.7), the quantity of refrigerant to charge additionally should be (10m-5m) x 0.06kg/m = 0.3 kg.



**WARNING** <Where the existing unit can be run for a cooling operation.>

**Carry out the following steps with the excising unit** (in the order of (1), (2), (3) and (4))

- Run the unit for 30 minutes for a cooling operation.
- Stop the indoor fan and run the unit for 3 minutes for a cooling operation (returning liquid)
- Close the liquid side operation valve of the outdoor unit and pump down (refrigerant recovery)
- Blow with nitrogen gas. ※ If discolored refrigeration oil or any foreign matters is discharged by the blow, wash the pipe system or install a new pipe system.

- For the flare nut, do not use the old one, but use the one supplied with the outdoor unit. Process a flare to the dimensions specified for R410A.

<Where the existing unit cannot be run for a cooling operation.>

Wash the pipe system or install a new pipe system.

- If you choose to wash the pipe system, please contact our distributor in the area.

## INSTALLATION TEST CHECK POINTS

Check the following points again after completion of the installation, and before turn on the power. Conduct a test run again and ensure that the unit operates properly. Explain to the customer how to use the unit and how to take care of the unit following the instruction manual.

### After installation

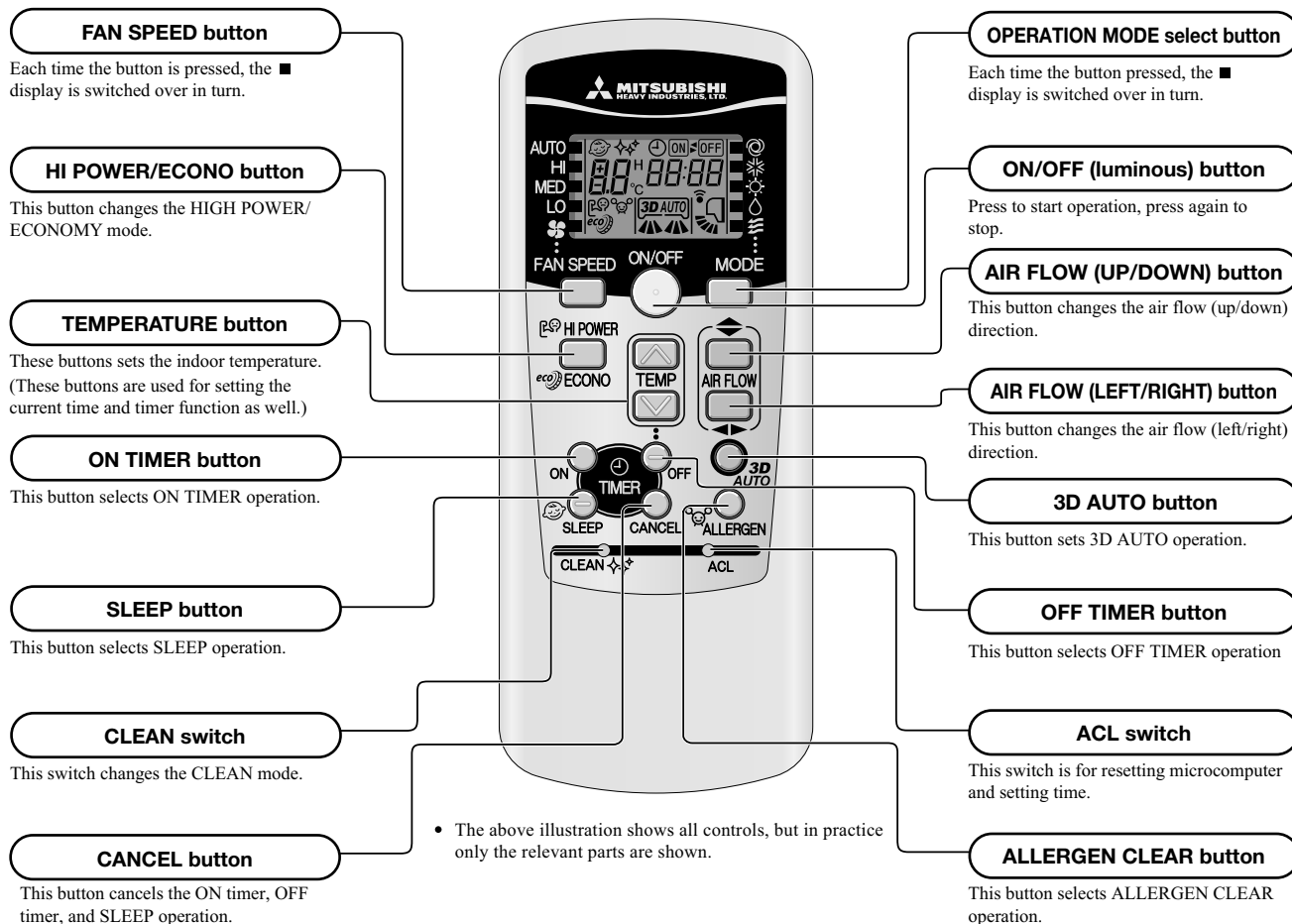
- |                                                                                                      |                                                                                                                 |
|------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| <input type="checkbox"/> Power cables and connecting wires are securely fixed to the terminal block. | <input type="checkbox"/> The pipe joints for indoor and outdoor pipes have been insulated.                      |
| <input type="checkbox"/> The power supply voltage is correct as the rating.                          | <input type="checkbox"/> The reverse flow check cap is attached.                                                |
| <input type="checkbox"/> The drain hose is fixed securely.                                           | <input type="checkbox"/> The cover of the pipe cover (A) faces downward to prevent rain from entering.          |
| <input type="checkbox"/> Operational valve is fully open.                                            | <input type="checkbox"/> Gaps are properly sealed between the pipe covers (A) (B) and the wall surface / pipes. |
| <input type="checkbox"/> No gas leaks from the joints of the operational valve.                      |                                                                                                                 |

# 10 OUTLINE OF OPERATION CONTROL BY MICROCOMPUTER

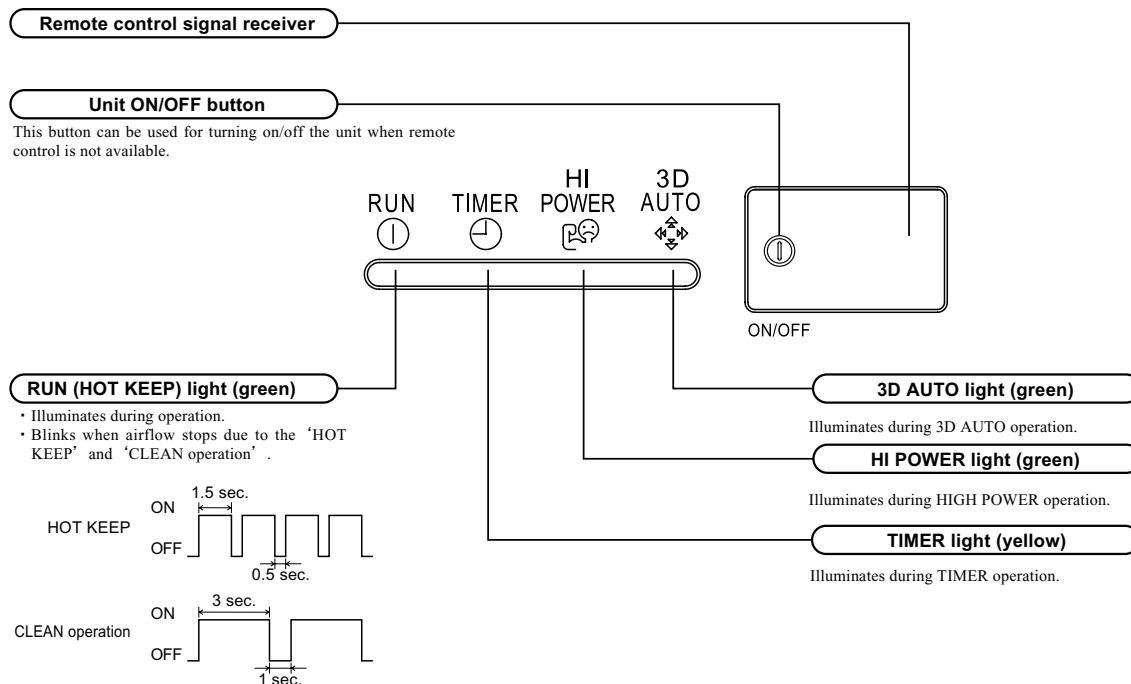
## 10.1 Models SRK20 ~ 50ZJ-S

### (1) Operation control function by remote controller

#### ◆ Operation section



#### Unit display section



## (2) Unit ON/OFF button

When the remote controller batteries become weak, or if the remote controller is lost or malfunctioning, this button may be used to turn the unit on and off.

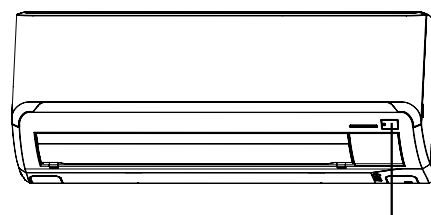
### (a) Operation

Push the button once to place the unit in the automatic mode. Push it once more to turn the unit off.

### (b) Details of operation

The unit will go into the automatic mode in which it automatically determines, from indoor temperature (as detected by sensor), whether to go into the cooling, thermal dry or heating modes.

| Function<br>operation mode | Indoor temperature<br>setting | Fan speed | Flap/Louver | Timer Switch |
|----------------------------|-------------------------------|-----------|-------------|--------------|
| Cooling                    | About 24°C                    | Auto      | Auto        | Continuous   |
| Thermal dry                | About 25°C                    |           |             |              |
| Heating                    | About 26°C                    |           |             |              |



Unit ON/OFF button

## (3) Auto restart function

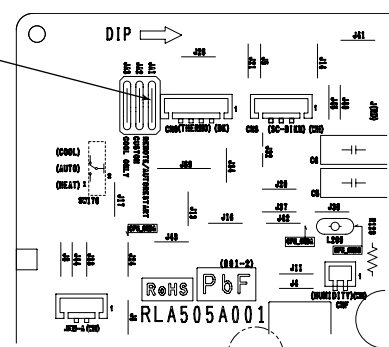
(a) Auto restart function records the operational status of the air-conditioner immediately prior to be switched off by a power cut, and then automatically resumes operations after the power has been restored.

(b) The following settings will be cancelled:

- 1) Timer settings
- 2) HIGH POWER operations

Notes (1) Auto restart function is set at on when the air-conditioner is shipped from the factory. Consult with your dealer if this function needs to be switched off.  
 (2) When power failure occurs, the timer setting is cancelled. Once power is resumed, reset the timer.  
 (3) If the jumper wire (JA1) "AUTO RESTART" is cut, auto restart is disabled. (See the diagram at right)

Jumper wire (JA1)



## (4) Custom cord switching procedure

If two wireless remote controller are installed in one room, in order to prevent wrong operation due to mixed signals, please modify the printed circuit board in the indoor unit's control box and the remote controller using the following procedure. Be sure to modify both boards. If only one board is modified, receiving (and operation) cannot be done.

### (a) Modifying the indoor printed circuit board

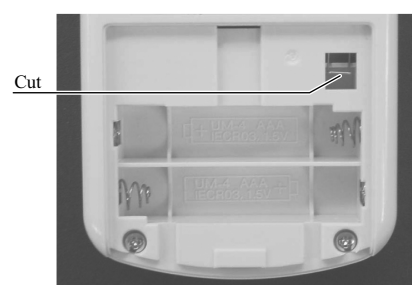
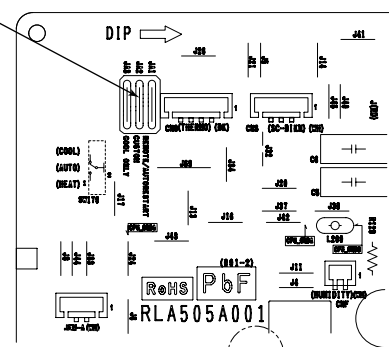
Take out the printed circuit board from the control box and cut off jumper wire (JA2) using wire cutters.

After cutting of the jumper wire, take measures to prevent contact with the other the lead wires, etc.

### (b) Modifying the wireless remote controller

- 1) Remove the battery.
- 2) Cut the jumper wire shown in the figure at right.

Jumper wire (JA2)

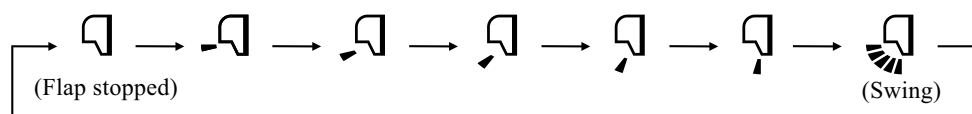


## (5) Flap and louver control

Control the flap and louver by AIR FLOW  $\blacklozenge$  (UP/DOWN) and  $\blacktriangleleft\blacktriangleright$  (LEFT/RIGHT) button on the wireless remote controller.

### (a) Flap

Each time when you press the AIR FLOW  $\blacklozenge$  (UP/DOWN) button the mode changes as follows.

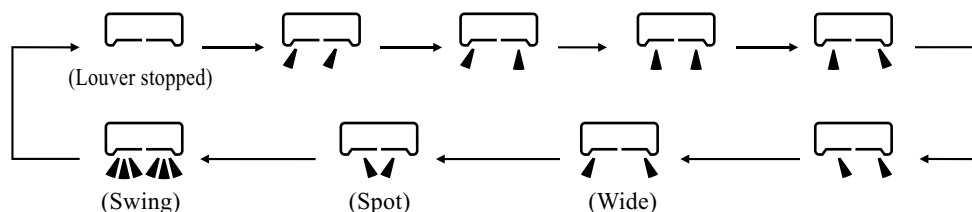


• Angle of Flap from Horizontal

| Remote controller display |             |             |             |             |             |
|---------------------------|-------------|-------------|-------------|-------------|-------------|
| COOL , DRY, FAN           | Approx. 10° | Approx. 25° | Approx. 40° | Approx. 50° | Approx. 60° |
| HEAT                      | Approx. 25° | Approx. 40° | Approx. 50° | Approx. 60° | Approx. 70° |

### (b) Louver

Each time when you press the AIR FLOW  $\blacktriangleleft\blacktriangleright$  (LEFT/RIGHT) button the mode changes as follows.



• Angle of Louver

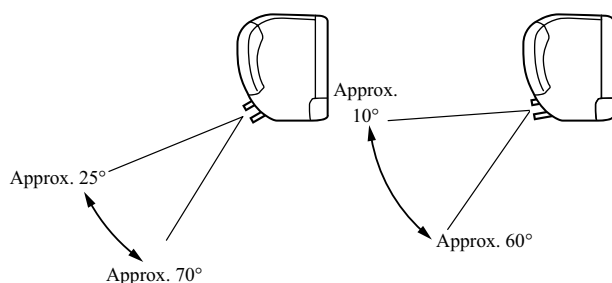
| Remote controller display |                  |                  |                   |                   |                   |
|---------------------------|------------------|------------------|-------------------|-------------------|-------------------|
| Center installation       | Left Approx. 50° | Left Approx. 20° | Center            | Right Approx. 20° | Right Approx. 50° |
| Right end installation    | Left Approx. 50° | Left Approx. 45° | Left Approx. 30°  | Center            | Right Approx. 20° |
| Left end installation     | Left Approx. 20° | Center           | Right Approx. 30° | Right Approx. 45° | Right Approx. 50° |

### (c) Swing

#### 1) Swing flap

Flap moves in upward and downward directions continuously.

$\blacklozenge$  In HEAT operation       $\blacklozenge$  In COOL, DRY, FAN operation



#### 2) Swing louver

Louver moves in left and right directions continuously.



### (c) Memory flap (Flap or Louver stopped)

When you press the AIR FLOW (UP/DOWN or LEFT/RIGHT) button once while the flap or louver is operating, it stops swinging at the position. Since this angle is memorized in the microcomputer, the flap or louver will automatically be set at this angle when the next operation is started.

### (d) When not operating

The flap returns to the position of air flow directly below, when operation has stopped.



## (6) 3D auto operation

Control the flap and louver by 3D AUTO button on the wireless remote controller.

Air flow selection and air flow direction are automatically controlled, allowing the entire indoor to efficiently conditioned.

### (a) During Cooling and Heating (Including auto cooling and heating)

- 1) Air flow selection is determined according to indoor temperature and setting temperature.

| Operation mode | Air flow selection                                |                                                       |    |     |    |
|----------------|---------------------------------------------------|-------------------------------------------------------|----|-----|----|
|                | AUTO                                              |                                                       | HI | MED | LO |
| At cooling     | Indoor temp. – Setting temp. $>5^{\circ}\text{C}$ | Indoor temp. – Setting temp. $\leq 5^{\circ}\text{C}$ | HI | MED | LO |
|                | HIGH POWER                                        | AUTO                                                  |    |     |    |
| At heating     | Setting temp. – Indoor temp. $>5^{\circ}\text{C}$ | Setting temp. – Indoor temp. $\leq 5^{\circ}\text{C}$ |    |     |    |
|                | HIGH POWER                                        | AUTO                                                  |    |     |    |

- 2) Air flow direction is controlled according to the indoor temperature and setting temperature.

- a) When 3D auto operation starts

|        | Cooling       | Heating        |
|--------|---------------|----------------|
| Flap   | Up/down Swing |                |
| Louver | Wide (Fixed)  | Center (Fixed) |

- b) When Indoor temp. – Setting temp. is  $\leq 5^{\circ}\text{C}$  during cooling and when Setting temp. – Indoor temp. is  $\leq 5^{\circ}\text{C}$  during heating, the system switches to the following air flow direction control. After the louver swings left and right symmetrically for 3 cycles, control is switched to the control in c).

|        | Cooling                    | Heating                        |
|--------|----------------------------|--------------------------------|
| Flap   | Horizontal blowing (Fixed) | Slant forwardl blowing (Fixed) |
| Louver | Left/right Swing           |                                |

- c) After the flap swings for 5 cycles, control is switched to the control in d).

|        | Cooling        | Heating |
|--------|----------------|---------|
| Flap   | Up/down Swing  |         |
| Louver | Center (Fixed) |         |

- d) For 5 minutes, the following air flow direction control is carried out.

|        | Cooling                    | Heating                        |
|--------|----------------------------|--------------------------------|
| Flap   | Horizontal blowing (Fixed) | Slant forwardl blowing (Fixed) |
| Louver | Wide (Fixed)               |                                |

- e) After 5 minutes have passed, the air flow direction is determined according to the indoor temperature and setting temperature.

| Operation mode | Air flow direction control                            |                                                                                  |                                                    |
|----------------|-------------------------------------------------------|----------------------------------------------------------------------------------|----------------------------------------------------|
| At cooling     | Indoor temp. – Setting temp. $\leq 2^{\circ}\text{C}$ | $2^{\circ}\text{C} < \text{Indoor temp. – Setting temp.} \leq 5^{\circ}\text{C}$ | Indoor temp. – Setting temp. $> 5^{\circ}\text{C}$ |
|                | The control in 4) continues.                          | Control returns to the control in 2).                                            | Control returns to the control in 1).              |
| At heating     | Setting temp. – Indoor temp. $\leq 2^{\circ}\text{C}$ | $2^{\circ}\text{C} < \text{Setting temp. – Indoor temp.} \leq 5^{\circ}\text{C}$ | Setting temp. – Indoor temp. $> 5^{\circ}\text{C}$ |
|                | The control in 4) continues.                          | Control returns to the control in 2).                                            | Control returns to the control in 1).              |

### (b) During DRY Operation (including auto DRY operation)

|                    |                             |
|--------------------|-----------------------------|
| Air flow selection | According to DRY operation. |
| Flap               | Horizontal blowing (Fixed)  |
| Louver             | Wide (Fixed)                |

## (7) Timer operation

### (a) Comfortable timer setting (ON timer)

If the timer is set at ON when the operation select switch is set at the cooling or heating, or the cooling or heating in auto mode operation is selected, the comfortable timer starts and determines the starting time of next operation based on the initial value of 15 minutes and the relationship between the indoor temperature at the setting time (temperature of room temperature sensor) and the setting temperature.

### (b) Sleep timer operation

Pressing the SLEEP button causes the temperature to be controlled with respect to the set temperature.

### (c) OFF timer operation

The Off timer can be set at a specific time (in 10-minute units) within a 24-hour period.

## (8) Installation location setting

When the indoor unit is installed at the end of a room, control the air flow direction so that it is not toward the side walls. If you set the remote controller installation position, keep it so that the air flow is within the range shown in the following figure.

### (a) Setting

#### 1) If the air conditioning unit is running, press the ON/OFF button to stop.

The installation location setting cannot be made while the unit is running.

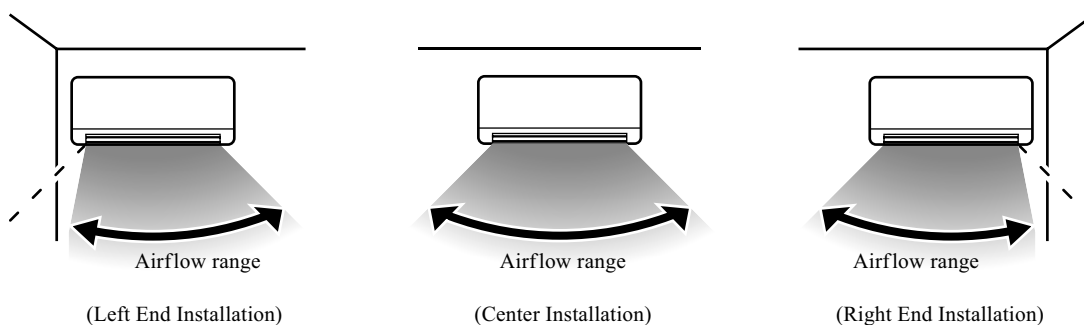
#### 2) Press the AIR FLOW $\updownarrow$ (UP/DOWN) button and the AIR FLOW $\leftarrow\rightarrow$ (LEFT/RIGHT) button together for 5 seconds or more.

The installation location display illuminates.

#### 3) Setting the air-conditioning installation location.

Press the AIR FLOW  $\leftarrow\rightarrow$  (LEFT/RIGHT) button and adjust to the desired location.

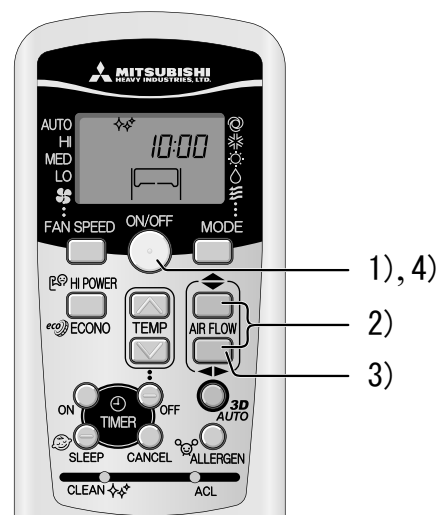
Each time the AIR FLOW  $\leftarrow\rightarrow$  (LEFT/RIGHT) button is pressed, the indicator is switched in the order of:



#### 4) Press the ON/OFF button.

The air-conditioner's installation location is set.

Press within 60 seconds of setting the installation location (while the installation location setting display illuminates).



## (9) Outline of heating operation

### (a) Operation of major functional components in heating mode

|                   | Heating       |                         |                       |
|-------------------|---------------|-------------------------|-----------------------|
|                   | Thermostat ON | Thermostat OFF          | Failure               |
| Compressor        | ON            | OFF                     | OFF                   |
| Indoor fan motor  | ON            | ON(HOT KEEP)            | OFF                   |
| Outdoor fan motor | ON            | OFF<br>(few minutes ON) | OFF                   |
| 4-way valve       | ON            | ON                      | OFF<br>(3 minutes ON) |

### (b) Details of control at each operation mode (pattern)

#### 1) Fuzzy operation

Deviation between the indoor temperature setting correction temperature and the return air temperature is calculated in accordance with the fuzzy rule, and used for control of the air capacity and the compressor speed.

| Model     | SRK20ZJ-S | SRK25ZJ-S | SRK35ZJ-S | SRK50ZJ-S |
|-----------|-----------|-----------|-----------|-----------|
| Fan speed |           |           |           |           |
| Auto      | 30~115rps | 30~115rps | 30~115rps | 23~106rps |
| HI        | 30~115rps | 30~115rps | 30~115rps | 23~106rps |
| MED       | 30~66rps  | 30~72rps  | 30~76rps  | 23~78rps  |
| LO        | 30~40rps  | 30~42rps  | 30~46rps  | 23~50rps  |

When the defrosting, protection device, etc. is actuated, operation is performed in the corresponding mode.

#### 2) Hot keep operation

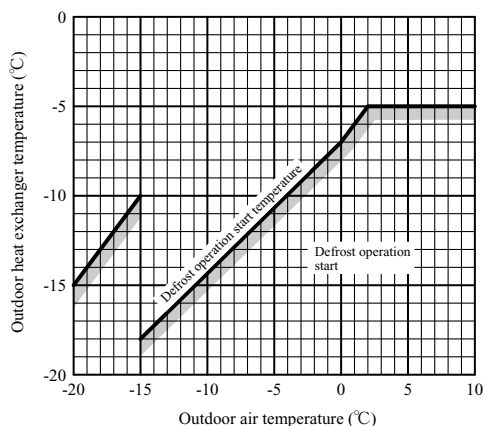
If the hot keep operation is selected during the heating operation, the indoor blower is controlled based on the temperature of the indoor heat exchanger (Th2) to prevent blowing of cool wind.

### (c) Defrosting operation

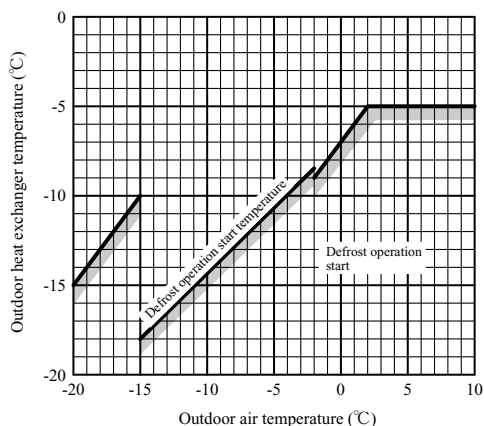
#### 1) Starting conditions (Defrosting operation can be started only when all of the following conditions are met.)

- After start of heating operation  
When it elapsed 45 (model 50 : 35) minutes. (Accumulated compressor operation time)
- After end of defrosting operation  
When it elapsed 45 (model 50 : 35) minutes. (Accumulated compressor operation time)
- Outdoor heat exchanger sensor (TH1) temperature  
When the temperature has been below  $-5^{\circ}\text{C}$  for 3 minutes continuously.
- The difference between the outdoor air sensor temperature and the outdoor heat exchanger sensor temperature
  - The outdoor air temperature  $\geq 0^{\circ}\text{C}$  (model 50 :  $\geq -2^{\circ}\text{C}$ ) :  $7^{\circ}\text{C}$  or higher
  - $-15^{\circ}\text{C} \leq$  The outdoor air temperature  $< 0^{\circ}\text{C}$  (model 50 :  $\geq -2^{\circ}\text{C}$ ) :  $4/15 \times$  The outdoor air temperature +  $7^{\circ}\text{C}$  or higher
  - The outdoor air temperature  $< -15^{\circ}\text{C}$  :  $-5^{\circ}\text{C}$  or higher

Models 20~35



Model 50

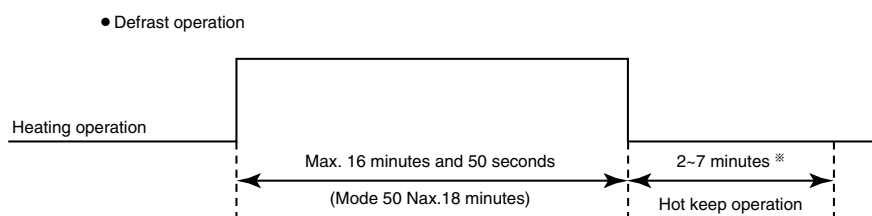


- e) During continuous compressor operation

In addition, when the speed command from the indoor controller of the indoor unit during heating operation has counted 0 rps 10 times or more and all conditions of a), b), c) and e) above and the outdoor air temperature is 3°C or less are satisfied (note that when the temperature for outdoor heat exchanger sensor (TH1) is -5°C or less: 62 rps or more, -4°C or less: less than 62 rps), defrost operation is started.

- 2) Ending conditions (Operation returns to the heating cycle when either one of the following is met.)

- a) Outdoor heat exchanger sensor (TH1) temperature: 13°C (model 50 : 10°C) or higher  
 b) Continued operation time of defrosting → For more than 16 minutes and 50 seconds (model 50 : 18 minutes).



※Depends on an operation condition, the time can be longer than 7 minutes.

## (10) Outline of cooling operation

### (a) Operation of major functional components in Cooling mode

|                   | Cooling       |                         |                         |
|-------------------|---------------|-------------------------|-------------------------|
|                   | Thermostat ON | Thermostat OFF          | Failure                 |
| Compressor        | ON            | OFF                     | OFF                     |
| Indoor fan motor  | ON            | ON                      | OFF                     |
| Outdoor fan motor | ON            | OFF<br>(few minutes ON) | OFF<br>(few minutes ON) |
| 4-way valve       | OFF           | OFF                     | OFF                     |

### (b) Detail of control in each mode (Pattern)

#### 1) Fuzzy operation

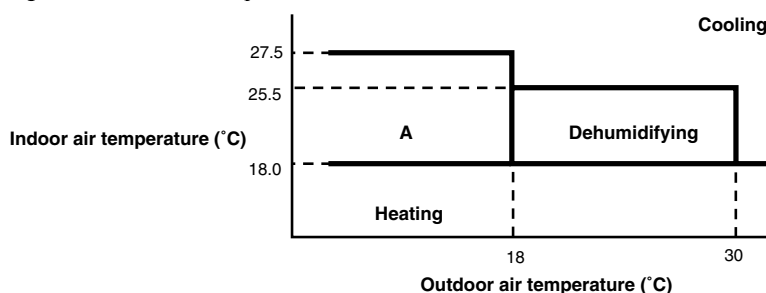
During the fuzzy operation, the air flow and the compressor speed are controlled by calculating the difference between the indoor temperature setting correction temperature and the return air temperature.

| Model     | SRK20ZJ-S | SRK25ZJ-S | SRK35ZJ-S | SRK50ZJ-S |
|-----------|-----------|-----------|-----------|-----------|
| Fan speed |           |           |           |           |
| Auto      | 20~66rps  | 20~74rps  | 20~98rps  | 23~96rps  |
| HI        | 20~66rps  | 20~74rps  | 20~98rps  | 23~96rps  |
| MED       | 20~44rps  | 20~55rps  | 20~58rps  | 23~62rps  |
| LO        | 20~30rps  | 20~34rps  | 20~38rps  | 23~38rps  |

## (11) Outline of automatic operation

### (a) Determination of operation mode

The unit checks the indoor air temperature and setting temperature and the outdoor air temperature, determines the operation mode, and then begins in the automatic operation.



- (b) The unit checks the temperature every hour after the start of operation and, if the result of check is not same as the previous operation mode, changes the operation mode.
- 1) If the setting temperature is changed with the remote controller, the operation mode is judged immediately.
  - 2) When both the indoor and the outdoor air temperatures are in the range “A”, cooling or heating is switched depending on the difference between the setting temperature and the indoor air temperature.
  - 3) When the operation mode has been judged following the change of setting temperature with the remote controller, the hourly judgment of operation mode is cancelled.
- (c) When the unit is started again within one hour after the stop of automatic operation or when the automatic operation is selected during heating, cooling or dehumidifying operation, the unit is operated in the previous operation mode.
- (d) Setting temperature can be adjusted within the following range. There is the relationship as shown below between the signals of the wireless remote controller and the setting temperature.

Unit : °C

|                     |               | Signals of wireless remote controller (Display) |    |    |    |    |    |    |    |    |    |    |    |    |
|---------------------|---------------|-------------------------------------------------|----|----|----|----|----|----|----|----|----|----|----|----|
|                     |               | -6                                              | -5 | -4 | -3 | -2 | -1 | ±0 | +1 | +2 | +3 | +4 | +5 | +6 |
| Setting temperature | Cooling       | 18                                              | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |
|                     | Dehumidifying | 19                                              | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 |
|                     | Heating       | 20                                              | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 |

## (12) Protective control function

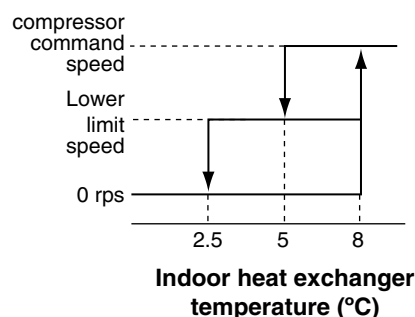
### (a) Frost prevention control (During cooling or dehumidifying)

#### 1) Operating conditions

- a) Indoor heat exchanger temperature (Th2) is lower than 5°C.
- b) 5 minutes after reaching the compressor command speed except 0 rps.

#### 2) Detail of anti-frost operation

| Indoor heat exchanger temperature       |  | 5°C or lower               | 2.5°C or lower                                            |
|-----------------------------------------|--|----------------------------|-----------------------------------------------------------|
| Item                                    |  |                            |                                                           |
| Lower limit of compressor command speed |  | 22 rps (model 50 : 23 rps) | 0 rps                                                     |
| Indoor fan                              |  | Depends on operation mode  | Protects the fan tap just before frost prevention control |
| Outdoor fan                             |  | Depends on command speed   | Depends on stop mode                                      |
| 4-way valve                             |  | OFF                        |                                                           |



- Notes
- (1) When the indoor heat exchanger temperature is in the range of 2.5~5°C, the speed is reduced by 4 rps at each 20 seconds.
  - (2) When the temperature is lower than 2.5°C, the compressor is stopped.
  - (3) When the indoor heat exchanger temperature is in the range of 5~8°C, the compressor command speed is been maintained.

#### 3) Reset conditions: When either of the following condition is satisfied.

- a) The indoor heat exchanger temperature (Th2) is 8°C or higher.
- b) The compressor command speed is 0 rps.

### (b) Cooling overload protective control

- 1) **Operating conditions:** When the outdoor air temperature (TH2) has become continuously for 30 seconds at 41°C or more, or 47°C or more (model 50 : 41°C or more) with the compressor running, the lower limit speed of compressor is brought up.

| Model                   |  | SRK20~35ZJ-S |              | SRK50ZJ-S    |
|-------------------------|--|--------------|--------------|--------------|
| Item                    |  |              |              |              |
| Outdoor air temperature |  | 41°C or more | 47°C or more | 41°C or more |
| Lower limit speed       |  | 30 rps       | 40 rps       | 29 rps       |

#### 2) Detail of operation

- a) The outdoor fan is stepped up by 3 speed step. (Upper limit 7th speed.)
- b) The lower limit of compressor command speed is set to 30 or 40 (model 50 : 29) rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 30 or 40 (model 50 : 29) rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.

3) **Reset conditions:** When either of the following condition is satisfied.

- The outdoor air temperature is lower than 40°C or 46°C.
- The compressor command speed is 0 rps.

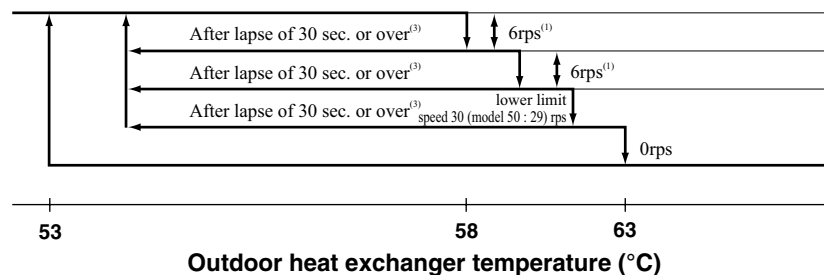
(c) **Cooling high pressure control**

1) **Purpose:** Prevents anomalous high pressure operation during cooling.

2) **Detector:** Outdoor heat exchanger sensor (TH1)

3) **Detail of operation:**

(Example) Fuzzy



- Notes
- When the outdoor heat exchanger temperature is in the range of 58~63°C, the speed is reduced by 6 rps at each 30 seconds.
  - When the temperature is 63°C or higher, the compressor is stopped.
  - When the outdoor heat exchanger temperature is in the range of 53~58°C, if the compressor command speed is been maintained and the operation has continued for more than 30 seconds at the same speed, it returns to the normal cooling operation.

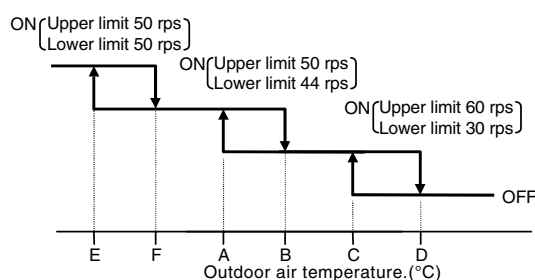
(d) **Cooling low outdoor air temperature protective control**

1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 20 seconds while the compressor command speed is other than 0 rps.

2) **Detail of operation:**

- The lower limit of the compressor command speed is set to 50 <44> (30) rps and even if the speed becomes lower than 50 <44> (30) rps, the speed is kept to 50 <44> (30) rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.
- The upper limit of the compressor command speed is set to 50 <50> (60) rps and even if the calculated result becomes higher than that after fuzzy calculation, the speed is kept to 50 <50> (60) rps.

- Notes
- Values in < > are for outdoor air temperature is 0°C or 3°C (model 50 : 9°C or 10°C)
  - Values in ( ) are for outdoor air temperature is 22°C or 25°C



● Values of A, B, C, D, E, F (Models 20 ~ 35)

|                        | Outdoor air temperature (°C) |    |   |   |    |    |
|------------------------|------------------------------|----|---|---|----|----|
|                        | E                            | F  | A | B | C  | D  |
| First time             | -8                           | -5 | 0 | 3 | 22 | 25 |
| Since the second times | -2                           | 1  | 5 | 8 | 25 | 28 |

● Values of A, B, C, D (Model 50)

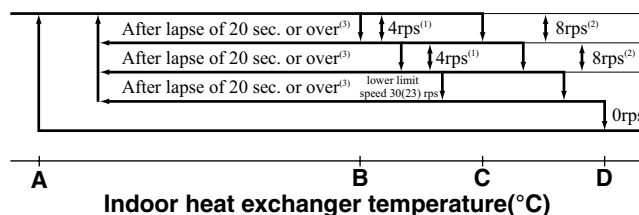
|                        | Outdoor air temperature (°C) |    |    |    |
|------------------------|------------------------------|----|----|----|
|                        | A                            | B  | C  | D  |
| First time             | 9                            | 10 | 22 | 25 |
| Since the second times | 16                           | 19 | 25 | 28 |

3) **Reset conditions:** When either of the following condition is satisfied

- The outdoor air temperature (TH2) is D °C or higher.
- The compressor command speed is 0 rps.

**(e) Heating high pressure control**

- 1) **Purpose:** Prevents anomalous high pressure operation during heating.
- 2) **Detector:** Indoor heat exchanger sensor (Th2)
- 3) **Detail of operation:**

**(Example) Fuzzy**

Note (1) Value in ( ) are for the model 50.

- Notes
- (1) When the indoor heat exchanger temperature is in the range of B~C °C, the speed is reduced by 4 rps at each 20 seconds.
  - (2) When the indoor heat exchanger temperature is in the range of C~D °C, the speed is reduced by 8 rps at each 20 seconds. When the temperature is D °C or higher continues for 1 minute, the compressor is stopped.
  - (3) When the indoor heat exchanger temperature is in the range of A~B °C, if the compressor command speed is been maintained and the operation has continued for more than 20 seconds at the same speed, it returns to the normal heating operation.
  - (4) Indoor blower retains the fan tap when it enters in the high pressure control. Outdoor blower is operated in accordance with the speed.

● **Temperature list****Models 20 ~ 35**

Unit : °C

|                    | A           | B           | C           | D  |
|--------------------|-------------|-------------|-------------|----|
| RPSmin < 50        | 48          | 53          | 55          | 58 |
| 50 ≤ RPSmin < 91   | 48.5        | 56          | 58          | 61 |
| 91 ≤ RPSmin < 97   | 48.5        | 56 ~ 52.5   | 58          | 61 |
| 97 ≤ RPSmin < 100  | 48.5        | 52.5 ~ 50.8 | 58 ~ 56.2   | 61 |
| 100 ≤ RPSmin < 115 | 48.5 ~ 40.1 | 50.8 ~ 42   | 56.2 ~ 47.3 | 61 |
| 115 ≤ RPSmin       | 40.1        | 42          | 47.3        | 61 |

Note (1) RPSmin: The lower one between the outdoor speed and the compressor command speed

**Model 50**

Unit : °C

|                   | A       | B       | C       | D  |
|-------------------|---------|---------|---------|----|
| RPSmin < 40       | 49      | 53      | 55      | 58 |
| 40 ≤ RPSmin < 80  | 53      | 57      | 59      | 62 |
| 80 ≤ RPSmin < 90  | 53 ~ 47 | 57 ~ 51 | 59 ~ 53 | 58 |
| 90 ≤ RPSmin < 102 | 47 ~ 41 | 51 ~ 45 | 53 ~ 47 | 51 |
| 102 ≤ RPSmin      | 41      | 45      | 47      | 51 |

Note (1) RPSmin: The lower one between the outdoor speed and the compressor command speed

**(f) Heating overload protective control****1) Indoor unit side**

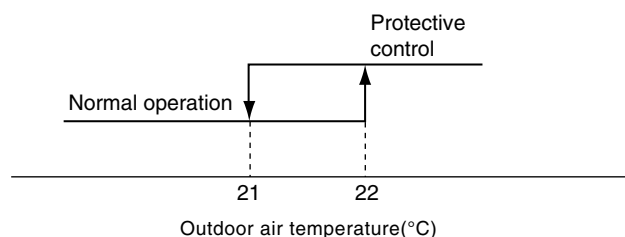
- a) **Operating conditions :** When the outdoor air temperature (TH2) is 17°C or higher continues for 30 seconds while the compressor command speed other than 0 rps.
- b) **Detail of operation :** The indoor fan is stepped up by 1 speed step. (Upper limit 8th speed)
- c) **Reset conditions :** The outdoor air temperature (TH2) is lower than 16°C.

**2) Outdoor unit side**● **Models 20 ~ 35**

- a) **Operating conditions :** When the outdoor air temperature (TH2) is 22°C or higher continues for 30 seconds while the compressor command speed other than 0 rps.

**b) Detail of operation**

- i) Taking the upper limit of compressor command speed range at 60 rps, if the output speed obtained with the fuzzy calculation exceeds the upper limit, the upper limit value is maintained.
- ii) The lower limit of compressor command speed is set to 40 rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 40 rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.
- iii) Inching prevention control is activated and inching prevention control is carried out with the minimum speed set at 40 rps.
- iv) The outdoor fan is set on 2nd speed.



c) **Reset conditions:** The outdoor air temperature (TH2) is lower than 21°C.

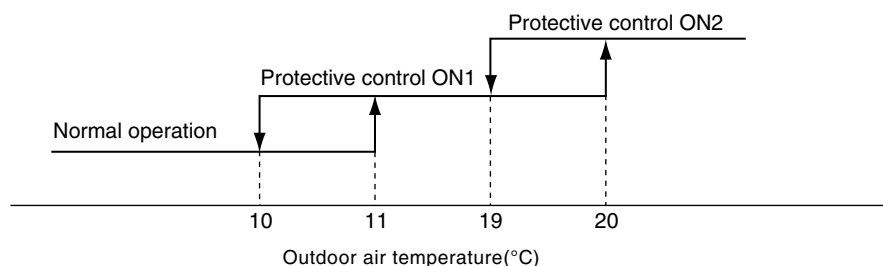
• **Model 50**

a) **Operating conditions :** When the outdoor air temperature (TH2) is 11°C or higher continues for 30 seconds while the compressor command speed other than 0 rps.

b) **Detail of operation**

- i) Taking the upper limit of compressor command speed range at 78 rps, if the output speed obtained with the fuzzy calculation exceeds the upper limit, the upper limit value is maintained.
- ii) The lower limit of compressor command speed is set to 30 rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 30 rps. However, when the thermo becomes OFF, the speed is reduced to 0 prs.
- iii) Inching prevention control is activated and inching prevention control is carried out with the minimum speed set at 30 rps.
- iv) The outdoor fan speed.

| Protective control | Item | Compressor command speed |             | Outdoor fan speed                      |
|--------------------|------|--------------------------|-------------|----------------------------------------|
|                    |      | Low limit                | Upper limit |                                        |
|                    | NO1  | 30 rps                   | 78 rps      | It depends on compressor command speed |
|                    | NO2  | 30 rps                   | 51 rps      | 2nd                                    |



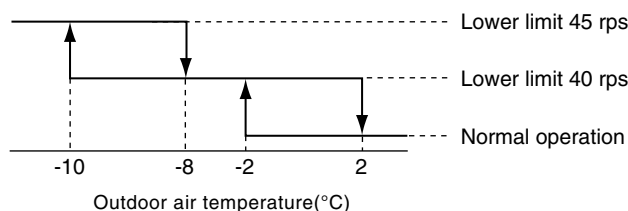
c) **Reset conditions:** The outdoor air temperature (TH2) is lower than 10°C.

(g) **Heating low outdoor temperature protective control**

• **Models 20 ~ 35**

1) **Operating conditions:** When the outdoor air temperature (TH2) is lower than -2°C or higher continues for 30 seconds while the compressor command speed is other than 0 rps.

2) **Detail of operation:** The lower limit compressor command speed is change as shown in the figure below.



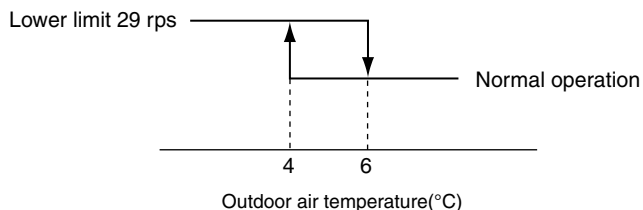
3) **Reset conditions:** When either of the following condition is satisfied.

- a) The outdoor air temperature (TH2) becomes -2°C.
- b) The compressor command speed is 0 rps.



• **Model 50**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is lower than 4°C or higher continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The lower limit compressor command speed is change as shown in the figure below.

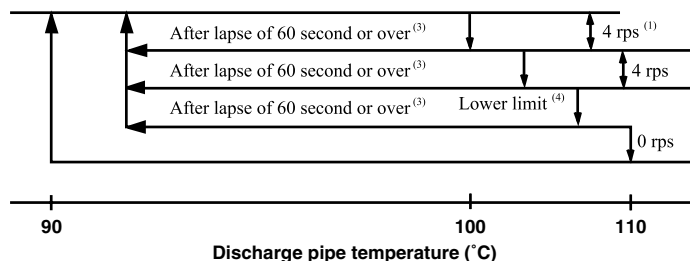


- 3) **Reset conditions:** When either of the following condition is satisfied.
  - a) The outdoor air temperature (TH2) becomes 6°C.
  - b) The compressor command speed is 0 rps.

(h) **Compressor overheat protection**

- 1) **Purpose:** It is designed to prevent deterioration of oil, burnout of motor coil and other trouble resulting from the compressor overheat.
- 2) **Detail of operation**
  - a) Speeds are controlled with temperature detected by the sensor (TH3) mounted on the discharge pipe.

(Example) Fuzzy



- Notes
- (1) When the discharge pipe temperature is in the range of 100~110°C, the speed is reduced by 4 rps.
  - (2) When the discharge pipe temperature is raised and continues operation for 20 seconds without changing, then the speed is reduced again by 4 rps.
  - (3) If the discharge pipe temperature is in the range of 90~100°C even when the compressor command speed is maintained for 60 second when the temperature is in the range of 90~100°C, the speed is raised by 1 rps and kept at that speed for 60 second. This process is repeated until the command speed is reached.
  - (4) Lower limit speed

| Model             | Item    | Cooling | Heating |
|-------------------|---------|---------|---------|
| Lower limit speed | 20 ~ 35 | 20 rps  | 30 rps  |
|                   | 50      | 24 rps  | 29 rps  |

- b) If the temperature of 110°C is detected by the sensor on the discharge pipe, then the compressor will stop immediately. When the discharge pipe temperature drops and the time delay of 3 minutes is over, the unit starts again within 1 hour but there is no start at the third time.

(i) **Current safe**

- 1) **Purpose:** Current is controlled not to exceed the upper limit of the setting operation current.
- 2) **Detail of operation:** Input current to the converter is monitored with the current sensor fixed on the printed circuit board of the outdoor unit and, if the operation current value reaches the limiting current value, the compressor command speed is reduced.
 

If the mechanism is actuated when the compressor command speed is less than 30 rps, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

(j) **Current cut**

- 1) **Purpose:** Inverter is protected from overcurrent.
- 2) **Detail of operation:** Output current from the inverter is monitored with a shunt resistor and, if the current exceeds the setting value, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

**(k) Outdoor unit failure**

This is a function for determining when there is trouble with the outdoor unit during air conditioning.

The compressor is stopped if any one of the following in item 1), 2) is satisfied. Once the unit is stopped by this function, it is not restarted.

- 1) When the input current is measured at 1 A or less for 3 continuous minutes or more.
- 2) If the outdoor unit sends a 0 rps signal to the indoor unit 3 times or more within 20 minutes of the power being turned on.

**(l) Indoor fan motor protection**

When the air conditioner is operating and the indoor fan motor is turned ON, if the indoor fan motor has operated at 300 rpm or under for more than 30 seconds, the unit enters first in the stop mode and then stops the entire system.

**(m) Serial signal transmission error protection**

- 1) **Purpose:** Prevents malfunction resulting from error on the indoor ↔ outdoor signals.
- 2) **Detail of operation:** If the compressor is operating and a serial signal cannot be received from the indoor control with outdoor control having serial signals continues for 7 minute and 35 seconds, the compressor is stopped.  
After the compressor has been stopped, it will be restarted after the compressor start delay if a serial signal can be received again from the indoor control.

**(n) Rotor lock**

If the motor for the compressor does not turn after it has been started, it is determined that a compressor lock has occurred and the compressor is stopped.

**(o) Outdoor fan motor protection**

If the outdoor fan motor has operated at 75 rpm or under for more than 30 seconds, the compressor and fan motor are stopped.

**(p) Outdoor fan control at low outdoor temperature****◆ Cooling**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** After the outdoor fan operates at A speed for 60 seconds; the corresponding outdoor heat exchanger temperature shall implement the following controls.

**● Value of A**

|                            | Outdoor fan |
|----------------------------|-------------|
| Outdoor temperature > 10°C | 2nd speed   |
| Outdoor temperature ≤ 10°C | 1st speed   |

- a) Outdoor heat exchanger temperature (TH1) ≤ 21°C  
After the outdoor fan speed drops (down) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is lower than 21°C, gradually reduce the outdoor fan speed by 1 speed. (Lower limit 1st speed)
  - b) 21°C < Outdoor heat exchanger temperature (TH1) ≤ 38°C  
After the outdoor fan speed maintains at A speed for 20 seconds; if the outdoor heat exchanger temperature is 21°C~38°C, maintain outdoor fan speed.
  - c) Outdoor heat exchanger temperature (TH1) > 38°C  
After the outdoor fan speed rises (up) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is higher than 38°C, gradually increase outdoor fan speed by 1 speed. (Upper limit 3rd speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
    - a) The outdoor air temperature (TH2) is 25°C or higher.
    - b) The compressor command speed is 0 rps.

◆ **Heating**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 4°C (model 50 : 0°C) or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The outdoor fan is stepped up by 2 speed step at each 20 seconds. (Upper limit 8th speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
  - a) The outdoor air temperature (TH2) is 6°C (model 50 : 2°C) or higher.
  - b) The compressor command speed is 0 rps.

**(q) Refrigeration cycle system protection****1) Starting conditions**

- a) When 5 minutes have elapsed after the compressor ON or the completion of the defrost control
- b) Other than the defrost control
- c) When, after meeting the conditions of a) and b) above, the compressor speed, indoor air temperature (Th1) and indoor heat exchanger temperature (Th2) have met the conditions in the following table for 5 minutes:

| Operation mode | Compressor speed (N) | Indoor air temperature (Th1) | Indoor air temperature (Th1)/<br>Indoor heat exchanger temperature (Th2) |
|----------------|----------------------|------------------------------|--------------------------------------------------------------------------|
| Cooling        | $50 \leq N$          | $10 \leq Th1 \leq 40$        | $Th1 - 4 < Th2$                                                          |
| Heating        | $50 \leq N$          | $0 \leq Th1 \leq 40$         | $Th2 < Th1 + 6$                                                          |

**2) Contents of control**

- a) When the conditions of 1) above are met, the compressor stops.
- b) Error stop occurs when the compressor has stopped 3 times within 60 minutes.

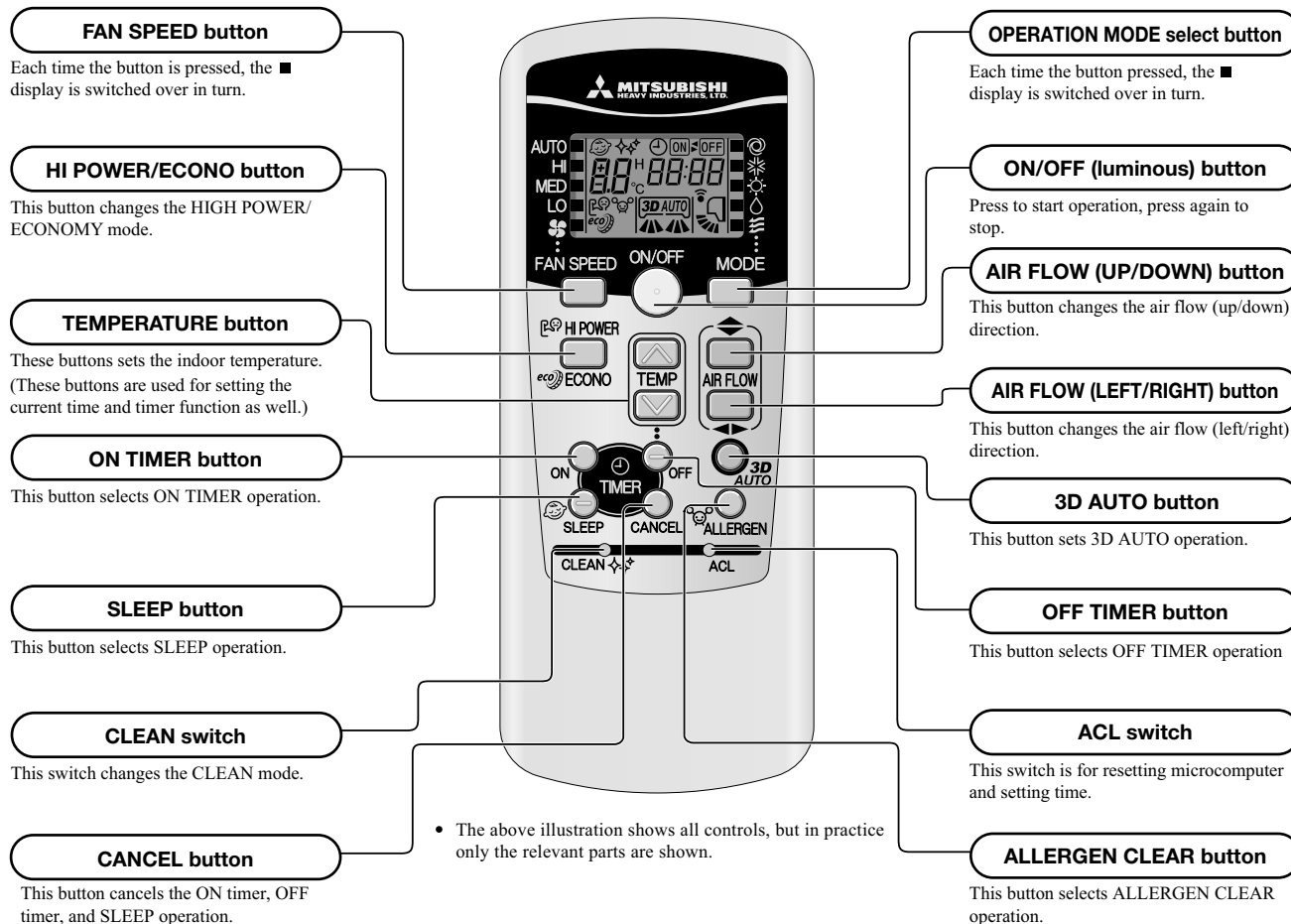
**3) Resetting condition**

When the compressor has been turned OFF

## 10.2 Models SRK20~60ZJX-S

### (1) Operation control function by remote controller

#### ◆ Operation section



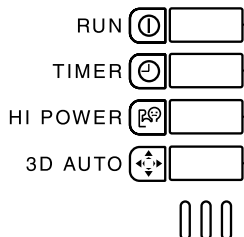
#### Unit indication section

##### Model All models

**Unit ON/OFF button**  
This button can be used for turning on/off the unit when remote controller is not available.

**Remote controller signal receiver**

ON/OFF



**3D AUTO light (green)**

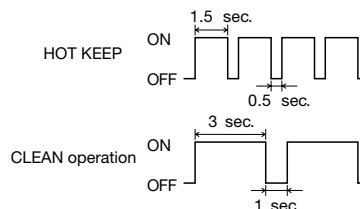
Illuminates during 3D AUTO operation

**HI POWER light (green)**

Illuminates during HIGH POWER operation.

**RUN (HOT KEEP) light (green/blue)**

- Illuminates during operation.  
green : except ECONO operation  
blue : ECONO operation
- Blinks when airflow stops due to the 'HOT KEEP' and 'CLEAN operation'.



**TIMER light (yellow)**

Illuminates during TIMER operation.

## (2) Unit ON/OFF button

When the remote controller batteries become weak, or if the remote controller is lost or malfunctioning, this button may be used to turn the unit on and off.

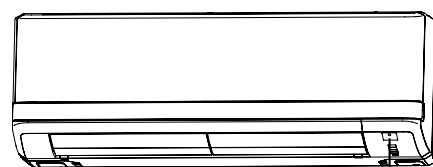
**(a) Operation**

Push the button once to place the unit in the automatic mode. Push it once more to turn the unit off.

### (b) Details of operation

The unit will go into the automatic mode in which it automatically determines, from indoor temperature (as detected by sensor), whether to go into the cooling, thermal dry or heating modes.

| Function<br>operation mode | Indoor temperature<br>setting | Fan speed | Flap/Louver | Timer Switch |
|----------------------------|-------------------------------|-----------|-------------|--------------|
| Cooling                    | About 24°C                    | Auto      | Auto        | Continuous   |
| Thermal dry                | About 25°C                    |           |             |              |
| Heating                    | About 26°C                    |           |             |              |



Unit ON/OFF button

### (3) Auto restart function

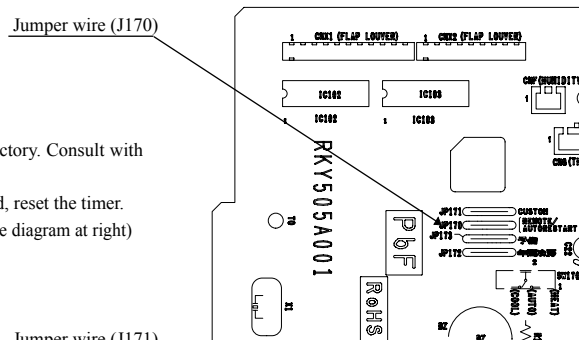
(a) Auto restart function records the operational status of the air-conditioner immediately prior to be switched off by a power cut, and then automatically resumes operations after the power has been restored.

**(b)** The following settings will be cancelled:

- 1) Timer settings
- 2) HIGH POWER operations

Notes (1) Auto restart function is set at on when the air-conditioner is shipped from the factory. Consult with your dealer if this function needs to be switched off.

- (2) When power failure occurs, the timer setting is cancelled. Once power is resumed, reset the timer.
- (3) If the jumper wire (J170) "AUTO RESTART" is cut, auto restart is disabled. (See the diagram at right)



#### (4) Custom cord switching procedure

If two wireless remote controllers are installed in one room, in order to prevent wrong operation due to mixed signals, please modify the printed circuit board in the indoor unit's control box and the remote controller using the following procedure. Be sure to modify both boards. If only one board is modified, receiving (and operation) cannot be done.

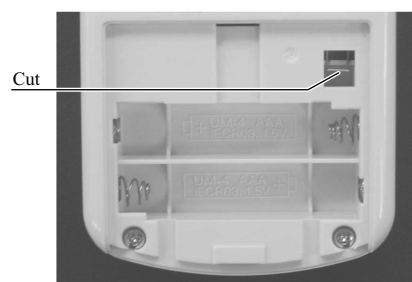
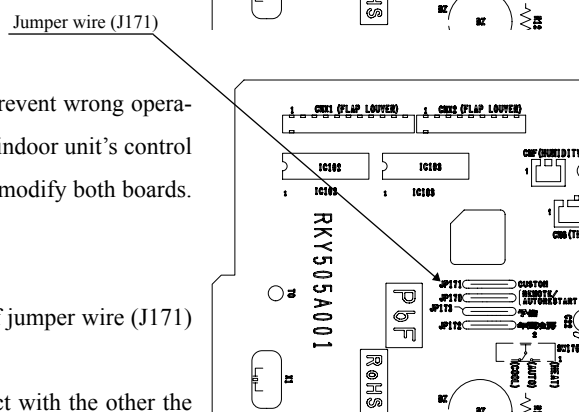
**(a) Modifying the indoor printed circuit board**

Take out the printed circuit board from the control box and cut off jumper wire (J171) using wire cutters.

After cutting of the jumper wire, take measures to prevent contact with the other the lead wires, etc.

**(b) Modifying the wireless remote controller**

- 1) Remove the battery.
- 2) Cut the jumper wire shown in the figure at right.

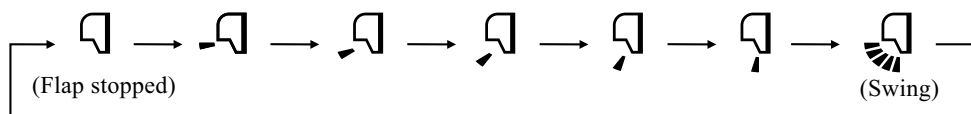


## (5) Flap and louver control

Control the flap and louver by AIRFLOW  $\blacktriangleup$  (UP/DOWN) and  $\blacktriangleleft$  (LEFT/RIGHT) button on the wireless remote controller.

### (a) Flap

Each time when you press the AIRFLOW  $\blacktriangleup$  (UP/DOWN) button the mode changes as follows.

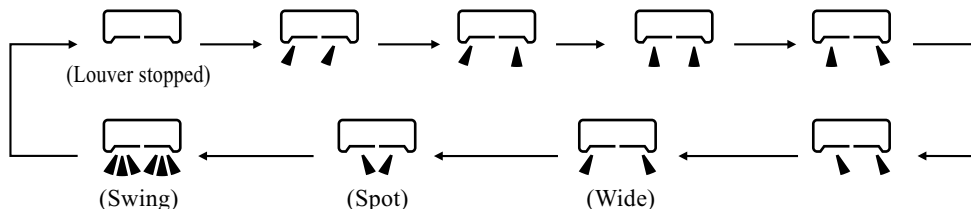


• Angle of Flap from Horizontal

| Remote controller display |             |             |             |             |             |
|---------------------------|-------------|-------------|-------------|-------------|-------------|
| <b>COOL , DRY, FAN</b>    | Approx. 5°  | Approx. 20° | Approx. 35° | Approx. 45° | Approx. 60° |
| <b>HEAT</b>               | Approx. 20° | Approx. 35° | Approx. 45° | Approx. 60° | Approx. 75° |

### (b) Louver

Each time when you press the AIRFLOW  $\blacktriangleleft$  (LEFT/RIGHT) button the mode changes as follows.



• Angle of Louver

| Remote controller display     |                  |                  |                   |                   |                   |
|-------------------------------|------------------|------------------|-------------------|-------------------|-------------------|
| <b>Center installation</b>    | Left Approx. 50° | Left Approx. 20° | Center            | Right Approx. 20° | Right Approx. 50° |
| <b>Right end installation</b> | Left Approx. 50° | Left Approx. 45° | Left Approx. 30°  | Center            | Right Approx. 20° |
| <b>Left end installation</b>  | Left Approx. 20° | Center           | Right Approx. 30° | Right Approx. 45° | Right Approx. 50° |

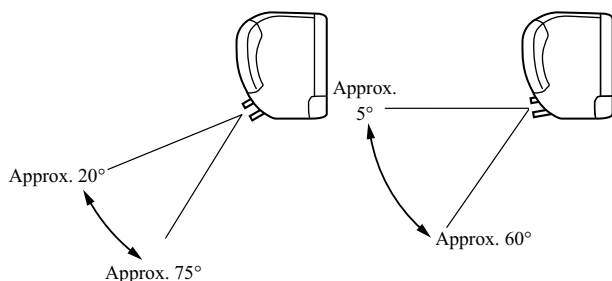
### (c) Swing

#### 1) Swing flap

Flap moves in upward and downward directions continuously.

◆ In HEAT operation

◆ In COOL, DRY, FAN operation



#### 2) Swing louver

Louver moves in left and right directions continuously.



### (d) Memory flap (Flap or Louver stopped)

When you press the AIRFLOW (UP/DOWN or LEFT/RIGHT) button once while the flap or louver is operating, it stops swinging at the position. Since this angle is memorized in the microcomputer, the flap or louver will automatically be set at this angle when the next operation is started.

### (e) When not operating

The flap returns to the position of air flow directly below, when operation has stopped.

## (6) 3D auto operation

Control the flap and louver by 3D AUTO button on the wireless remote controller.

Air flow selection and air flow direction are automatically controlled, allowing the entire indoor to efficiently conditioned.

### (a) During Cooling and Heating (Including auto cooling and heating)

#### 1) Air flow selection is determined according to indoor temperature and setting temperature.

| Operation mode | Air flow selection                                |                                                       |    |     |    |
|----------------|---------------------------------------------------|-------------------------------------------------------|----|-----|----|
|                | AUTO                                              |                                                       | HI | MED | LO |
| At cooling     | Indoor temp. – Setting temp. $>5^{\circ}\text{C}$ | Indoor temp. – Setting temp. $\leq 5^{\circ}\text{C}$ | HI | MED | LO |
|                | HIGH POWER                                        | AUTO                                                  |    |     |    |
| At heating     | Setting temp. – Indoor temp. $>5^{\circ}\text{C}$ | Setting temp. – Indoor temp. $\leq 5^{\circ}\text{C}$ |    |     |    |
|                | HIGH POWER                                        | AUTO                                                  |    |     |    |

#### 2) Air flow direction is controlled according to the indoor temperature and setting temperature.

##### a) When 3D auto operation starts

|        | Cooling       | Heating        |
|--------|---------------|----------------|
| Flap   | Up/down Swing |                |
| Louver | Wide (fixed)  | Center (fixed) |

##### b) When Indoor temp. – Setting temp. is $\leq 5^{\circ}\text{C}$ during cooling and when Setting temp. – Indoor temp. is $\leq 5^{\circ}\text{C}$ during heating, the system switches to the following air flow direction control. After the louver swings left and right symmetrically for 3 cycles, control is switched to the control in c).

|        | Cooling                    | Heating                        |
|--------|----------------------------|--------------------------------|
| Flap   | Horizontal blowing (Fixed) | Slant forwardl blowing (Fixed) |
| Louver | Left/right Swing           |                                |

##### c) After the flap swings for 5 cycles, control is switched to the control in d).

|        | Cooling        | Heating |
|--------|----------------|---------|
| Flap   | Up/down Swing  |         |
| Louver | Center (Fixed) |         |

##### d) For 5 minutes, the following air flow direction control is carried out.

|        | Cooling                    | Heating                        |
|--------|----------------------------|--------------------------------|
| Flap   | Horizontal blowing (Fixed) | Slant forwardl blowing (Fixed) |
| Louver | Wide (Fixed)               |                                |

##### e) After 5 minutes have passed, the air flow direction is determined according to the indoor temperature and setting temperature.

| Operation mode | Air flow direction contorol                           |                                                                                  |                                                    |
|----------------|-------------------------------------------------------|----------------------------------------------------------------------------------|----------------------------------------------------|
| At cooling     | Indoor temp. – Setting temp. $\leq 2^{\circ}\text{C}$ | $2^{\circ}\text{C} < \text{Indoor temp. – Setting temp.} \leq 5^{\circ}\text{C}$ | Indoor temp. – Setting temp. $> 5^{\circ}\text{C}$ |
|                | The control in 4) continues.                          | Control returns to the control in 2).                                            | Control returns to the control in 1).              |
| At heating     | Setting temp. – Indoor temp. $\leq 2^{\circ}\text{C}$ | $2^{\circ}\text{C} < \text{Setting temp. – Indoor temp.} \leq 5^{\circ}\text{C}$ | Setting temp. – Indoor temp. $> 5^{\circ}\text{C}$ |
|                | The control in 4) continues.                          | Control returns to the control in 2).                                            | Control returns to the control in 1).              |

### (b) During DRY Operation (including auto DRY operation)

|                    |                             |
|--------------------|-----------------------------|
| Air flow selection | According to DRY operation. |
| Flap               | Horizontal blowing (Fixed)  |
| Louver             | Wide (Fixed)                |

## (7) Timer operation

### (a) Comfortable timer setting (ON timer)

If the timer is set at ON when the operation select switch is set at the cooling or heating, or the cooling or heating in auto mode operation is selected, the comfortable timer starts and determines the starting time of next operation based on the initial value of 15 minutes and the relationship between the indoor temperature at the setting time (temperature of room temperature sensor) and the setting temperature.

### (b) Sleep timer operation

Pressing the SLEEP button causes the temperature to be controlled with respect to the set temperature.

### (c) OFF timer operation

The Off timer can be set at a specific time (in 10-minute units) within a 24-hour period.

## (8) Installation location setting

When the indoor unit is installed at the end of a room, control the air flow direction so that it is not toward the side walls. If you set the remote controller installation position, keep it so that the air flow is within the range shown in the following figure.

### (a) Setting

#### 1) If the air conditioning unit is running, press the ON/OFF button to stop.

The installation location setting cannot be made while the unit is running.

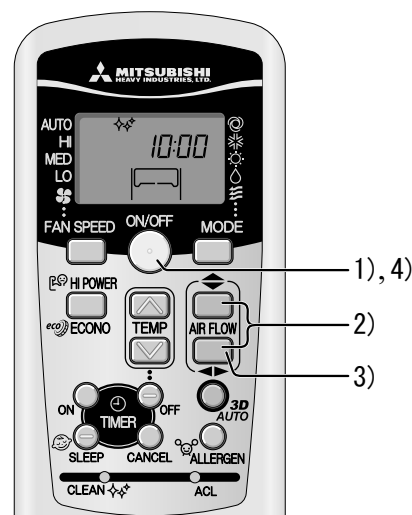
#### 2) Press the AIR FLOW $\blacktriangle$ (UP/DOWN) button and the AIRFLOW $\blacktriangleleft$ (LEFT/RIGHT) button together for 5 seconds or more.

The installation location display illuminates.

#### 3) Setting the air-conditioning installation location.

Press the AIR FLOW  $\blacktriangleleft$  (LEFT/RIGHT) button and adjust to the desired location.

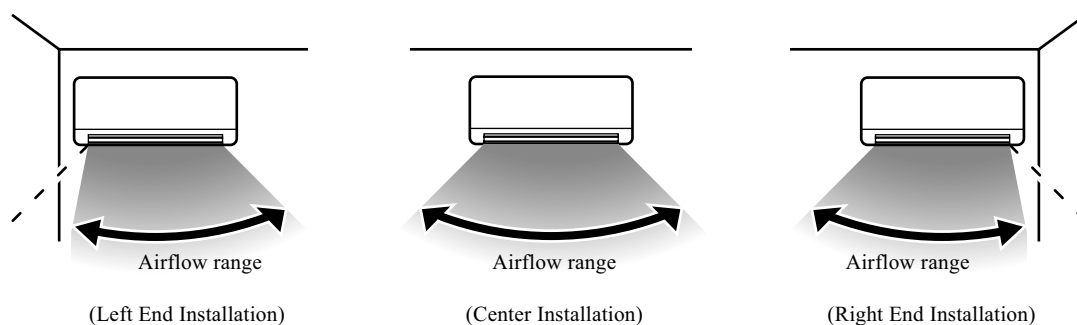
Each time the AIR FLOW  $\blacktriangleleft$  (LEFT/RIGHT) button is pressed, the indicator is switched in the order of:



#### 4) Press the ON/OFF button.

The air-conditioner's installation location is set.

Press within 60 seconds of setting the installation location (while the installation location setting display illuminates).





## (9) Outline of heating operation

### (a) Operation of major functional components in heating mode

|                   | Heating       |                         |                       |
|-------------------|---------------|-------------------------|-----------------------|
|                   | Thermostat ON | Thermostat OFF          | Failure               |
| Compressor        | ON            | OFF                     | OFF                   |
| Indoor fan motor  | ON            | ON(HOT KEEP)            | OFF                   |
| Outdoor fan motor | ON            | OFF<br>(few minutes ON) | OFF                   |
| 4-way valve       | ON            | ON                      | OFF<br>(3 minutes ON) |

### (b) Details of control at each operation mode (pattern)

#### 1) Fuzzy operation

Deviation between the indoor temperature setting correction temperature and the return air temperature is calculated in accordance with the fuzzy rule, and used for control of the air capacity and the compressor speed.

| Model     | SRK20ZJX-S | SRK25ZJX-S | SRK35ZJX-S | SRK50ZJX-S | SRK60ZJX-S |
|-----------|------------|------------|------------|------------|------------|
| Fan speed |            |            |            |            |            |
| Auto      | 30~94rps   | 30~102rps  | 30~115rps  | 12~106rps  | 12~120rps  |
| HI        | 30~94rps   | 30~102rps  | 30~115rps  | 12~106rps  | 12~120rps  |
| MED       | 30~66rps   | 30~72rps   | 30~76rps   | 12~74rps   | 12~90rps   |
| LO        | 30~40rps   | 30~42rps   | 30~46rps   | 12~42rps   | 12~58rps   |

When the defrosting, protection device, etc. is actuated, operation is performed in the corresponding mode.

#### 2) Hot keep operation

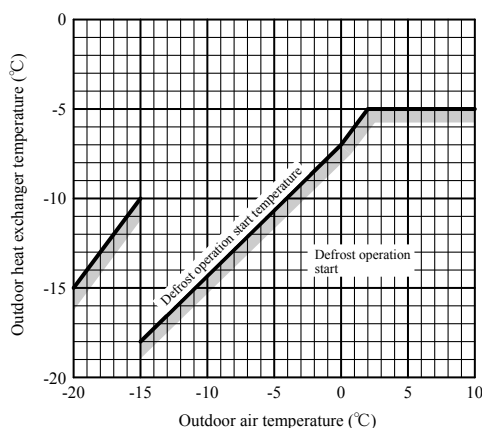
If the hot keep operation is selected during the heating operation, the indoor blower is controlled based on the temperature of the indoor heat exchanger (Th2) to prevent blowing of cool wind.

### (c) Defrosting operation

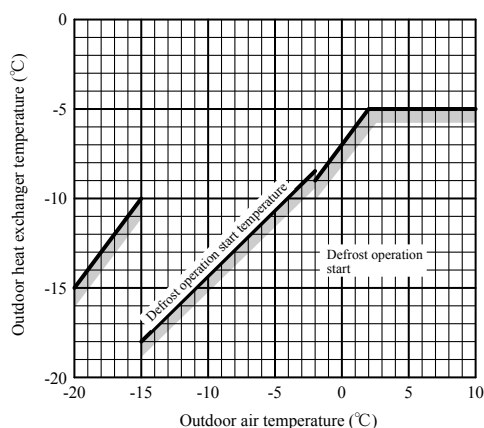
#### 1) Starting conditions (Defrosting operation can be started only when all of the following conditions are met.)

- After start of heating operation  
When it elapsed 45 (model 50, 60 : 35) minutes. (Accumulated compressor operation time)
- After end of defrosting operation  
When it elapsed 45 (model 50, 60 : 35) minutes. (Accumulated compressor operation time)
- Outdoor heat exchanger sensor (TH1) temperature  
When the temperature has been below  $-5^{\circ}\text{C}$  for 3 minutes continuously.
- The difference between the outdoor air sensor temperature and the outdoor heat exchanger sensor temperature
  - The outdoor air temperature  $\geq 0^{\circ}\text{C}$  (model 50, 60 :  $\geq -2^{\circ}\text{C}$ ) :  $7^{\circ}\text{C}$  or higher
  - $-15^{\circ}\text{C} \leq \text{The outdoor air temperature} < 0^{\circ}\text{C}$  (model 50, 60 :  $< -2^{\circ}\text{C}$ ) :  $4/15 \times \text{The outdoor air temperature} + 7^{\circ}\text{C}$  or higher
  - The outdoor air temperature  $< -15^{\circ}\text{C}$  :  $-5^{\circ}\text{C}$  or higher

Models 20~35



Models 50, 60

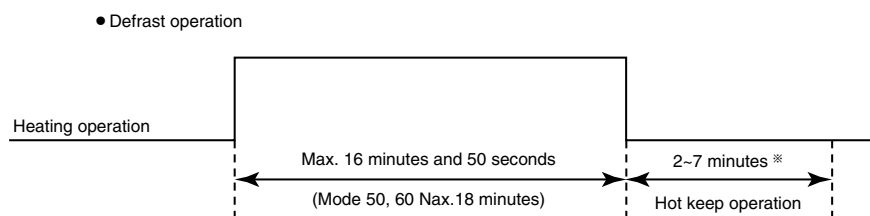


- e) During continuous compressor operation

In addition, when the speed command from the indoor controller of the indoor unit during heating operation has counted 0 rps 10 times or more and all conditions of a), b), c) and e) above and the outdoor air temperature is 3°C or less are satisfied (note that when the temperature for outdoor heat exchanger sensor (TH1) is -5°C or less: 62 rps or more, -4°C or less: less than 62 rps), defrost operation is started.

- 2) Ending conditions (Operation returns to the heating cycle when either one of the following is met.)

- a) Outdoor heat exchanger sensor (TH1) temperature: 13°C (model 50, 60 : 10°C) or higher  
 b) Continued operation time of defrosting → For more than 16 minutes and 50 seconds (model 50, 60 : 18 minutes).



※Depends on an operation condition, the time can be longer than 7 minutes.

## (10) Outline of cooling operation

- (a) Operation of major functional components in Cooling mode

|                   | Cooling       |                         |                         |
|-------------------|---------------|-------------------------|-------------------------|
|                   | Thermostat ON | Thermostat OFF          | Failure                 |
| Compressor        | ON            | OFF                     | OFF                     |
| Indoor fan motor  | ON            | ON                      | OFF                     |
| Outdoor fan motor | ON            | OFF<br>(few minutes ON) | OFF<br>(few minutes ON) |
| 4-way valve       | OFF           | OFF                     | OFF                     |

- (b) Detail of control in each mode (Pattern)

### 1) Fuzzy operation

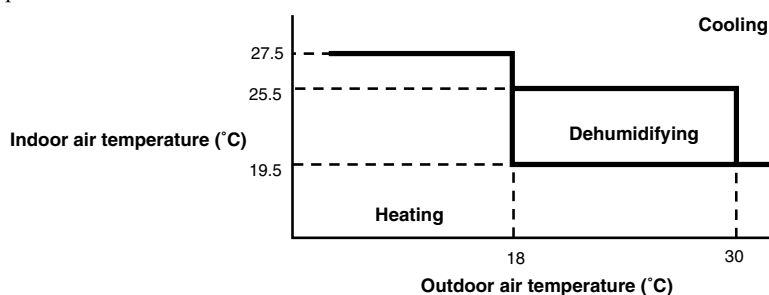
During the fuzzy operation, the air flow and the compressor speed are controlled by calculating the difference between the indoor temperature setting correction temperature and the return air temperature.

| Model     | SRK20ZJX-S | SRK25ZJX-S | SRK35ZJX-S | SRK50ZJX-S | SRK60ZJX-S |
|-----------|------------|------------|------------|------------|------------|
| Fan speed |            |            |            |            |            |
| Auto      | 20~65rps   | 20~74rps   | 20~86rps   | 12~86rps   | 12~110rps  |
| HI        | 20~65rps   | 20~74rps   | 20~86rps   | 12~86rps   | 12~110rps  |
| MED       | 20~44rps   | 20~55rps   | 20~58rps   | 12~62rps   | 12~86rps   |
| LO        | 20~30rps   | 20~34rps   | 20~38rps   | 12~34rps   | 12~48rps   |

## (11) Outline of automatic operation

- (a) Determination of operation mode

The unit checks the indoor air temperature and the outdoor air temperature, determines the operation mode, and then begins in the automatic operation.



- (b) The unit checks the temperature every hour after the start of operation and, if the result of check is not same as the previous operation mode, changes the operation mode.
- (c) When the unit is started again within one hour after the stop of automatic operation or when the automatic operation is selected during heating, cooling or dehumidifying operation, the unit is operated in the previous operation mode.
- (d) Setting temperature can be adjusted within the following range. There is the relationship as shown below between the signals of the wireless remote controller and the setting temperature.

Unit : °C

|                     |               | Signals of wireless remote controller (Display) |    |    |    |    |    |    |    |    |    |    |    |    |
|---------------------|---------------|-------------------------------------------------|----|----|----|----|----|----|----|----|----|----|----|----|
|                     |               | -6                                              | -5 | -4 | -3 | -2 | -1 | ±0 | +1 | +2 | +3 | +4 | +5 | +6 |
| Setting temperature | Cooling       | 18                                              | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |
|                     | Dehumidifying | 19                                              | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 |
|                     | Heating       | 20                                              | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 |

## (12) Protective control function

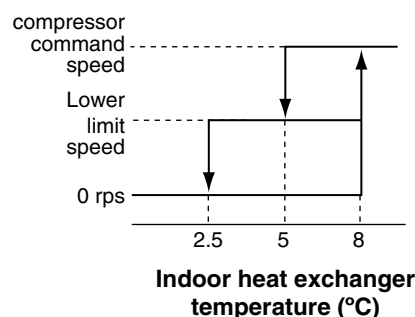
### (a) Frost prevention control (During cooling or dehumidifying)

#### 1) Operating conditions

- Indoor heat exchanger temperature (Th2) is lower than 5°C.
- 5 minutes after reaching the compressor command speed except 0 rps.

#### 2) Detail of anti-frost operation

| Indoor heat exchanger temperature       |  | 5°C or lower                   | 2.5°C or lower                                            |
|-----------------------------------------|--|--------------------------------|-----------------------------------------------------------|
| Item                                    |  |                                |                                                           |
| Lower limit of compressor command speed |  | 22 rps (model 50, 60 : 25 rps) | 0 rps                                                     |
| Indoor fan                              |  | Depends on operation mode      | Protects the fan tap just before frost prevention control |
| Outdoor fan                             |  | Depends on command speed       | Depends on stop mode                                      |
| 4-way valve                             |  | OFF                            |                                                           |



- Notes
- When the indoor heat exchanger temperature is in the range of 2.5~5°C, the speed is reduced by 4 rps at each 20 seconds.
  - When the temperature is lower than 2.5°C, the compressor is stopped.
  - When the indoor heat exchanger temperature is in the range of 5~8°C, the compressor command speed is been maintained.

#### 3) Reset conditions: When either of the following condition is satisfied.

- The indoor heat exchanger temperature (Th2) is 8°C or higher.
- The compressor command speed is 0 rps.

### (b) Cooling overload protective control

- 1) **Operating conditions:** When the outdoor air temperature (TH2) has become continuously for 30 seconds at 41°C or more, or 47°C or more (Models 50, 60: 41°C or more) with the compressor running, the lower limit speed of compressor is brought up.

| Item                    | Model         |  |                |
|-------------------------|---------------|--|----------------|
|                         | SRK20~35ZJX-S |  | SRK50, 60ZJX-S |
| Outdoor air temperature | 41°C or more  |  | 47°C or more   |
| Lower limit speed       | 30 rps        |  | 30 rps         |

#### 2) Detail of operation

- The outdoor fan is stepped up by 3 speed step. (Upper limit 7th (models 50, 60 : 8th) speed.)
- The lower limit of compressor command speed is set to 30 or 40 (models 50, 60 : 30) rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 30 or 40 (models 50, 60 : 30) rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.

#### 3) Reset conditions: When either of the following condition is satisfied.

- The outdoor air temperature is lower than 40°C or 46°C.
- The compressor command speed is 0 rps.

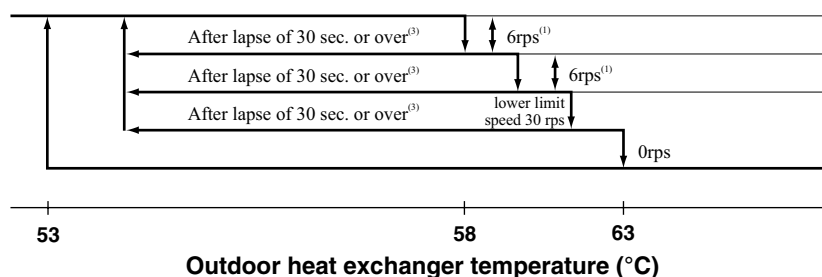
**(c) Cooling high pressure control**

1) **Purpose:** Prevents anomalous high pressure operation during cooling.

2) **Detector:** Outdoor heat exchanger sensor (TH1)

3) **Detail of operation:**

(Example) Fuzzy



- Notes (1) When the outdoor heat exchanger temperature is in the range of 58~63°C, the speed is reduced by 6 rps at each 30 seconds.  
 (2) When the temperature is 63°C or higher, the compressor is stopped.  
 (3) When the outdoor heat exchanger temperature is in the range of 53~58°C, if the compressor command speed is been maintained and the operation has continued for more than 30 seconds at the same speed, it returns to the normal cooling operation.

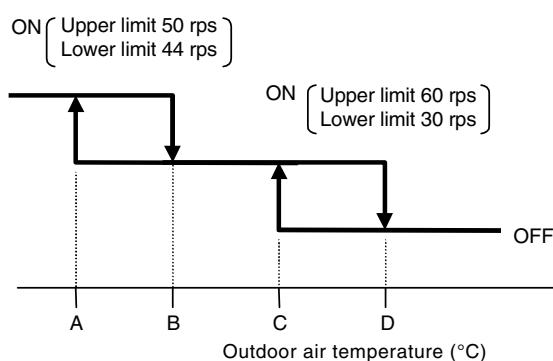
**(d) Cooling low outdoor temperature protective control**

1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 20 seconds while the compressor command speed is other than 0 rps.

2) **Detail of operation:**

- a) The lower limit of the compressor command speed is set to 44 (30) rps and even if the speed becomes lower than 44 (30) rps, the speed is kept to 44 (30) rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.  
 b) The upper limit of the compressor command speed is set to 50 (60) rps and even if the calculated result becomes higher than that after fuzzy calculation, the speed is kept to 50 (60) rps.

Note (1) Values in ( ) are for outdoor air temperature is 22°C or 25°C



● Values of A, B, C, D

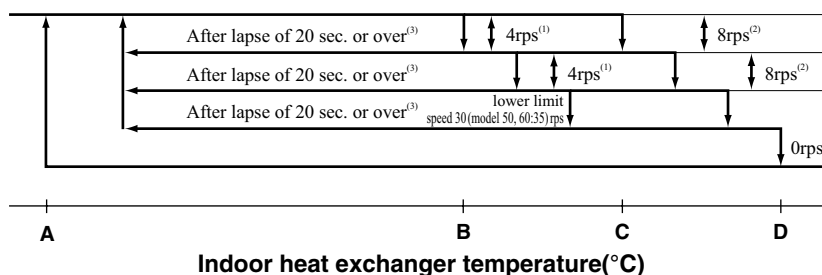
|                                | Outdoor air temp. (°C) |    |    |    |
|--------------------------------|------------------------|----|----|----|
|                                | A                      | B  | C  | D  |
| <b>First time</b>              | 0                      | 3  | 22 | 25 |
| <b>Since the seconds times</b> | 7                      | 10 | 25 | 28 |

3) **Reset conditions:** When either of the following condition is satisfied

- a) The outdoor air temperature (TH2) is D °C or higher.  
 b) The compressor command speed is 0 rps.

**(e) Heating high pressure control**

- 1) **Purpose:** Prevents anomalous high pressure operation during heating.
- 2) **Detector:** Indoor heat exchanger sensor (Th2)
- 3) **Detail of operation:**

**(Example) Fuzzy**

- Notes
- (1) When the indoor heat exchanger temperature is in the range of B~C °C, the speed is reduced by 4 rps at each 20 seconds.
  - (2) When the indoor heat exchanger temperature is in the range of C~D °C, the speed is reduced by 8 rps at each 20 seconds. When the temperature is D °C or higher continues for 1 minute, the compressor is stopped.
  - (3) When the indoor heat exchanger temperature is in the range of A~B °C, if the compressor command speed is been maintained and the operation has continued for more than 20 seconds at the same speed, it returns to the normal heating operation.
  - (4) Indoor blower retains the fan tap when it enters in the high pressure control. Outdoor blower is operated in accordance with the speed.

- **Temperature list**

Models 20~35

Unit : °C

|                              | A           | B           | C           | D  |
|------------------------------|-------------|-------------|-------------|----|
| <b>RPSmin &lt; 50</b>        | 48          | 53          | 55          | 58 |
| <b>50 ≤ RPSmin &lt; 95</b>   | 48.5        | 56          | 58          | 61 |
| <b>95 ≤ RPSmin &lt; 97</b>   | 48.5        | 56 ~ 55.5   | 58          | 61 |
| <b>97 ≤ RPSmin &lt; 104</b>  | 48.5        | 55.5 ~ 51.5 | 58 ~ 53.5   | 61 |
| <b>104 ≤ RPSmin &lt; 115</b> | 48.5 ~ 42.1 | 51.5 ~ 44   | 53.5 ~ 47.3 | 61 |
| <b>115 ≤ RPSmin</b>          | 42.1        | 44          | 47.3        | 61 |

Note (1) RPSmin: The lower one between the outdoor speed and the compressor command speed

Models 50, 60

Unit : °C

|                             | A    | B    | C    | D    |
|-----------------------------|------|------|------|------|
| <b>RPSmin &lt; 88</b>       | 48.5 | 56   | 58   | 61   |
| <b>88 ≤ RPSmin &lt; 108</b> | 44   | 51.5 | 53.5 | 56.5 |
| <b>108 ≤ RPSmin</b>         | 39   | 46.5 | 48.5 | 51.5 |

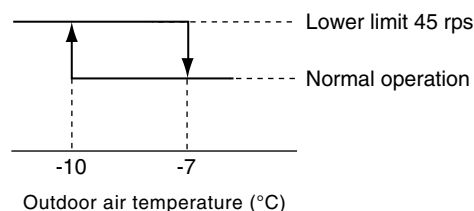
Note (1) RPSmin: The lower one between the outdoor speed and the compressor command speed

**(f) Heating overload protective control**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C (model 50, 60 : 17°C) or higher continues for 30 seconds while the compressor command speed other than 0 rps.
- 2) **Detail of operation:**
  - a) Taking the upper limit of compressor command speed range at 60 rps (model 50, 60 : 50 rps), if the output speed obtained with the fuzzy calculation exceeds the upper limit, the upper limit value is maintained.
  - b) The lower limit of compressor command speed is set to 40 rps (model 50, 60 : 35 rps) and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 40 rps (model 50, 60 : 35 rps). However, when the thermo becomes OFF, the speed is reduced to 0 rps.
  - c) Inching prevention control is activated and inching prevention control is carried out with the minimum speed set at 40 rps (model 50, 60 : 35 rps).
  - d) The outdoor fan is set on 2nd speed.
  - e) The indoor fan is stepped up by 1 speed step. (Upper limit 8th speed)
- 3) **Reset conditions:** The outdoor air temperature (TH2) is lower than 21°C (model 50, 60 : 16°C).

**(g) Heating low outdoor temperature protective control****• Model 20~35**

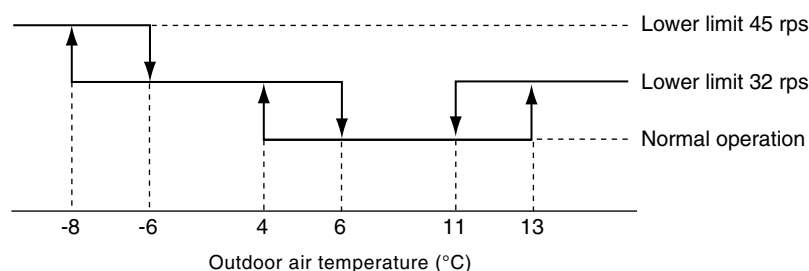
- 1) **Operating conditions:** When the outdoor air temperature (TH2) is lower than  $-10^{\circ}\text{C}$  or higher continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The lower limit compressor command speed is change as shown in the figure below.



- 3) **Reset conditions:** When either of the following condition is satisfied.
  - a) The outdoor air temperature (TH2) becomes  $-7^{\circ}\text{C}$ .
  - b) The compressor command speed is 0 rps.

**• Model 50, 60**

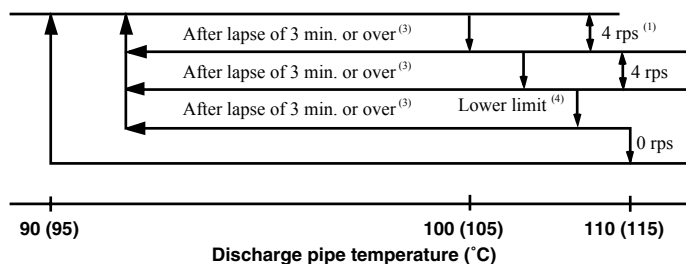
- 1) **Operating conditions:** When the outdoor air temperature (TH2) is lower than  $4^{\circ}\text{C}$  or  $13^{\circ}\text{C}$  or higher continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The lower limit compressor command speed is change as shown in the figure below.



- 3) **Reset conditions:** When either of the following condition is satisfied.
  - a) The outdoor air temperature (TH2) becomes  $6^{\circ}\text{C} \sim 11^{\circ}\text{C}$ .
  - b) The compressor command speed is 0 rps.

**(h) Compressor overheat protection**

- 1) **Purpose:** It is designed to prevent deterioration of oil, burnout of motor coil and other trouble resulting from the compressor overheat.
- 2) **Detail of operation**
  - a) Speeds are controlled with temperature detected by the sensor mounted on the discharge pipe.

**(Example) Fuzzy**

• Value in ( ) are for the model 50, 60.

- Notes
- (1) When the discharge pipe temperature is in the range of  $100 \sim 110^{\circ}\text{C}$  (model 50, 60 :  $105 \sim 115^{\circ}\text{C}$ ), the speed is reduced by 4 rps.
  - (2) When the discharge pipe temperature is raised and continues operation for 20 seconds without changing, then the speed is reduced again by 4 rps.
  - (3) If the discharge pipe temperature is in the range of  $90 \sim 100^{\circ}\text{C}$  (model 50, 60 :  $95 \sim 105^{\circ}\text{C}$ ) even when the compressor command speed is maintained for 3 minutes when the temperature is in the range of  $90 \sim 100^{\circ}\text{C}$  (model 50, 60 :  $95 \sim 105^{\circ}\text{C}$ ), the speed is raised by 1 rps and kept at that speed for 3 minutes. This process is repeated until the command speed is reached.

## (4) Lower limit speed

| Model \ Item | Cooling | Heating |
|--------------|---------|---------|
| 20~35        | 20 rps  | 30 rps  |
| 50, 60       | 25 rps  | 32 rps  |

- b) If the temperature of 110°C (models 50, 60 : 115°C) is detected by the sensor on the discharge pipe, then the compressor will stop immediately.

When the discharge pipe temperature drops and the time delay of 3 minutes is over, the unit starts again within 1 hour but there is no start at the third time.

## (i) Current safe

- 1) **Purpose:** Current is controlled not to exceed the upper limit of the setting operation current.
- 2) **Detail of operation:** Input current to the converter is monitored with the current sensor fixed on the printed circuit board of the outdoor unit and, if the operation current value reaches the limiting current value, the compressor command speed is reduced.  
If the mechanism is actuated when the compressor command speed is less than 30 rps, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

## (j) Current cut

- 1) **Purpose:** Inverter is protected from overcurrent.
- 2) **Detail of operation:** Output current from the inverter is monitored with a shunt resistor and, if the current exceeds the setting value, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

## (k) Outdoor unit failure

This is a function for determining when there is trouble with the outdoor unit during air conditioning.

The compressor is stopped if any one of the following in item 1), 2) is satisfied. Once the unit is stopped by this function, it is not restarted.

- 1) When the input current is measured at 1 A or less for 3 continuous minutes or more.
- 2) If the outdoor unit sends a 0 rps signal to the indoor unit 3 times or more within 20 minutes of the power being turned on.

## (l) Indoor fan motor protection

When the air conditioner is operating and the indoor fan motor is turned ON, if the indoor fan motor has operated at 300 rpm or under for more than 30 seconds, the unit enters first in the stop mode and then stops the entire system.

## (m) Serial signal transmission error protection

- 1) **Purpose:** Prevents malfunction resulting from error on the indoor ↔ outdoor signals.
- 2) **Detail of operation:** If the compressor is operating and a serial signal cannot be received from the indoor control with outdoor control having serial signals continues for 7 minute and 35 seconds, the compressor is stopped.  
After the compressor has been stopped, it will be restarted after the compressor start delay if a serial signal can be received again from the indoor control.

## (n) Rotor lock

If the motor for the compressor does not turn after it has been started, it is determined that a compressor lock has occurred and the compressor is stopped.

## (o) Outdoor fan motor protection

If the outdoor fan motor has operated at 75 rpm or under for more than 30 seconds, the compressor and fan motor are stopped.

**(p) Outdoor fan control at low outdoor temperature****◆ Cooling**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** After the outdoor fan operates at A speed for 60 seconds; the corresponding outdoor heat exchanger temperature shall implement the following controls.

## ● Value of A

|                            | Outdoor fan |
|----------------------------|-------------|
| Outdoor temperature > 10°C | 2nd speed   |
| Outdoor temperature ≤ 10°C | 1st speed   |

- a) Outdoor heat exchanger temperature ≤ 21°C  
After the outdoor fan speed drops (down) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is lower than 21°C, gradually reduce the outdoor fan speed by 1 speed. (Lower limit 1st speed)
  - b) 21°C < Outdoor heat exchanger temperature ≤ 38°C  
After the outdoor fan speed maintains at A speed for 20 seconds; if the outdoor heat exchanger temperature is 21°C~38°C, maintain outdoor fan speed.
  - c) Outdoor heat exchanger temperature > 38°C  
After the outdoor fan speed rises (up) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is higher than 38°C, gradually increase outdoor fan speed by 1 speed. (Upper limit 3rd speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
    - a) The outdoor air temperature (TH2) is 25°C or higher.
    - b) The compressor command speed is 0 rps.

**◆ Heating**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 4°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The outdoor fan is stepped up by 2 speed step at each 20 seconds. (Upper limit 8th speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
  - a) The outdoor air temperature (TH2) is 6°C or higher.
  - b) The compressor command speed is 0 rps.

**(q) Refrigeration cycle system protection****1) Starting conditions**

- a) When 5 minutes have elapsed after the compressor ON or the completion of the defrost control
- b) Other than the defrost control
- c) When, after meeting the conditions of a) and b) above, the compressor speed, indoor air temperature (Th1) and indoor heat exchanger temperature (Th2) have met the conditions in the following table for 5 minutes:

| Operation mode | Compressor speed (N) | Indoor air temperature (Th1) | Indoor air temperature (Th1)/<br>Indoor heat exchanger temperature (Th2) |
|----------------|----------------------|------------------------------|--------------------------------------------------------------------------|
| Cooling        | 50(40) ≤ N           | 10 ≤ Th1 ≤ 40                | Th1 - 4 < Th2                                                            |
| Heating        | 50(40) ≤ N           | 0 ≤ Th1 ≤ 40                 | Th2 < Th1 + 6                                                            |

Note (1) Value in ( ) are for the model 50, 60.

**2) Contents of control**

- a) When the conditions of 1) above are met, the compressor stops.
- b) Error stop occurs when the compressor has stopped 3 times within 60 minutes.

**3) Resetting condition**

When the compressor has been turned OFF



## 10.3 Models SRF25~50ZJX-S

### (1) Operation control function by remote controller

#### Operation section

Model All models

##### FAN SPEED button

Each time the button is pressed, the display is switched over in turn.

##### HI POWER/ECONO button

This button changes the HIGH POWER/ECONOMY mode.

##### TEMPERATURE button

These buttons set the indoor temperature. (These buttons are used for setting the current time and timer function as well.)

##### ON TIMER button

This button selects ON TIMER operation.

##### SLEEP button

This button selects SLEEP operation.

##### CLEAN switch

This switch selects the CLEAN mode.

##### CANCEL button

This button cancels the ON timer, OFF timer, and SLEEP operation.

##### OPERATION MODE select button

Each time the button pressed, the display is switched over in turn.

##### ON/OFF (luminous) button

Press to start operation, press again to stop.

##### AIR FLOW (UP/DOWN) button

This button changes the air flow (up/down) direction.

##### OFF TIMER button

This button selects OFF TIMER operation.

##### ACL switch

This switch is for resetting microcomputer and setting time.

• The above illustration shows all controls, but in practice only the relevant parts are shown.

#### Unit display section

Model All models

##### Unit ON/OFF button

This button can be used for turning on/off the unit when remote controller is not available.

##### HI POWER Light (green)

Illuminates during HIGH POWER operation.

##### AIR SELECTION button

Use this button to switch between the combination of upper and lower air outlets and upper air outlet.

##### AIR OUTLET SELECTION light (green)

Illuminates during upper air outlet operation.

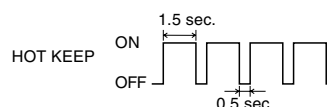
##### Remote controller signal receiver

AIR OUTLET SELECTION

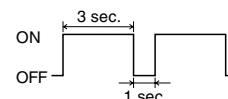
RUN

##### RUN (HOT KEEP) light (green)

- Illuminates during operation.
- Blinks when airflow stops due to the 'HOT KEEP' and 'CLEAN operation'.



CLEAN operation



##### TIMER light (yellow)

Illuminates during TIMER operation.

##### ECONO light (green)

Illuminates during ECONOMY operation.

## (2) Unit ON/OFF button

When the remote controller batteries become weak, or if the remote controller is lost or malfunctioning, this button may be used to turn the unit on and off.

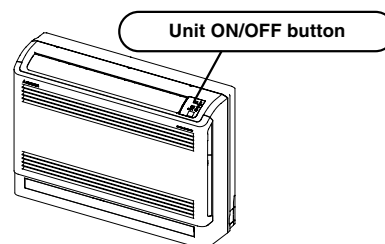
**(a) Operation**

Push the button once to place the unit in the automatic mode. Push it once more to turn the unit off.

### (b) Details of operation

The unit will go into the automatic mode in which it automatically determines, from indoor temperature (as detected by sensor), whether to go into the cooling, thermal dry or heating modes.

| Function<br>operation mode | Indoor temperature<br>setting | Fan speed | Flap/Louver | Timer Switch |
|----------------------------|-------------------------------|-----------|-------------|--------------|
| Cooling                    | About 24°C                    | Auto      | Auto        | Continuous   |
| Thermal dry                | About 25°C                    |           |             |              |
| Heating                    | About 26°C                    |           |             |              |



### (3) Auto restart function

(a) Auto restart function records the operational status of the air-conditioner immediately prior to be switched off by a power cut, and then automatically resumes operations after the power has been restored.

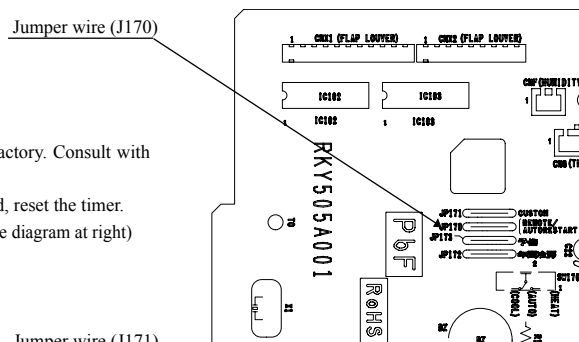
**(b)** The following settings will be cancelled:

- 1) Timer settings
- 2) HIGH POWER operations

Notes (1) Auto restart function is set at on when the air-conditioner is shipped from the factory. Consult with your dealer if this function needs to be switched off.

(2) When power failure occurs, the timer setting is cancelled. Once power is resumed, reset the timer.

(3) If the jumper wire (J170) "AUTO RESTART" is cut, auto restart is disabled. (See the diagram at right)



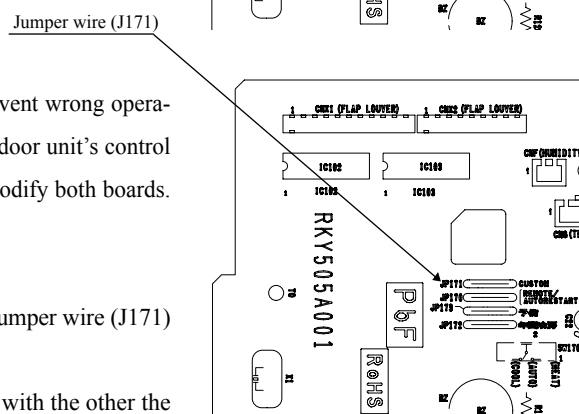
#### (4) Custom cord switching procedure

If two wireless remote controllers are installed in one room, in order to prevent wrong operation due to mixed signals, please modify the printed circuit board in the indoor unit's control box and the remote controller using the following procedure. Be sure to modify both boards. If only one board is modified, receiving (and operation) cannot be done.

**(a) Modifying the indoor printed circuit board**

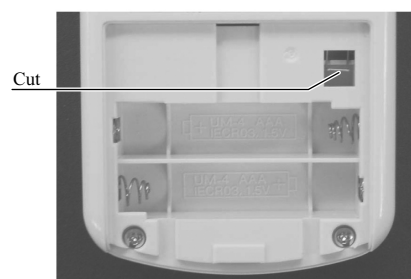
Take out the printed circuit board from the control box and cut off jumper wire (J171) using wire cutters.

After cutting of the jumper wire, take measures to prevent contact with the other the lead wires, etc.



**(b) Modifying the wireless remote controller**

- 1) Remove the battery.
- 2) Cut the jumper wire shown in the figure at right.

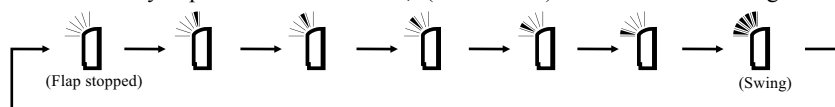


## (5) Flap control

Control the flap by AIRFLOW  (UP/DOWN) button on the wireless remote controller.

### (a) Flap

Each time when you press the AIRFLOW  (UP/DOWN) button the mode changes as follows.



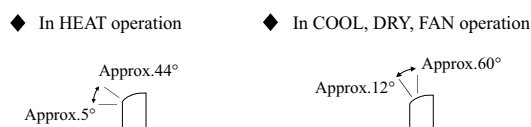
• Angle of Flap from Horizontal

| Remote controller display |  |  |  |  |  |
|---------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| COOL , DRY, FAN           | Approx. 60°                                                                       | Approx. 50°                                                                       | Approx. 38°                                                                       | Approx. 21.5°                                                                     | Approx. 12°                                                                         |
| HEAT                      | Approx. 44°                                                                       | Approx. 32°                                                                       | Approx. 21.5°                                                                     | Approx. 12°                                                                       | Approx. 5°                                                                          |

### (b) Swing

#### 1) Swing flap

Flap moves in upward and downward directions continuously.



### (c) Memory flap (Flap stopped)

When you press the AIRFLOW button once while the flap is operating, it stops swinging at the position. Since this angle is memorized in the microcomputer, the flap will automatically be set at this angle when the next operation is started.

### (d) When not operating

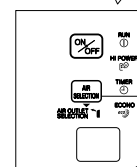
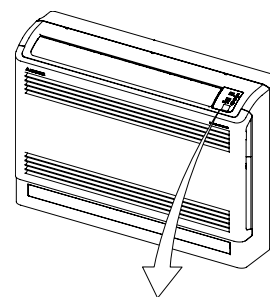
The flap returns to the position of air flow directly below, when operation has stopped.

## (6) Air outlet selection

### (a) AIR SELECTION button can switch between the combination of upper and lower air outlets and upper air outlet. Not operable while the air conditioner is OFF.

- Each time the AIR SELECTION button is pressed. The combination of the upper and lower air outlets and the upper air outlet can be switched.
- When the upper air outlet is selected, AIR OUTLET SELECTION light on the unit display area will light green.

| Upper and lower air outlets         | Upper air outlet                   |
|-------------------------------------|------------------------------------|
| AIR OUTLET SELECTION<br>light : OFF | AIR OUTLET SELECTION<br>light : ON |



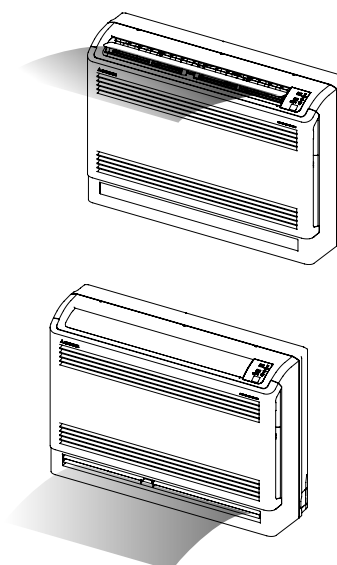
AIR SELECTION button

**(b) Auto air outlet selection****1) COOL, DRY operation**

- In case both lower and upper outlets operation is selected in Cooling or Dry operation, both outlets will be kept for sixty minutes after the start or until indoor temperature is below the setting point. And then the air outlet will change to the upper outlet. That state will be maintained until switch is turned off.
- In case both outlets operation with Auto fan speed mode is selected, the upper outlet will be kept for ten minutes after the start or until indoor temperature is close to reaching the setting point. And then the air outlet will change to both outlets in order to spread comfort air to every corner.

**2) HEAT operation**

- In case both lower and upper outlets operation with Auto fan speed mode is selected, the lower outlet will be kept for twenty minutes after the start or until indoor temperature is close to reaching the setting point. And then the air outlet will change to both outlets. That state will be maintained until the switch is turned off.
- Automatic adjustment of lower air outlet direction prevents stirring up of warm air and keeps optimum comfort at floor level.

**(7) Timer operation****(a) Comfortable timer setting (ON timer)**

If the timer is set at ON when the operation select switch is set at the cooling or heating, or the cooling or heating in auto mode operation is selected, the comfortable timer starts and determines the starting time of next operation based on the initial value of 15 minutes and the relationship between the indoor temperature at the setting time (temperature of room temperature sensor) and the setting temperature.

**(b) Sleep timer operation**

Pressing the SLEEP button causes the temperature to be controlled with respect to the set temperature.

**(c) OFF timer operation**

The Off timer can be set at a specific time (in 10-minute units) within a 24-hour period.

**(8) Outline of heating operation****(a) Operation of major functional components in heating mode**

|                   | Heating       |                         |                       |
|-------------------|---------------|-------------------------|-----------------------|
|                   | Thermostat ON | Thermostat OFF          | Failure               |
| Compressor        | ON            | OFF                     | OFF                   |
| Indoor fan motor  | ON            | ON(HOT KEEP)            | OFF                   |
| Outdoor fan motor | ON            | OFF<br>(few minutes ON) | OFF                   |
| 4-way valve       | ON            | ON                      | OFF<br>(3 minutes ON) |

**(b) Details of control at each operation mode (pattern)****1) Fuzzy operation**

Deviation between the indoor temperature setting correction temperature and the return air temperature is calculated in accordance with the fuzzy rule, and used for control of the air capacity and the compressor speed.

| Model     | SRF25ZJX-S | SRF35ZJX-S | SRF50ZJX-S |
|-----------|------------|------------|------------|
| Fan speed |            |            |            |
| Auto      | 30~102rps  | 30~115rps  | 12~110rps  |
| HI        | 30~102rps  | 30~115rps  | 12~110rps  |
| MED       | 30~76rps   | 30~106rps  | 12~80rps   |
| LO        | 30~58rps   | 30~80rps   | 12~60rps   |

When the defrosting, protection device, etc. is actuated, operation is performed in the corresponding mode.

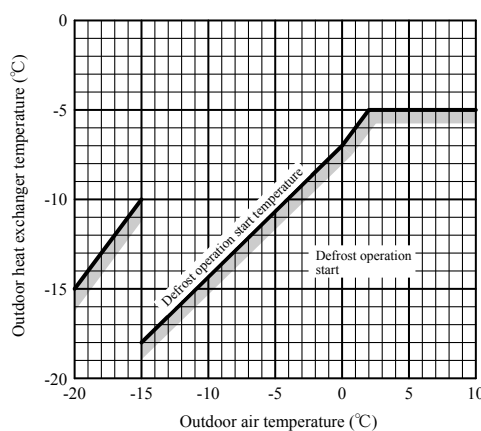
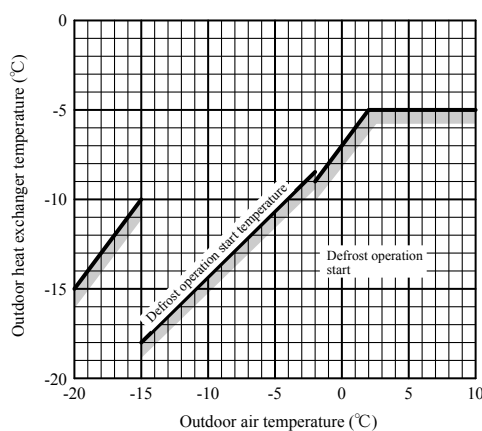
**2) Hot keep operation**

If the hot keep operation is selected during the heating operation, the indoor blower is controlled based on the temperature of the indoor heat exchanger (Th2) to prevent blowing of cool wind.

**(c) Defrosting operation**

1) Starting conditions (Defrosting operation can be started only when all of the following conditions are met.)

- a) After start of heating operation  
When it elapsed 45 (model 50 : 35) minutes. (Accumulated compressor operation time)
- b) After end of defrosting operation  
When it elapsed 45 (model 50 : 35) minutes. (Accumulated compressor operation time)
- c) Outdoor heat exchanger sensor (TH1) temperature  
When the temperature has been below  $-5^{\circ}\text{C}$  for 3 minutes continuously.
- d) The difference between the outdoor air sensor temperature and the outdoor heat exchanger sensor temperature
  - The outdoor air temperature  $\geq 0^{\circ}\text{C}$  ( model 50 :  $\geq -2^{\circ}\text{C}$  ) :  $7^{\circ}\text{C}$  or higher
  - $-15^{\circ}\text{C} \leq$  The outdoor air temperature  $< 0^{\circ}\text{C}$  (model 50 :  $< -2^{\circ}\text{C}$ ) :  $4/15 \times$  The outdoor air temperature +  $7^{\circ}\text{C}$  or higher
  - The outdoor air temperature  $< -15^{\circ}\text{C}$  :  $-5^{\circ}\text{C}$  or higher

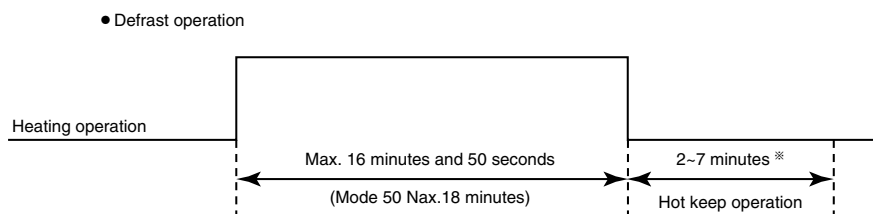
**Models 25,35****Models 50**

- e) During continuous compressor operation

In addition, when the speed command from the indoor controller of the indoor unit during heating operation has counted 0 rps 10 times or more and all conditions of a), b), c) and e) above and the outdoor air temperature is  $3^{\circ}\text{C}$  or less are satisfied (note that when the temperature for outdoor heat exchanger sensor (TH1) is  $-5^{\circ}\text{C}$  or less: 62 rps or more,  $-4^{\circ}\text{C}$  or less: less than 62 rps), defrost operation is started.

2) Ending conditions (Operation returns to the heating cycle when either one of the following is met.)

- a) Outdoor heat exchanger sensor (TH1) temperature:  $13^{\circ}\text{C}$  (model 50 :  $10^{\circ}\text{C}$ ) or higher
- b) Continued operation time of defrosting  $\rightarrow$  For more than 16 minutes and 50 seconds (model 50 : 18 minutes).



※Depends on an operation condition, the time can be longer than 7 minutes.

## (9) Outline of cooling operation

### (a) Operation of major functional components in Cooling mode

|                   | Cooling       |                         |                         |
|-------------------|---------------|-------------------------|-------------------------|
|                   | Thermostat ON | Thermostat OFF          | Failure                 |
| Compressor        | ON            | OFF                     | OFF                     |
| Indoor fan motor  | ON            | ON                      | OFF                     |
| Outdoor fan motor | ON            | OFF<br>(few minutes ON) | OFF<br>(few minutes ON) |
| 4-way valve       | OFF           | OFF                     | OFF                     |

### (b) Detail of control in each mode (Pattern)

#### 1) Fuzzy operation

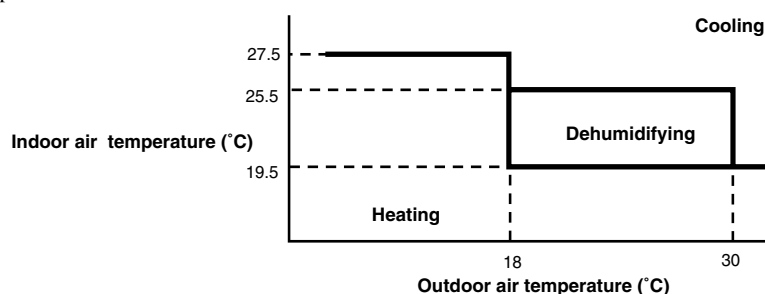
During the fuzzy operation, the air flow and the compressor speed are controlled by calculating the difference between the indoor temperature setting correction temperature and the return air temperature.

| Model     | SRF25ZJX-S | SRF35ZJX-S | SRF50ZJX-S |
|-----------|------------|------------|------------|
| Fan speed |            |            |            |
| Auto      | 20~72rps   | 20~104rps  | 12~86rps   |
| HI        | 20~72rps   | 20~104rps  | 12~86rps   |
| MED       | 20~48rps   | 20~70rps   | 12~58rps   |
| LO        | 20~34rps   | 20~46rps   | 12~38rps   |

## (10) Outline of automatic operation

### (a) Determination of operation mode

The unit checks the indoor air temperature and the outdoor air temperature, determines the operation mode, and then begins in the automatic operation.



- (b) The unit checks the temperature every hour after the start of operation and, if the result of check is not same as the previous operation mode, changes the operation mode.
- (c) When the unit is started again within one hour after the stop of automatic operation or when the automatic operation is selected during heating, cooling or dehumidifying operation, the unit is operated in the previous operation mode.
- (d) Setting temperature can be adjusted within the following range. There is the relationship as shown below between the signals of the wireless remote controller and the setting temperature.

Unit : °C

|                     |               | Signals of wireless remote controller (Display) |    |    |    |    |    |    |    |    |    |    |    |    |
|---------------------|---------------|-------------------------------------------------|----|----|----|----|----|----|----|----|----|----|----|----|
|                     |               | -6                                              | -5 | -4 | -3 | -2 | -1 | ±0 | +1 | +2 | +3 | +4 | +5 | +6 |
| Setting temperature | Cooling       | 18                                              | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |
|                     | Dehumidifying | 19                                              | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 |
|                     | Heating       | 20                                              | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 |

## (11) Protective control function

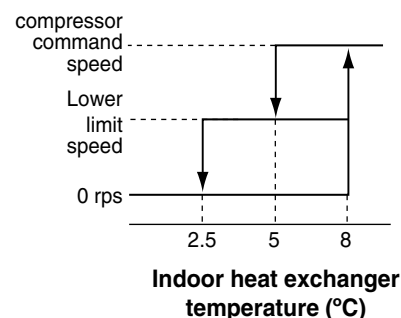
### (a) Frost prevention control (During cooling or dehumidifying)

#### 1) Operating conditions

- Indoor heat exchanger temperature (Th2) is lower than 5°C.
- 5 minutes after reaching the compressor command speed except 0 rps.

#### 2) Detail of anti-frost operation

| Indoor heat exchanger temperature       | 5°C or lower               | 2.5°C or lower                                            |
|-----------------------------------------|----------------------------|-----------------------------------------------------------|
| Item                                    |                            |                                                           |
| Lower limit of compressor command speed | 22 rps (model 50 : 25 rps) | 0 rps                                                     |
| Indoor fan                              | Depends on operation mode  | Protects the fan tap just before frost prevention control |
| Outdoor fan                             | Depends on command speed   | Depends on stop mode                                      |
| 4-way valve                             | OFF                        |                                                           |



- Notes
- When the indoor heat exchanger temperature is in the range of 2.5~5 °C, the speed is reduced by 4 rps at each 20 seconds.
  - When the temperature is lower than 2.5 °C, the compressor is stopped.
  - When the indoor heat exchanger temperature is in the range of 5~8 °C, the compressor command speed is been maintained.

#### 3) Reset conditions: When either of the following condition is satisfied.

- The indoor heat exchanger temperature (Th2) is 8°C or higher.
- The compressor command speed is 0 rps.

### (b) Cooling overload protective control

- #### 1) Operating conditions:
- When the outdoor air temperature (TH2) has become continuously for 30 seconds at 41°C or more, or 47°C or more (Model 50: 41°C or more) with the compressor running, the lower limit speed of compressor is brought up.

| Model                   | SRF25, 35ZJX-S |              | SRF50ZJX-S   |
|-------------------------|----------------|--------------|--------------|
| Item                    |                |              |              |
| Outdoor air temperature | 41°C or more   | 47°C or more | 41°C or more |
| Lower limit speed       | 30 rps         | 40 rps       | 30 rps       |

#### 2) Detail of operation

- The outdoor fan is stepped up by 3 speed step. (Upper limit 7th (model 50 : 8th) speed.)
- The lower limit of compressor command speed is set to 30 or 40 (model 50 : 30) rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 30 or 40 (model 50 : 30) rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.

#### 3) Reset conditions: When either of the following condition is satisfied.

- The outdoor air temperature is lower than 40°C or 46°C.
- The compressor command speed is 0 rps.

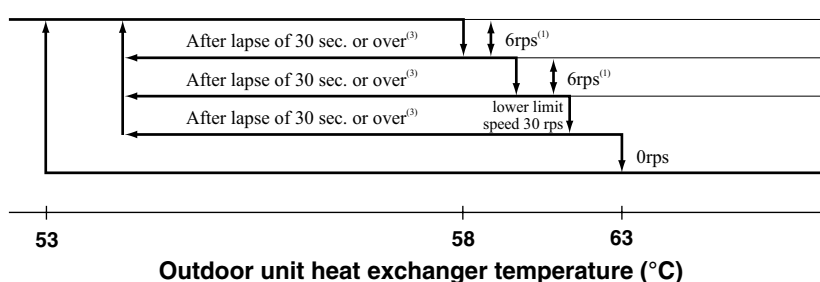
### (c) Cooling high pressure control

#### 1) Purpose: Prevents anomalous high pressure operation during cooling.

#### 2) Detector: Outdoor heat exchanger sensor (TH1)

#### 3) Detail of operation:

##### (Example) Fuzzy



- Notes
- When the outdoor heat exchanger temperature is in the range of 58~63 °C, the speed is reduced by 6 rps at each 30 seconds.
  - When the temperature is 63 °C or higher, the compressor is stopped.
  - When the outdoor heat exchanger temperature is in the range of 53~58 °C, if the compressor command speed is been maintained and the operation has continued for more than 30 seconds at the same speed, it returns to the normal cooling operation.

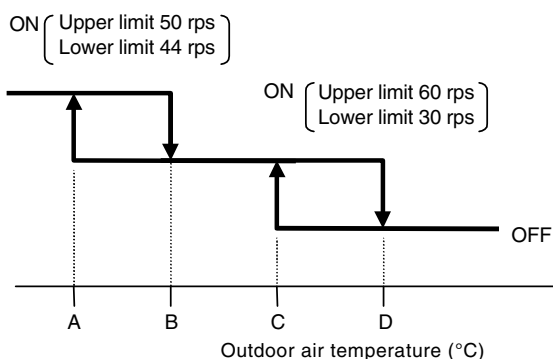
**(d) Cooling low outdoor temperature protective control**

1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 20 seconds while the compressor command speed is other than 0 rps.

2) **Detail of operation:**

- The lower limit of the compressor command speed is set to 44 (30) rps and even if the speed becomes lower than 44 (30) rps, the speed is kept to 44 (30) rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.
- The upper limit of the compressor command speed is set to 50 (60) rps and even if the calculated result becomes higher than that after fuzzy calculation, the speed is kept to 50 (60) rps.

Note (1) Values in ( ) are for outdoor air temperature is 22°C or 25°C



• Values of A, B, C, D

|                         | Outdoor air temp. (°C) |    |    |    |
|-------------------------|------------------------|----|----|----|
|                         | A                      | B  | C  | D  |
| First time              | 0                      | 3  | 22 | 25 |
| Since the seconds times | 7                      | 10 | 25 | 28 |

3) **Reset conditions:** When either of the following condition is satisfied

- The outdoor air temperature (TH2) is D °C or higher.
- The compressor command speed is 0 rps.

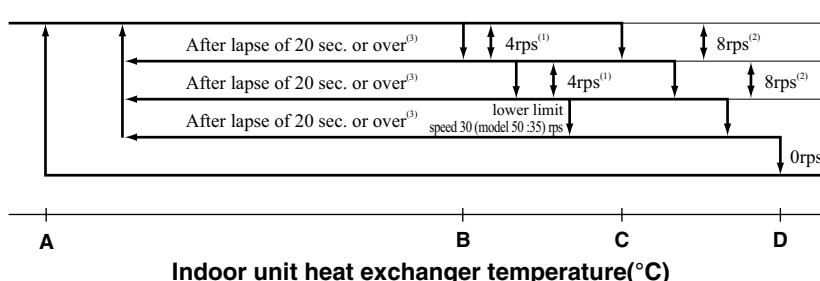
**(e) Heating high pressure control**

1) **Purpose:** Prevents anomalous high pressure operation during heating.

2) **Detector:** Indoor heat exchanger sensor (Th2)

3) **Detail of operation:**

(Example) Fuzzy



- Notes
- (1) When the indoor heat exchanger temperature is in the range of B~C °C, the speed is reduced by 4 rps at each 20 seconds.
  - (2) When the indoor heat exchanger temperature is in the range of C~D °C, the speed is reduced by 8 rps at each 20 seconds. When the temperature is D °C or higher continues for 1 minute, the compressor is stopped.
  - (3) When the indoor heat exchanger temperature is in the range of A~B °C, if the compressor command speed is been maintained and the operation has continued for more than 20 seconds at the same speed, it returns to the normal heating operation.
  - (4) Indoor blower retains the fan tap when it enters in the high pressure control. Outdoor blower is operated in accordance with the speed.

• **Temperature list**

Models 25, 35

Unit : °C

|                    | A           | B           | C           | D  |
|--------------------|-------------|-------------|-------------|----|
| RPSmin < 50        | 48          | 53          | 55          | 58 |
| 50 ≤ RPSmin < 95   | 48.5        | 56          | 58          | 61 |
| 95 ≤ RPSmin < 97   | 48.5        | 56 ~ 55.5   | 58          | 61 |
| 97 ≤ RPSmin < 104  | 48.5        | 55.5 ~ 51.5 | 58 ~ 53.5   | 61 |
| 104 ≤ RPSmin < 115 | 48.5 ~ 42.1 | 51.5 ~ 44   | 53.5 ~ 47.3 | 61 |
| 115 ≤ RPSmin       | 42.1        | 44          | 47.3        | 61 |

Note (1) RPSmin: The lower one between the outdoor speed and the compressor command speed



| Model 50                  | Unit : °C |      |      |      |
|---------------------------|-----------|------|------|------|
|                           | A         | B    | C    | D    |
| $RPS_{min} < 88$          | 48.5      | 56   | 58   | 61   |
| $88 \leq RPS_{min} < 108$ | 44        | 51.5 | 53.5 | 56.5 |
| $108 \leq RPS_{min}$      | 39        | 46.5 | 48.5 | 51.5 |

Note (1)  $RPS_{min}$ : The lower one between the outdoor speed and the compressor command speed

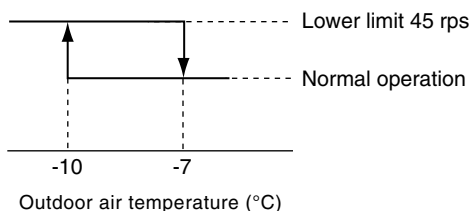
**(f) Heating overload protective control**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C (model 50 : 17°C) or higher continues for 30 seconds while the compressor command speed other than 0 rps.
- 2) **Detail of operation:**
  - a) Taking the upper limit of compressor command speed range at 60 rps (model 50 : 50 rps), if the output speed obtained with the fuzzy calculation exceeds the upper limit, the upper limit value is maintained.
  - b) The lower limit of compressor command speed is set to 40 rps (model 50 : 35 rps) and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 40 rps (model 50 : 35 rps). However, when the thermo becomes OFF, the speed is reduced to 0 rps.
  - c) Inching prevention control is activated and inching prevention control is carried out with the minimum speed set at 40 rps (model 50 : 35 rps).
  - d) The outdoor fan is set on 2nd speed.
  - e) The indoor fan is stepped up by 1 speed step. (Upper limit 8th speed)
- 3) **Reset conditions:** The outdoor air temperature (TH2) is lower than 21°C (model 50 : 16°C).

**(g) Heating low outdoor temperature protective control**

• **Models : 20 , 35**

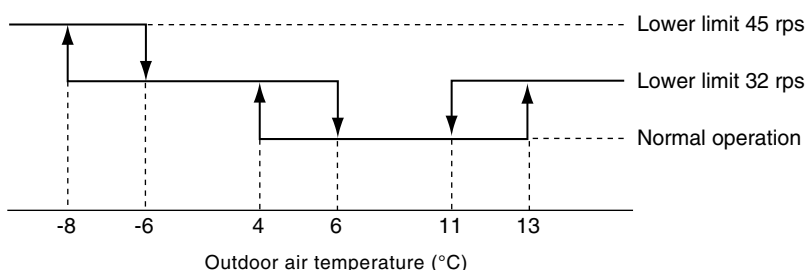
- 1) **Operating conditions:** When the outdoor air temperature (TH2) is lower than -10°C or higher continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The lower limit compressor command speed is change as shown in the figure below.



- 3) **Reset conditions:** When either of the following condition is satisfied.
  - a) The outdoor air temperature (TH2) becomes -7°C.
  - b) The compressor command speed is 0 rps.

• **Model 50**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is lower than -4°C or 13°C or higher continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The lower limit compressor command speed is change as shown in the figure below.



- 3) **Reset conditions:** When either of the following condition is satisfied.
  - a) The outdoor air temperature (TH2) becomes 6°C ~ 11°C.
  - b) The compressor command speed is 0 rps.

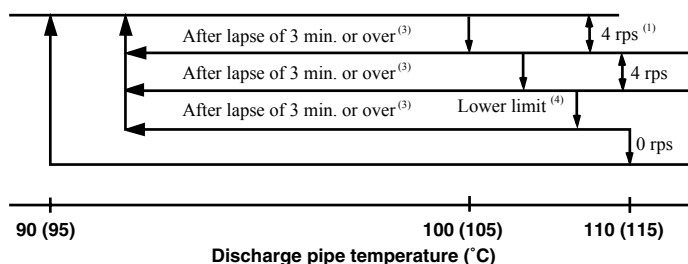
**(h) Compressor overheat protection**

1) **Purpose:** It is designed to prevent deterioration of oil, burnout of motor coil and other trouble resulting from the compressor overheat.

**2) Detail of operation**

a) Speeds are controlled with temperature detected by the sensor mounted on the discharge pipe.

(Example) Fuzzy



• Value in ( ) are for the model 50.

- Notes (1) When the discharge pipe temperature is in the range of 100~110°C (model 50 : 105~115°C), the speed is reduced by 4 rps.  
 (2) When the discharge pipe temperature is raised and continues operation for 20 seconds without changing, then the speed is reduced again by 4 rps.  
 (3) If the discharge pipe temperature is in the range of 90~100°C (model 50 : 95~105°C) even when the compressor command speed is maintained for 3 minutes when the temperature is in the range of 90~100°C (model 50 : 95~105°C), the speed is raised by 1 rps and kept at that speed for 3 minutes. This process is repeated until the command speed is reached.  
 (4) Lower limit speed

| Model \ Item | Cooling | Heating |
|--------------|---------|---------|
| 25,35        | 20 rps  | 30 rps  |
| 50           | 25 rps  | 32 rps  |

b) If the temperature of 110°C (model 50 : 115°C) is detected by the sensor on the discharge pipe, then the compressor will stop immediately.

When the discharge pipe temperature drops and the time delay of 3 minutes is over, the unit starts again within 1 hour but there is no start at the third time.

**(i) Current safe**

1) **Purpose:** Current is controlled not to exceed the upper limit of the setting operation current.

2) **Detail of operation:** Input current to the converter is monitored with the current sensor fixed on the printed circuit board of the outdoor unit and, if the operation current value reaches the limiting current value, the compressor command speed is reduced.

If the mechanism is actuated when the compressor command speed is less than 30 rps, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

**(j) Current cut**

1) **Purpose:** Inverter is protected from overcurrent.

2) **Detail of operation:** Output current from the inverter is monitored with a shunt resistor and, if the current exceeds the setting value, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

**(k) Outdoor unit failure**

This is a function for determining when there is trouble with the outdoor unit during air conditioning.

The compressor is stopped if any one of the following in item 1), 2) is satisfied. Once the unit is stopped by this function, it is not restarted.

- 1) When the input current is measured at 1 A or less for 3 continuous minutes or more.
- 2) If the outdoor unit sends a 0 rps signal to the indoor unit 3 times or more within 20 minutes of the power being turned on.

**(l) Indoor fan motor protection**

When the air conditioner is operating and the indoor fan motor is turned ON, if the indoor fan motor has operated at 150 rpm or under for more than 30 seconds, the unit enters first in the stop mode and then stops the entire system.

**(m) Serial signal transmission error protection**

- 1) **Purpose:** Prevents malfunction resulting from error on the indoor ↔ outdoor signals.
- 2) **Detail of operation:** If the compressor is operating and a serial signal cannot be received from the indoor control with outdoor control having serial signals continues for 7 minute and 35 seconds, the compressor is stopped. After the compressor has been stopped, it will be restarted after the compressor start delay if a serial signal can be received again from the indoor control.

**(n) Rotor lock**

If the motor for the compressor does not turn after it has been started, it is determined that a compressor lock has occurred and the compressor is stopped.

**(o) Outdoor fan motor protection**

If the outdoor fan motor has operated at 75 rpm or under for more than 30 seconds, the compressor and fan motor are stopped.

**(p) Outdoor fan control at low outdoor temperature****◆ Cooling**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** After the outdoor fan operates at A speed for 60 seconds; the corresponding outdoor heat exchanger temperature shall implement the following controls.

**● Value of A**

|                            | Outdoor fan |
|----------------------------|-------------|
| Outdoor temperature > 10°C | 2nd speed   |
| Outdoor temperature ≤ 10°C | 1st speed   |

- a) Outdoor heat exchanger temperature ≤ 21°C  
After the outdoor fan speed drops (down) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is lower than 21°C, gradually reduce the outdoor fan speed by 1 speed. (Lower limit 1st speed)
  - b) 21°C < Outdoor heat exchanger temperature ≤ 38°C  
After the outdoor fan speed maintains at A speed for 20 seconds; if the outdoor heat exchanger temperature is 21°C~38°C, maintain outdoor fan speed.
  - c) Outdoor heat exchanger temperature > 38°C  
After the outdoor fan speed rises (up) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is higher than 38°C, gradually increase outdoor fan speed by 1 speed. (Upper limit 3rd speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
    - a) The outdoor air temperature (TH2) is 25°C or higher.
    - b) The compressor command speed is 0 rps.

**◆ Heating**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 4°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The outdoor fan is stepped up by 2 speed step at each 20 seconds. (Upper limit 8th speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
  - a) The outdoor air temperature (TH2) is 6°C or higher.
  - b) The compressor command speed is 0 rps.

**(q) Refrigeration cycle system protection****1) Starting conditions**

- a) When 5 minutes have elapsed after the compressor ON or the completion of the defrost control
- b) Other than the defrost control
- c) When, after meeting the conditions of a) and b) above, the compressor speed, indoor air temperature (Th1) and indoor heat exchanger temperature (Th2) have met the conditions in the following table for 5 minutes:

| Operation mode | Compressor speed (N) | Indoor air temperature (Th1) | Indoor air temperature (Th1)/<br>Indoor heat exchanger temperature (Th2) |
|----------------|----------------------|------------------------------|--------------------------------------------------------------------------|
| Cooling        | $50(40) \leq N$      | $10 \leq Th1 \leq 40$        | $Th1 - 4 < Th2$                                                          |
| Heating        | $50(40) \leq N$      | $0 \leq Th1 \leq 40$         | $Th2 < Th1 + 6$                                                          |

Note (1) Value in ( ) are for the model 50.

**2) Contents of control**

- a) When the conditions of 1) above are met, the compressor stops.
- b) Error stop occurs when the compressor has stopped 3 times within 60 minutes.

**3) Resetting condition**

When the compressor has been turned OFF

## 10.4 Models SRR25,35ZJ-S

### (1) Operation control function by remote controller

#### Operation section

Model All models

##### FAN SPEED button

Each time the button is pressed, the ■ display is switched over in turn.

##### HI POWER/ECONO button

This button changes the HIGH POWER/ECONOMY mode.

##### TEMPERATURE button

These buttons set the room temperature. (These buttons are used for setting the current time and timer function as well.)

##### ON TIMER button

This button selects ON TIMER operation.

##### SLEEP button

This button selects to SLEEP operation.

##### CLEAN switch

This switch changes the CLEAN mode.

##### OPERATION MODE select button

Each time the button pressed, the ■ display is switched over in turn.

##### ON/OFF (luminous) button

Press to start operation, press again to stop.

##### AIR FLOW (UP/DOWN) button

This button changes the air flow (up/down) direction.  
This button is not used.  
(Air flow direction adjustment can not be performed.)

##### OFF TIMER button

This button selects OFF TIMER operation.

##### CANCEL button

This button cancels the ON timer, OFF timer, and SLEEP operation.

##### ACL switch

This switch is for resetting microcomputer and setting time.

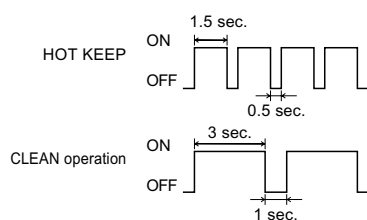
- The above illustration shows all controls, but in practice only the relevant parts are shown.

#### Unit display section

Model All models

##### RUN (HOT KEEP) light (green)

- Illuminates during operation.
- Blinks when airflow stops due to the 'HOT KEEP' and 'CLEAN operation'.



##### TIMER light (yellow)

Illuminates during TIMER operation.

##### Remote control signal receiver

##### Unit ON/OFF button

This button can be used for turning on/off the unit when remote control is not available.

##### HI POWER light (green)

Illuminates during HIGH POWER operation.

##### ECONO light (orange)

Illuminates during ECONOMY operation.

## (2) Unit ON/OFF button

When the remote controller batteries become weak, or if the remote controller is lost or malfunctioning, this button may be used to turn the unit on and off.

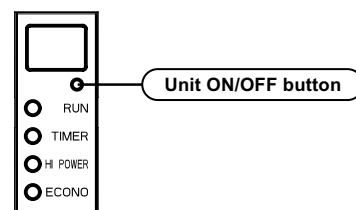
### (a) Operation

Push the button once to place the unit in the automatic mode. Push it once more to turn the unit off.

### (b) Details of operation

The unit will go into the automatic mode in which it automatically determines, from indoor temperature (as detected by sensor), whether to go into the cooling, thermal dry or heating modes.

| Function<br>operation mode | Indoor temperature<br>setting | Fan speed | Flap/Louver | Timer Switch |
|----------------------------|-------------------------------|-----------|-------------|--------------|
| Cooling                    | About 24°C                    | Auto      | Auto        | Continuous   |
| Thermal dry                | About 25°C                    |           |             |              |
| Heating                    | About 26°C                    |           |             |              |



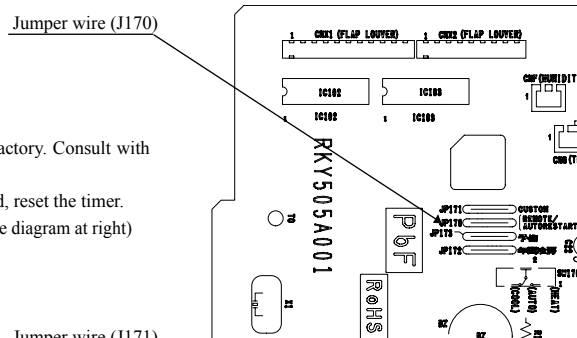
## (3) Auto restart function

(a) Auto restart function records the operational status of the air-conditioner immediately prior to be switched off by a power cut, and then automatically resumes operations after the power has been restored.

(b) The following settings will be cancelled:

- 1) Timer settings
- 2) HIGH POWER operations

Notes (1) Auto restart function is set at on when the air-conditioner is shipped from the factory. Consult with your dealer if this function needs to be switched off.  
(2) When power failure occurs, the timer setting is cancelled. Once power is resumed, reset the timer.  
(3) If the jumper wire (J170) "AUTO RESTART" is cut, auto restart is disabled. (See the diagram at right)



## (4) Custom cord switching procedure

If two wireless remote controller are installed in one room, in order to prevent wrong operation due to mixed signals, please modify the printed circuit board in the indoor unit's control box and the remote controller using the following procedure. Be sure to modify both boards. If only one board is modified, receiving (and operation) cannot be done.

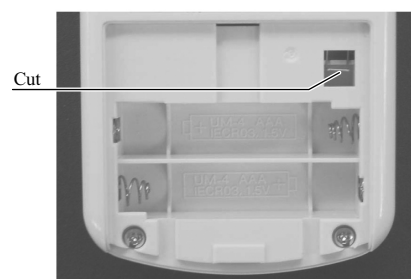
### (a) Modifying the indoor printed circuit board

Take out the printed circuit board from the control box and cut off jumper wire (J171) using wire cutters.

After cutting of the jumper wire, take measures to prevent contact with the other the lead wires, etc.

### (b) Modifying the wireless remote controller

- 1) Remove the battery.
- 2) Cut the jumper wire shown in the figure at right.



## (5) Timer operation

### (a) Comfortable timer setting (ON timer)

If the timer is set at ON when the operation select switch is set at the cooling or heating, or the cooling or heating in auto mode operation is selected, the comfortable timer starts and determines the starting time of next operation based on the initial value of 15 minutes and the relationship between the indoor temperature at the setting time (temperature of room temperature sensor) and the setting temperature.

### (b) Sleep timer operation

Pressing the SLEEP button causes the temperature to be controlled with respect to the set temperature.

### (c) OFF timer operation

The Off timer can be set at a specific time (in 10-minute units) within a 24-hour period.

## (6) Outline of heating operation

### (a) Operation of major functional components in heating mode

|                   | Heating       |                         |                       |
|-------------------|---------------|-------------------------|-----------------------|
|                   | Thermostat ON | Thermostat OFF          | Failure               |
| Compressor        | ON            | OFF                     | OFF                   |
| Indoor fan motor  | ON            | ON(HOT KEEP)            | OFF                   |
| Outdoor fan motor | ON            | OFF<br>(few minutes ON) | OFF                   |
| 4-way valve       | ON            | ON                      | OFF<br>(3 minutes ON) |

### (b) Details of control at each operation mode (pattern)

#### 1) Fuzzy operation

Deviation between the indoor temperature setting correction temperature and the return air temperature is calculated in accordance with the fuzzy rule, and used for control of the air capacity and the compressor speed.

| Fan speed | Model | SRR25ZJ-S | SRR35ZJ-S |
|-----------|-------|-----------|-----------|
|           |       |           |           |
| Auto      |       | 30~102rps | 30~115rps |
| HI        |       | 30~102rps | 30~115rps |
| MED       |       | 30~72rps  | 30~76rps  |
| LO        |       | 30~42rps  | 30~46rps  |

When the defrosting, protection device, etc. is actuated, operation is performed in the corresponding mode.

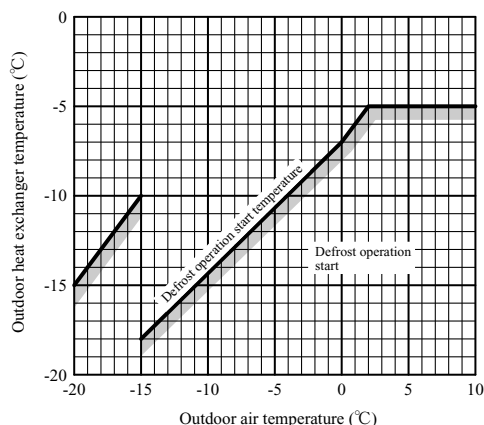
#### 2) Hot keep operation

If the hot keep operation is selected during the heating operation, the indoor blower is controlled based on the temperature of the indoor heat exchanger (Th2) to prevent blowing of cool wind.

### (c) Defrosting operation

#### 1) Starting conditions (Defrosting operation can be started only when all of the following conditions are met.)

- After start of heating operation  
When it elapsed 45 minutes. (Accumulated compressor operation time)
- After end of defrosting operation  
When it elapsed 45 minutes. (Accumulated compressor operation time)
- Outdoor heat exchanger sensor (TH1) temperature  
When the temperature has been below  $-5^{\circ}\text{C}$  for 3 minutes continuously.
- The difference between the outdoor air sensor temperature and the outdoor heat exchanger sensor temperature
  - The outdoor air temperature  $\geq 0^{\circ}\text{C}$  :  $7^{\circ}\text{C}$  or higher
  - $-15^{\circ}\text{C} \leq$  The outdoor air temperature  $< 0^{\circ}\text{C}$  :  $4/15 \times$  The outdoor air temperature  $+ 7^{\circ}\text{C}$  or higher
  - The outdoor air temperature  $< -15^{\circ}\text{C}$  :  $-5^{\circ}\text{C}$  or higher

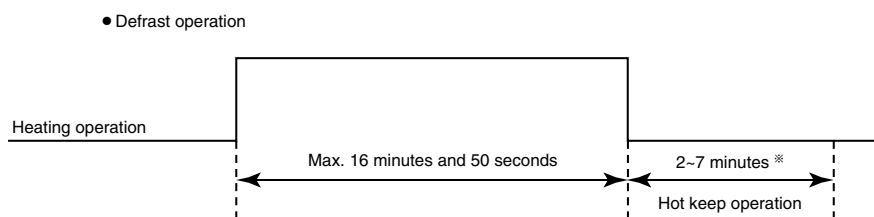


e) During continuous compressor operation

In addition, when the speed command from the indoor controller of the indoor unit during heating operation has counted 0 rps 10 times or more and all conditions of a), b), c) and e) above and the outdoor air temperature is 3°C or less are satisfied (note that when the temperature for outdoor heat exchanger sensor (TH1) is -5°C or less: 62 rps or more, -4°C or less: less than 62 rps), defrost operation is started.

2) Ending conditions (Operation returns to the heating cycle when either one of the following is met.)

- a) Outdoor heat exchanger sensor (TH1) temperature: 13°C or higher
- b) Continued operation time of defrosting → For more than 16 minutes and 50 seconds.



※Depends on an operation condition, the time can be longer than 7 minutes.

## (7) Outline of cooling operation

(a) Operation of major functional components in Cooling mode

|                   | Cooling       |                         |                         |
|-------------------|---------------|-------------------------|-------------------------|
|                   | Thermostat ON | Thermostat OFF          | Failure                 |
| Compressor        | ON            | OFF                     | OFF                     |
| Indoor fan motor  | ON            | ON                      | OFF                     |
| Outdoor fan motor | ON            | OFF<br>(few minutes ON) | OFF<br>(few minutes ON) |
| 4-way valve       | OFF           | OFF                     | OFF                     |

(b) Detail of control in each mode (Pattern)

1) Fuzzy operation

During the fuzzy operation, the air flow and the compressor speed are controlled by calculating the difference between the indoor temperature setting correction temperature and the return air temperature.

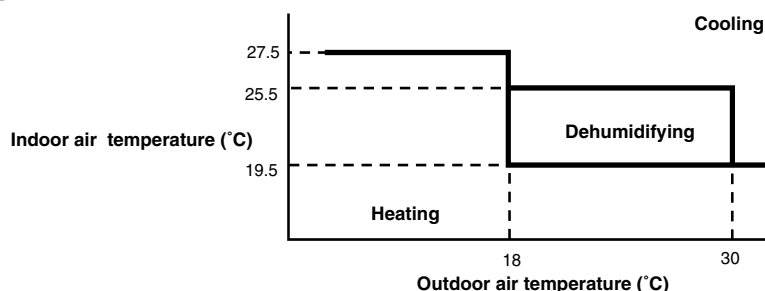
| Model     | SRR25ZJ-S | SRR35ZJ-S |
|-----------|-----------|-----------|
| Fan speed |           |           |
| Auto      | 20~74rps  | 20~110rps |
| HI        | 20~74rps  | 20~110rps |
| MED       | 20~55rps  | 20~74rps  |
| LO        | 20~34rps  | 20~44rps  |



## (8) Outline of automatic operation

### (a) Determination of operation mode

The unit checks the indoor air temperature and the outdoor air temperature, determines the operation mode, and then begins in the automatic operation.



- (b) The unit checks the temperature every hour after the start of operation and, if the result of check is not same as the previous operation mode, changes the operation mode.
- (c) When the unit is started again within one hour after the stop of automatic operation or when the automatic operation is selected during heating, cooling or dehumidifying operation, the unit is operated in the previous operation mode.
- (d) Setting temperature can be adjusted within the following range. There is the relationship as shown below between the signals of the wireless remote controller and the setting temperature.

Unit : °C

|                     |               | Signals of wireless remote controller (Display) |    |    |    |    |    |    |    |    |    |    |    |    |
|---------------------|---------------|-------------------------------------------------|----|----|----|----|----|----|----|----|----|----|----|----|
|                     |               | -6                                              | -5 | -4 | -3 | -2 | -1 | ±0 | +1 | +2 | +3 | +4 | +5 | +6 |
| Setting temperature | Cooling       | 18                                              | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 |
|                     | Dehumidifying | 19                                              | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 |
|                     | Heating       | 20                                              | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 |

## (9) Protective control function

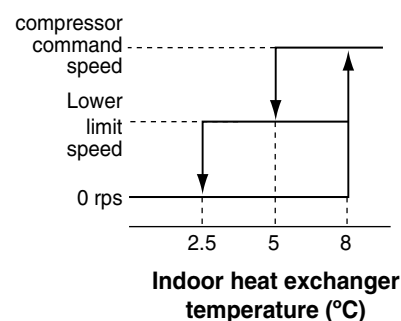
### (a) Frost prevention control (During cooling or dehumidifying)

#### 1) Operating conditions

- a) Indoor heat exchanger temperature (Th2) is lower than 5°C.
- b) 5 minutes after reaching the compressor command speed except 0 rps.

#### 2) Detail of anti-frost operation

| Indoor heat exchanger temperature       |  | 5°C or lower              | 2.5°C or lower                                            |
|-----------------------------------------|--|---------------------------|-----------------------------------------------------------|
| Item                                    |  |                           |                                                           |
| Lower limit of compressor command speed |  | 22 rps                    | 0 rps                                                     |
| Indoor fan                              |  | Depends on operation mode | Protects the fan tap just before frost prevention control |
| Outdoor fan                             |  | Depends on command speed  | Depends on stop mode                                      |
| 4-way valve                             |  | OFF                       |                                                           |



- Notes
- (1) When the indoor heat exchanger temperature is in the range of 2.5~5 °C, the speed is reduced by 4 rps at each 20 seconds.
  - (2) When the temperature is lower than 2.5 °C, the compressor is stopped.
  - (3) When the indoor heat exchanger temperature is in the range of 5~8 °C, the compressor command speed is been maintained.

#### 3) Reset conditions: When either of the following condition is satisfied.

- a) The indoor heat exchanger temperature (Th2) is 8°C or higher.
- b) The compressor command speed is 0 rps.

**(b) Cooling overload protective control**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) has become continuously for 30 seconds at 41°C or more, or 47°C or more with the compressor running, the lower limit speed of compressor is brought up.

| Item                    | Model         |              |
|-------------------------|---------------|--------------|
|                         | SRR25, 35ZJ-S |              |
| Outdoor air temperature | 41°C or more  | 47°C or more |
| Lower limit speed       | 30 rps        | 40 rps       |

2) **Detail of operation**

- a) The outdoor fan is stepped up by 3 speed step. (Upper limit 7th speed.)  
 b) The lower limit of compressor command speed is set to 30 or 40 rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 30 or 40 rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.

- 3) **Reset conditions:** When either of the following condition is satisfied.

- a) The outdoor air temperature is lower than 40°C or 46°C.  
 b) The compressor command speed is 0 rps.

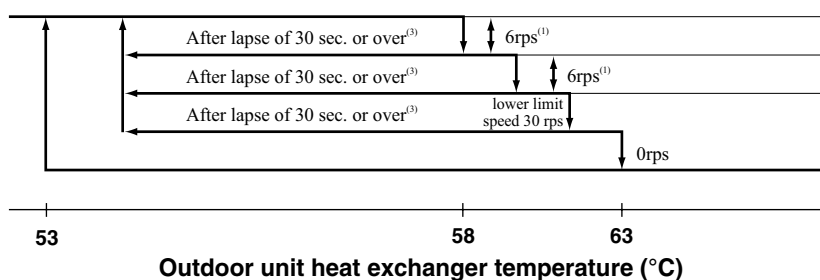
**(c) Cooling high pressure control**

- 1) **Purpose:** Prevents anomalous high pressure operation during cooling.

- 2) **Detector:** Outdoor heat exchanger sensor (TH1)

- 3) **Detail of operation:**

(Example) Fuzzy



Notes (1) When the outdoor heat exchanger temperature is in the range of 58~63 °C, the speed is reduced by 6 rps at each 30 seconds.

(2) When the temperature is 63 °C or higher, the compressor is stopped.

(3) When the outdoor heat exchanger temperature is in the range of 53~58 °C, if the compressor command speed is been maintained and the operation has continued for more than 30 seconds at the same speed, it returns to the normal cooling operation.

**(d) Cooling low outdoor temperature protective control**

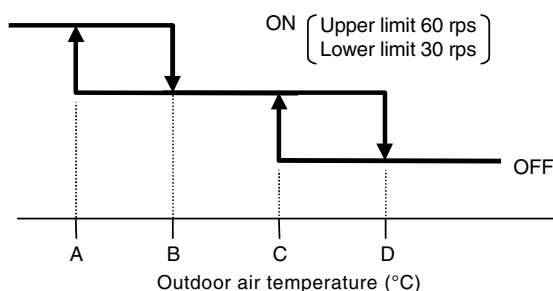
- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 20 seconds while the compressor command speed is other than 0 rps.

2) **Detail of operation:**

- a) The lower limit of the compressor command speed is set to 44 (30) rps and even if the speed becomes lower than 44 (30) rps, the speed is kept to 44 (30) rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.  
 b) The upper limit of the compressor command speed is set to 50 (60) rps and even if the calculated result becomes higher than that after fuzzy calculation, the speed is kept to 50 (60) rps.

Note (1) Values in ( ) are for outdoor air temperature is 22°C or 25°C

ON ( Upper limit 50 rps  
Lower limit 44 rps )



● Values of A, B, C, D

|                         | Outdoor air temp. (°C) |    |    |    |
|-------------------------|------------------------|----|----|----|
|                         | A                      | B  | C  | D  |
| First time              | 0                      | 3  | 22 | 25 |
| Since the seconds times | 7                      | 10 | 25 | 28 |

3) **Reset conditions:** When either of the following condition is satisfied

- The outdoor air temperature (TH2) is D °C or higher.
- The compressor command speed is 0 rps.

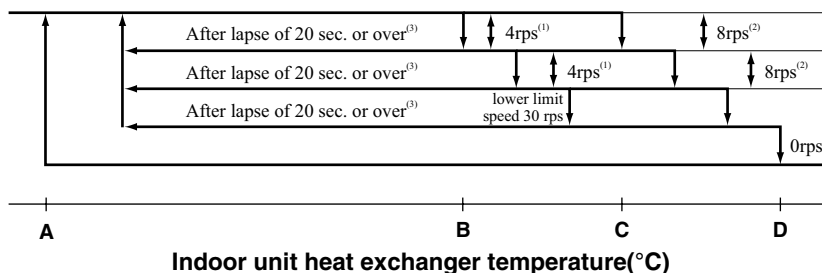
(e) **Heating high pressure control**

1) **Purpose:** Prevents anomalous high pressure operation during heating.

2) **Detector:** Indoor heat exchanger sensor (Th2)

3) **Detail of operation:**

(Example) Fuzzy



- Notes
- When the indoor heat exchanger temperature is in the range of B~C °C, the speed is reduced by 4 rps at each 20 seconds.
  - When the indoor heat exchanger temperature is in the range of C~D °C, the speed is reduced by 8 rps at each 20 seconds. When the temperature is D °C or higher continues for 1 minute, the compressor is stopped.
  - When the indoor heat exchanger temperature is in the range of A~B °C, if the compressor command speed is been maintained and the operation has continued for more than 20 seconds at the same speed, it returns to the normal heating operation.
  - Indoor blower retains the fan tap when it enters in the high pressure control. Outdoor blower is operated in accordance with the speed.

• **Temperature list**

|                    | Unit : °C   |             |             |    |
|--------------------|-------------|-------------|-------------|----|
|                    | A           | B           | C           | D  |
| RPSmin < 50        | 48          | 53          | 55          | 58 |
| 50 ≤ RPSmin < 95   | 48.5        | 56          | 58          | 61 |
| 95 ≤ RPSmin < 97   | 48.5        | 56 ~ 55.5   | 58          | 61 |
| 97 ≤ RPSmin < 104  | 48.5        | 55.5 ~ 51.5 | 58 ~ 53.5   | 61 |
| 104 ≤ RPSmin < 115 | 48.5 ~ 42.1 | 51.5 ~ 44   | 53.5 ~ 47.3 | 61 |
| 115 ≤ RPSmin       | 42.1        | 44          | 47.3        | 61 |

Note (1) RPSmin: The lower one between the outdoor speed and the compressor command speed

(f) **Heating overload protective control**

1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or higher continues for 30 seconds while the compressor command speed other than 0 rps.

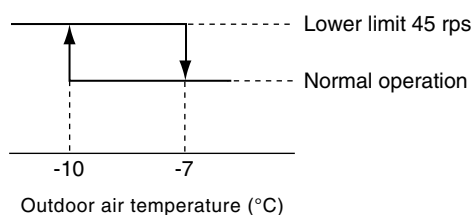
2) **Detail of operation:**

- Taking the upper limit of compressor command speed range at 60 rps, if the output speed obtained with the fuzzy calculation exceeds the upper limit, the upper limit value is maintained.
- The lower limit of compressor command speed is set to 40 rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 40 rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.
- Inching prevention control is activated and inching prevention control is carried out with the minimum speed set at 40 rps.
- The outdoor fan is set on 2nd speed.
- The indoor fan is stepped up by 1 speed step. (Upper limit 8th speed)

3) **Reset conditions:** The outdoor air temperature (TH2) is lower than 21°C.

**(g) Heating low outdoor temperature protective control**

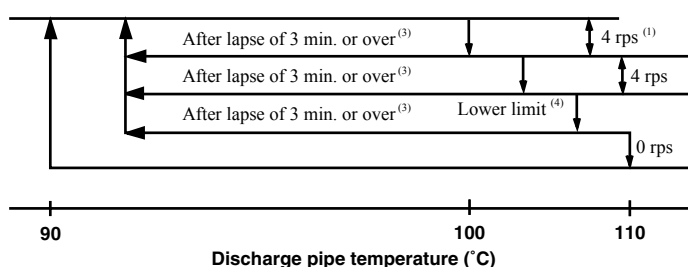
- 1) **Operating conditions:** When the outdoor air temperature (TH2) is lower than  $-10^{\circ}\text{C}$  or higher continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The lower limit compressor command speed is change as shown in the figure below.



- 3) **Reset conditions:** When either of the following condition is satisfied.
  - a) The outdoor air temperature (TH2) becomes  $-7^{\circ}\text{C}$ .
  - b) The compressor command speed is 0 rps.

**(h) Compressor overheat protection**

- 1) **Purpose:** It is designed to prevent deterioration of oil, burnout of motor coil and other trouble resulting from the compressor overheat.
- 2) **Detail of operation**
  - a) Speeds are controlled with temperature detected by the sensor mounted on the discharge pipe.

**(Example) Fuzzy**

- Notes
- (1) When the discharge pipe temperature is in the range of 100~110  $^{\circ}\text{C}$ , the speed is reduced by 4 rps.
  - (2) When the discharge pipe temperature is raised and continues operation for 20 seconds without changing, then the speed is reduced again by 4 rps.
  - (3) If the discharge pipe temperature is in the range of 90~100  $^{\circ}\text{C}$  even when the compressor command speed is maintained for 3 minutes when the temperature is in the range of 90~100  $^{\circ}\text{C}$ , the speed is raised by 1 rps and kept at that speed for 3 minutes. This process is repeated until the command speed is reached.
  - (4) Lower limit speed

| Model | Item              | Cooling | Heating |
|-------|-------------------|---------|---------|
|       | Lower limit speed | 20 rps  | 30 rps  |

- b) If the temperature of 110  $^{\circ}\text{C}$  is detected by the sensor on the discharge pipe, then the compressor will stop immediately. When the discharge pipe temperature drops and the time delay of 3 minutes is over, the unit starts again within 1 hour but there is no start at the third time.

**(i) Current safe**

- 1) **Purpose:** Current is controlled not to exceed the upper limit of the setting operation current.
- 2) **Detail of operation:** Input current to the converter is monitored with the current sensor fixed on the printed circuit board of the outdoor unit and, if the operation current value reaches the limiting current value, the compressor command speed is reduced.  
If the mechanism is actuated when the compressor command speed is less than 30 rps, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

**(j) Current cut**

- 1) **Purpose:** Inverter is protected from overcurrent.
- 2) **Detail of operation:** Output current from the inverter is monitored with a shunt resistor and, if the current exceeds the setting value, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

**(k) Outdoor unit failure**

This is a function for determining when there is trouble with the outdoor unit during air conditioning.

The compressor is stopped if any one of the following in item 1), 2) is satisfied. Once the unit is stopped by this function, it is not restarted.

- 1) When the input current is measured at 1 A or less for 3 continuous minutes or more.
- 2) If the outdoor unit sends a 0 rps signal to the indoor unit 3 times or more within 20 minutes of the power being turned on.

**(l) Indoor fan motor protection**

When the air conditioner is operating and the indoor fan motor is turned ON, if the indoor fan motor has operated at 300 rpm or under for more than 30 seconds, the unit enters first in the stop mode and then stops the entire system.

**(m) Serial signal transmission error protection**

- 1) **Purpose:** Prevents malfunction resulting from error on the indoor ↔ outdoor signals.
- 2) **Detail of operation:** If the compressor is operating and a serial signal cannot be received from the indoor control with outdoor control having serial signals continues for 7 minute and 35 seconds, the compressor is stopped. After the compressor has been stopped, it will be restarted after the compressor start delay if a serial signal can be received again from the indoor control.

**(n) Rotor lock**

If the motor for the compressor does not turn after it has been started, it is determined that a compressor lock has occurred and the compressor is stopped.

**(o) Outdoor fan motor protection**

If the outdoor fan motor has operated at 75 rpm or under for more than 30 seconds, the compressor and fan motor are stopped.

**(p) Outdoor fan control at low outdoor temperature****◆ Cooling**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** After the outdoor fan operates at A speed for 60 seconds; the corresponding outdoor heat exchanger temperature shall implement the following controls.

● Value of A

|                            | Outdoor fan |
|----------------------------|-------------|
| Outdoor temperature > 10°C | 2nd speed   |
| Outdoor temperature ≤ 10°C | 1st speed   |

- a) Outdoor heat exchanger temperature ≤ 21°C  
After the outdoor fan speed drops (down) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is lower than 21°C, gradually reduce the outdoor fan speed by 1 speed. (Lower limit 1st speed)
  - b) 21°C < Outdoor heat exchanger temperature ≤ 38°C  
After the outdoor fan speed maintains at A speed for 20 seconds; if the outdoor heat exchanger temperature is 21°C~38°C, maintain outdoor fan speed.
  - c) Outdoor heat exchanger temperature > 38°C  
After the outdoor fan speed rises (up) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is higher than 38°C, gradually increase outdoor fan speed by 1 speed. (Upper limit 3rd speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
    - a) The outdoor air temperature (TH2) is 25°C or higher.
    - b) The compressor command speed is 0 rps.

◆ **Heating**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 4°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The outdoor fan is stepped up by 2 speed step at each 20 seconds. (Upper limit 8th speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
  - a) The outdoor air temperature (TH2) is 6°C or higher.
  - b) The compressor command speed is 0 rps.

(q) **Drain motor (DM) control**

- 1) Drain motor (DM) is operated during the cooling or dehumidifying mode operations and simultaneously with the compressor ON. The DM continues to operate for 5 minutes after the operation stop, anomalous stop, thermostat stop or when it was switched from the cooling and dehumidifying operations to the fan or heating operation.

| Indoor unit operation mode |                     |         |               |                    |         |
|----------------------------|---------------------|---------|---------------|--------------------|---------|
|                            | Stop <sup>(1)</sup> | Cooling | Dehumidifying | Fan <sup>(2)</sup> | Heating |
| Compressor ON              | Control A           |         |               |                    |         |
| Compressor OFF             | Control B           |         |               |                    |         |

Note (1) Including the stop from the cooling, dehumidifying, fan and heating, and the anomalous stop  
 (2) Including the "Fan" operation according to the mismatch of operation modes

- a) Control A
  - i) If the float switch detects any anomalous draining condition, the unit stops with the anomalous stop and the drain pump starts. After detecting the anomalous condition, the drain motor continues to be ON.
  - ii) It keeps operating while the float switch is detecting the anomalous condition.
- b) Control B
 

If the float switch detects any anomalous drain condition, the drain motor is turned ON for 5 minutes, and at 10 seconds after the drain motor OFF it checks the float switch. If it is normal, the unit is stopped under the normal mode or, if there is any anomalous condition, displayed by the flashing of display lights and the drain motor is turned ON. (The ON condition is maintained during the drain detection.)

(r) **Refrigeration cycle system protection**

1) **Starting conditions**

- a) When 5 minutes have elapsed after the compressor ON or the completion of the defrost control
- b) Other than the defrost control
- c) When, after meeting the conditions of a) and b) above, the compressor speed, indoor air temperature (Th1) and indoor heat exchanger temperature (Th2) have met the conditions in the following table for 5 minutes:

| Operation mode | Compressor speed (N) | Indoor air temperature (Th1) | Indoor air temperature (Th1)/<br>Indoor heat exchanger temperature (Th2) |
|----------------|----------------------|------------------------------|--------------------------------------------------------------------------|
| Cooling        | $50 \leq N$          | $10 \leq Th1 \leq 40$        | $Th1 - 4 < Th2$                                                          |
| Heating        | $50 \leq N$          | $0 \leq Th1 \leq 40$         | $Th2 < Th1 + 6$                                                          |

2) **Contents of control**

- a) When the conditions of 1) above are met, the compressor stops.
- b) Error stop occurs when the compressor has stopped 3 times within 60 minutes.

3) **Resetting condition**

When the compressor has been turned OFF

## 10.5 Models FDTC25,35VD

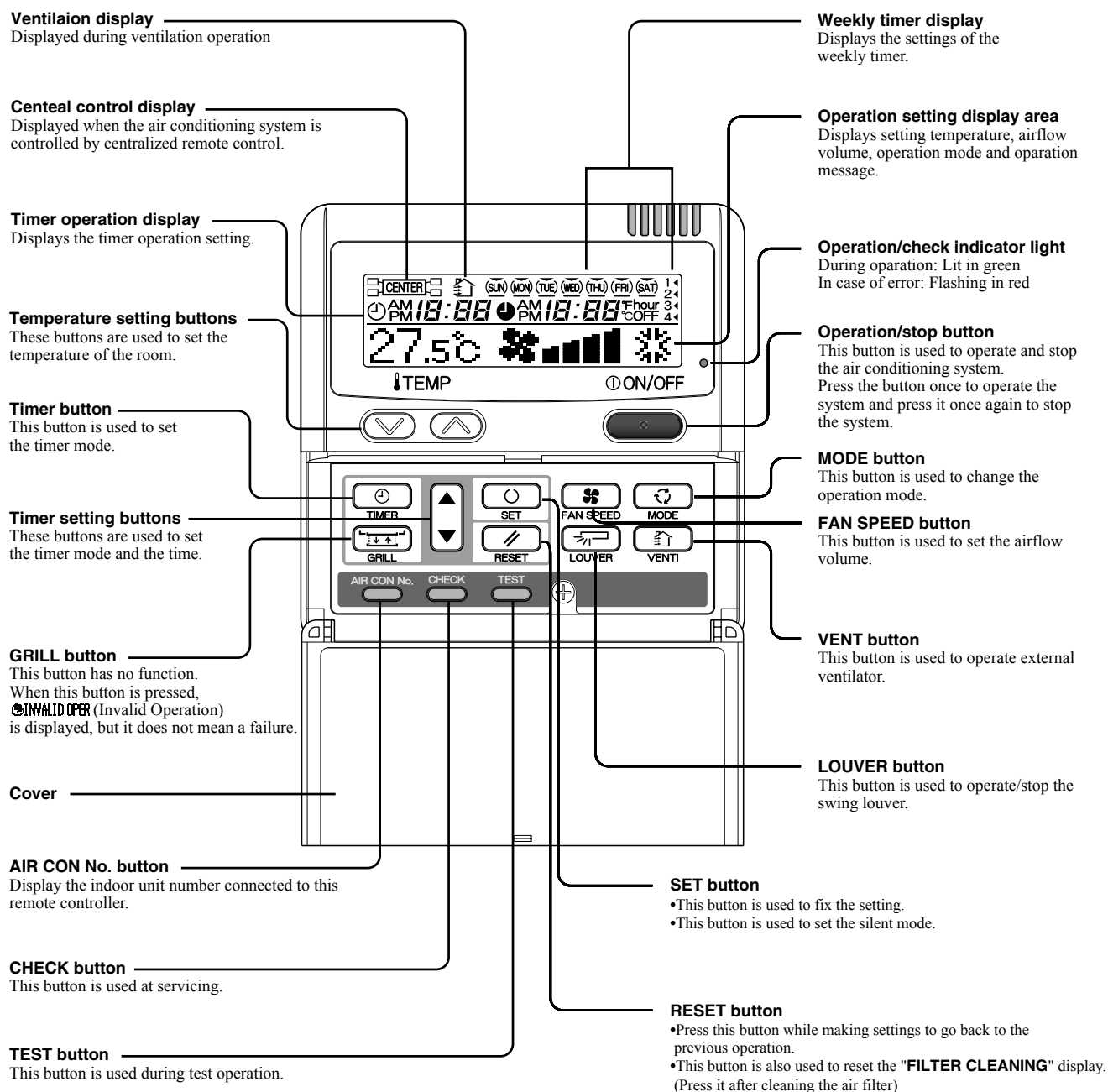
### (1) Remote controller (Option parts)

#### (a) Wired remote controller

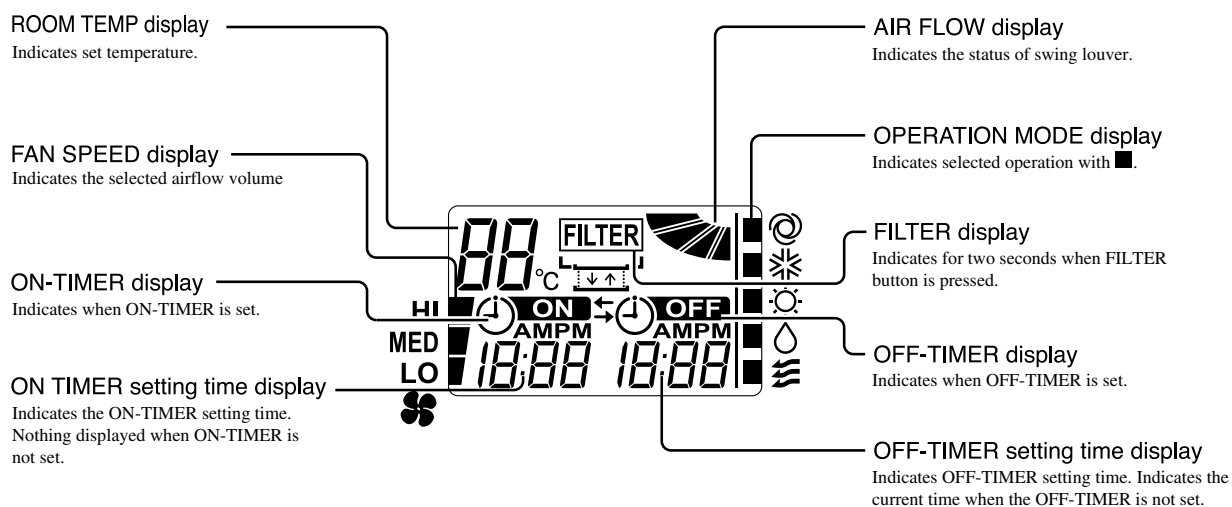
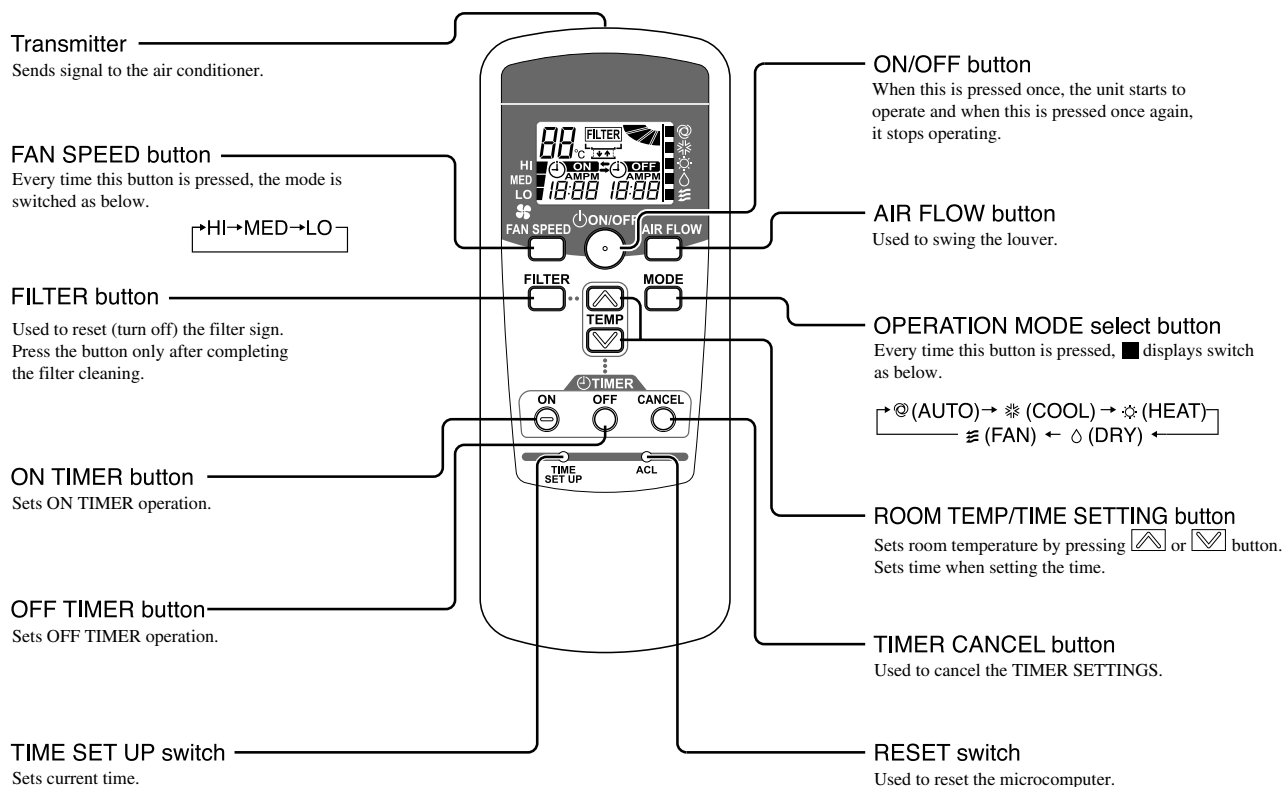
The figure below shows the remote controller with the cover opened. Note that all the items that may be displayed in the liquid crystal display area are shown in the figure for the sake of explanation

Characters displayed with dots in the liquid crystal display area are abbreviated.

The figure below shows the remote control with the cover opened.



\* All displays are described in the liquid crystal display for explanation.

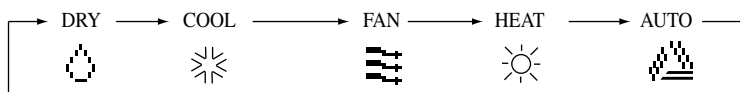
**(b) Wireless remote controller****Indication section****Operation section**

\* All displays are described in the liquid crystal display for explanation



## (2) Operation control function by the wired remote controller

### (a) Switching sequence of the operation mode switches of remote controller



### (b) [CPU reset]

This functions when “CHECK” and “GRILL” buttons on the remote controller are pressed simultaneously. Operation is same as that of the power supply reset.

### (c) [Power failure compensation function]...Electric power supply failure

- This becomes effective if “Power failure compensation effective” is selected with the setting of remote controller function.
- Since it memorizes always the condition of remote controller, it starts operation according to the contents of memory no sooner than normal state is recovered after the power failure. Although the auto swing stop position and the timer mode are cancelled, the weekly timer setting is restored with the holiday setting for all weekdays.

After recovering from the power failure, it readjusts the clock and resets the holiday setting for each weekday so that the setting of weekly timer becomes effective.

- Content memorized with the power failure compensation are as follows.

Note (1) Items⑥, ⑦ and ⑧ are memorized regardless whether the power failure compensation is effective or not while the setting of silent mode is cancelled regardless whether the power failure compensation is effective or not.

① At power failure – Operating/stopped

If it had been operating under the off timer mode, sleep timer mode, the state of stop is memorized. (Although the timer mode is cancelled at the recovery from power failure, the setting of weekly timer is changed to the holiday setting for all weekdays.)

② Operation mode

③ Airflow volume mode

④ Room temperature setting

⑤ Louver auto swing/stop

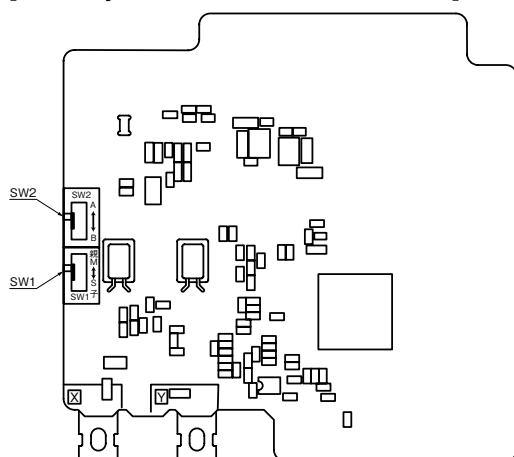
However, the stop position (4-position) is cancelled so that it returns to Position (1).

⑥ “Remote controller function items” which have been set with the remote controller function setting (“Indoor function items” are saved in the memory of indoor unit.)

⑦ Upper limit value and lower limit value which have been set with the temperature setting control

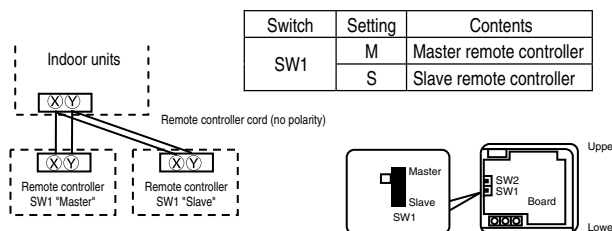
⑧ Sleep timer and weekly timer settings (Other timer settings are not memorized.)

### [Parts layout on remote controller PCB]



#### Master/ slave setting when more than one remote controllers are used

A maximum of two remote controllers can be connected to one indoor unit (or one group of indoor units.)



Set SW1 to “Slave” for the slave remote controller. It was factory set to “Master” for shipment.

Note: The setting “Remote controller thermistor enabled” is only selectable with the master remote controller in the position where you want to check room temperature.

The air conditioner operation follows the last operation of the remote controller regardless of the master / slave setting of it.

#### Caution

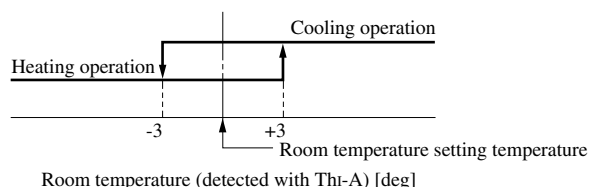
When using multiple remote controllers, the following displays or settings cannot be done with the slave remote controller. It is available only with the master remote controller.

- ① Louver position setting (set upper or lower limit of swinging range)
- ② Setting indoor unit functions
- ③ Setting temperature range
- ④ Operation data display
- ⑤ Error data display
- ⑥ Silent mode setting
- ⑦ Test operation of drain pump
- ⑧ Remote controller sensor setting

### (3) Operation control function by the indoor controller

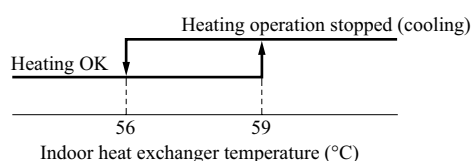
#### (a) Auto operation

If “Auto” mode is selected by the remote controller, the heating and the cooling are automatically switched according to the difference between outdoor air temperature and setting temperature and the difference between setting temperature and return air temperature. (When the switching of cooling mode ↔ heating mode takes place within 3 minutes, the compressor does not operate for 3 minutes by the control of 3-minute timer.) This will facilitate the cooling/heating switching operation in intermediate seasons and the adaptation to unmanned operation at stores, etc.



Note (1) Room temperature control during auto cooling/auto heating is performed according to the room temperature setting temperature. (DIFF: ±1 deg)

(2) If the indoor heat exchanger temperature rises to 59°C or higher during heating operation, it is switched automatically to cooling operation. In addition, for 1 hour after this switching, the heating operation is not performed, regardless of the temperature shown at right.



#### (b) Operations of functional items during cooling/heating

| Operation<br>Functional item | Cooling       |                  | Fan              | Heating            |                |                     | Dehumidify                                           |
|------------------------------|---------------|------------------|------------------|--------------------|----------------|---------------------|------------------------------------------------------|
|                              | Thermostat ON | Thermostat OFF   |                  | Thermostat ON      | Thermostat OFF | Hot start (Defrost) |                                                      |
| Compressor                   | ○             | ×                | ×                | ○                  | ×              | ○                   | ○/×                                                  |
| 4-way valve                  | ×             | ×                | ×                | ○                  | ○              | ○(×)                | ×                                                    |
| Outdoor unit fan             | ○             | ×                | ×                | ○                  | ×              | ○(×)                | ○/×                                                  |
| Indoor unit fan              | ○             | ○                | ○                | ○/×                | ○/×            | ○/×                 | ○/×                                                  |
| Louver motor                 | ○/×           |                  |                  | ○/×                | ○/×            | ○/×                 | ○/×                                                  |
| Drain pump <sup>(3)</sup>    | ○             | × <sup>(2)</sup> | × <sup>(2)</sup> | ○/× <sup>(2)</sup> |                |                     | Thermostat ON: ○<br>Thermostat OFF: × <sup>(2)</sup> |

Note (1) ○: Operation ×: Stop ○/×: Turned ON/OFF by the control other than the room temperature control.

(2) ON during the drain motor delay control.

(3) Drain pump ON setting may be selected with the indoor unit function setting of the wired remote controller.

#### (c) Dehumidifying operation

##### 1) When the humidity sensor is not provided

Return air temperature thermistor [Thi-A (by the remote controller when the remote controller thermistor is enabled)] controls the indoor temperature environment simultaneously.

- Operation is started in the cooling mode. When the difference between the return air temperature and the setting temperature is 2°C or less, the indoor unit fan tap is brought down by one tap. That tap is retained for 3 minutes after changing the indoor unit fan tap.
- If the return air temperature exceeds the setting temperature by 3°C during defrosting operation, the indoor unit fan tap is raised. That tap is retained for 3 minutes after changing the indoor unit fan tap.
- If the thermostat OFF is established during the above control, the indoor unit fan tap at the thermostat ON is retained so far as the thermostat is turned OFF.
- After stopping the cooling operation, the indoor unit continues to run at Lo for 15 seconds.

##### 2) When the humidity thermistor is provided [Optional]

- Operation starts in the cooling mode, and the target relative temperature is determined based on the setting temperature. If the humidity detected by the humidity thermistor becomes lower than the target relative temperature, the indoor unit fan tap is retained.
- Anything other than a) above is same as the item 1) above.

**(d) Timer operation**

## 1) Sleep timer

Set the duration of time from the present to the time to turn off the air-conditioner.

It can be selected from 10 steps in the range from “OFF 1 hour later” to “OFF 10 hours later”. After the sleep timer setting, the remaining time is displayed with progress of time in the unit of hour.

## 2) OFF timer

Time to turn OFF the air-conditioner can be set in the unit of 10 minutes.

## 3) ON timer

Time to turn ON the air-conditioner can be set. Indoor temperature can be set simultaneously.

## 4) Weekly timer

Timer operation (ON timer, OFF timer) can be set up to 4 times a day for each weekday.

## 5) Timer operations which can be set in combination

| Item \ Item  | Sleep timer | OFF timer | ON timer | Weekly timer |
|--------------|-------------|-----------|----------|--------------|
| Sleep timer  |             | ×         | ○        | ×            |
| OFF timer    | ×           |           | ○        | ×            |
| ON timer     | ○           | ○         |          | ×            |
| Weekly timer | ×           | ×         | ×        |              |

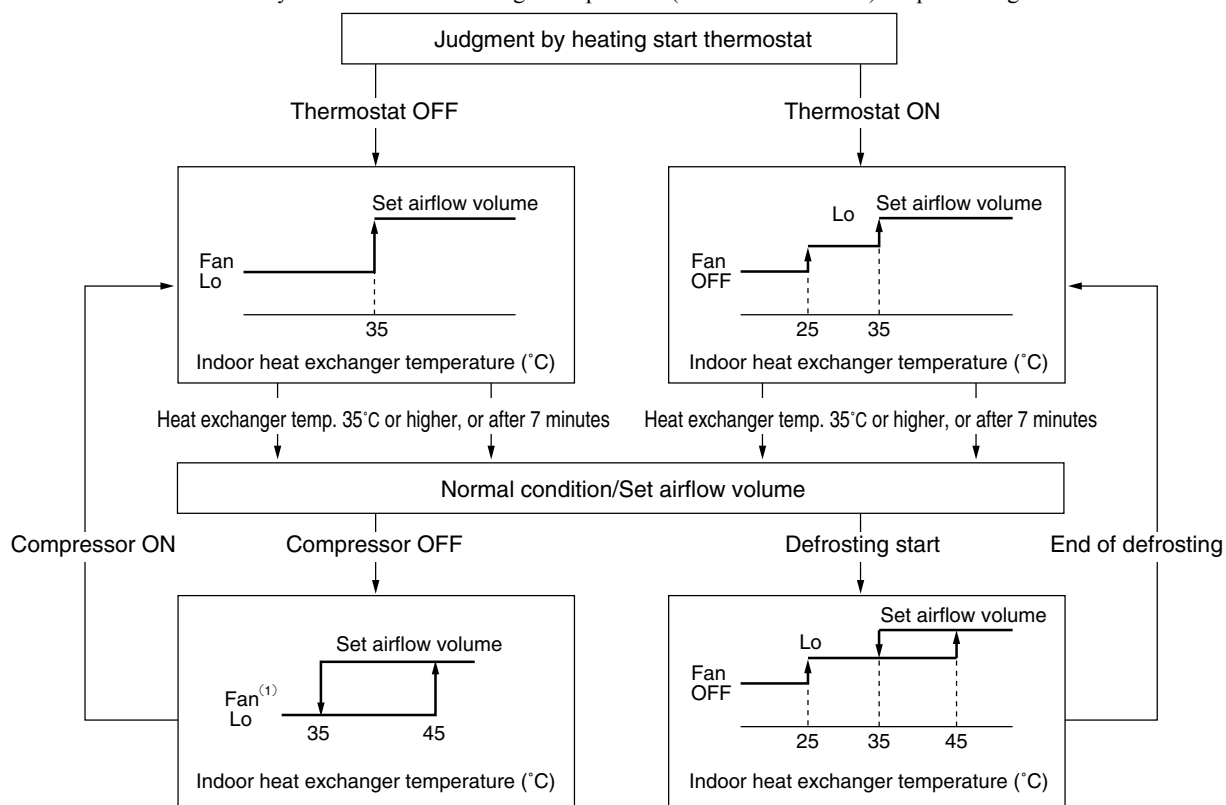
Note (1) ○: Allowed ×: Not

**(e) Remote controller display during the operation stop**

- “Centralized control ON” is displayed always on the LCD under the “Center/Remote” and “Center” modes during the operation stop (Power ON). This is not displayed under the “Remote” mode.
- If this display is not shown under the “Center/Remote” mode, check if the indoor unit power switch is turned on or not.

**(f) Hot start (Cold draft prevention at heating)**

At the startup of heating operation, at resetting of the thermostat, during defrost operation and at returning to heating, the indoor fan is controlled by the indoor heat exchanger temperature (detected with Th<sub>i</sub>-R) for preventing the cold draft.



Note (1) Heating preparation is displayed during the hot start (when the compressor is operating and the indoor fan does not provide the set airflow volume).

**(g) Hot keep**

Hot keep control is performed at the start of the defrost control.

- 1) Control
  - a) When the indoor heat exchanger temperature (detected with Th-R1 or R2) drops to 35°C or lower, the speed of indoor fan is changed to the lower tap at each setting.
  - b) During the hot keep, the louver horizontal control signal is transmitted.
- 2) Ending condition
 

When the indoor fan is at the lower tap at each setting, it returns to the set airflow volume as the indoor heat exchanger temperature rises to 45°C or higher.

**(h) Fan control during the heating thermostat OFF**

When the heating thermostat is turned OFF, the setting of the fan control is selectable using the indoor function of wired remote controller [FAN CONTROL].

- 1) Low fan speed (Factory default)
 

If the indoor heat exchanger temperature drops below 35°C with the heating thermostat OFF, the indoor fan operate at the lower speed tap at each setting.
- 2) Set fan speed
 

Even if the indoor heat exchanger temperature drops below 35°C with the heating thermostat OFF, the indoor fan continues to run at the set airflow volume.
- 3) Intermittence
 

If the indoor heat exchanger temperature drops below 35°C with the heating thermostat OFF, the indoor fan operates at the lower speed tap at each setting and, when the indoor heater exchanger temperature drops below 25°C, the indoor fan stops for 5 minutes. Then the fan runs at the low speed tap for 2 minutes, and the judgment is made by the thermostat.
- 4) Fan OFF
 

If the indoor heat exchanger temperature drops below 35°C with the heating thermostat OFF, the indoor fan is turned OFF. The same applies also when the remote controller sensor is effective.

**(i) Filter sign**

As the operation time (Total ON time of ON/OFF switch) accumulates to 180 hours (1), "FILTER CLEANING" is displayed on the remote controller. (This is displayed when the unit is in trouble and under the centralized control, regardless of ON/OFF)

Note (1) Time setting for the filter sign can be made as shown below using the indoor function of wired remote controller "FILTER SIGN SET". (It is set at 1 at the shipping from factory.)

| Filter sign setting | Function                                           |
|---------------------|----------------------------------------------------|
| TYPE 1              | Setting time: 180 hrs (Factory default)            |
| TYPE 2              | Setting time: 600 hrs                              |
| TYPE 3              | Setting time: 1,000 hrs                            |
| TYPE 4              | Setting time: 1,000 hrs (Unit stop) <sup>(2)</sup> |

(2) After the setting time has elapsed, the "FILTER CLEANING" is displayed and, after operating for 24 hours further (counted also during the stop), the unit stops.

**(j) Auto swing control**

- 1) Louver control
  - a) Press the "LOUVER" button to operate the swing louver when the air conditioner is operating.
 

"SWING ㄣ" is displayed for 3 seconds and then the swing louver moves up and down continuously.
  - b) To fix the swing louver at a position, press one time the "LOUVER" button while the swing louver is moving so that four stop positions are displayed one after another per second.
 

When a desired stop position is displayed, press the "LOUVER" button again. The display stops, changes to show the "STOP 1 ㄣ" for 5 seconds and then the swing louver stops.
  - c) Louver operation at the power on with a unit having the louver 4-position control function
 

The louver swings one time automatically (without operating the remote controller) at the power on.

This allows inputting the louver motor (LM) position, which is necessary for the microcomputer to recognize the louver position.

Note (1) If you press the "LOUVER" button, the swing motion is displayed on the louver position LCD for 10 second. The display changes to the "SWING ㄣ" display 3 seconds later.

## 2) Automatic louver level setting during heating

At the hot start with the heating thermostat OFF, regardless whether the auto swing switch is operated or not (auto swing or louver stop), the louver takes the level position (In order to prevent the cold start). The louver position display LCD continues to show the display which has been shown before entering this control.

## 3) Louver-free stop control

When the louver-free stop has been selected with the indoor function of wired remote controller “ POSITION”, the louver motor stops when it receives the stop signal from the remote controller. If the auto swing signal is received from the remote controller, the auto swing will start from the position where it was before the stop.

Note (1) When the indoor function of wired remote controller “ POSITION” has been switched, switch also the remote control function “ POSITION” in the same way.

## 4) Individual flap (louver) control system

Regarding FDTC series, the individual flaps (louvers) for 4 directions can be controlled to swing within the ranges between upper limit and lower limit selected with wired remote controller respectively.

For detail setting method, refer to ⑦ in page 89.

Note (1) This function is not able to be set with wireless remote controller or simple remote controller (RCH-E3)

**(k) Compressor inching prevention control**

## 1) 3-minute timer

When the compressor has been stopped by the thermostat, remote controller operation switch or anomalous condition, its restart will be inhibited for 3 minutes. However, the 3-minute timer is invalidated at the power on the electric power source for the unit.

## 2) 3-minute forced operation timer

- Compressor will not stop for 3 minutes after the compressor ON. However, it stops immediately when the unit is stopped by means of the ON/OFF switch or by when the thermister turned OFF the change of operation mode.
- If the thermostat is turned OFF during the forced operation control of heating compressor, the louver position (with the auto swing) is returned to the level position.

Note (1) The compressor stops when it has entered the protective control.

**(l) Drain motor**

- 1) Drain motor (DM) is operated during the cooling or dehumidifying mode operations and simultaneously with the compressor ON. The DM continues to operate for 5 minutes after the operation stop, anomalous stop, thermostat stop or when it was switched from the cooling and dehumidifying operations to the fan or heating operation.

|                | Indoor unit operation mode |         |               |                    |         |
|----------------|----------------------------|---------|---------------|--------------------|---------|
|                | Stop <sup>(1)</sup>        | Cooling | Dehumidifying | Fan <sup>(2)</sup> | Heating |
| Compressor ON  | Control A                  |         |               |                    |         |
| Compressor OFF | Control B                  |         |               |                    |         |

Note (1) Including the stop from the cooling, dehumidifying, fan and heating, and the anomalous stop  
(2) Including the “Fan” operation according to the mismatch of operation modes

## a) Control A

- If the float switch detects any anomalous draining condition, the unit stops with the anomalous stop (displays E9) and the drain pump starts. After detecting the anomalous condition, the drain motor continues to be ON.
- It keeps operating while the float switch is detecting the anomalous condition.

## b) Control B

If the float switch detects any anomalous drain condition, the drain motor is turned ON for 5 minutes, and at 10 seconds after the drain motor OFF it checks the float switch. If it is normal, the unit is stopped under the normal mode or, if there is any anomalous condition, E9 is displayed and the drain motor is turned ON. (The ON condition is maintained during the drain detection.)

## 2) Drain motor (DM) interlock control

## a) Start conditions

Depending on the function setting by the remote controller, the drain motor is turned ON under either one of the following conditions.

- During heating mode operation (Both the thermostat ON/OFF)
- During heating mode operation (Both the thermostat ON/OFF) + Fan operation
- Fan operation

## b) End conditions

The drain motor is turned OFF 5 minutes after the stop of operations i) to iii) above.

**(m) Operation check/drain pump test run operation mode**

- 1) If the power is turned on by the dip switch (SW7-1) on the indoor PCB when electric power source is supplied, it enters the mode of operation check/drain pump test run. It is ineffective (prohibited) to change the switch after turning power on.
- 2) When the communication with the remote controller has been established within 60 seconds after turning power on by the dip switch (SW7-1) ON, it enters the operation check mode. Unless the remote controller communication is established, it enters the drain pump test run mode.

Note (1) To select the drain pump test run mode, disconnect the remote controller connector (CNB) on the indoor PCB to shut down the remote controller communication.

- 3) **Operation check mode**

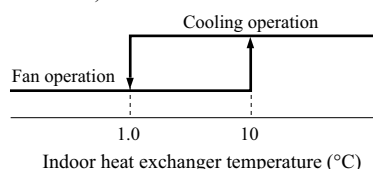
There is no communication with the outdoor unit but it allows performing operation in respective modes by operating the remote controller.

- 4) **Drain pump test run mode**

As the drain pump test run is established, the drain pump only operates and during the operation protective functions by the microcomputer of indoor unit become ineffective.

**(n) Cooling, dehumidifying frost protection**

- 1) To prevent frosting during cooling mode or dehumidifying mode operation, the of compressor speed is reduced if the indoor heat exchanger temperature (detected with Th1-R) drops to 1.0 °C or lower at 4 minutes after the start of compressor operation. If the indoor unit heat exchanger temperature is 1.0 °C or lower after 20 seconds, the compressor speed is reduced further. If it becomes 2.5 °C or higher, the control terminates. When the indoor heat exchanger temperature has become as show below after reducing the compressor speed, it is switched to the fan operation. For the selection of indoor fan speed, refer to item 2).



- 2) **Selection of indoor fan speed**

If it enters the frost prevention control during cooling operation (excluding dehumidifying), the indoor unit fan speed is switched.

- a) When the indoor return air detection temperature (detected with Th1-A) is 23°C or higher and the indoor heat exchanger temperature (detected with Th1-R) detects the compressor frequency drop start temperature A°C+1°C, of indoor unit fan speed is increased by 20rpm.
- b) If the phenomenon of i) above is detected again after the acceleration of indoor unit fan, indoor unit fan speed is increased further by 20rpm.

Note (1) Indoor unit fan speed can be increased by up to 2 taps.

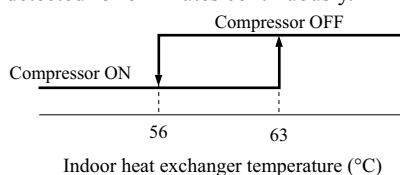
• Compressor frequency drop start temperature

| Item                                | Symbol | A   |
|-------------------------------------|--------|-----|
| Temperature - Low (Factory default) |        | 1.0 |
| Temperature - High                  |        | 2.5 |

Note (1) Frost prevention temperature setting can be selected with the indoor unit function setting of the wired remote controller.

**(o) Heating overload protection**

- 1) If the indoor heat exchanger temperature (detected with Th1-R) at 63°C or higher is detected for 2 seconds continuously, the compressor stops. When the compressor is restarted after a 3-minute delay, if a temperature at 63°C or higher is detected for 2 seconds continuously within 60 minutes after initial detection and if this is detected 5 times consecutively, the compressor stops with the anomalous stop (E8). Anomalous stop occurs also when the indoor heat exchanger temperature at 63°C or higher is detected for 6 minutes continuously.



- 2) **Indoor unit fan speed selection**

If, after second detection of heating overload protection up to fourth, the indoor fan is set at Me and Lo taps when the compressor is turned ON, the indoor fan speed is increased by 1 tap.

**(p) Anomalous fan motor**

After starting the fan motor, if the fan motor speed is 200rpm or less is detected for 30 seconds continuously and 4 times within 60 minutes, then fan motor stops with the anomalous stop (E16).

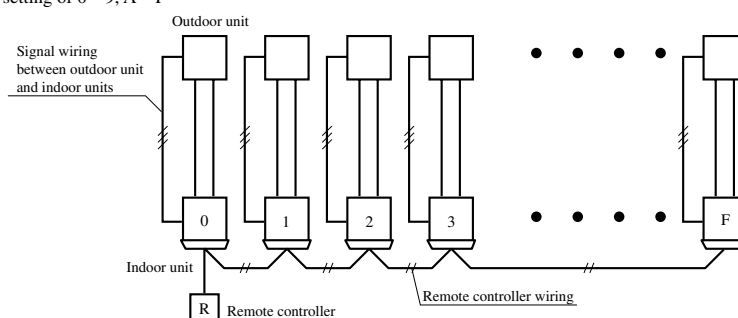
**(q) Plural unit control – Control of 16 units group by one remote controller**

## 1) Function

One remote controller switch can control a group of multiple number of unit (Max. 16 indoor units). “Operation mode” which is set by the remote controller switch can operate or stop all units in the group one after another in the order of unit No.<sup>(1)</sup>. Thermostat and protective function of each unit function independently.

Note (1) Unit No. is set by SW2 on the indoor unit control PCB. Unit No. setting by SW2 is necessary for the indoor unit only.

SW2: For setting of 0 – 9, A – F



(2) Unit No. may be set at random unless duplicated, it should be better to set orderly like 0, 1, 2..., F to avoid mistake.

## 2) Display to the remote controller

- a) Center or each remote controller basis, heating preparation: the youngest unit No. among the operating units in the remote mode (or the center mode unless the remote mode is available) is displayed.
- b) Inspection display, filter sign: Any of unit that starts initially is displayed.
- c) Confirmation of connected units  
Pressing “AIR CON No.” button on the remote controller displays the indoor unit address. If “▲” “▼” button is pressed at the next, it is displayed orderly starting from the unit of youngest No.
- d) In case of anomaly

- i) If any anomaly occurs on a unit in a group (a protective function operates), that unit stops with the anomalous stop but any other normal units continue to run as they are.

- ii) Signal wiring procedure

Signal wiring between indoor and outdoor units should be made on each unit same as the normal wiring. For the group control, lay connect with signal wiring between rooms using terminal blocks (X, Y) of remote controller.

Connect the remote controller communication wire separately from the power supply wire or wires of other electric devices (AC220V or higher).

**(r) High ceiling control**

In the case of indoor unit installed in a higher ceiling room, the airflow volume mode control can be changed with the wired remote controller indoor unit function “FAN SPEED SET”.

| Fan tap       |                | Indoor unit airflow setting |              |         |         |
|---------------|----------------|-----------------------------|--------------|---------|---------|
|               |                | UH - Hi - Me - Lo           | Hi - Me - Lo | Hi - Lo | Hi - Me |
| FAN SPEED SET | STANDARD       | UH - Hi - Me - Lo           | Hi - Me - Lo | Hi - Lo | Hi - Me |
|               | HIGH SPEED1, 2 | UH - UH - Hi - Me           | UH - Hi - Me | UH - Me | UH - Hi |

Notes (1) Factory default is Standard.

(2) At the hot-start and heating thermostat OFF, or other, the indoor unit fan is operated at the low speed tap of each setting.

(3) This function is not able to be set with wireless remote controller or simple remote controller (RCH-E3)

**(s) Abnormal temperature thermistor (return air/indoor heat exchanger) wire/short-circuit detection**

## 1) Broken wire detection

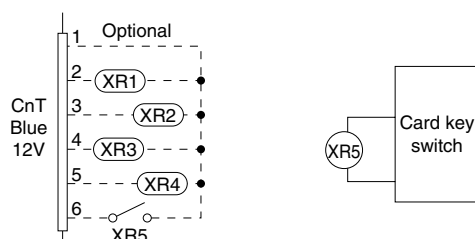
When the return air temperature thermistor detects -50°C or lower or the heat exchanger temperature thermistor detect -50°C or lower for 5 seconds continuously, the compressor stops. After a 3-minute delay, the compressor restarts but, if it is detected again within 60 minutes after the initial detection for 6 minutes continuously, stops again (the return air temperature thermistor: E7, the heat exchanger temperature thermistor: E6).

## 2) Short-circuit detection

If the heat exchanger temperature thermistor detects 70°C or higher for 5 seconds continuously at 2 minutes and 20 seconds after the compressor ON during cooling operation, the compressor stops (E6).

**(t) Operation permission/prohibition****(In case of adopting card key switches or commercially available timers)**

When the indoor function setting of wired remote controller for “Operation permission/prohibition” is changed from “Invalid (Factory default)” to “Valid”, following control becomes effective.



| CnT-6 | Normal operation<br>(Factory default) |      | Operation permission/prohibition mode<br>“Valid” (Local setting) |                                       |
|-------|---------------------------------------|------|------------------------------------------------------------------|---------------------------------------|
|       | ON                                    | OFF  | ON                                                               | OFF                                   |
|       | Operation                             | Stop | Operation permission*1                                           | Operation prohibition<br>(Unit stops) |

\*1 **Only the “LEVEL INPUT” is acceptable for external input**, however when the indoor function setting of “Level input (Factory default)” or “Pulse input” is selected by the function for “External input” of the wired remote controller, operation status will be changed as follows.

| In case of “Level input” setting                                      | In case of “Pulse input” setting |
|-----------------------------------------------------------------------|----------------------------------|
| Unit operation from the wired remote controller becomes available*(1) | Unit starts operation<br>*(2)    |

\*(1) In case that “Operation permission/prohibition mode” setting is “Valid” and “External input” setting is “Level input (Factory default)”;

- ① When card key switch is ON (CnT-6 ON: Operation permission), start/stop operation of the unit from the wired remote controller becomes available.
- ② When card key switch is OFF (CnT-6 OFF: Operation prohibition), the unit stops operation in conjunction with OFF signal, and start/stop operation of the unit from the wired remote controller becomes not available.

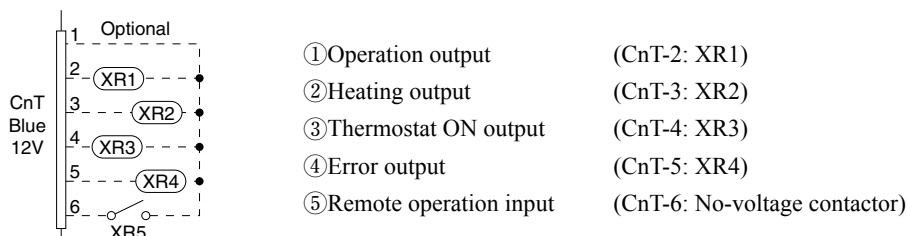
\*(2) In case that “Operation permission/prohibition mode” setting is “Valid” and “External input” setting is “Pulse input (Local setting)”;

- ① When card key switch is ON (Operation permission), the unit starts operation in conjunction with ON signal, and also start/stop operation of the unit from the wired remote controller becomes available.
- ② When card key switch is OFF (Operation prohibition), the unit stops operation in conjunction with OFF signal, and start/stop operation of the unit from the wired remote controller becomes not available.

(3) This function is invalid only at “Center mode” setting done by central controller.

**(u) External input/output control (CnT)**

Be sure to connect the wired remote controller to the indoor unit. Without wired remote controller remote operation by CnT is not possible to perform.

**1) Output for external control (remote display)**

Following output connectors (CnT) are provided on the indoor control PCB for monitoring operation status.

- ① **Operation output:** Outputs DC12V signal for driving relay during operation
- ② **Heating output:** Outputs DC12V signal for driving relay during heating operation
- ③ **Thermostat ON output:** Outputs DC12V signal for driving relay when compressor is operating.
- ④ **Error output:** Outputs DC12V signal for driving relay when anomalous condition occurs.



## 2) Remote operation input

Remote operation input connector (CnT-6) is provided on the indoor control PCB.

However remote operation by CnT-6 is not effective, when “Center mode” is selected by center controller.

In case of plural unit (twin, triple, double twin), remote operation input to CnT-6 on the slave indoor unit is invalid.

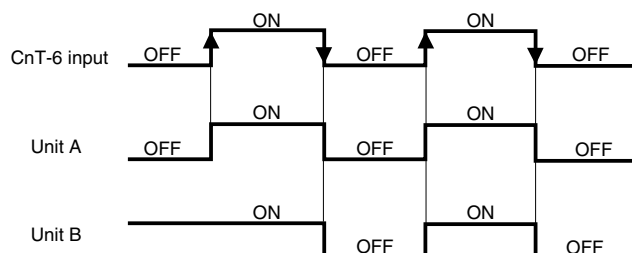
**Only the “LEVEL INPUT” is acceptable for external input**, however when the indoor function setting of “Level input (Factory default)” or “Pulse input” is selected by the function for “External input” of the wired remote controller, operation status will be changed as follows.

### a) In case of “Level input” setting (Factory default)

Input signal to CnT-6 is OFF→ON ..... unit ON

Input signal to CnT-6 is ON→OFF ..... unit OFF

Operation is not inverted.

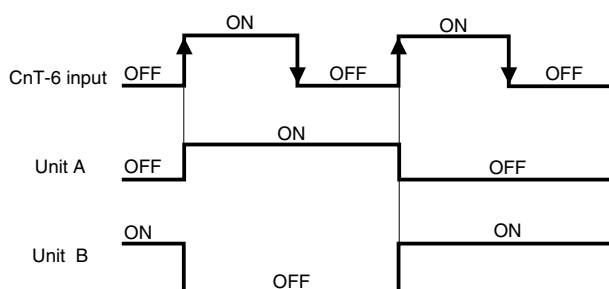


Note: The latest operation has priority

It is available to operate/stop by remote controller or center controller

### b) In case of “Pulse input” setting (Local setting)

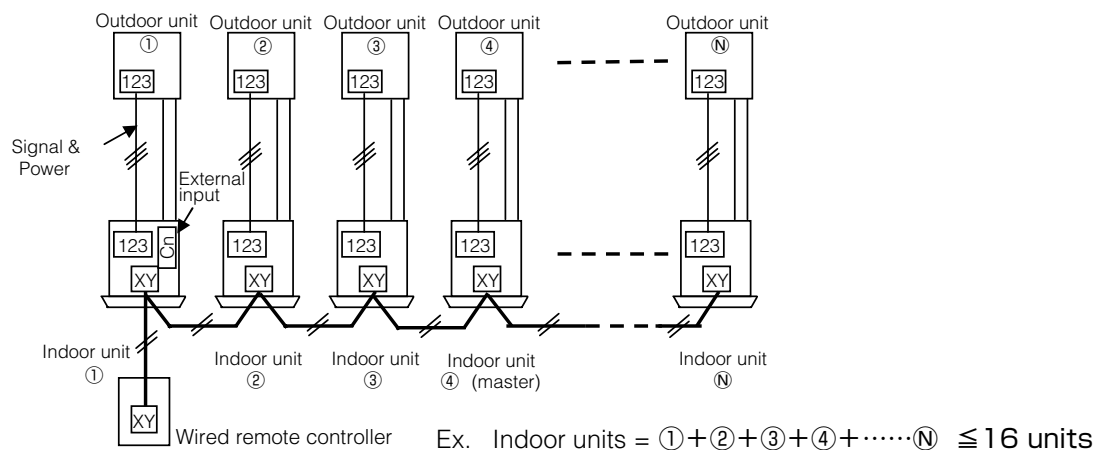
It is effective only when the input signal to CnT-6 is changed OFF→ON, and at that time unit operation [ON/OFF] is inverted.



## 3) Remote operation

### a) In case of multiple units (Max. 16 indoor units group) are connected to one wired remote controller

When the indoor function setting of wired remote controller for “External control set” is changed from “Individual (Factory default)” to “For all units”, all units connected in one wired remote controller system can be controlled by external operation input.



|       | Individual operation (Factory default)                                     |                                                                                     | All units operation (Local setting)                        |                                                                     |
|-------|----------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------|---------------------------------------------------------------------|
|       | ON                                                                         | OFF                                                                                 | ON                                                         | OFF                                                                 |
| CnT-6 | Only the unit directly connected to the remote controller can be operated. | Only the unit directly connected to the remote controller can be stopped operation. | All units in one remote controller system can be operated. | All units in one remote controller system can be stopped operation. |
|       | Unit ① only                                                                | Unit ① only                                                                         | Units ① – ⑩                                                | Units ① – ⑩                                                         |

When more than one indoor unit (Max. 16 indoor units) are connected in one wired remote controller system:

- (1) With the factory default, external input to CnT-6 is effective for only the unit ①.
- (2) When setting “For all unit” (Local setting), all units in one remote controller system can be controlled by external input to CnT-6 on the indoor unit ①.
- (3) External input to CnT-6 on the other indoor unit than the unit ① is not effective.

#### (v) Fan control at heating startup

##### 1) Start conditions

At the start of heating operation, if the difference of setting temperature and return air temperature is 5°C or higher after the end of hot start control, this control is performed.

##### 2) Contents of control

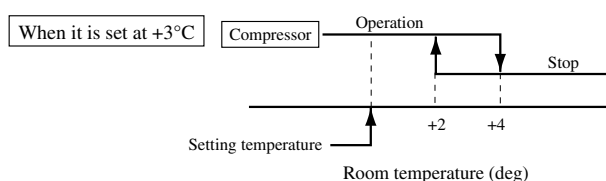
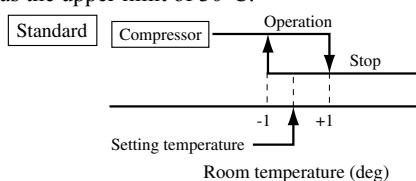
- a) Sampling is made at each minute and, when the indoor unit heat exchanger temperature (detected with Th1-R) is 37°C or higher, present number of revolutions of indoor unit fan speed is increased by 10min<sup>-1</sup>.
- b) If the indoor unit heat exchanger temperature drops below 37°C at next sampling, present number of revolutions of indoor unit fan speed is reduced by 10min<sup>-1</sup>.

##### 3) End conditions

Indoor fan speed is reduced to the setting airflow volume when the compressor OFF is established and at 30 minutes after the start of heating operation.

#### (w) Room temperature detection temperature compensation during heating

With the standard specification, the compressor is turned ON/OFF with the thermostat setting temperature. When the thermostat is likely to turn OFF earlier because the unit is installed at the ceiling where warm air tends to accumulate, the setting can be changed with the wired remote controller indoor unit function “※ SP OFFSET”. The compressor and the heater are turned ON/OFF at one of the setting temperature +3, +2 or +1°C in order to improve the feeling of heating. The setting temperature, however, has the upper limit of 30°C.



#### (x) Return air temperature compensation

This is the function to compensate the deviation between the detection temperature by the return air temperature thermistor and the measured temperature after installing the unit.

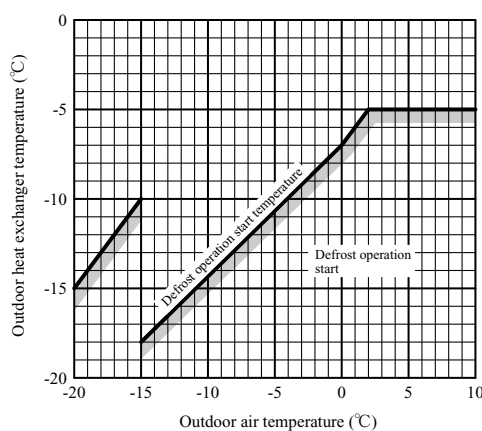
- 1) It is adjustable in the unit of 0.5°C with the wired remote controller indoor unit function “RETURN AIR TEMP”.
  - +1.0°C, +1.5°C, +2.0°C                      • -1.0°C, -1.5°C, -2.0°C
- 2) Compensated temperature is transmitted to the remote controller and the compressor to control them.

Note (1) The detection temperature compensation is effective on the indoor unit thermistor only.

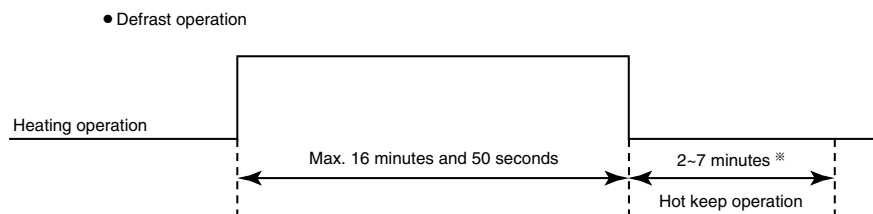
## (4) Operation control function by the outdoor controller

### (a) Defrosting operation

- 1) Starting conditions (Defrosting operation can be started only when all of the following conditions are met.)
  - a) After start of heating operation  
When it elapsed 45 minutes. (Accumulated compressor operation time)
  - b) After end of defrosting operation  
When it elapsed 45 minutes. (Accumulated compressor operation time)
  - c) Outdoor heat exchanger sensor (TH1) temperature  
When the temperature has been below  $-5^{\circ}\text{C}$  for 3 minutes continuously.
  - d) The difference between the outdoor air sensor temperature and the outdoor heat exchanger sensor temperature
    - The outdoor air temperature  $\geq 0^{\circ}\text{C}$  :  $7^{\circ}\text{C}$  or higher
    - $-15^{\circ}\text{C} \leq$  The outdoor air temperature  $< 0^{\circ}\text{C}$  :  $4/15 \times$  The outdoor air temperature  $+ 7^{\circ}\text{C}$  or higher
    - The outdoor air temperature  $< -15^{\circ}\text{C}$  :  $-5^{\circ}\text{C}$  or higher



- e) During continuous compressor operation  
In addition, when the speed command from the indoor controller of the indoor unit during heating operation has counted 0 rps 10 times or more and all conditions of a), b), c) and e) above and the outdoor air temperature is  $3^{\circ}\text{C}$  or less are satisfied (note that when the temperature for outdoor heat exchanger sensor (TH1) is  $-5^{\circ}\text{C}$  or less: 62 rps or more,  $-4^{\circ}\text{C}$  or less: less than 62 rps), defrost operation is started.
- 2) Ending conditions (Operation returns to the heating cycle when either one of the following is met.)
  - a) Outdoor heat exchanger sensor (TH1) temperature:  $13^{\circ}\text{C}$  or higher
  - b) Continued operation time of defrosting  $\rightarrow$  For more than 16 minutes and 50 seconds.



※Depends on an operation condition, the time can be longer than 7 minutes.

**(b) Cooling overload protective control**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) has become continuously for 30 seconds at 41°C or more, or 47°C or more with the compressor running, the lower limit speed of compressor is brought up.

| Item \ Model            | FDTC25, 35VD |              |
|-------------------------|--------------|--------------|
| Outdoor air temperature | 41°C or more | 47°C or more |
| Lower limit speed       | 30 rps       | 40 rps       |

2) **Detail of operation**

- a) The outdoor fan is stepped up by 3 speed step. (Upper limit 7th speed.)  
 b) The lower limit of compressor command speed is set to 30 or 40 rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 30 or 40 rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.

- 3) **Reset conditions:** When either of the following condition is satisfied.

- a) The outdoor air temperature is lower than 40°C or 46°C.  
 b) The compressor command speed is 0 rps.

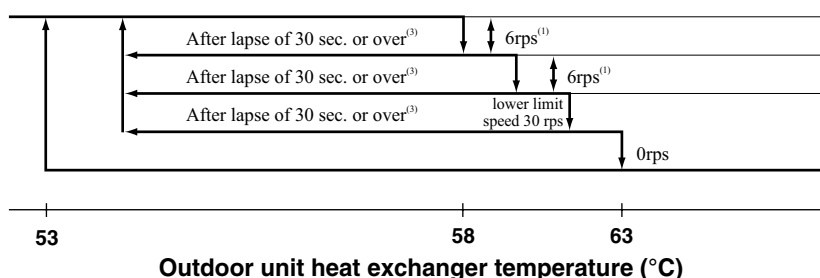
**(c) Cooling high pressure control**

- 1) **Purpose:** Prevents anomalous high pressure operation during cooling.

- 2) **Detector:** Outdoor heat exchanger sensor (TH1)

- 3) **Detail of operation:**

(Example) Fuzzy



Notes (1) When the outdoor heat exchanger temperature is in the range of 58~63 °C, the speed is reduced by 6 rps at each 30 seconds.

(2) When the temperature is 63 °C or higher, the compressor is stopped.

(3) When the outdoor heat exchanger temperature is in the range of 53~58 °C, if the compressor command speed is been maintained and the operation has continued for more than 30 seconds at the same speed, it returns to the normal cooling operation.

**(d) Cooling low outdoor temperature protective control**

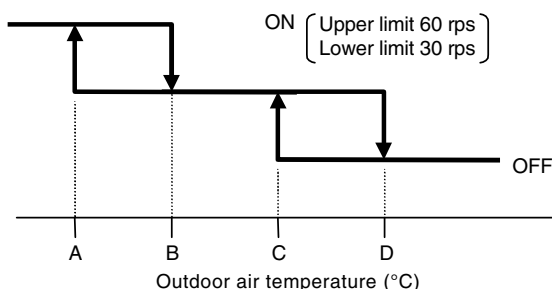
- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 20 seconds while the compressor command speed is other than 0 rps.

2) **Detail of operation:**

- a) The lower limit of the compressor command speed is set to 44 (30) rps and even if the speed becomes lower than 44 (30) rps, the speed is kept to 44 (30) rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.  
 b) The upper limit of the compressor command speed is set to 50 (60) rps and even if the calculated result becomes higher than that after fuzzy calculation, the speed is kept to 50 (60) rps.

Note (1) Values in ( ) are for outdoor air temperature is 22°C or 25°C

ON { Upper limit 50 rps  
Lower limit 44 rps }



● Values of A, B, C, D

|                         | Outdoor air temp. (°C) |    |    |    |
|-------------------------|------------------------|----|----|----|
|                         | A                      | B  | C  | D  |
| First time              | 0                      | 3  | 22 | 25 |
| Since the seconds times | 7                      | 10 | 25 | 28 |

3) **Reset conditions:** When either of the following condition is satisfied

- The outdoor air temperature (TH2) is D °C or higher.
- The compressor command speed is 0 rps.

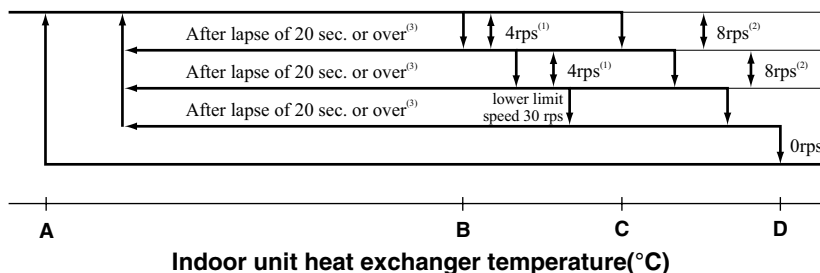
(e) **Heating high pressure control**

1) **Purpose:** Prevents anomalous high pressure operation during heating.

2) **Detector:** Indoor heat exchanger sensor (THI-R)

3) **Detail of operation:**

(Example) Fuzzy



- Notes
- (1) When the indoor heat exchanger temperature is in the range of B~C °C, the speed is reduced by 4 rps at each 20 seconds.
  - (2) When the indoor heat exchanger temperature is in the range of C~D °C, the speed is reduced by 8 rps at each 20 seconds. When the temperature is D °C or higher continues for 1 minute, the compressor is stopped.
  - (3) When the indoor heat exchanger temperature is in the range of A~B °C, if the compressor command speed is been maintained and the operation has continued for more than 20 seconds at the same speed, it returns to the normal heating operation.
  - (4) Indoor blower retains the fan tap when it enters in the high pressure control. Outdoor blower is operated in accordance with the speed.

• **Temperature list**

Unit : °C

|                    | A           | B           | C           | D  |
|--------------------|-------------|-------------|-------------|----|
| RPSmin < 50        | 48          | 53          | 55          | 58 |
| 50 ≤ RPSmin < 95   | 48.5        | 56          | 58          | 61 |
| 95 ≤ RPSmin < 97   | 48.5        | 56 ~ 55.5   | 58          | 61 |
| 97 ≤ RPSmin < 104  | 48.5        | 55.5 ~ 51.5 | 58 ~ 53.5   | 61 |
| 104 ≤ RPSmin < 115 | 48.5 ~ 42.1 | 51.5 ~ 44   | 53.5 ~ 47.3 | 61 |
| 115 ≤ RPSmin       | 42.1        | 44          | 47.3        | 61 |

Note (1) RPSmin: The lower one between the outdoor speed and the compressor command speed

(f) **Heating overload protective control**

1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or higher continues for 30 seconds while the compressor command speed other than 0 rps.

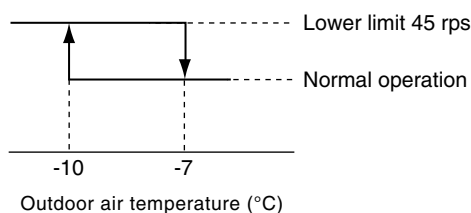
2) **Detail of operation:**

- Taking the upper limit of compressor command speed range at 60 rps, if the output speed obtained with the fuzzy calculation exceeds the upper limit, the upper limit value is maintained.
- The lower limit of compressor command speed is set to 40 rps and even if the calculated result becomes lower than that after fuzzy calculation, the speed is kept to 40 rps. However, when the thermo becomes OFF, the speed is reduced to 0 rps.
- Inching prevention control is activated and inching prevention control is carried out with the minimum speed set at 40 rps.
- The outdoor fan is set on 2nd speed.
- The indoor fan is stepped up by 1 speed step.

3) **Reset conditions:** The outdoor air temperature (TH2) is lower than 21°C.

**(g) Heating low outdoor temperature protective control**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is lower than  $-10^{\circ}\text{C}$  or higher continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The lower limit compressor command speed is change as shown in the figure below.

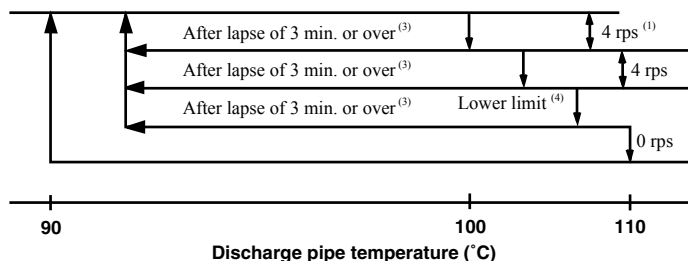


- 3) **Reset conditions:** When either of the following condition is satisfied.
  - a) The outdoor air temperature (TH2) becomes  $-7^{\circ}\text{C}$ .
  - b) The compressor command speed is 0 rps.

**(h) Compressor overheat protection**

- 1) **Purpose:** It is designed to prevent deterioration of oil, burnout of motor coil and other trouble resulting from the compressor overheat.
- 2) **Detail of operation**
  - a) Speeds are controlled with temperature detected by the sensor mounted on the discharge pipe.

(Example) Fuzzy



- Notes
- (1) When the discharge pipe temperature is in the range of 100~110 $^{\circ}\text{C}$ , the speed is reduced by 4 rps.
  - (2) When the discharge pipe temperature is raised and continues operation for 20 seconds without changing, then the speed is reduced again by 4 rps.
  - (3) If the discharge pipe temperature is in the range of 90~100 $^{\circ}\text{C}$  even when the compressor command speed is maintained for 3 minutes when the temperature is in the range of 90~100 $^{\circ}\text{C}$ , the speed is raised by 1 rps and kept at that speed for 3 minutes. This process is repeated until the command speed is reached.
  - (4) Lower limit speed

| Model             | Item    |         |
|-------------------|---------|---------|
|                   | Cooling | Heating |
| Lower limit speed | 20 rps  | 30 rps  |

- b) If the temperature of 110 $^{\circ}\text{C}$  is detected by the sensor on the discharge pipe, then the compressor will stop immediately. When the discharge pipe temperature drops and the time delay of 3 minutes is over, the unit starts again within 1 hour but there is no start at the third time.

**(i) Current safe**

- 1) **Purpose:** Current is controlled not to exceed the upper limit of the setting operation current.
- 2) **Detail of operation:** Input current to the converter is monitored with the current sensor fixed on the printed circuit board of the outdoor unit and, if the operation current value reaches the limiting current value, the compressor command speed is reduced.  
If the mechanism is actuated when the compressor command speed is less than 30 rps, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

**(j) Current cut**

- 1) **Purpose:** Inverter is protected from overcurrent.
- 2) **Detail of operation:** Output current from the inverter is monitored with a shunt resistor and, if the current exceeds the setting value, the compressor is stopped immediately. Operation starts again after a delay time of 3 minutes.

**(k) Outdoor unit failure**

This is a function for determining when there is trouble with the outdoor unit during air conditioning.

The compressor is stopped if any one of the following in item 1), 2) is satisfied. Once the unit is stopped by this function, it is not restarted.

- 1) When the input current is measured at 1 A or less for 3 continuous minutes or more.
- 2) If the outdoor unit sends a 0 rps signal to the indoor unit 3 times or more within 20 minutes of the power being turned on.

**(l) Rotor lock**

If the motor for the compressor does not turn after it has been started, it is determined that a compressor lock has occurred and the compressor is stopped.

**(m) Outdoor fan motor protection**

If the outdoor fan motor has operated at 75 rpm or under for more than 30 seconds, the compressor and fan motor are stopped.

**(n) Outdoor fan control at low outdoor temperature****◆ Cooling**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 22°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** After the outdoor fan operates at A speed for 60 seconds; the corresponding outdoor heat exchanger temperature shall implement the following controls.

- Value of A

|                            | Outdoor fan |
|----------------------------|-------------|
| Outdoor temperature > 10°C | 2nd speed   |
| Outdoor temperature ≤ 10°C | 1st speed   |

- a) Outdoor heat exchanger temperature ≤ 21°C  
After the outdoor fan speed drops (down) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is lower than 21°C, gradually reduce the outdoor fan speed by 1 speed. (Lower limit 1st speed)
  - b) 21°C < Outdoor heat exchanger temperature ≤ 38°C  
After the outdoor fan speed maintains at A speed for 20 seconds; if the outdoor heat exchanger temperature is 21°C~38°C, maintain outdoor fan speed.
  - c) Outdoor heat exchanger temperature > 38°C  
After the outdoor fan speed rises (up) to 1 speed for 60 seconds; if the outdoor heat exchanger temperature is higher than 38°C, gradually increase outdoor fan speed by 1 speed. (Upper limit 3rd speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
    - a) The outdoor air temperature (TH2) is 25°C or higher.
    - b) The compressor command speed is 0 rps.

**◆ Heating**

- 1) **Operating conditions:** When the outdoor air temperature (TH2) is 4°C or lower continues for 30 seconds while the compressor command speed is other than 0 rps.
- 2) **Detail of operation:** The outdoor fan is stepped up by 2 speed step at each 20 seconds. (Upper limit 8th speed)
- 3) **Reset conditions:** When either of the following conditions is satisfied
  - a) The outdoor air temperature (TH2) is 6°C or higher.
  - b) The compressor command speed is 0 rps.

**(o) Refrigeration cycle system protection****1) Starting conditions**

- a) When 5 minutes have elapsed after the compressor ON or the completion of the defrost control
- b) Other than the defrost control
- c) When, after meeting the conditions of a) and b) above, the compressor speed, indoor air temperature (Th1) and indoor heat exchanger temperature (Th2) have met the conditions in the following table for 5 minutes:

| Operation mode | Compressor speed (N) | Indoor air temperature (Th1) | Indoor air temperature (Th1)/<br>Indoor heat exchanger temperature (Th2) |
|----------------|----------------------|------------------------------|--------------------------------------------------------------------------|
| Cooling        | $50 \leq N$          | $10 \leq Th1 \leq 40$        | $Th1 - 4 < Th2$                                                          |
| Heating        | $50 \leq N$          | $0 \leq Th1 \leq 40$         | $Th2 < Th1 + 6$                                                          |

**2) Contents of control**

- a) When the conditions of 1) above are met, the compressor stops.
- b) Error stop occurs when the compressor has stopped 3 times within 60 minutes.

**3) Resetting condition**

When the compressor has been turned OFF



# 11 MAINTENANCE DATA

## 11.1 SRK, SRF and SRR series

### (1) Cautions

- (a) If you are disassembling and checking an air conditioner, be sure to turn off the power before beginning. When working on indoor units, let the unit sit for about 1 minute after turning off the power before you begin work. When working on an outdoor unit, there may be an electrical charge applied to the main circuit (electrolytic condenser), so begin work only after discharging this electrical charge (to DC 10 V or lower).
- (b) When taking out printed circuit boards, be sure to do so without exerting force on the circuit boards or package components.
- (c) When disconnecting and connecting connectors, take hold of the connector housing and do not pull on the lead wires.

### (2) Items to check before troubleshooting

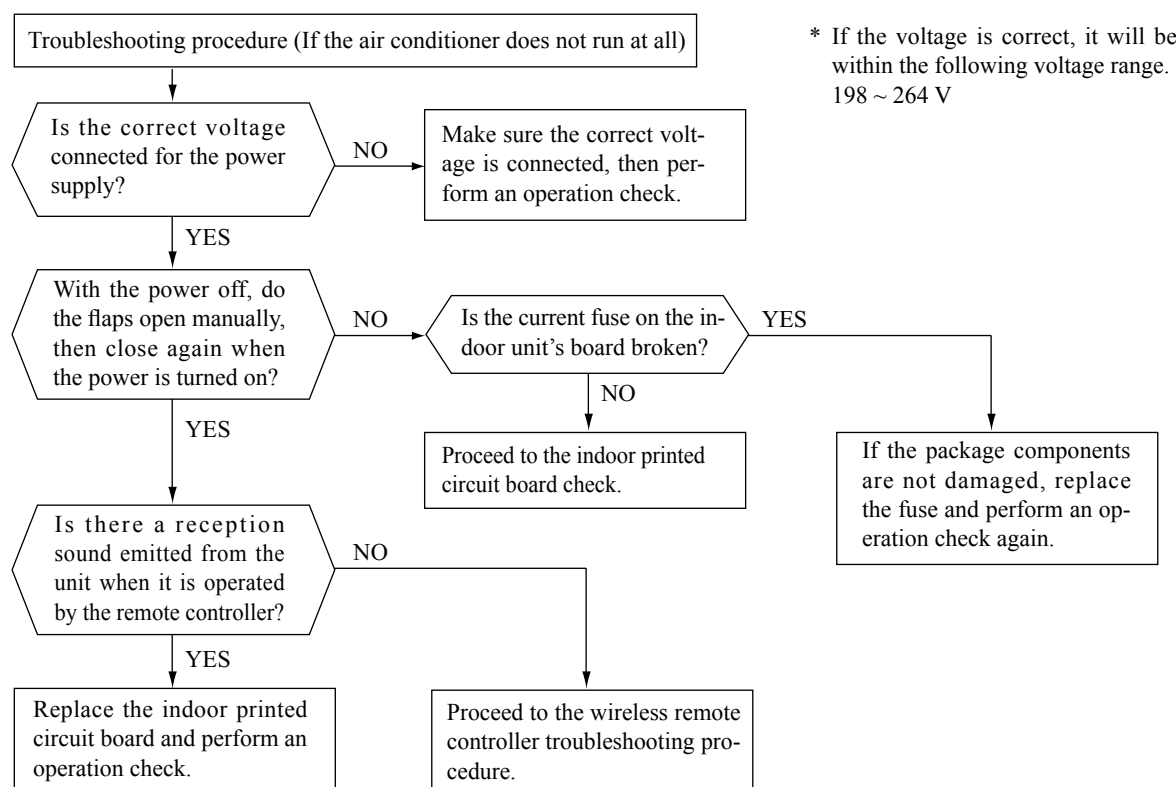
- (a) Have you thoroughly investigated the details of the trouble which the customer is complaining about?
- (b) Is the air conditioner running? Is it displaying any self-diagnosis information?
- (c) Is a power supply with the correct voltage connected?
- (d) Are the control lines connecting the indoor and outdoor units wired correctly and connected securely?
- (e) Is the outdoor unit's service valve open?

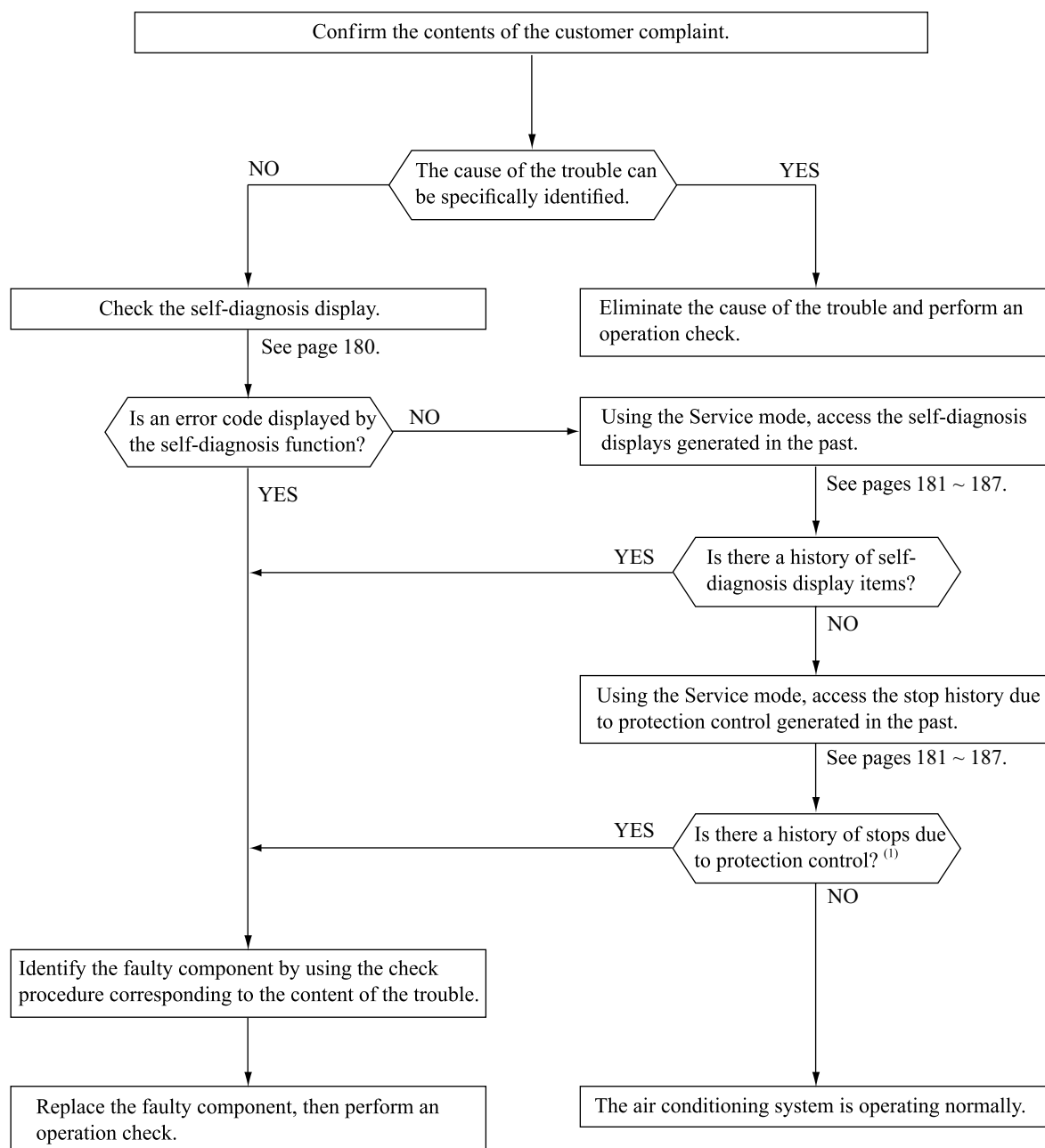
### (3) Troubleshooting procedure (If the air conditioner does not run at all)

If the air conditioner does not run at all, diagnose the trouble using the following troubleshooting procedure. If the air conditioner is running but breaks down, proceed to troubleshooting step (4).

**Important** When all the following conditions are met, we say that the air conditioner will not run at all.

- (a) The RUN light does not light up.
- (b) The flaps do not open.
- (c) The indoor unit fan motors do not run.
- (d) The self-diagnosis display does not function.



**(4) Troubleshooting procedure (If the air conditioner runs)**

Note (1) Even in cases where only intermittent stop data are generated, the air conditioning system is normal. However, if the same protective operation recurs repeatedly (3 or more times), it will lead to customer complaints. Judge the conditions in comparison with the contents of the complaints.

**(5) Self-diagnosis table**

When this air conditioner performs an emergency stop, the reason why the emergency stop occurred is displayed by the flashing of display lights. If the air conditioner is operated using the remote controller 3 minutes or more after the emergency stop, the trouble display stops and the air conditioner resumes operation. <sup>(1)</sup>

| Indoor unit display panel |                   | Wired <sup>(2)</sup><br>remote<br>controller<br>display | Description<br>of trouble                              | Cause                                                                                                                                                                              | Display (flashing) condition                                                                                                                                                                                                                                                |
|---------------------------|-------------------|---------------------------------------------------------|--------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| RUN<br>light              | TIMER<br>light    |                                                         |                                                        |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                             |
| 1 time<br>flash           | ON                | —                                                       | Heat exchanger<br>sensor 1 error                       | <ul style="list-style-type: none"> <li>Broken heat exchanger sensor 1 wire, poor connector connection</li> <li>Indoor PCB is faulty</li> </ul>                                     | When a heat exchanger sensor 1 wire disconnection is detected while operation is stopped. (If a temperature of $-28^{\circ}\text{C}$ or lower is detected for 15 seconds, it is judged that the wire is disconnected.)<br>(Not displayed during operation.)                 |
| 2 time<br>flash           | ON                | —                                                       | Room<br>temperature<br>sensor error                    | <ul style="list-style-type: none"> <li>Broken room temperature sensor wire, poor connector connection</li> <li>Indoor PCB is faulty</li> </ul>                                     | When a room temperature sensor wire disconnection is detected while operation is stopped. (If a temperature of $-45^{\circ}\text{C}$ or lower is detected for 15 seconds, it is judged that the wire is disconnected.)<br>(Not displayed during operation.)                 |
| 3 time<br>flash           | ON                | —                                                       | Heat exchanger<br>sensor 2 error                       | <ul style="list-style-type: none"> <li>Broken heat exchanger sensor 2 wire, poor connector connection</li> <li>Indoor PCB is faulty</li> </ul>                                     | When a heat exchanger sensor 2 wire disconnection is detected while operation is stopped. (If a temperature of $-28^{\circ}\text{C}$ or lower is detected for 15 seconds, it is judged that the wire is disconnected.)<br>(Not displayed during operation.)                 |
| 4 time<br>flash           | ON                | E 9                                                     | Drain <sup>(3)</sup><br>trouble                        | <ul style="list-style-type: none"> <li>Defective drain pump (DM), broken drain pump wire</li> <li>Anomalous float switch operation</li> <li>Defective indoor PCB faulty</li> </ul> | If the float switch OPEN is detected for 3 seconds continuously or if float switch connector or wire is disconnected.                                                                                                                                                       |
| 6 time<br>flash           | ON                | E 16                                                    | Indoor fan<br>motor error                              | <ul style="list-style-type: none"> <li>Defective fan motor, poor connector connection</li> </ul>                                                                                   | When conditions for turning the indoor unit's fan motor on exist during air conditioner operation, an indoor unit fan motor speed of 300 (SRF : 150) rpm or lower is measured for 30 seconds or longer. (The air conditioner stops.)                                        |
| Keeps<br>flashing         | 1 time<br>flash   | E 38                                                    | Outdoor air<br>temperature<br>sensor error             | <ul style="list-style-type: none"> <li>Broken outdoor air temp. sensor wire, poor connector connection</li> <li>Outdoor PCB is faulty</li> </ul>                                   | $-55^{\circ}\text{C}$ or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous temperature.<br>Or $-55^{\circ}\text{C}$ or higher is detected for within 20 seconds after power ON. (The compressor is stopped.) |
| Keeps<br>flashing         | 2 time<br>flash   | E 37                                                    | Outdoor heat<br>exchanger<br>sensor error              | <ul style="list-style-type: none"> <li>Broken heat exchanger sensor wire, poor connector connection</li> <li>Outdoor PCB is faulty</li> </ul>                                      | $-55^{\circ}\text{C}$ or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous temperature.<br>Or $-55^{\circ}\text{C}$ or higher is detected for within 20 seconds after power ON. (The compressor is stopped.) |
| Keeps<br>flashing         | 4 time<br>flash   | E 39                                                    | Discharge pipe<br>sensor error                         | <ul style="list-style-type: none"> <li>Broken discharge pipe sensor wire, poor connector connection</li> <li>Outdoor PCB is faulty</li> </ul>                                      | $-25^{\circ}\text{C}$ or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous temperature. (The compressor is stopped.)                                                                                         |
| ON                        | 1 time<br>flash   | E 42                                                    | Current cut                                            | <ul style="list-style-type: none"> <li>Compressor locking, open phase on compressor output, short circuit on power transistor, service valve is closed</li> </ul>                  | The compressor output current exceeds the set value during compressor start. (The air conditioner stops.)                                                                                                                                                                   |
| ON                        | 2 time<br>flash   | E 59                                                    | Trouble of<br>outdoor unit                             | <ul style="list-style-type: none"> <li>Broken compressor wire</li> <li>Compressor blockage</li> </ul>                                                                              | When there is an emergency stop caused by trouble in the outdoor unit, or the input current value is found to be lower than the set value. (The air conditioner stops.)                                                                                                     |
| ON                        | 3 time<br>flash   | E 58                                                    | Current safe<br>stop                                   | <ul style="list-style-type: none"> <li>Overload operation</li> <li>Overcharge</li> <li>Compressor locking</li> </ul>                                                               | When the compressor command speed is lower than the set value and the current safe has operated. (the compressor stops)                                                                                                                                                     |
| ON                        | 4 time<br>flash   | E 51                                                    | Power<br>transistor<br>error                           | <ul style="list-style-type: none"> <li>Broken power transistor</li> </ul>                                                                                                          | When the power transistor is judged breakdown while compressor starts. (The compressor is stopped.)                                                                                                                                                                         |
| ON                        | 5 time<br>flash   | E 36                                                    | Over heat of<br>compressor                             | <ul style="list-style-type: none"> <li>Gas shortage, defective discharge pipe sensor, service valve is closed</li> </ul>                                                           | When the value of the discharge pipe sensor exceeds the set value. (The air conditioner stops.)                                                                                                                                                                             |
| ON                        | 6 time<br>flash   | E 5                                                     | Error of signal<br>transmission                        | <ul style="list-style-type: none"> <li>Defective power supply, Broken signal wire, defective indoor/outdoor PCB</li> </ul>                                                         | When there is no signal between the indoor PCB and outdoor PCB for 10 seconds or longer (when the power is turned on), or when there is no signal for 7 minute 35 seconds or longer (during operation)(the compressor is stopped).                                          |
| ON                        | 7 time<br>flash   | E 48                                                    | Outdoor fan<br>motor error                             | <ul style="list-style-type: none"> <li>Defective fan motor, poor connector connection</li> </ul>                                                                                   | When the outdoor unit's fan motor speed continues for 30 seconds or longer at 75 rpm or lower. (3 times) (The air conditioner stops.)                                                                                                                                       |
| ON                        | Keeps<br>flashing | E 35                                                    | Cooling high<br>pressure<br>protecton                  | <ul style="list-style-type: none"> <li>Overload operation, overcharge</li> <li>Broken outdoor heat exchange sensor wire</li> <li>Service valve is closed</li> </ul>                | When the value of the outdoor heat exchanger sensor exceeds the set value.                                                                                                                                                                                                  |
| 2 time<br>flash           | 2 time<br>flash   | E 60                                                    | Rotor lock                                             | <ul style="list-style-type: none"> <li>Defective compressor</li> <li>Open phase on compressor</li> <li>Defective outdoor PCB</li> </ul>                                            | If the compressor motor's magnetic pole positions cannot be correctly detected when the compressor starts. (The air conditioner stops.)                                                                                                                                     |
| 5 time<br>flash           | ON                | E 47                                                    | Active filter<br>voltage error                         | <ul style="list-style-type: none"> <li>Defective active filter</li> </ul>                                                                                                          | When the wrong voltage connected for the power supply.<br>When the outdoor PCB is faulty.                                                                                                                                                                                   |
| 7 time<br>flash           | ON                | E 57                                                    | Refrigeration<br>cycle system<br>protective<br>control | <ul style="list-style-type: none"> <li>Service valve is closed.</li> <li>Refrigerant is insufficient</li> </ul>                                                                    | When refrigeration cycle system protective control operates.                                                                                                                                                                                                                |
| —                         | —                 | E 1                                                     | Error of wired<br>remote controller<br>wiring          | <ul style="list-style-type: none"> <li>Broken wired remote controller wire, defective indoor PCB</li> </ul>                                                                        | The wired remote controller wire Y is open. The wired remote controller wires X and Y are reversely connected. Noise is penetrating the wired remote controller lines. The wired remote controller or indoor PCB is faulty. (The communications circuit is faulty.)         |

Notes (1)The air conditioner cannot be restarted using the remote controller for 3 minutes after operation stops.

(2)The wired remote controller is optional parts.

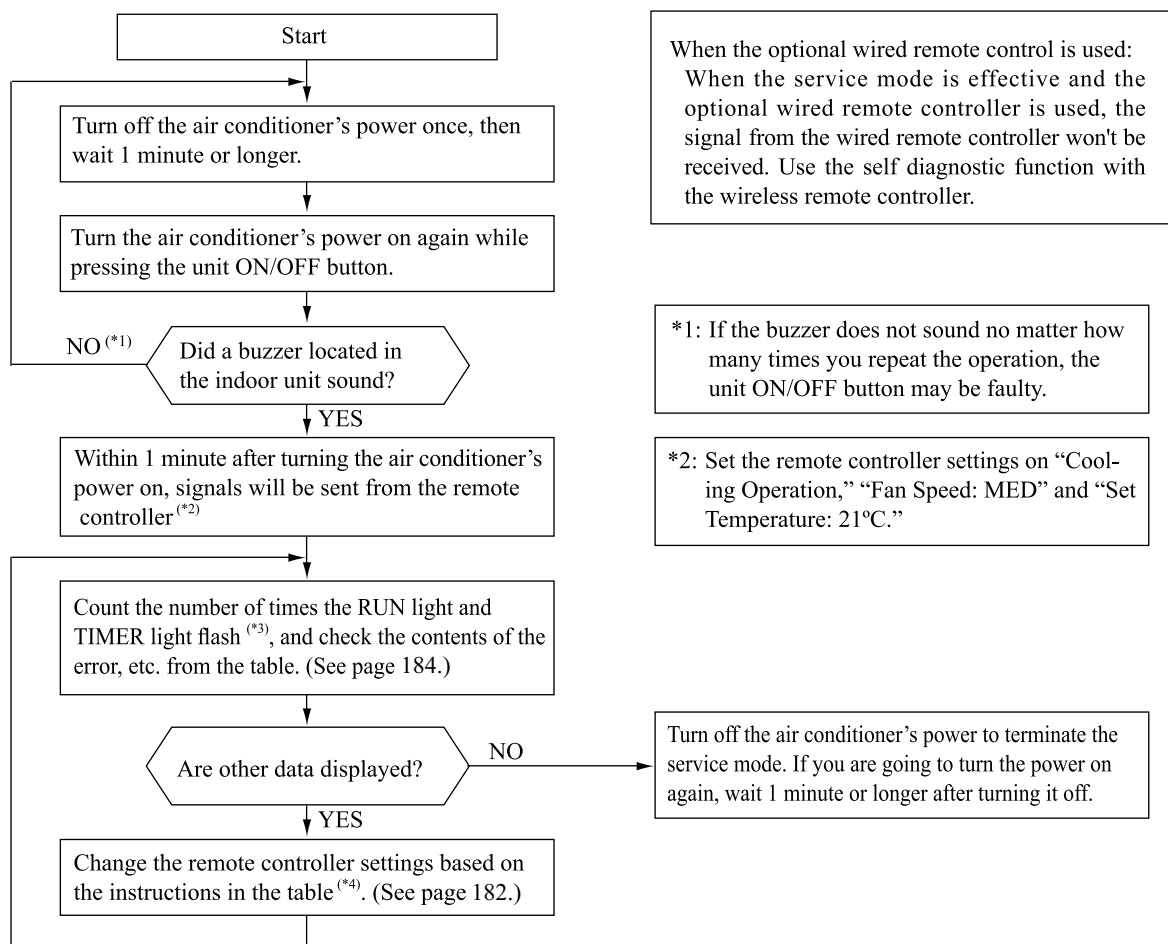
(3)SRR series only.

**(6) Service mode (Trouble mode access function)**

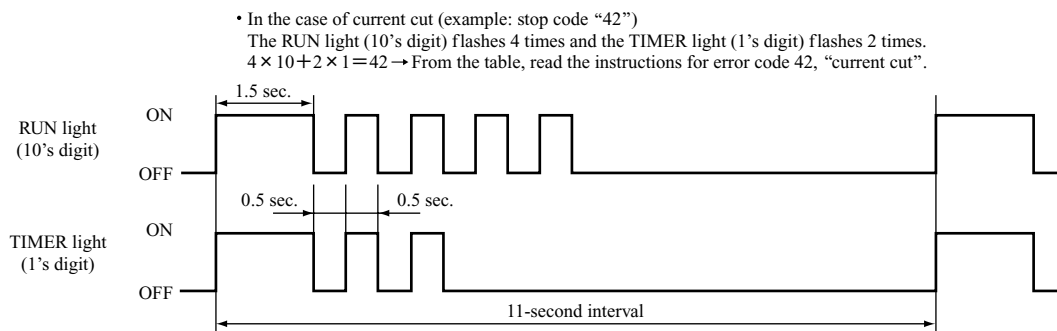
This air conditioner is capable of recording error displays and protective stops (service data) which have occurred in the past. If self-diagnosis displays cannot be confirmed, it is possible to get a grasp of the conditions at the time trouble occurred by checking these service data.

**(a) Explanation of terms**

| Term                       | Explanation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Service mode</b>        | The service mode is the mode where service data are displayed by flashing of the display lights when the operations in item (b) below are performed with the indoor controller.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <b>Service data</b>        | These are the contents of error displays and protective stops which occurred in the past in the air conditioner system. Error display contents and protective stop data from past anomalous operations of the air conditioner system are saved in the indoor unit controller's non-volatile memory (memory which is not erased when the power goes off). There are two types of data, self-diagnosis data and stop data, described below.                                                                                                                                                                                                                              |
| <b>Self-diagnosis data</b> | These are the data which display the reason why a stop occurred when an error display(self-diagnosis display) occurred in an indoor unit. Data are recorded for up to 5 previous occurrences. Data which are older than the 5th previous occurrence are erased.<br>In addition, data on the temperature of each sensor (room temperature, indoor heat exchanger, outdoor heat exchanger, outdoor air temperature, discharge pipe), remote controller information (operation switching, fan speed switching) are recorded when trouble occurs, so more detailed information can be checked.                                                                             |
| <b>Stop data</b>           | These are the data which display the reason by a stop occurred when the air conditioning system performed protective stops, etc. in the past. Even if stop data alone are generated, the system restarts automatically. (After executing the stop mode while the display is normal, the system restarts automatically.) Data for up to 10 previous occasions are stored. Data older than the 10th previous occasion are erased.<br>( Important) In cases where transient stop data only are generated, the air conditioner system may still be normal. However, if the same protective stop occurs frequently (3 or more times), it could lead to customer complaints. |

**(b) Service mode display procedure**

- \*3: To count the number of flashes in the service mode, count the number of flashes after the light lights up for 1.5 second initially (start signal). (The time that the light lights up for 1.5 second (start signal) is not counted in the number of flashes.)



- \*4: When in the service mode, when the remote controller settings (operation switching, fan speed switching, temperature setting) are set as shown in the following table and sent to the air conditioner unit, the unit switches to display of service data.

### 1) Self-diagnosis data

What are Self- ..... These are control data (reasons for stops, temperature at each sensor, remote controller information) diagnosis Data? from the time when there were error displays (abnormal stops) in the indoor unit in the past.  
Data from up to 5 previous occasions are stored in memory. Data older than the 5th previous occasion are erased.  
The temperature setting indicates how many occasions previous to the present setting the error display data are and the operation switching and fan speed switching data show the type of data.

| Remote controller setting |                     | Contents of output data                                                                                       |
|---------------------------|---------------------|---------------------------------------------------------------------------------------------------------------|
| Operation switching       | Fan speed switching |                                                                                                               |
| Cooling                   | MED                 | Displays the reason for stopping display in the past (error code).                                            |
|                           | HI                  | Displays the room temperature sensor temperature at the time the error code was displayed in the past.        |
|                           | AUTO                | Displays the indoor heat exchanger sensor temperature at the time the error code was displayed in the past.   |
| Heating                   | LO                  | Displays the remote controller information at the time the error code was displayed in the past.              |
|                           | MED                 | Displays the outdoor air temperature sensor temperature at the time the error code was displayed in the past. |
|                           | HI                  | Displays the outdoor heat exchanger sensor temperature at the time the error code was displayed in the past.  |
|                           | AUTO                | Displays the discharge pipe sensor temperature at the time the error code was displayed in the past.          |

| Remote controller setting | Indicates the number of occasions previous to the present the error display data are from. |
|---------------------------|--------------------------------------------------------------------------------------------|
| Temperature setting       |                                                                                            |
| 21°C                      | 1 time previous (previous time)                                                            |
| 22°C                      | 2 times previous                                                                           |
| 23°C                      | 3 times previous                                                                           |
| 24°C                      | 4 times previous                                                                           |
| 25°C                      | 5 times previous                                                                           |

### Only for indoor heat exchanger sensor 2

| Remote controller setting | Indicates the number of occasions previous to the present the error display data are from. |
|---------------------------|--------------------------------------------------------------------------------------------|
| Temperature setting       |                                                                                            |
| 26°C                      | 1 time previous (previous time)                                                            |
| 27°C                      | 2 times previous                                                                           |
| 28°C                      | 3 times previous                                                                           |
| 29°C                      | 4 times previous                                                                           |
| 30°C                      | 5 times previous                                                                           |

(Example)

| Remote controller setting |                     |                     | Displayed data                                                                              |
|---------------------------|---------------------|---------------------|---------------------------------------------------------------------------------------------|
| Operation switching       | Fan speed switching | Temperature setting |                                                                                             |
| Cooling                   | MED                 | 21°C                | Displays the reason for the stop (error code) the previous time an error was displayed.     |
|                           |                     | 22°C                | Displays the reason for the stop (error code) 2 times previous when an error was displayed. |
|                           |                     | 23°C                | Displays the reason for the stop (error code) 3 times previous when an error was displayed. |
|                           |                     | 24°C                | Displays the reason for the stop (error code) 4 times previous when an error was displayed. |
|                           |                     | 25°C                | Displays the reason for the stop (error code) 5 times previous when an error was displayed. |

## 2) Stop data

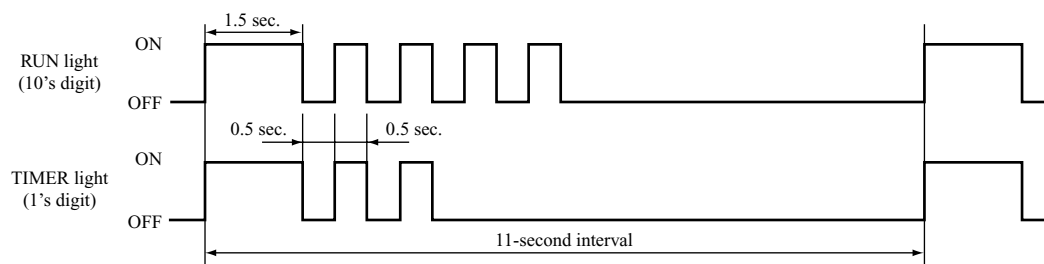
| Remote controller setting |                     |                     | Displayed data                                                                                                                  |
|---------------------------|---------------------|---------------------|---------------------------------------------------------------------------------------------------------------------------------|
| Operation switching       | Fan speed switching | Temperature setting |                                                                                                                                 |
| Cooling                   | LO                  | 21°C                | Displays the reason for the stop (stop code) the previous time when the air conditioner was stopped by protective stop control. |
|                           |                     | 22°C                | Displays the reason for the stop (stop code) 2 times previous when the air conditioner was stopped by protective stop control.  |
|                           |                     | 23°C                | Displays the reason for the stop (stop code) 3 times previous when the air conditioner was stopped by protective stop control.  |
|                           |                     | 24°C                | Displays the reason for the stop (stop code) 4 times previous when the air conditioner was stopped by protective stop control.  |
|                           |                     | 25°C                | Displays the reason for the stop (stop code) 5 times previous when the air conditioner was stopped by protective stop control.  |
|                           |                     | 26°C                | Displays the reason for the stop (stop code) 6 times previous when the air conditioner was stopped by protective stop control.  |
|                           |                     | 27°C                | Displays the reason for the stop (stop code) 7 times previous when the air conditioner was stopped by protective stop control.  |
|                           |                     | 28°C                | Displays the reason for the stop (stop code) 8 times previous when the air conditioner was stopped by protective stop control.  |
|                           |                     | 29°C                | Displays the reason for the stop (stop code) 9 times previous when the air conditioner was stopped by protective stop control.  |
|                           |                     | 30°C                | Displays the reason for the stop (stop code) 10 times previous when the air conditioner was stopped by protective stop control. |

(c) **Error code, stop code table** (Assignment of error codes and stop codes is done in common for all models.)

| Number of flashes when in service mode |                         | Stop code or Error code | Error content                                                                      | Cause                                                                                                                                                                                                            | Occurrence conditions                                                                                                                                                                                                                   | Error display  | Auto recovery |
|----------------------------------------|-------------------------|-------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------------|
| RUN light (10's digit)                 | TIMER light (1's digit) |                         |                                                                                    |                                                                                                                                                                                                                  |                                                                                                                                                                                                                                         |                |               |
| OFF                                    | OFF                     | 0                       | Normal                                                                             | —                                                                                                                                                                                                                | —                                                                                                                                                                                                                                       | —              | —             |
|                                        | 5 time flash            | 05                      | Can not receive signals for 35 seconds (if communications have recovered)          | Power supply is faulty.<br>Power supply cables and signal lines are improperly wired.<br>Indoor or outdoor PCB are faulty.                                                                                       | When 35 seconds passes without communications signals from either the outdoor unit or the indoor unit being detected correctly.                                                                                                         | ○<br>(5 times) | —             |
| 3 time flash                           | 5 time flash            | 35                      | Cooling high pressure control                                                      | Cooling overload operation.<br>Outdoor unit fan speed drops.<br>Outdoor heat exchanger sensor is short circuit.                                                                                                  | When the outdoor heat exchanger sensor's value exceeds the set value.                                                                                                                                                                   | ○<br>(5 times) | ○             |
|                                        | 6 time flash            | 36                      | Compressor overheat<br>110°C (SRC 50, 60ZIX-S : 115°C)                             | Refrigerant is insufficient.<br>Discharge pipe sensor is faulty.<br>Service valve is closed.                                                                                                                     | When the discharge pipe sensor's value exceeds the set value.                                                                                                                                                                           | ○<br>(2 times) | ○             |
|                                        | 7 time flash            | 37                      | Outdoor heat exchanger sensor is abnormal                                          | Outdoor heat exchanger sensor wire is disconnected.<br>Connector connections are poor.<br>Outdoor PCB is faulty.                                                                                                 | –55°C or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous temperature.<br>Or –55°C higher is detected for 5 seconds continuously within 20 seconds after power ON.      | ○<br>(3 times) | ○             |
|                                        | 8 time flash            | 38                      | Outdoor air temperature sensor is abnormal                                         | Outdoor air temperature sensor wire is disconnected.<br>Connector connections are poor.<br>Outdoor PCB is faulty.                                                                                                | –55°C or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous temperature.<br>Or –55°C higher is detected for 5 seconds continuously within 20 seconds after power ON.      | ○<br>(3 times) | ○             |
|                                        | 9 time flash            | 39                      | Discharge pipe sensor is abnormal (anomalous stop)                                 | Discharge pipe sensor wire is disconnected.<br>Connector connections are poor.<br>Outdoor PCB is faulty.                                                                                                         | –25°C or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous temperature.                                                                                                  | ○<br>(3 times) | ○             |
| 4 time flash                           | 2 time flash            | 42                      | Current cut                                                                        | Compressor lock.<br>Compressor wiring short circuit.<br>Compressor output is open phase.<br>Outdoor PCB is faulty.<br>Service valve is closed.<br>Electronic expansion valve is faulty.<br>Compressor is faulty. | Compressor start fails 42 times in succession and the reason for the final failure is current cut.                                                                                                                                      | ○<br>(2 times) | ○             |
|                                        | 7 time flash            | 47                      | Active filter voltage error                                                        | Defective active filter                                                                                                                                                                                          | When the wrong voltage connected for the power supply.<br>When the outdoor PCB is faulty.                                                                                                                                               | ○              | —             |
|                                        | 8 time flash            | 48                      | Outdoor unit's fan motor is abnormal                                               | Outdoor fan motor is faulty.<br>Connector connections are poor.<br>Outdoor PCB is faulty.                                                                                                                        | When a fan speed of 75 rpm or lower continues for 30 seconds or longer.                                                                                                                                                                 | ○<br>(3 times) | ○             |
| 5 time flash                           | 1 time flash            | 51                      | Short circuit in the power transistor (high side)<br>Current cut circuit breakdown | Outdoor PCB is faulty.<br>Power transistor is damaged.                                                                                                                                                           | When it is judged that the power transistor was damaged at the time the compressor started.                                                                                                                                             | ○              | —             |
|                                        | 3 time flash            | 53                      | Suction pipe sensor is abnormal (Multi system only)                                | Suction pipe sensor wire is disconnected.<br>Connector connections are poor.<br>Outdoor PCB is faulty.                                                                                                           | –55°C or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous temperature.<br>Or –55°C higher is detected for 5 seconds continuously within 20 seconds after compressor ON. | ○<br>(3 times) | ○             |
|                                        | 7 time flash            | 57                      | Refrigeration cycle system protective control                                      | Service valve is closed.<br>Refrigerant is insufficient.                                                                                                                                                         | When refrigeration cycle system protective control operates.                                                                                                                                                                            | ○<br>(3 times) | ○             |
|                                        | 8 time flash            | 58                      | Current safe                                                                       | Refrigerant is overcharge.<br>Compressor lock.<br>Overload operation.                                                                                                                                            | When there is a current safe stop during operation.                                                                                                                                                                                     | —              | ○             |
|                                        | 9 time flash            | 59                      | Compressor wiring is unconnection<br>Voltage drop<br>Low speed protective control  | Compressor wiring is disconnected.<br>Power transistor is damaged.<br>Power supply construction is defective.<br>Outdoor PCB is faulty.<br>Compressor is faulty.                                                 | When the current is 1A or less at the time the compressor started.<br>When the power supply voltage drops during operation.<br>When the compressor command speed is lower than 32 rps for 60 minutes.                                   | ○              | ○             |
| 6 time flash                           | OFF                     | 60                      | Rotor lock                                                                         | Compressor is faulty.<br>Compressor output is open phase.<br>Electronic expansion valve is faulty.<br>Overload operation.<br>Outdoor PCB is faulty.                                                              | After the compressor starts, when the compressor stops due to rotor lock.                                                                                                                                                               | ○<br>(2 times) | ○             |
|                                        | 1 time flash            | 61                      | Connection lines between the indoor and outdoor units are faulty                   | Connection lines are faulty.<br>Indoor or outdoor PCB are faulty.                                                                                                                                                | When 10 seconds passes after the power is turned on without communications signals from the indoor or outdoor unit being detected correctly.                                                                                            | ○              | —             |
|                                        | 2 time flash            | 62                      | Serial transmission error                                                          | Indoor or outdoor PCB are faulty.<br>Noise is causing faulty operation.                                                                                                                                          | When 7 minute 35 seconds passes without communications signals from either the outdoor unit or the indoor unit being detected correctly.                                                                                                | ○              | —             |
| 8 time flash                           | OFF                     | 80                      | Indoor unit's fan motor is abnormal                                                | Indoor fan motor is faulty.<br>Connector connections are poor.<br>Indoor PCB is faulty.                                                                                                                          | When the indoor unit's fan motor is detected to be running at 300 (SRF : 150) rpm or lower speed with the fan motor in the ON condition while the air conditioner is running.                                                           | ○              | —             |
|                                        | 2 time flash            | 82                      | Indoor heat exchanger sensor is abnormal (anomalous stop)                          | Indoor heat exchanger sensor wire is disconnected.<br>Connector connections are poor.                                                                                                                            | When a temperature of –28°C or lower is sensed continuously for 40 minutes during heating operation. (the compressor stops).                                                                                                            | ○              | —             |
|                                        | 4 time flash            | 84                      | Anti-condensation control                                                          | High humidity condition.<br>Humidity sensor is faulty.                                                                                                                                                           | Anti-condensation prevention control is operating.                                                                                                                                                                                      | —              | ○             |
|                                        | 5 time flash            | 85                      | Anti-frost control                                                                 | Indoor unit fan speed drops.<br>Indoor heat exchanger sensor is broken wire.                                                                                                                                     | When the anti-frost control operates and the compressor stops during cooling operation.                                                                                                                                                 | —              | ○             |
|                                        | 6 time flash            | 86                      | Heating high pressure control                                                      | Heating overload operation.<br>Indoor unit fan speed drops.<br>Indoor heat exchanger sensor is short circuit.                                                                                                    | When high pressure control operates during heating operation and the compressor stops.                                                                                                                                                  | —              | ○             |

Note (1) The number of flashes when in the Service Mode do not include the 1.5 second period when the lights light up at first (starting signal). (See the example shown below.)

- In the case of current cut (example: stop code "42")  
The RUN light (10's digit) flashes 4 times and the TIMER light (1's digit) flashes 2 times.  
 $4 \times 10 + 2 \times 1 = 42 \rightarrow$  From the table, read the instructions for error code 42, "current cut".



- (2) Error display:
- Is not displayed. (automatic recovery only)
  - Displayed.
- If there is a ( ) displayed, the error display shows the number of times that an auto recovery occurred for the same reason has reached the number of times in ( ).
- If no ( ) is displayed, the error display shows that the trouble has occurred once.
- (3) Auto Recovery:
- Does not occur
  - Auto recovery occurs.

#### (d) Remote controller information tables

##### 1) Operation switching

| Display pattern when in service mode   | Operation switching when there is an abnormal stop |
|----------------------------------------|----------------------------------------------------|
| <b>RUN light (Operation switching)</b> |                                                    |
| 0                                      | AUTO                                               |
| 1                                      | DRY                                                |
| 2                                      | COOL                                               |
| 3                                      | FAN                                                |
| 4                                      | HEAT                                               |

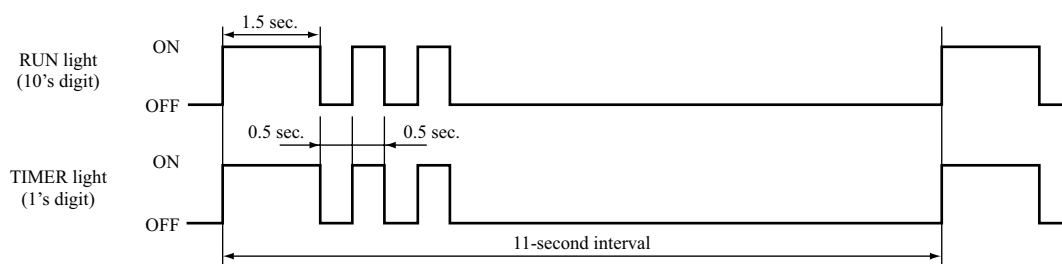
##### 2) Fan speed switching

| Display pattern when in service mode     | Fan speed switching when there is an abnormal stop |
|------------------------------------------|----------------------------------------------------|
| <b>TIMER light (Fan speed switching)</b> |                                                    |
| 0                                        | AUTO                                               |
| 2                                        | HI                                                 |
| 3                                        | MED                                                |
| 4                                        | LO                                                 |
| 6                                        | HI POWER                                           |
| 7                                        | ECONO                                              |

\* If no data are recorded (error code is normal), the information display in the remote controller becomes as follows.

| Remote controller setting  | Display when error code is normal. |
|----------------------------|------------------------------------|
| <b>Operation switching</b> | AUTO                               |
| <b>Fan speed switching</b> | AUTO                               |

(Example): Operation switching, fan speed switching, cooling HI





## (e) Room temperature sensor, indoor heat exchanger sensor, outdoor air temperature sensor, outdoor heat exchanger sensor table

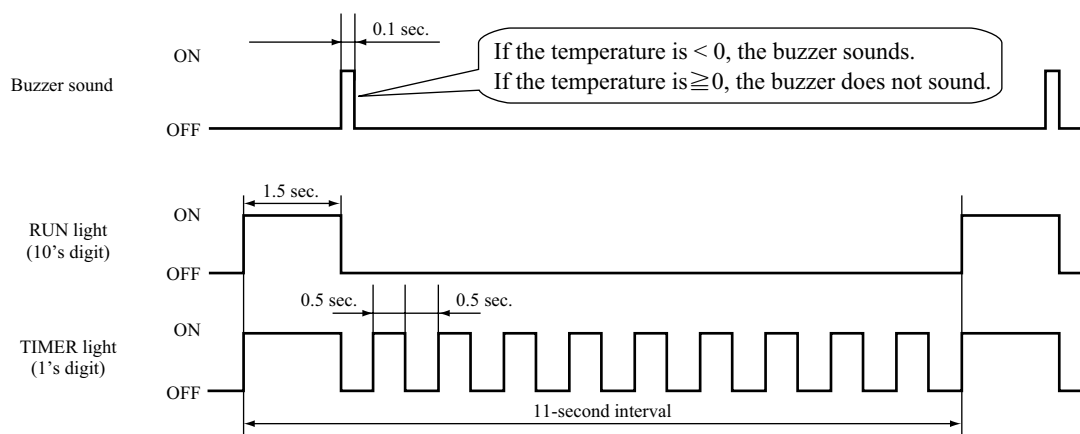
Units: °C

| Buzzer sound                   |   | TIMER light (1's digit) |     |     |     |     |     |     |     |     |     |
|--------------------------------|---|-------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                                |   | 0                       | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   |
| Yes<br>(sounds for 0.1 second) | 6 | -60                     | -61 | -62 | -63 | -64 |     |     |     |     |     |
|                                | 5 | -50                     | -51 | -52 | -53 | -54 | -55 | -56 | -57 | -58 | -59 |
|                                | 4 | -40                     | -41 | -42 | -43 | -44 | -45 | -46 | -47 | -48 | -49 |
|                                | 3 | -30                     | -31 | -32 | -33 | -34 | -35 | -36 | -37 | -38 | -39 |
|                                | 2 | -20                     | -21 | -22 | -23 | -24 | -25 | -26 | -27 | -28 | -29 |
|                                | 1 | -10                     | -11 | -12 | -13 | -14 | -15 | -16 | -17 | -18 | -19 |
|                                | 0 |                         | -1  | -2  | -3  | -4  | -5  | -6  | -7  | -8  | -9  |
| No<br>(does not sound)         | 0 | 0                       | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   |
|                                | 1 | 10                      | 11  | 12  | 13  | 14  | 15  | 16  | 17  | 18  | 19  |
|                                | 2 | 20                      | 21  | 22  | 23  | 24  | 25  | 26  | 27  | 28  | 29  |
|                                | 3 | 30                      | 31  | 32  | 33  | 34  | 35  | 36  | 37  | 38  | 39  |
|                                | 4 | 40                      | 41  | 42  | 43  | 44  | 45  | 46  | 47  | 48  | 49  |
|                                | 5 | 50                      | 51  | 52  | 53  | 54  | 55  | 56  | 57  | 58  | 59  |
|                                | 6 | 60                      | 61  | 62  | 63  | 64  | 65  | 66  | 67  | 68  | 69  |
|                                | 7 | 70                      | 71  | 72  | 73  | 74  | 75  | 76  | 77  | 78  | 79  |
|                                | 8 | 80                      | 81  | 82  | 83  | 84  | 85  | 86  | 87  | 88  | 89  |
|                                | 9 | 90                      | 91  | 92  | 93  | 94  | 95  | 96  | 97  | 98  | 99  |

\* If no data are recorded (error code is normal), the display for each sensor becomes as shown below.

| Sensor name                    | Sensor value displayed when the error code is normal |
|--------------------------------|------------------------------------------------------|
| Room temperature sensor        | -64°C                                                |
| Indoor heat exchanger sensor   | -64°C                                                |
| Outdoor air temperature sensor | -64°C                                                |
| Outdoor heat exchanger sensor  | -64°C                                                |

(Example) Room temperature, indoor heat exchanger, outdoor air temperature, outdoor heat exchanger: “-9°C”



## (f) Discharge pipe sensor table

Units: °C

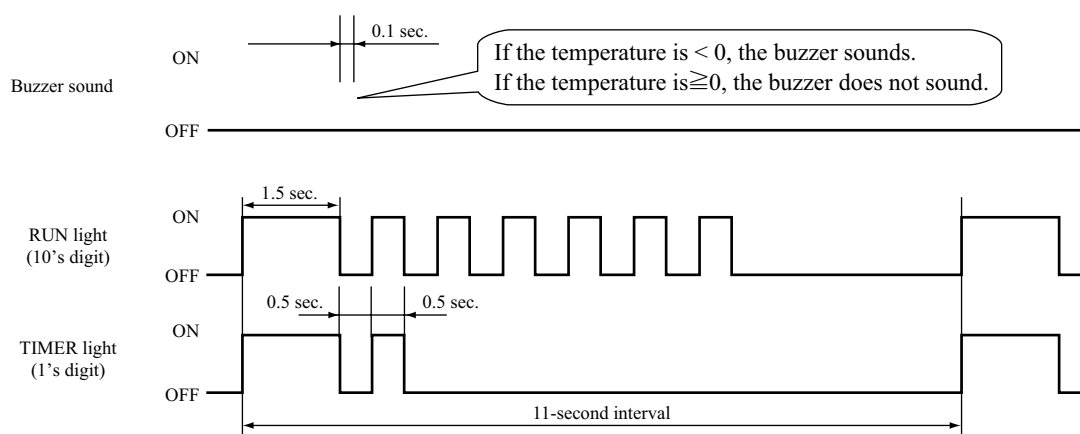
| <div style="display: flex; justify-content: space-between;"> <div style="transform: rotate(-45deg);">Buzzer sound</div> <div style="transform: rotate(45deg);"> <b>RUN light<br/>(10's digit)</b> </div> </div> |   | <b>TIMER light<br/>(1's digit)</b> |     |     |     |     |     |     |     |     |     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                                                                                                                                                                                                                 |   | 0                                  | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9   |
| <b>Yes<br/>(sounds for 0.1 second)</b>                                                                                                                                                                          | 3 | -60                                | -62 | -64 |     |     |     |     |     |     |     |
|                                                                                                                                                                                                                 | 2 | -40                                | -42 | -44 |     |     |     |     |     |     |     |
|                                                                                                                                                                                                                 | 1 | -20                                | -22 | -24 | -26 | -28 | -30 | -32 | -34 | -36 | -38 |
|                                                                                                                                                                                                                 | 0 |                                    | -2  | -4  | -6  | -8  | -10 | -12 | -14 | -16 | -18 |
| <b>No<br/>(does not sound)</b>                                                                                                                                                                                  | 0 | 0                                  | 2   | 4   | 6   | 8   | 10  | 12  | 14  | 16  | 18  |
|                                                                                                                                                                                                                 | 1 | 20                                 | 22  | 24  | 26  | 28  | 30  | 32  | 34  | 36  | 38  |
|                                                                                                                                                                                                                 | 2 | 40                                 | 42  | 44  | 46  | 48  | 50  | 52  | 54  | 56  | 58  |
|                                                                                                                                                                                                                 | 3 | 60                                 | 62  | 64  | 66  | 68  | 70  | 72  | 74  | 76  | 78  |
|                                                                                                                                                                                                                 | 4 | 80                                 | 82  | 84  | 86  | 88  | 90  | 92  | 94  | 96  | 98  |
|                                                                                                                                                                                                                 | 5 | 100                                | 102 | 104 | 106 | 108 | 110 | 112 | 114 | 116 | 118 |
|                                                                                                                                                                                                                 | 6 | 120                                | 122 | 124 | 126 | 128 | 130 | 132 | 134 | 136 | 138 |
|                                                                                                                                                                                                                 | 7 | 140                                | 142 | 144 | 146 | 148 | 150 |     |     |     |     |

\* If no data are recorded (error code is normal), the display for each sensor becomes as shown below.

| Sensor name           | Sensor value displayed when the error code is normal |
|-----------------------|------------------------------------------------------|
| Discharge pipe sensor | -64°C                                                |

(Example) Discharge pipe temperature: “122°C”

\* In the case of discharge pipe data, multiply the reading value by 2. (Below,  $61 \times 2 = “122°C”$ )

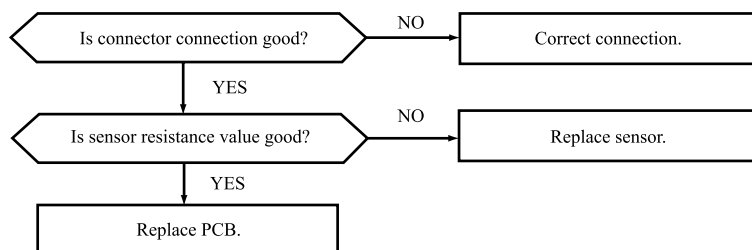


## Service data record form

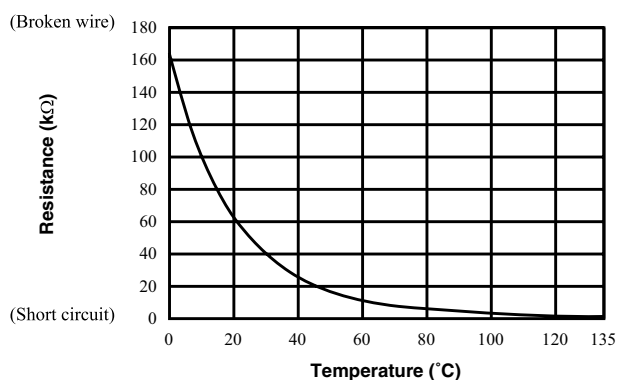
| Customer                   |                     |                     |                                                             | Model            |                   |                     |                 |
|----------------------------|---------------------|---------------------|-------------------------------------------------------------|------------------|-------------------|---------------------|-----------------|
| Date of investigation      |                     |                     |                                                             |                  |                   |                     |                 |
| Machine name               |                     |                     |                                                             |                  |                   |                     |                 |
| Content of complaint       |                     |                     |                                                             |                  |                   |                     |                 |
| Remote controller settings |                     |                     | Content of displayed data                                   | Display results  |                   |                     | Display content |
| Temperature setting        | Operation switching | Fan speed switching |                                                             | Buzzer (Yes/No.) | RUN light (Times) | TIMER light (Times) |                 |
| 21                         | Cooling             | MED                 | Error code on previous occasion.                            |                  |                   |                     |                 |
|                            |                     | HI                  | Room temperature sensor on previous occasion.               |                  |                   |                     |                 |
|                            |                     | AUTO                | Indoor heat exchanger sensor 1 on previous occasion.        |                  |                   |                     |                 |
|                            | Heating             | LO                  | Remote controller information on previous occasion.         |                  |                   |                     |                 |
|                            |                     | MED                 | Outdoor air temperature sensor on previous occasion.        |                  |                   |                     |                 |
|                            |                     | HI                  | Outdoor heat exchanger sensor on previous occasion.         |                  |                   |                     |                 |
|                            |                     | AUTO                | Discharge pipe sensor on previous occasion.                 |                  |                   |                     |                 |
| 26                         | Cooling             | AUTO                | Indoor heat exchanger sensor 2 on previous occasion.        |                  |                   |                     |                 |
| 22                         | Cooling             | MED                 | Error code on second previous occasion.                     |                  |                   |                     |                 |
|                            |                     | HI                  | Room temperature sensor on second previous occasion.        |                  |                   |                     |                 |
|                            |                     | AUTO                | Indoor heat exchanger sensor 1 on second previous occasion. |                  |                   |                     |                 |
|                            | Heating             | LO                  | Remote controller information on second previous occasion.  |                  |                   |                     |                 |
|                            |                     | MED                 | Outdoor air temperature sensor on second previous occasion. |                  |                   |                     |                 |
|                            |                     | HI                  | Outdoor heat exchanger sensor on second previous occasion.  |                  |                   |                     |                 |
|                            |                     | AUTO                | Discharge pipe sensor on second previous occasion.          |                  |                   |                     |                 |
| 27                         | Cooling             | AUTO                | Indoor heat exchanger sensor 2 on second occasion.          |                  |                   |                     |                 |
| 23                         | Cooling             | MED                 | Error code on third previous occasion.                      |                  |                   |                     |                 |
|                            |                     | HI                  | Room temperature sensor on third previous occasion.         |                  |                   |                     |                 |
|                            |                     | AUTO                | Indoor heat exchanger sensor 1 on third previous occasion.  |                  |                   |                     |                 |
|                            | Heating             | LO                  | Remote controller information on third previous occasion.   |                  |                   |                     |                 |
|                            |                     | MED                 | Outdoor air temperature sensor on third previous occasion.  |                  |                   |                     |                 |
|                            |                     | HI                  | Outdoor heat exchanger sensor on third previous occasion.   |                  |                   |                     |                 |
|                            |                     | AUTO                | Discharge pipe sensor on third previous occasion.           |                  |                   |                     |                 |
| 28                         | Cooling             | AUTO                | Indoor heat exchanger sensor 2 on third occasion.           |                  |                   |                     |                 |
| 24                         | Cooling             | MED                 | Error code on fourth previous occasion.                     |                  |                   |                     |                 |
|                            |                     | HI                  | Room temperature sensor on fourth previous occasion.        |                  |                   |                     |                 |
|                            |                     | AUTO                | Indoor heat exchanger sensor 1 on fourth previous occasion. |                  |                   |                     |                 |
|                            | Heating             | LO                  | Remote controller information on fourth previous occasion.  |                  |                   |                     |                 |
|                            |                     | MED                 | Outdoor air temperature sensor on fourth previous occasion. |                  |                   |                     |                 |
|                            |                     | HI                  | Outdoor heat exchanger sensor on fourth previous occasion.  |                  |                   |                     |                 |
|                            |                     | AUTO                | Discharge pipe sensor on fourth previous occasion.          |                  |                   |                     |                 |
| 29                         | Cooling             | AUTO                | Indoor heat exchanger sensor 2 on fourth occasion.          |                  |                   |                     |                 |
| 25                         | Cooling             | MED                 | Error code on fifth previous occasion.                      |                  |                   |                     |                 |
|                            |                     | HI                  | Room temperature sensor on fifth previous occasion.         |                  |                   |                     |                 |
|                            |                     | AUTO                | Indoor heat exchanger sensor 1 on fifth previous occasion.  |                  |                   |                     |                 |
|                            | Heating             | LO                  | Remote controller information on fifth previous occasion.   |                  |                   |                     |                 |
|                            |                     | MED                 | Outdoor air temperature sensor on fifth previous occasion.  |                  |                   |                     |                 |
|                            |                     | HI                  | Outdoor heat exchanger sensor on fifth previous occasion.   |                  |                   |                     |                 |
|                            |                     | AUTO                | Discharge pipe sensor on fifth previous occasion.           |                  |                   |                     |                 |
| 30                         | Cooling             | AUTO                | Indoor heat exchanger sensor 2 on fifth occasion.           |                  |                   |                     |                 |
| 21                         | Cooling             | Lo                  | Stop code on previous occasion.                             |                  |                   |                     |                 |
| 22                         |                     |                     | Stop code on second previous occasion.                      |                  |                   |                     |                 |
| 23                         |                     |                     | Stop code on third previous occasion.                       |                  |                   |                     |                 |
| 24                         |                     |                     | Stop code on fourth previous occasion.                      |                  |                   |                     |                 |
| 25                         |                     |                     | Stop code on fifth previous occasion.                       |                  |                   |                     |                 |
| 26                         |                     |                     | Stop code on sixth previous occasion.                       |                  |                   |                     |                 |
| 27                         |                     |                     | Stop code on seventh previous occasion.                     |                  |                   |                     |                 |
| 28                         |                     |                     | Stop code on eighth previous occasion.                      |                  |                   |                     |                 |
| 29                         |                     |                     | Stop code on ninth previous occasion.                       |                  |                   |                     |                 |
| 30                         |                     |                     | Stop code on tenth previous occasion.                       |                  |                   |                     |                 |
| Judgment                   |                     |                     |                                                             |                  |                   |                     |                 |
| Remarks                    |                     |                     |                                                             |                  |                   |                     |                 |
|                            |                     | Examiner            |                                                             |                  |                   |                     |                 |

Note (1) In the case of indoor heat exchanger sensor 2, match from 26 to 30 the temperature setting of remote controller. (Refer to page 182)

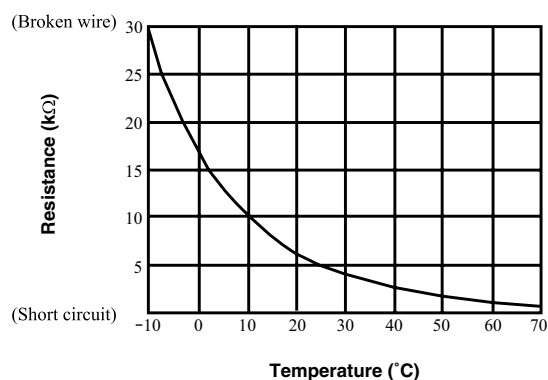
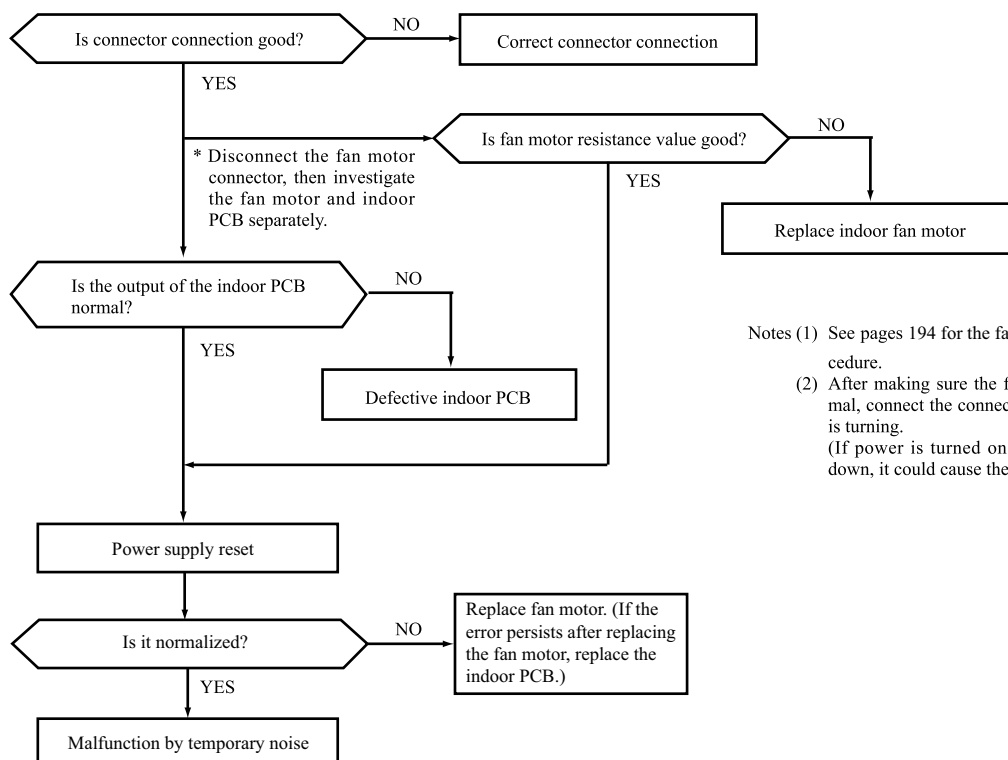
## (7) Inspection procedures corresponding to detail of trouble

**Sensor error**[Broken sensor wire,  
connector poor connection]

## ◆ Discharge pipe sensor temperature characteristics



## ◆ Sensor temperature characteristics (Room temp., indoor heat exchanger temp., outdoor heat exchanger temp., outdoor air temp.)

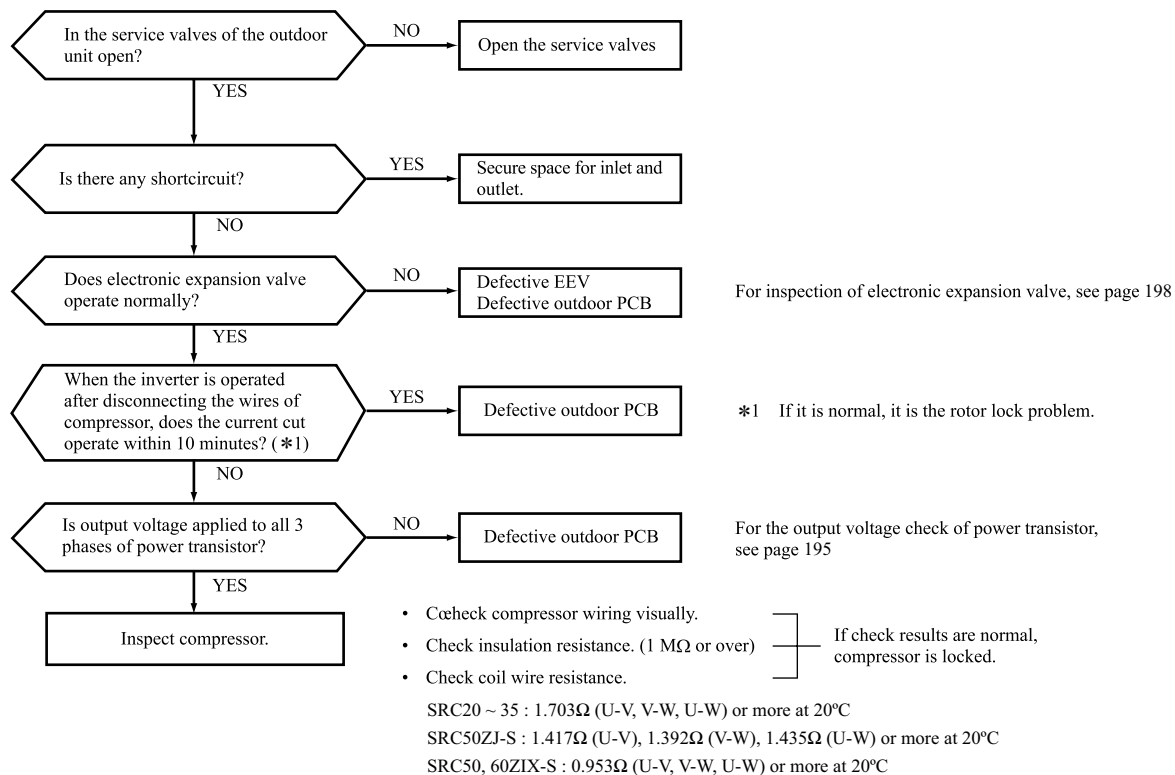
**Indoor fan motor error**[Defective fan motor, connector poor  
connection, defective indoor PCB]

Notes (1) See pages 194 for the fan motor and indoor PCB check procedure.

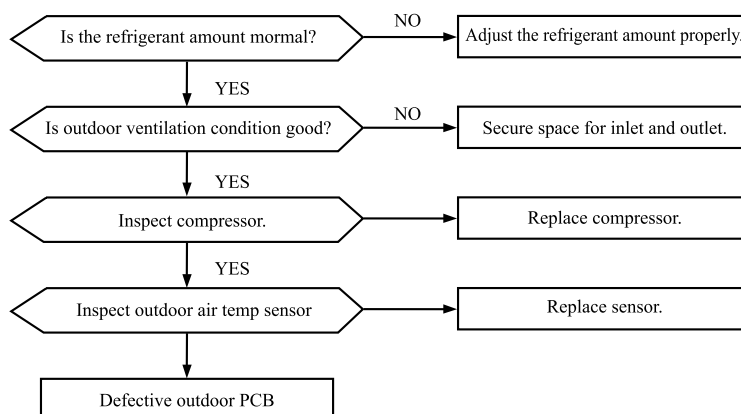
(2) After making sure the fan motor and indoor PCB are normal, connect the connectors and confirm that the fan motor is turning.  
(If power is turned on while one or the other is broken down, it could cause the other to break down also.)

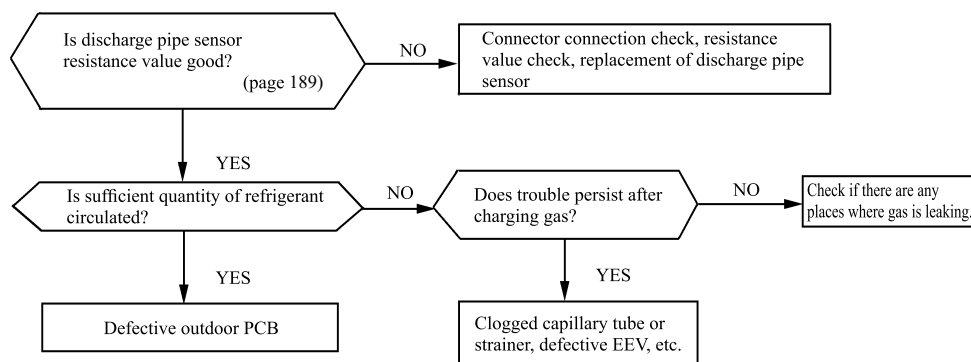
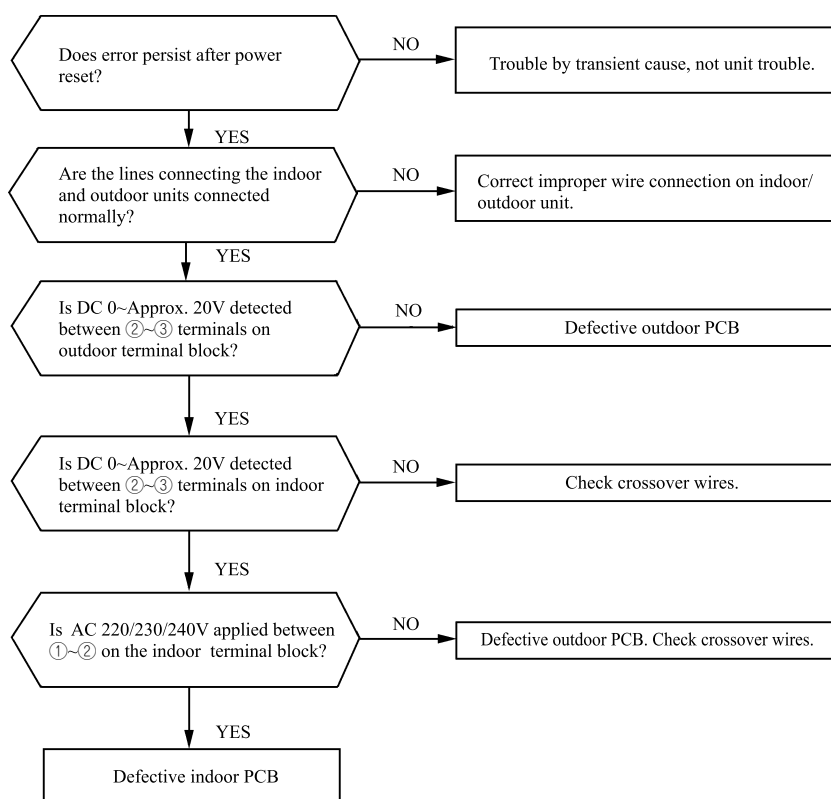
**Current cut**

[Compressor lock, Compressor wiring short circuit, Compressor output is open phase,  
Outdoor PCB is faulty, Service valve is closed, EEV is faulty, Compressor faulty.]

**Current safe stop**

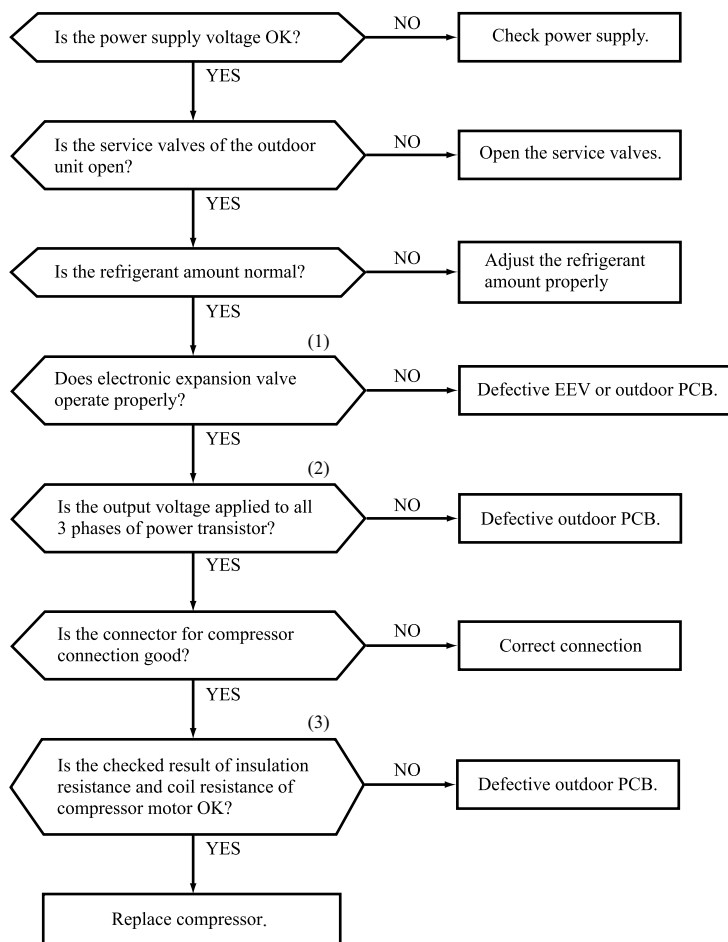
[Overload operation, compressor lock, overcharge]



**Over heat of compressor****[ Gas shortage, defective discharge pipe sensor ]****Error of signal transmission****[ Wiring error including power cable, defective indoor/ outdoor PCB ]**

## Trouble of outdoor unit

[Insufficient refrigerant amount, Faulty power transistor, Broken compressor wire]  
[Service valve close, Defective EEV, Defective outdoor PCB]



Proper power supply voltages are as follows.  
(At the power supply outlet)  
220V : 198~242V  
230V : 207~253V  
240V : 216~264V

### ◆ Judgment of refrigerant quantity

(1) Phenomenon of insufficient refrigerant

- (a) Loss of capacity
- (b) Poor defrosting  
(Frost is not removed completely.)
- (c) Longer time of hot keep  
(5 minute or more)  
(Normal time: Approx. 1 – 1 minute and 30 seconds)

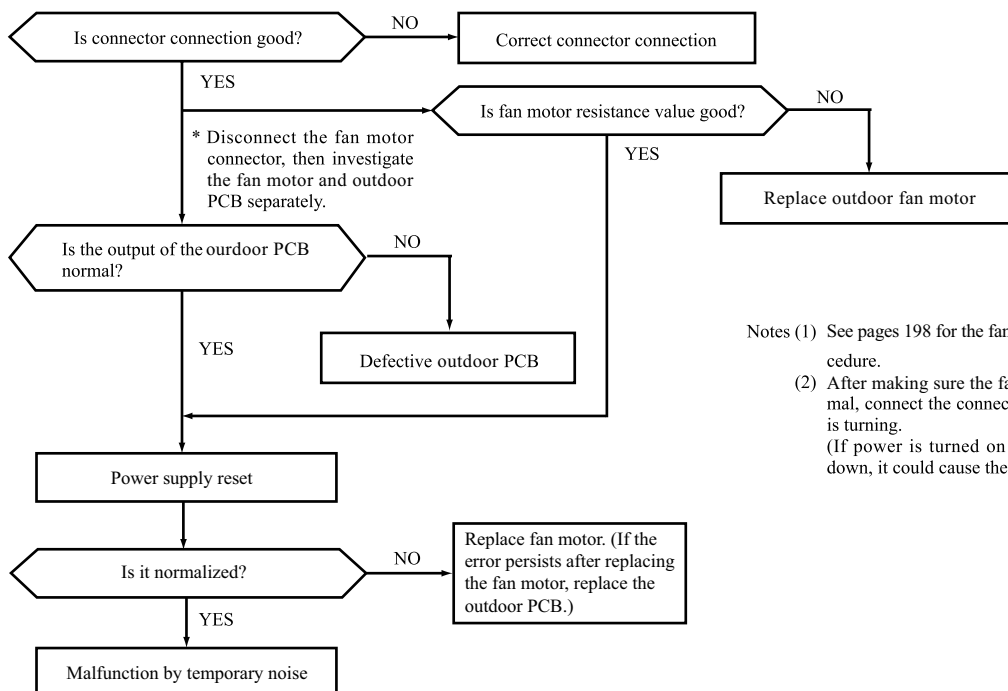
Notes (1) For inspection of electronic expansion valve, see page 198

(2) For the output voltage check of power transistor, see page 195

(3) Check coil resistance, see page 190.

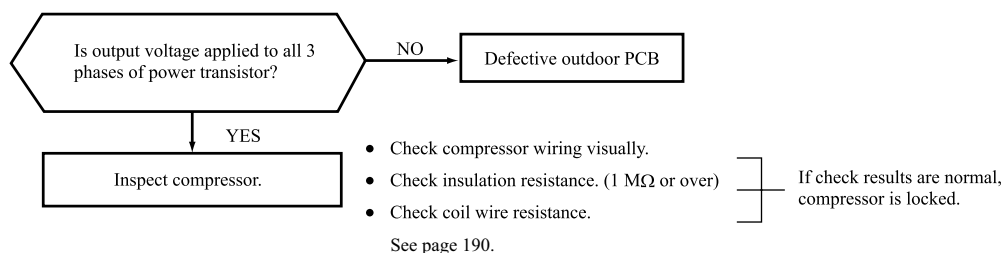
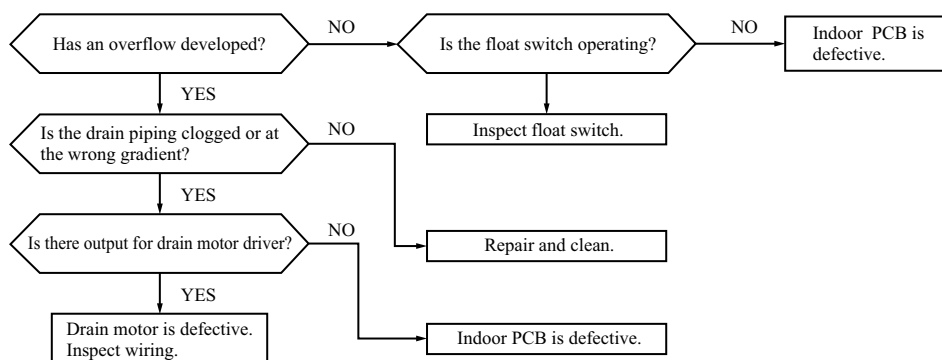
## Outdoor fan motor error

[Defective fan motor, connector poor connection, defective outdoor PCB]



Notes (1) See pages 198 for the fan motor and outdoor PCB check procedure.

(2) After making sure the fan motor and outdoor PCB are normal, connect the connectors and confirm that the fan motor is turning.  
(If power is turned on while one or the other is broken down, it could cause the other to break down also.)

**Rotor lock****[ Defective compressor, defective outdoor PCB ]****Drain abnormality (SRR only)****[ Drain piping defective, pump defect, float switch, indoor PCB ]****(8) Phenomenon observed after shortcircuit, wire breakage on sensor****(a) Indoor unit**

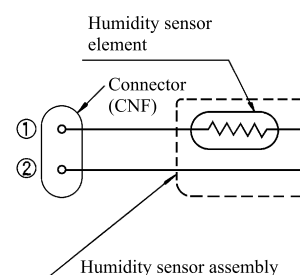
| Sensor                         | Operation mode | Phenomenon                                               |                                                                          |
|--------------------------------|----------------|----------------------------------------------------------|--------------------------------------------------------------------------|
|                                |                | Shortcircuit                                             | Disconnected wire                                                        |
| Room temperature sensor        | Cooling        | Release of continuous compressor operation command.      | Continuous compressor operation command is not released.                 |
|                                | Heating        | Continuous compressor operation command is not released. | Release of continuous compressor operation command.                      |
| Heat exchanger sensor          | Cooling        | System can be operated normally.                         | Continuous compressor operation command is not released. (Anti-frosting) |
|                                | Heating        | High pressure control mode (Compressor stop command)     | Hot keep (Indoor fan stop)                                               |
| Humidity sensor <sup>(1)</sup> | Cooling        | Refer to the table below.                                | Refer to the table below.                                                |
|                                | Heating        | Normal system operation is possible.                     |                                                                          |

Note (1) SRK35, 50ZJ-S, 50, 60ZJX-S, SRF25, 35, 50ZJX-S only

**■ Humidity sensor operation**

| Failure mode      |                             | Control input circuit reading | Air conditioning system operation      |
|-------------------|-----------------------------|-------------------------------|----------------------------------------|
| Disconnected wire | ① Disconnected wire         | Humidity reading is 0%        | Anti-condensation control is not done. |
|                   | ② Disconnected wire         |                               |                                        |
|                   | ①② Disconnected wire        |                               |                                        |
| Short Circuit     | ① and ② are short circuited | Humidity reading is 100%      | Anti-condensation control keep doing.  |

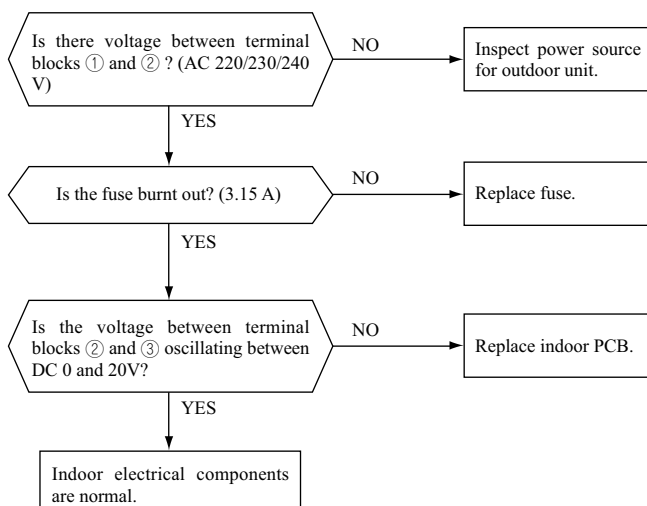
Remark: Do not perform a continuity check of the humidity sensor with a tester. If DC current is applied, it could damage the sensor.





**(b) Outdoor unit**

| Sensor                         | Operation mode | Phenomenon                                                        |                                                                                    |
|--------------------------------|----------------|-------------------------------------------------------------------|------------------------------------------------------------------------------------|
|                                |                | Shortcircuit                                                      | Disconnected wire                                                                  |
| Heat exchanger sensor          | Cooling        | System can be operated normally.                                  | Compressor stop.                                                                   |
|                                | Heating        | Defrosting is not performed.                                      | Defrosting is performed for 10 minutes at approx. 45 (models 50, 60 : 35) minutes. |
| Outdoor air temperature sensor | Cooling        | System can be operated normally.                                  | Compressor stop.                                                                   |
|                                | Heating        | Defrosting is not operated.                                       | Defrosting is performed for 10 minutes at approx. 45 (models 50, 60 : 35) minutes. |
| Discharge pipe sensor          | All modes      | Compressor overload protection is disabled.<br>(Can be operated.) | Compressor stop                                                                    |

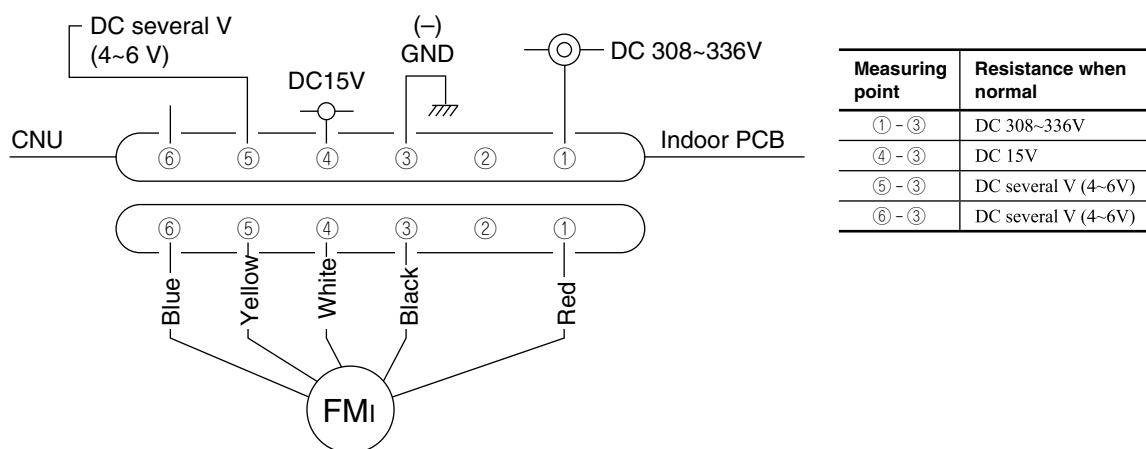
**(9) Checking the indoor electrical equipment****(a) Indoor PCB check procedure****(b) Indoor unit fan motor check procedure**

This is a diagnostic procedure for determining if the indoor unit's fan motor or the indoor PCB is broken down.

**1) Indoor PCB output check**

- Turn off the power.
- Remove the front panel, then disconnect the fan motor lead wire connector.
- Turn on the power. If the unit operates when the ON/OFF button is pressed, if trouble is detected after the voltages in the following figure are output for approximately 30 seconds, it means that the indoor PCB is normal and the fan motor is broken down.

If the voltages in the following figure are not output at connector pins No. ①, ④ and ⑤, the indoor PCB has failed and the fan motor is normal.

**2) Fan motor resistance check**

| Measuring point       | Resistance when normal |
|-----------------------|------------------------|
| ① - ③ (Red - Black)   | 20 MΩ or higher        |
| ④ - ③ (White - Black) | 20 MΩ or higher        |

Notes (1) Remove the fan motor and measure it without power connected to it.

(2) If the measured value is below the value when the motor is normal, it means that the fan motor is faulty.

**(C) Power transistor inspection procedure**

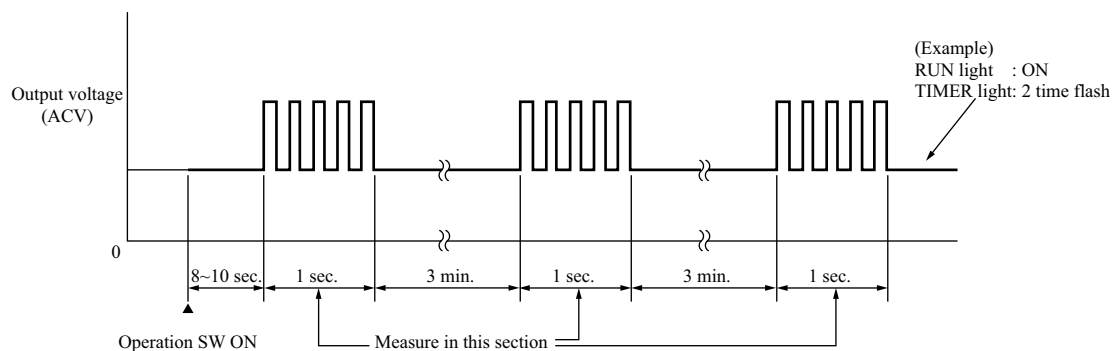
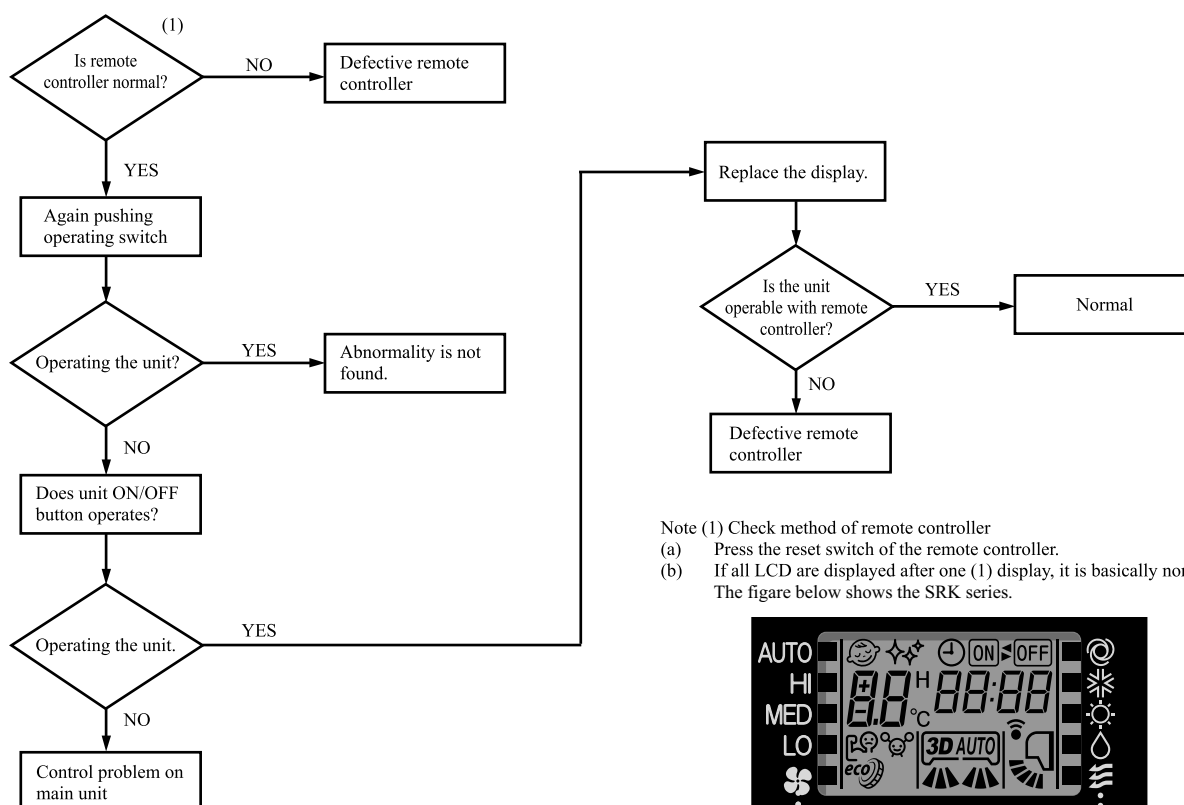
[Use a tester with a needle indicator for the inspection. (Do not use a digital tester. Check in the AC 300 volt range.)]

(1) If there is a self-diagnosis display, inspect the compressor system (burns, wiring mistakes, etc.) If no problems are found, check the output of the power transistor.

**(2) Output inspection procedure**

Disconnect the terminals for the compressor.

If an output such as the one shown in the figure on the below can be measured, the power transistor and the circuit board for the outdoor unit are normal.

**(10) How to make sure of wireless remote controller**

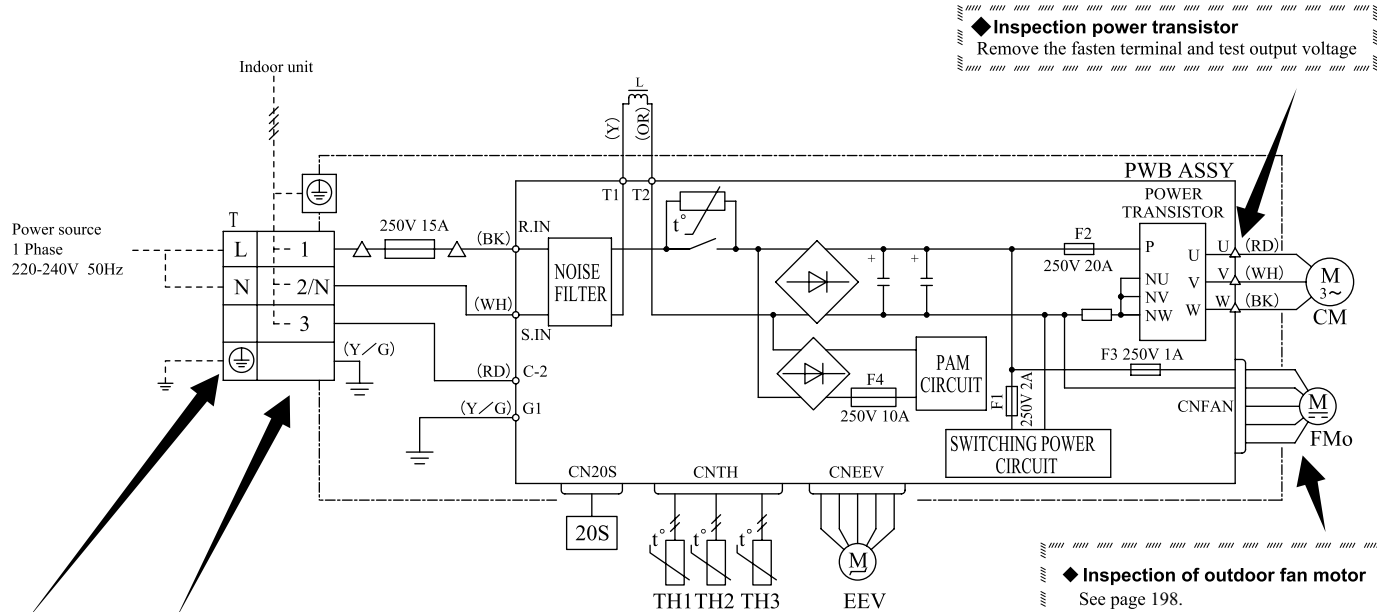
(11) Outdoor unit inspection points  
Models SRC20ZJ-S, 25ZJ-S, 35ZJ-S  
20ZJX-S, 25ZJX-S, 35ZJX-S

**⚠ CAUTION – HIGH VOLTAGE**

High voltage is produced in the control box. Don't touch electrical parts in the control box for 5 minutes after the unit is stopped.

Color symbol

|     |              |
|-----|--------------|
| BK  | Black        |
| OR  | Orange       |
| RD  | Red          |
| WH  | White        |
| Y   | Yellow       |
| Y/G | Yellow/Green |



◆ Power source and serial signal inspection

- ① to ④: AC 220/230/240V
- ① to ②: AC 220/230/240V
- ② to ③: Normal if the voltage oscillates between DC 0 and approx. 20V

◆ Inspection of resistance value of sensor

Remove the connector and check the resistance value.  
See the section of sensor characteristics on page 189.

◆ Inspection power transistor

Remove the fasten terminal and test output voltage

◆ Inspection of outdoor fan motor

See page 198.

◆ Inspection of electronic expansion valve

See page 198.

◆ Check point of outdoor unit

⚠ CAUTION- HIGH VOLTAGE

High voltage is produced in the control box. Don't touch electrical parts in the control box for 5 minutes after the unit is stopped.

Color symbol

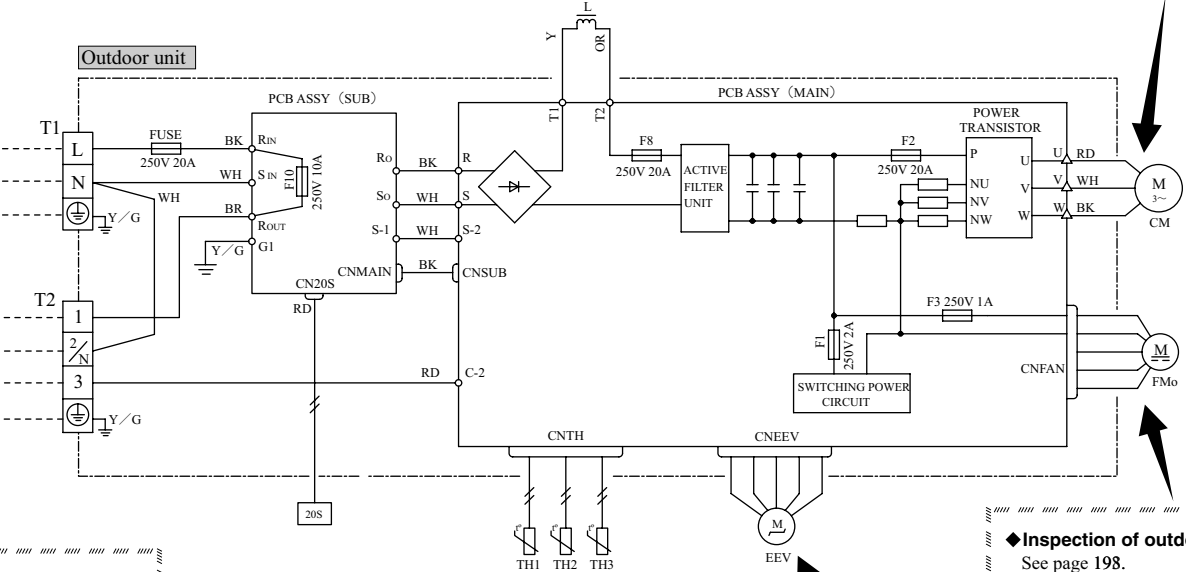
|     |              |
|-----|--------------|
| BK  | Black        |
| OR  | Orange       |
| RD  | Red          |
| WH  | White        |
| Y   | Yellow       |
| Y/G | Yellow/Green |

Power source  
1 Phase  
220-240V 50Hz

Indoor unit

◆ Power source and serial signal inspection

① to ④: AC 220/230/240V  
① to ②: AC 220/230/240V  
② to ③: Normal if the voltage oscillates between DC 0 and approx. 20V



◆ Inspection power transistor  
Remove the fasten terminal and test output voltage

◆ Inspection of outdoor fan motor  
See page 198.

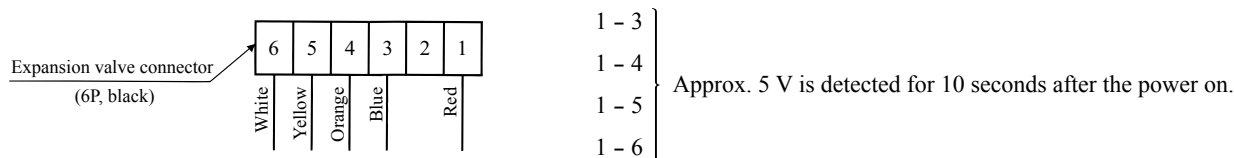
◆ Inspection of electronic expansion valve  
See page 198.

◆ Inspection of resistance value of sensor  
Remove the connector and check the resistance value.  
See the section of sensor characteristics on page 189.

**(a) Inspection of electronic expansion valve**

Electronic expansion valve operates for approx. 10 seconds after the power on, in order to determine its aperture. Check the operating sound and voltage during the period of time. (Voltage cannot be checked during operation in which only the aperture change occurs.)

- 1) If it is heard the sound of operating electronic expansion valve, it is almost normal.
- 2) If the operating sound is not heard, check the output voltage.



- 3) If voltage is detected, the outdoor PCB is normal.
- 4) If the expansion valve does not operate (no operating sound) while voltage is detected, the expansion valve is defective.

**• Inspection of electronic expansion valve as a separate unit**

Measure the resistance between terminals with an analog tester.

| Measuring point | Resistance when normal |
|-----------------|------------------------|
| 1-6             | 46 ± 4Ω<br>(at 20°C)   |
| 1-4             |                        |
| 1-3             |                        |
| 1-5             |                        |

**(b) Outdoor unit fan motor check procedure**

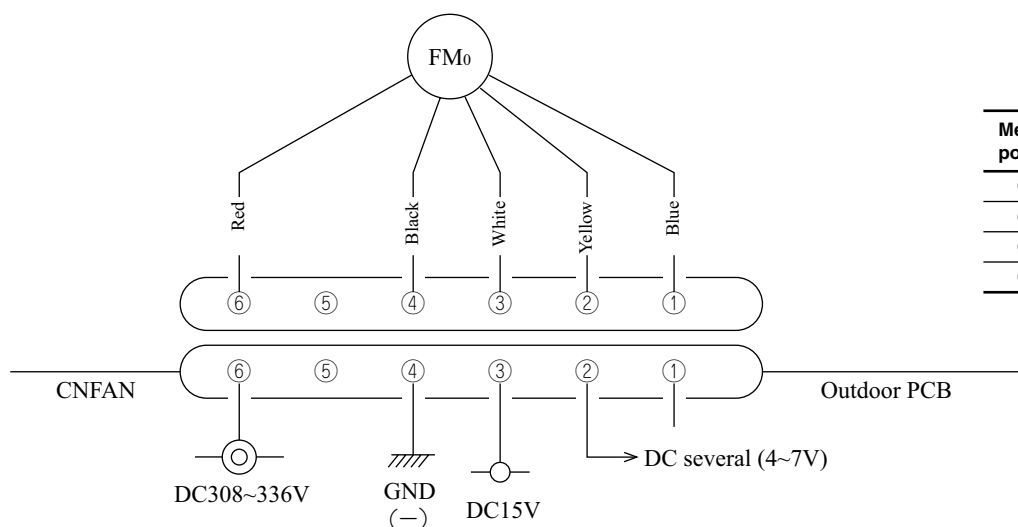
- When the outdoor unit fan motor error is detected, diagnose which of the outdoor unit fan motor or outdoor PCB is defective.
- Diagnose this only after confirming that the indoor unit is normal.

**(1) Outdoor PCB output check**

- 1) Turn off the power.
- 2) Disconnect the outdoor unit fan motor connector CNFAN.
- 3) When the indoor unit is operated by inserting the power supply plug and pressing (ON) the backup switch for more than 5 seconds, if the voltage of pin No. ② in the following figure is output for 30 seconds at 20 seconds after turning “ON” the backup switch, the outdoor PCB is normal but the fan motor is defective.

If the voltage is not detected, the outdoor PCB is defective but the fan motor is normal.

Note (1) The voltage is output 3 times repeatedly. If it is not detected, the indoor unit displays the error message.



| Measuring point | Resistance when normal |
|-----------------|------------------------|
| ⑥ - ④           | DC 308~336V            |
| ③ - ④           | DC 15V                 |
| ② - ④           | DC several V (4~7V)    |
| ① - ④           | DC several V (4~7V)    |

**2) Fan motor resistance check**

| Measuring point       | Resistance when normal |
|-----------------------|------------------------|
| ⑥ - ④ (Red - Black)   | 20 MΩ or higher        |
| ③ - ④ (White - Black) | 20 MΩ or higher        |

Notes (1) Remove the fan motor and measure it without power connected to it.

(2) If the measured value is below the value when the motor is normal, it means that the fan motor is faulty.

## 11.2 FDTC series

### 11.2.1 Diagnosing of microcomputer circuit

#### (1) Selfdiagnosis function

##### (a) Check indicator table

Whether a failure exists or not on the indoor unit can be know by the contents of remote controller error code, indoor unit green LED (power pilot lamp and microcomputer normality pilot lamp) or red LED (check pilot lamp).

##### (i) Indoor unit

| Remote controller        |                | Indoor control PCB |                  | Location of trouble                          | Description of trouble                                                                                                                                                             | Repair method                                 | Reference page |
|--------------------------|----------------|--------------------|------------------|----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|----------------|
| Error code               | Red LED        | Red LED            | Green LED (1)    |                                              |                                                                                                                                                                                    |                                               |                |
| No-indication            | Stays OFF      | Stays OFF          | Keeps flashing   | —                                            | • Normal operation                                                                                                                                                                 | —                                             | —              |
|                          |                | Stays OFF          | Stays OFF        | Indoor unit power supply                     | • Power OFF, broken wire/blown fuse, broken transformer wire                                                                                                                       | Repair                                        | 217            |
|                          |                | * 3 times flash    | Keeps flashing   | Remote controller wires                      | • Poor connection, breakage of remote controller wire * For wire breaking at power ON, the LED is OFF.                                                                             | Repair                                        | 218            |
|                          |                |                    |                  | Remote controller                            | • Defective remote controller PCB                                                                                                                                                  | Replacement of remote controller              |                |
| 🔌WAIT🔌 or<br>INSPECT I/U |                | Stays OFF          | Keeps flashing   | Indoor-outdoor units connection wire         | • Poor connection, breakage of indoor-outdoor units connection wire                                                                                                                | Repair                                        | 219 ~ 223      |
|                          |                |                    |                  | Remote controller                            | • Improper setting of master and slave by remote controller                                                                                                                        |                                               |                |
| E1                       |                | Stays OFF          | * Keeps flashing | Remote controller wires (Noise)              | • Poor connection of remote controller signal wire (White)<br>* For wire breaking at power ON, the LED is OFF                                                                      | Repair                                        | 224            |
|                          |                |                    |                  | Remote controller indoor control PCB         | * Defective remote controller or indoor control PCB (defective communication circuit)?                                                                                             | Replacement of remote controller or PCB       |                |
| E5                       |                | 2 times flash      | Keeps flashing   | Indoor-outdoor units connection wire         | • Poor connection of wire between indoor-outdoor units during operation (disconnection, loose connection)<br>• Anomalous communication between indoor-outdoor units by noise, etc. | Repair                                        | 225            |
|                          |                | 2 times flash      | Keeps flashing   | (Noise)                                      | • CPU-runaway on outdoor control PCB                                                                                                                                               | Power reset or Repair                         |                |
|                          |                |                    |                  | Outdoor control PCB                          | * Occurrence of defective outdoor control PCB on the way of power supply (defective communication circuit)?                                                                        | Replacement of PCB                            |                |
|                          |                | 2 times flash      | Keeps flashing   | Outdoor control PCB                          | • Defective outdoor control PCB on the way of power supply                                                                                                                         | Replacement                                   |                |
| Fuse                     | • Blown fuse   |                    |                  |                                              |                                                                                                                                                                                    |                                               |                |
| E6                       |                | 1 time flash       | Keeps flashing   | Indoor heat exchanger temperature thermistor | • Defective indoor heat exchanger temperature thermistor (defective element, broken wire, short-circuit)<br>• Poor contact of temperature thermistor connector                     | Replacement, repair of temperature thermistor | 226            |
|                          |                |                    |                  | Indoor control PCB                           | * Defective indoor control PCB (Defective temperature thermistor input circuit)?                                                                                                   | Replacement of PCB                            |                |
| E7                       | Keeps flashing | 1 time flash       | Keeps flashing   | Indoor return air temperature thermistor     | • Defective indoor return air temperature thermistor (defective element, broken wire, short-circuit)<br>• Poor contact of temperature thermistor connector                         | Replacement, repair of temperature thermistor | 227            |
|                          |                |                    |                  | Indoor control PCB                           | * Defective indoor control PCB (Defective temperature thermistor input circuit)?                                                                                                   | Replacement of PCB                            |                |
| E8                       | 1 time flash   | Keeps flashing     |                  | Installation or operating condition          | • Heating over-load (Anomalous high indoor heat exchanger temperature)                                                                                                             | Repair                                        | 228            |
|                          |                |                    |                  | Indoor heat exchanger temperature thermistor | • Defective indoor heat exchanger temperature thermistor (short-circuit)                                                                                                           | Replacement of temperature thermistor         |                |
|                          |                |                    |                  | Indoor control PCB                           | * Defective indoor control PCB (Defective temperature thermistor input circuit)?                                                                                                   | Replacement of PCB                            |                |
| E9                       | 1 time flash   | Keeps flashing     |                  | Drain trouble                                | • Defective drain pump (DM), broken drain pump wire, disconnected connector                                                                                                        | Replacement, repair of DM                     | 229            |
|                          |                |                    |                  | Float switch                                 | • Anomalous float switch operation (malfunction)                                                                                                                                   | Repair                                        |                |
|                          |                |                    |                  | Indoor control PCB                           | * Defective indoor control PCB (Defective float switch input circuit)<br>* Defective indoor control PCB (Defective DM drive output circuit)?                                       | Replacement of PCB                            |                |
|                          |                |                    |                  | Option                                       | • Defective optional parts (At optional anomalous input setting)                                                                                                                   | Repair                                        |                |
| E10                      | Stays OFF      | Keeps flashing     |                  | Number of connected indoor units             | • When multi-unit control by remote controller is performed, the number of units is over                                                                                           | Repair                                        | 230            |
| E16                      | Stays OFF      | Keeps flashing     |                  | Fan motor                                    | • Defective fan motor                                                                                                                                                              | Replacement, repair                           | 231            |
|                          |                |                    |                  | Indoor control PCB                           | • Defective indoor control PCB                                                                                                                                                     | Replacement                                   |                |
| E19                      | 1 time flash   | Keeps flashing     |                  | Indoor control PCB                           | • Improper operation mode setting                                                                                                                                                  | Repair                                        | 232            |
| E28                      | Stays OFF      | Keeps flashing     |                  | Remote controller temperature thermistor     | • Broken wire of remote controller temperature thermistor                                                                                                                          | Repair                                        | 233            |

Note (1) **Normal indicator lamp (Indoor unit: Green) extinguishes (or lights continuously) only when CPU is anomalous. It keeps flashing in any trouble other than anomalous CPU.**

(2) \* mark in the Description of trouble means that, in ordinary diagnosis, it cannot identify the cause definitely, and, if the trouble is repaired by replacing the part, it is judged consequently that the replaced part was defective.

## (ii) Outdoor unit

| Remote controller |                | Indoor control PCB |                | Location of trouble                                          | Description of trouble                                                                          | Repair method                             | Reference page |
|-------------------|----------------|--------------------|----------------|--------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------|----------------|
| Error code        | Red LED        | Red LED            | Green LED      |                                                              |                                                                                                 |                                           |                |
| E35               | Keeps flashing | Stays OFF          | Keeps flashing | Installation, operation status                               | • Higher outdoor heat exchanger temperature                                                     | Repair                                    | 234            |
|                   |                |                    |                | Outdoor heat exchanger temperature sensor                    | • Defective outdoor heat exchanger temperature sensor                                           | Replacement, repair of temperature sensor |                |
|                   |                |                    |                | Outdoor control PCB                                          | •• Defective outdoor control PCB (Defective temperature sensor input circuit)?                  | Replacement of PCB                        |                |
| E36               |                | Stays OFF          | Keeps flashing | Installation, operation status                               | • Higher discharge temperature                                                                  | Repair                                    | 235            |
|                   |                |                    |                | Discharge pipe temperature sensor                            | • Defective discharge pipe temperature sensor                                                   | Replacement, repair of temperature sensor |                |
|                   |                |                    |                | Outdoor control PCB                                          | •• Defective outdoor control PCB (Defective temperature sensor input circuit)?                  | Replacement of PCB                        |                |
| E37               |                | Stays OFF          | Keeps flashing | Outdoor heat exchanger temperature sensor                    | • Defective outdoor heat exchanger temperature sensor, broken wire or poor connector connection | Replacement, repair of temperature sensor | 236            |
|                   |                |                    |                | Outdoor control PCB                                          | •• Defective outdoor control PCB (Defective temperature sensor input circuit)?                  | Replacement of PCB                        |                |
| E38               |                | Stays OFF          | Keeps flashing | Outdoor air temperature sensor                               | • Defective outdoor air temperature sensor, broken wire or poor connector connection            | Replacement, repair of temperature sensor | 237            |
|                   |                |                    |                | Outdoor control PCB                                          | •• Defective outdoor control PCB (Defective temperature sensor input circuit)?                  | Replacement of PCB                        |                |
| E39               |                | Stays OFF          | Keeps flashing | Discharge pipe temperature sensor                            | • Defective discharge pipe temperature sensor, broken wire or poor connector connection         | Replacement, repair of temperature sensor | 238            |
|                   |                |                    |                | Outdoor control PCB                                          | •• Defective outdoor control PCB (Defective temperature sensor input circuit)?                  | Replacement of PCB                        |                |
| E42               |                | Stays OFF          | Keeps flashing | Outdoor control PCB, compressor                              | • Current cut (Anomalous compressor over-current)                                               | Replacement of PCB                        | 239 • 240      |
|                   |                |                    |                | Installation, operation status                               | • Service valve closing operation                                                               | Repair                                    |                |
| E47               |                | Stays OFF          | Keeps flashing | Outdoor control PCB                                          | • Defective active filter                                                                       | Repair<br>PCB replacement                 | 241            |
| E48               |                | Stays OFF          | Keeps flashing | Fan motor                                                    | • Defective fan motor                                                                           | Replacement                               | 242            |
|                   |                |                    |                | Outdoor control PCB                                          | • Defective outdoor control PCB                                                                 |                                           |                |
| E51               |                | Stays OFF          | Keeps flashing | Power transistor error (outdoor control PCB)                 | • Power transistor error                                                                        | Replacement of PCB                        | 243            |
| E57               |                | Stays OFF          | Keeps flashing | Operation status                                             | • Shortage in refrigerant quantity                                                              | Repair                                    | 244            |
|                   |                |                    |                | Installation status                                          | • Service valve closing operation                                                               | Service valve opening check               |                |
| E58               |                | Stays OFF          | Keeps flashing | • Overload operation<br>• Overcharge<br>• Compressor locking | • Current safe stop                                                                             | Replacement                               | 245            |
| E59               |                | Stays OFF          | Keeps flashing | Compressor, outdoor control PCB                              | • Anomalous compressor startup                                                                  | Replacement                               | 246            |
| E60               |                | Stays OFF          | Keeps flashing | Compressor                                                   | • Anomalous compressor rotor lock                                                               | Replacement                               | 247            |

Note (1) \* mark in the Description of trouble means that, in ordinary diagnosis, it cannot identify the cause definitely, and, if the trouble is repaired by replacing the part, it is judged consequently that the replaced part was defective.

## (iv) Display sequence of error codes or inspection indicator lamps

## ■ Occurrence of one kind of error

Displays are shown respectively according to errors.

## ■ Occurrence of plural kinds of error

| Section                         | Category of display                                                                                                                                                                                    |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Error code on remote controller | <ul style="list-style-type: none"> <li>Displays the error of higher priority (When plural errors are persisting)</li> </ul>                                                                            |
| Red LED on indoor control PCB   | <p><i>E1 E5 ..... E10 &gt; E35 &gt; ..... E60</i></p> <ul style="list-style-type: none"> <li>Displays the present errors. (When a new error has occurred after the former error was reset.)</li> </ul> |

## ■ Error detecting timing

| Section | Error description                                                                    | Error code | Error detecting timing                                                                                                                                                                                                           |
|---------|--------------------------------------------------------------------------------------|------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Indoor  | Drain trouble (Float switch activated)                                               | <i>E9</i>  | Whenever float switch is activated after 30 second had past since power ON.                                                                                                                                                      |
|         | Communication error at initial operation                                             | “ WAIT ”   | No communication between indoor and outdoor units is established at initial operation.                                                                                                                                           |
|         | Remote controller communication circuit error                                        | <i>E1</i>  | Communication between indoor unit and remote controller is interrupted for mote than 2 minutes continuously after initial communication was established.                                                                         |
|         | Communication error during operation                                                 | <i>E5</i>  | Communication between indoor and outdoor units is interrupted for mote than 2 minutes continuously after initial communication was established.                                                                                  |
|         | Excessive number of connected indoor units by controlling with one remote controller | <i>E10</i> | Whenever excessively connected indoor units is detected after power ON.                                                                                                                                                          |
|         | Return air temperature thermistor anomaly                                            | <i>E7</i>  | -50°C or lower is detected for 5 seconds continuously within 60 minutes after initial detection of this anomalous temperature.                                                                                                   |
|         | Indoor heat exchanger temperature thermistor anomaly                                 | <i>E6</i>  | -50°C or lower is detected for 5 seconds continuously within 60 minutes after initial detection of this anomalous temperature.<br>Or 70°C or higher is detected for 5 seconds continuously.                                      |
| Outdoor | Outdoor air temperature sensor anomaly                                               | <i>E38</i> | -55°C or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous sensor.<br>Or -55°C or higher is detected for 5 seconds continuously within 20 seconds after power ON. |
|         | Outdoor heat exchanger temperature sensor anomaly                                    | <i>E37</i> | -55°C or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous sensor.<br>Or -55°C or lower is detected for 5 seconds continuously within 20 seconds after power ON.  |
|         | Discharge pipe temperature sensor anomaly                                            | <i>E39</i> | -25°C or lower is detected for 5 seconds continuously 3 times within 40 minutes after initial detection of this anomalous sensor.                                                                                                |



## ■ Error log and reset

| Error indicator               | Memorized error log                   | Reset                                                                                                                                                                                        |
|-------------------------------|---------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Remote controller display     | • Higher priority error is memorized. | <ul style="list-style-type: none"> <li>• Stop the unit by pressing the ON/OFF switch of remote controller.</li> <li>• If the unit has recovered from anomaly, it can be operated.</li> </ul> |
| Red LED on indoor control PCB | • Not memorized.                      |                                                                                                                                                                                              |

## ■ Resetting the error log

- Resetting the memorized error log in the remote controller

Holding down “CHECK” button, press “TIMER” button to reset the error log memorized in the remote controller.

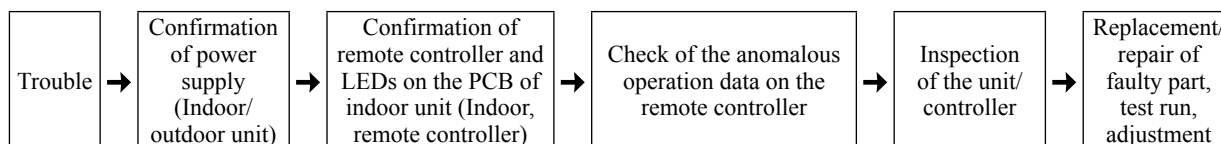
- Resetting the memorized error log

The remote controller transmits error log erase command to the indoor unit when “VENTI” button is pressed while holding down “CHECK” button.

Receiving the command, the indoor unit erase the log and answer the status of no error.

## (2) Troubleshooting procedure

When any trouble has occurred, inspect as follows. Details of respective inspection method will be described on later pages.



## (3) Troubleshooting at the indoor unit

With the troubleshooting, find out any defective part by checking the voltage (AC, DC), resistance, etc. at respective connectors at around the indoor PCB, according to the inspection display or operation status of unit (the compressor does not run, fan does not run, the 4-way valve does not switch, etc.), and replace or repair in the unit of following part.

### (a) Replacement part related to indoor PCB's

Control PCB, power supply PCB, temperature thermistor (return air, indoor heat exchanger), remote controller switch and fuse

Note (1) With regard to parts of high voltage circuits and refrigeration cycle, judge it according to ordinary inspection methods.

### (b) Instruction of how to replace indoor control PCB

| SAFETY PRECAUTIONS |                                                                                                                                                  |
|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| •                  | Read the "SAFETY PRECAUTIONS" carefully first of all and then strictly follow it during the replacement in order to protect yourself.            |
| •                  | The precautionary items mentioned below are distinguished into two levels, WARNING and CAUTION.                                                  |
|                    | Both mentions the important items to protect your health and safety so strictly follow them by any means.                                        |
|                    | <b>WARNING</b> Wrong installation would cause serious consequences such as injuries or death.                                                    |
|                    | <b>CAUTION</b> Wrong installation might cause serious consequences depending on circumstances.                                                   |
| •                  | After completing the replacement, do commissioning to confirm there are no anomaly.                                                              |
| <b>WARNING</b>     |                                                                                                                                                  |
| •                  | Replacement should be performed by the specialist.                                                                                               |
|                    | If you replace the PCB by yourself, it may lead to serious trouble such as electric shock or fire.                                               |
| •                  | Replace the PCB correctly according to these instructions.                                                                                       |
|                    | Improper replacement may cause electric shock or fire.                                                                                           |
| •                  | Shut off the power before electrical wiring work.                                                                                                |
|                    | Replacement during the applying the current would cause the electric shock, unit failure or improper running.                                    |
|                    | It would cause the damage of connected equipment such as fan motor, etc.                                                                         |
| •                  | Fasten the wiring to the terminal securely, and hold the cable securely so as not to apply unexpected stress on the terminal.                    |
|                    | Loose connections or hold could result in abnormal heat generation or fire.                                                                      |
| •                  | Check the connection of wiring to PCB correctly before turning on the power, after replacement.                                                  |
|                    | Defectiveness of replacement may cause electric shock or fire.                                                                                   |
| <b>CAUTION</b>     |                                                                                                                                                  |
| •                  | In connecting connector onto the PCB, connect not to deform the PCB. It may cause breakage or malfunction.                                       |
| •                  | Insert connector securely, and hook stopper. It may cause fire or improper running.                                                              |
| •                  | Bundle the cables together so as not to be pinched or be tensioned. It may cause malfunction or electric shock for disconnection or deformation. |

## • Control PCB

PSB012D931F 

Replace and set up the PCB according to this instruction.

## ① Set to an appropriate address and function using switch on PCB.

Select the same setting with the removed PCB.

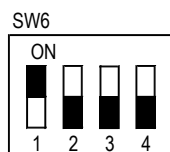
| item     | switch | Content of control                                 |                                      |
|----------|--------|----------------------------------------------------|--------------------------------------|
| Address  | SW2    | Plural indoor units control by 1 remote controller |                                      |
| Test run | SW7-1  | —                                                  | Normal                               |
|          |        | ○                                                  | Operation check/drain motor test run |

○:ON —:OFF

## ② Set to an appropriate capacity using the model selector switch(SW6).

Select the same capacity with the PCB removed from the unit.

| SW6  | -1 | -2 | -3 | -4 |
|------|----|----|----|----|
| 25VD | ○  | —  | —  | —  |
| 35VD | —  | ○  | —  | —  |



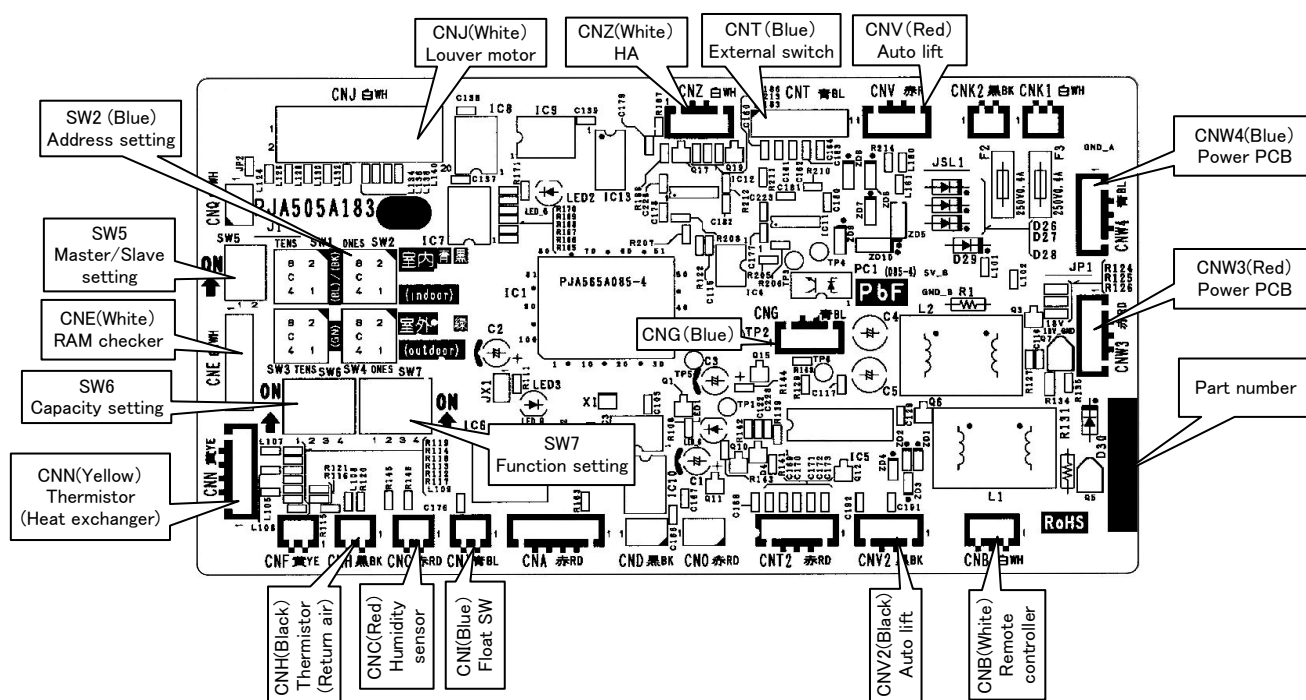
Example setting fro 25VD

## ③ Replace the PCB

1. Fix the PCB so as not to pitch the cords.
2. Connect connectors to the PCB. Connect a cable connector with the PCB connector of the same color.
3. Do not pass CPU surrounding about wirings.

## ④ Control PCB

Parts mounting are different by the kind of PCB.



## • Power PCB

PSB012D953A

This PCB is a general PCB. Replace the PCB according to this instruction.

## ① Replace the PCB (refer to right dwg.)

1. Unscrew terminal of the wiring (yellow/green) soldered to PCB from the box.
2. Cut the band that binds the wiring (red and blue) from connector CNW1 and CNW2, and the wiring (yellow/green) from PCB (T2/T3). (Note 1)  
(However, do not cut the band that binds only the red and blue wirings.)
3. Replace the PCB only after all the wirings connected to the connector are removed.
4. Fix the board such that it will not pinch any of the wires.
5. Reconnect the wirings to the PCB. Wiring connector color should match with the color of connector of the PCB. (Note 2)
6. Let the wiring (red and blue) pass beneath the (yellow/green) wiring and bind together with band.
7. Screw back the terminal of wiring (yellow/green) from PCB (T1, T2/T3), that was removed in 1.

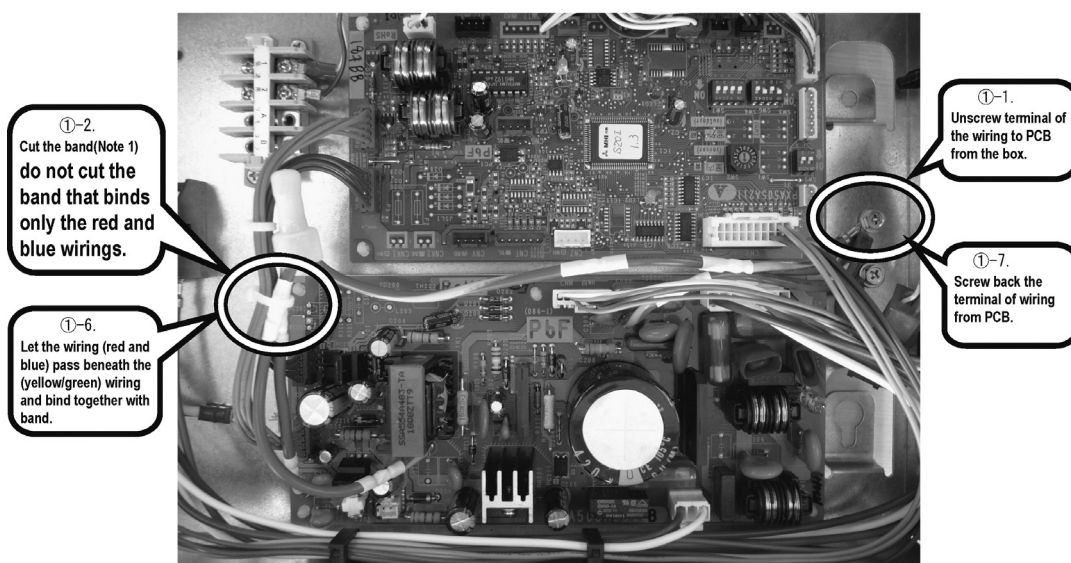
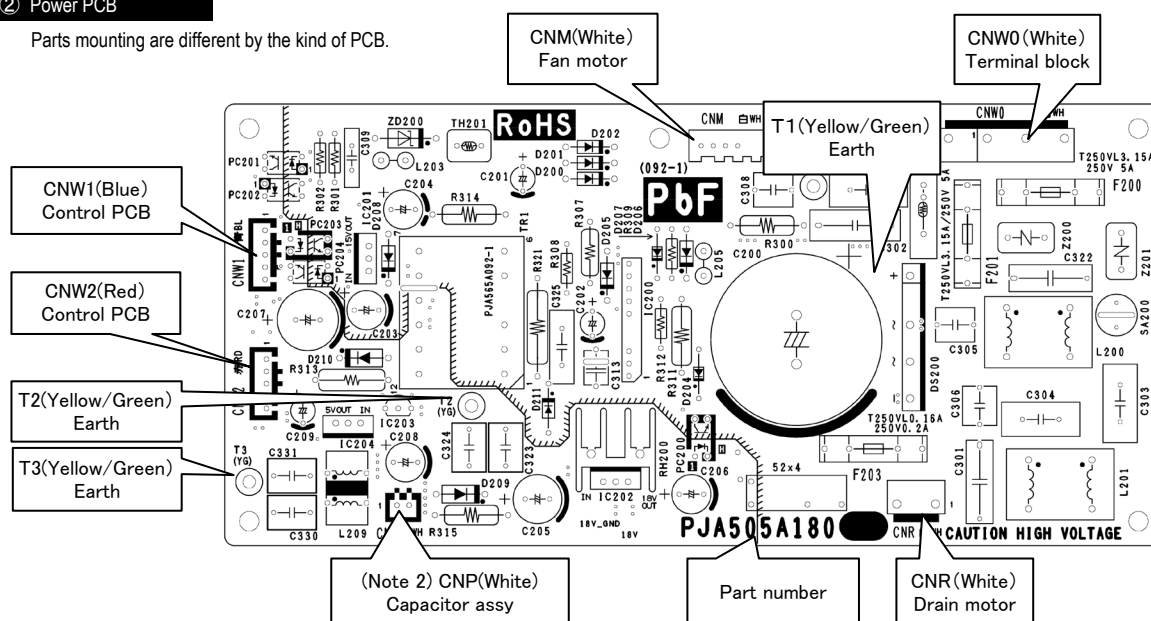
In that case, do not place the crimping part of the wiring under the PCB.

(Note 1): It might not be applicable on some models.

(Note 2): After replacing PCB, connection between capacitor assy and connector CNP is **no longer needed**.

## ② Power PCB

Parts mounting are different by the kind of PCB.



# ●DIP switch setting list

| Switches | Description                                                 |                         | Default setting |        | Remarks     |
|----------|-------------------------------------------------------------|-------------------------|-----------------|--------|-------------|
| SW2      | Address No. setting at plural indoor units control by 1 R/C |                         | 0               |        | 0-F         |
| SW6-1    | Model selection                                             |                         | As per model    |        | See table 1 |
| SW6-2    |                                                             |                         |                 |        |             |
| SW6-3    |                                                             |                         |                 |        |             |
| SW6-4    |                                                             |                         |                 |        |             |
| SW7-1    | Test run, Drain motor                                       | Normal*/Test run        | OFF             | Normal |             |
| SW7-2    | Reserved                                                    |                         | OFF             |        | keep OFF    |
| SW7-3    | Powerful mode                                               | Valid*/Invalid          | ON              | Valid  |             |
| SW7-4    | Reserved                                                    |                         | OFF             |        | keep OFF    |
| JSL1     | Superlink terminal spare                                    | Normal*/switch to spare | With            |        |             |

\* Default setting

Table 1: Indoor unit model selection with SW6-1-SW6-4

|       | 0: OFF 1:ON |      |
|-------|-------------|------|
|       | 25VD        | 35VD |
| SW6-1 | 1           | 0    |
| SW6-2 | 0           | 1    |
| SW6-3 | 0           | 0    |
| SW6-4 | 0           | 0    |

#### (4) Check of anomalous operation data with the remote controller

Operation data can be checked with remote control unit operation.

- ① Press the **CHECK** button.  
The display change “OPER DATA ▼”
- ② Press the **SET** button while “OPER DATA ▼” is displayed.
- ③ When only one indoor unit is connected to remote controller, “DATA LOADING” is displayed (blinking indication during data loading).

Next, operation data of the indoor unit will be displayed. Skip to step ⑦.

- ④ When plural indoor units is connected, the smallest address number of indoor unit among all connected indoor unit is displayed.

[Example]:

“SELECT I/U” (blinking 1 seconds) → “I/U000 ▲” blinking.

- ⑤ Select the indoor unit number you would like to have data displayed with the **▲** **▼** button.
- ⑥ Determine the indoor unit number with the **SET** button.  
(The indoor unit number changes from blinking indication to continuous indication)  
“I/U000” (The address of selected indoor unit is blinking for 2 seconds.)

↓

“DATA LOADING” (A blinking indication appears while data loaded.)

Next, the operation data of the indoor unit is indicated.

- ⑦ Upon operation of the **▲** **▼** button, the current operation data is displayed in order from data number 01.

The items displayed are in the above table.

\*Depending on models, the items that do not have corresponding data are not displayed.

- ⑧ To display the data of a different indoor unit, press the **AIR CON NO.** button, which allows you to go back to the indoor unit selection screen.
- ⑨ Pressing the **ON/OFF** button will stop displaying data.

Pressing the **RESET** button during remote control unit operation will undo your last operation and allow you to go back to the previous screen.

○If two (2) remote controllers are connected to one (1) inside unit, only the master controller is available for trial operation and confirmation of operation data. (The slave remote controller is not available.)

| Number | Data Item                                                    |
|--------|--------------------------------------------------------------|
| 01     | (Operation Mode)                                             |
| 02     | SET TEMP  (Set Temperature)                                  |
| 03     | RETURN AIR  (Return Air Temperature)                         |
| 04     | (Remote Controller Thermistor Temperature)                   |
| 05     | THI-R1  (Indoor Heat Exchanger Thermistor / U Bend)          |
| 06     | THI-R2  (Indoor Heat Exchanger Thermistor /Capillary)        |
| 07     | THI-R3  (Indoor Heat Exchanger Thermistor /Gas Header)       |
| 08     | I/U FANSPEED  (Indoor Unit Fan Speed)                        |
| 09     | DEMAND  Hz (Frequency Requirements)                          |
| 10     | ANSWER  Hz (Response Frequency)                              |
| 11     | I/U EEV  P (Pulse of Indoor Unit Expansion Value)            |
| 12     | TOTAL I/U RUN  H (Total Running Hours of The Indoor Unit)    |
| 21     | OUTDOOR  (Outdoor Air Temperature)                           |
| 22     | THO-R1  (Outdoor Heat Exchanger Thermistor)                  |
| 23     | THO-R2  (Outdoor Heat Exchanger Thermistor)                  |
| 24     | COMP  Hz (Compressor Frequency)                              |
| 25     | HP  MPa (High Pressure)                                      |
| 26     | LP  MPa (Low Pressure)                                       |
| 27     | Td  (Discharge Pipe Temperature)                             |
| 28     | COMP BOTTOM  (Comp Bottom Temperature)                       |
| 29     | CT  AMP (Current)                                            |
| 30     | TARGET SH  (Target Super Heat)                               |
| 31     | SH  (Super Heat)                                             |
| 32     | TDSH  (Discharge Pipe Super Heat)                            |
| 33     | PROTECTION No.  (Protection State No. of The Compressor)     |
| 34     | O/U FANSPEED  (Outdoor Unit Fan Speed)                       |
| 35     | 63H1  (63H1 On/Off)                                          |
| 36     | DEFROST  (Defrost Control On/Off)                            |
| 37     | TOTAL COMP RUN  H (Total Running Hours of The Compressor)    |
| 38     | O/U EEV1  P (Pulse of The Outdoor Unit Expansion Valve EEVC) |
| 39     | O/U EEV2  P (Pulse of The Outdoor Unit Expansion Valve EEVH) |

**(5) Inverter checker for diagnosis of inverter output**

## ● Checking method

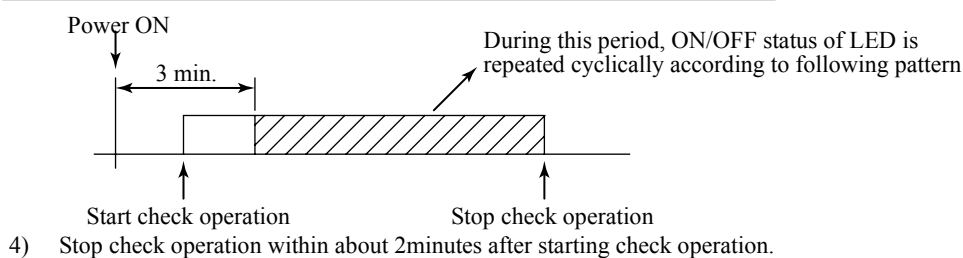
## (a) Setup procedure of checker.

- 1) Power OFF (Turn off the breaker).
- 2) Remove the terminal cover of compressor and disconnect the wires (U, V, W) from compressor.
- 3) Connect the wires U (Red) , V (White) and W (Black) of the checker to the terminal of disconnected wires (U, V, W) from compressor respectively.

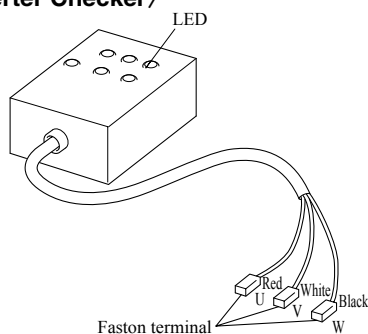
## (b) Operation for judgment.

- 1) Power ON and start check operation on cooling or heating mode.
- 2) Check ON/OFF status of 6 LED's on the checker.
- 3) Judge the PCB by ON/OFF status of 6 LED's on the checker.

| ON/OFF status of LED | If all of LED are ON/OFF according to following pattern | If all of LED stay OFF or some of LED are ON/OFF |
|----------------------|---------------------------------------------------------|--------------------------------------------------|
| Outdoor PCB          | Normal                                                  | Anomalous                                        |

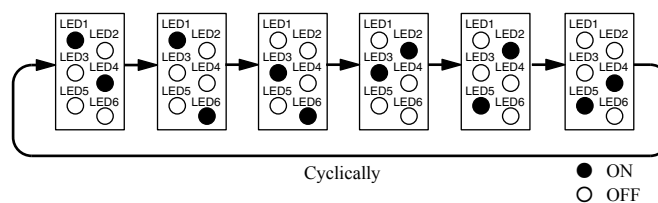


## 〈Inverter Checker〉



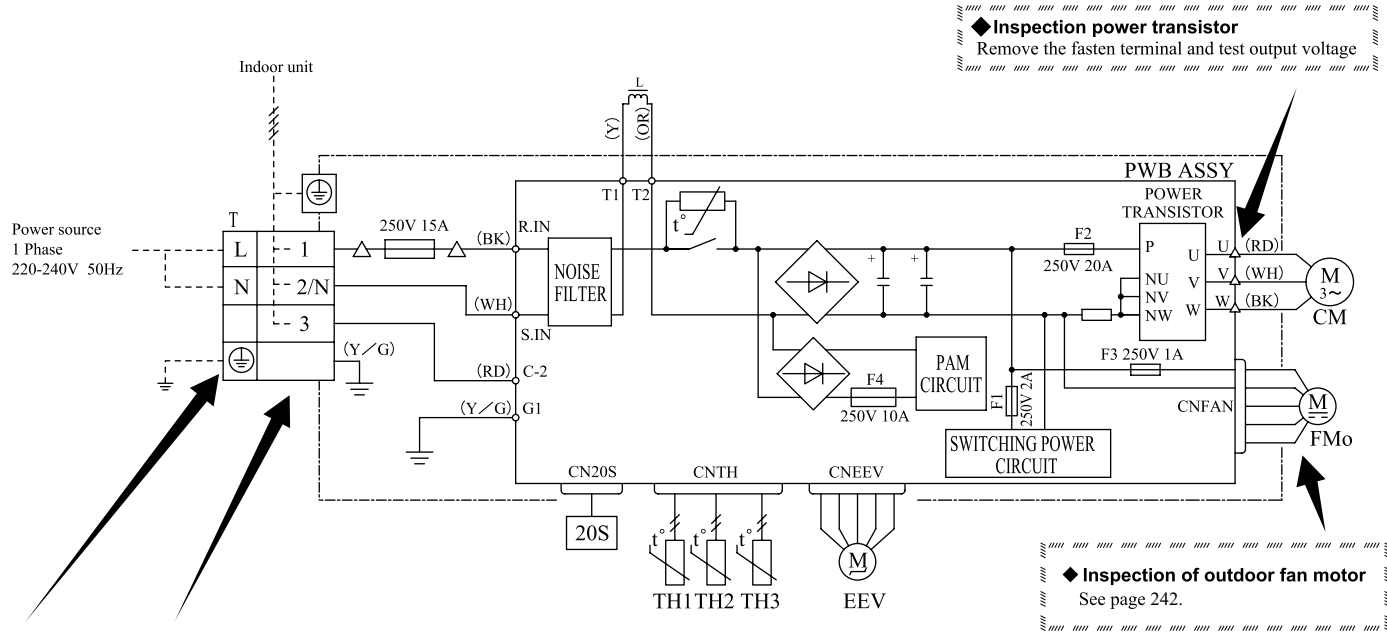
Connect to the terminal of the wires which are disconnected from compressor.

## LED ON/OFF pattern



**⚠ CAUTION – HIGH VOLTAGE**  
High voltage is produced in the control box. Don't touch electrical parts in the control box for 5 minutes after the unit is stopped.

| Color symbol |              |
|--------------|--------------|
| BK           | Black        |
| OR           | Orange       |
| RD           | Red          |
| WH           | White        |
| Y            | Yellow       |
| Y/G          | Yellow/Green |



◆ **Power source and serial signal inspection**  
① to ③: AC 220/230/240V  
① to ②: AC 220/230/240V  
② to ③: Normal if the voltage oscillates between DC 0 and approx. 20V

◆ **Inspection power transistor**  
Remove the fasten terminal and test output voltage

◆ **Inspection of outdoor fan motor**  
See page 242.

## 11.2.2 Troubleshooting flow

### (1) List of troubles

| No. | Remote controller display                                                                                                                                                | Description of trouble                                                                                    | Reference page |
|-----|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------|----------------|
| 1   | None                                                                                                                                                                     | Operates but does not cool.                                                                               | 210            |
| 2   | None                                                                                                                                                                     | Operates but does not heat.                                                                               | 211            |
| 3   | None                                                                                                                                                                     | Earth leakage breaker activated                                                                           | 212            |
| 4   | None                                                                                                                                                                     | Excessive noise/vibration (1/3)                                                                           | 213            |
| 5   | None                                                                                                                                                                     | Excessive noise/vibration (2/3)                                                                           | 214            |
| 6   | None                                                                                                                                                                     | Excessive noise/vibration (3/3)                                                                           | 215            |
| 7   | None                                                                                                                                                                     | Louver motor failure                                                                                      | 216            |
| 8   | None                                                                                                                                                                     | Power supply system error (Power supply to indoor control PCB)                                            | 217            |
| 9   | None                                                                                                                                                                     | Power supply system error (Power supply to remote controller)                                             | 218            |
| 10  | INSPECT I/U                                                                                                                                                              | INSPECT I/U (When 1 or 2 remote controllers are connected)                                                | 219            |
| 11  | INSPECT I/U                                                                                                                                                              | INSPECT I/U (Connection of 3 units or more remote controllers)                                            | 220            |
| 12  |  WAIT  | Communication error at initial operation                                                                  | 221~223        |
| 13  | E1                                                                                                                                                                       | Remote controller communication circuit error                                                             | 224            |
| 14  | E5                                                                                                                                                                       | Communication error during operation                                                                      | 225            |
| 15  | E6                                                                                                                                                                       | Indoor heat exchanger temperature thermistor anomaly                                                      | 226            |
| 16  | E7                                                                                                                                                                       | Return air temperature thermistor anomaly                                                                 | 227            |
| 17  | E8                                                                                                                                                                       | Heating overload operation                                                                                | 228            |
| 18  | E9                                                                                                                                                                       | Drain trouble                                                                                             | 229            |
| 19  | E10                                                                                                                                                                      | Excessive number of connected indoor units (more than 17 units) by controlling with one remote controller | 230            |
| 20  | E16                                                                                                                                                                      | Indoor fan motor anomaly                                                                                  | 231            |
| 21  | E19                                                                                                                                                                      | Indoor unit operation check, drain motor check setting error                                              | 232            |
| 22  | E28                                                                                                                                                                      | Remote controller temperature thermistor anomaly                                                          | 233            |
| 23  | E35                                                                                                                                                                      | Cooling overload operation                                                                                | 234            |
| 24  | E36                                                                                                                                                                      | Discharge pipe temperature error                                                                          | 235            |
| 25  | E37                                                                                                                                                                      | Outdoor heat exchanger temperature sensor anomaly                                                         | 236            |
| 26  | E38                                                                                                                                                                      | Outdoor air temperature sensor anomaly                                                                    | 237            |
| 27  | E39                                                                                                                                                                      | Discharge pipe temperature sensor anomaly                                                                 | 238            |
| 28  | E42                                                                                                                                                                      | Current cut                                                                                               | 239, 240       |
| 29  | E47                                                                                                                                                                      | Active filter voltage error                                                                               | 241            |
| 30  | E48                                                                                                                                                                      | Outdoor fan motor anomaly                                                                                 | 242            |
| 31  | E51                                                                                                                                                                      | Power transistor anomaly                                                                                  | 243            |
| 32  | E57                                                                                                                                                                      | Insufficient refrigerant amount or detection of service valve closure                                     | 244            |
| 33  | E58                                                                                                                                                                      | Current safe stop                                                                                         | 245            |
| 34  | E59                                                                                                                                                                      | Compressor startup failure                                                                                | 246            |
| 35  | E60                                                                                                                                                                      | Anomalous compressor rotor lock                                                                           | 247            |



## (2) Troubleshooting

| Error code              | LED    | Green          | Red       | Content                    |
|-------------------------|--------|----------------|-----------|----------------------------|
| Remote controller: None | Indoor | Keeps flashing | Stays OFF | Operates but does not cool |

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| All models                | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  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| 2. Error detection method | <div>Check the indoor unit fan operation.<br/>Check the temperature difference between return and supply air.</div> <div>Is the temperature difference between return and supply air 10-20degC at cooling?</div> <div>NO</div> <div>Is the compressor operating?</div> <div>YES</div> <div>Is the compressor rotation speed low?</div> <div>YES</div> <div>Check which control "Determination control of compressor rotation speed" or "Protective control by controlling compressor rotation speed" is appropriate to this phenomenon.</div> <div>Are the temperature conditions of room and outdoor air close to the rated conditions?<br/><small>(1)</small></div> <div>NO</div> <div>The unit is operating normally but is operating under the control for protecting compressor or other respective parts.</div> <div>Does the heat load increase after installtion?</div> <div>YES</div> <div>Mistake in model selection.<br/>Calculate heat load once more.</div> <div>"WAIT" message is displayed (for 3 seconds) when performing cooling, defrosting and heating operations from the remote controller.</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> <div>NO</div> <div>YES</div> <div>NO</div> 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Note:

| Error code              | LED    | Green          | Red       | Content                    |
|-------------------------|--------|----------------|-----------|----------------------------|
| Remote controller: None | Indoor | Keeps flashing | Stays OFF | Operates but does not heat |

| 1.Applicable model                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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| All models                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <p>Check the indoor unit fan operation.<br/>Check the temperature difference between return and supply air.</p> <pre> graph TD     Start([Start]) --&gt; 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C6[Inspect the followings.<br/>• Minor clogging of filter<br/>• Minor clogging of heat exchanger<br/>• Minor short-circuit<br/>• Minor shortage of refrigerant amount<br/>• Poor compression of compressor]     D5 -- YES --&gt; C7[Check which control "Determination control of compressor rotation speed" or "Protective control by controlling compressor rotation speed" is appropriate to this phenomenon.]     C7 --&gt; D6{(1)<br/>Are the temperature conditions of room and outdoor air close to the rated conditions?}     D6 -- YES --&gt; C8[Considering appropriate operation control, check suspicious points.<br/>Inspect the followings for reference.<br/>• Major clogging of filter<br/>• Major clogging of heat exchanger<br/>• Major short-circuit<br/>• Major shortage of refrigerant amount<br/>• Compressor protection ON<br/>• Indoor fan tap]     D6 -- NO --&gt; C9[The unit is operating normally but is operating under the contol for protecting compressor or other respective parts.]           </pre> </td><td> <p>It is normal.<br/>(This unit is designed to start in the soft start mode by detecting the under dome temperature of compressor when it restart after power reset.)</p> <p>It is necessary to replace to higher capacity one or to install additional unit.</p> <p>Compressor refrigerant oil protection control at starting is activated.</p> <p>Compressor may be stopped by the error detection control.<br/>For the contents of control, refer to anomalous stop control by controlling compressor rotation speed of microcomputer control functions.</p> <p>Inspect the followings.</p> <ul style="list-style-type: none"> <li>• Minor clogging of filter</li> <li>• Minor clogging of heat exchanger</li> <li>• Minor short-circuit</li> <li>• Minor shortage of refrigerant amount</li> <li>• Poor compression of compressor</li> </ul> <p>Considering appropriate operation control, check suspicious points.<br/>Inspect the followings for reference.</p> <ul style="list-style-type: none"> <li>• Major clogging of filter</li> <li>• Major clogging of heat exchanger</li> <li>• Major short-circuit</li> <li>• Major shortage of refrigerant amount</li> <li>• Compressor protection ON</li> <li>• Indoor fan tap</li> </ul> </td></tr> </tbody> </table> | Diagnosis | Countermeasure | <p>Check the indoor unit fan operation.<br/>Check the temperature difference between return and supply air.</p> <pre> graph TD     Start([Start]) --&gt; 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| 2.Error detection method                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               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| 3. 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| 4.Presumable cause                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | <ul style="list-style-type: none"> <li>• Faulty 4-way valve operation</li> <li>• Poor compression of compressor</li> <li>• Faulty expansion valve operation</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                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Note:



|                         |        |       |     |                                 |
|-------------------------|--------|-------|-----|---------------------------------|
| Error code              | LED    | Green | Red | Content                         |
| Remote controller: None | Indoor | —     | —   | Excessive noise/vibration (1/3) |

|                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                |
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| 1.Applicable model              | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                |
| All models                      | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Countermeasure |
| 2.Error detection method        | <pre> graph TD     Q1{Does noise/vibration occur during or soon after stopping operation of air-conditioner?}     Q2{[Installation work] Does noise/vibration occur not only from the air-conditioner but also from entire building?}     Q3{Does the installation of indoor/outdoor unit loose?}     Q4{Are pipes touching the wall, etc?}     Q5{[Product] Does noise/vibration occur from operating fan (fan only)?}     Q6{Is there a fan or louver touching other components?}     Q7{When the heat exchanger or filter is clogged, clean them. In case that the unit is installed at the site where background noise is very low, small noise from indoor unit can be heard, but it is normal. Before installation, check for background noise. If background noise is very low, convince client prior to installation.}      Q1 -- YES --&gt; Q2     Q1 -- NO --&gt; CM1[If excessive noise/vibration persists when sufficient time has elapsed after stopping the unit, it is considered that the air-conditioner is not the source.]     Q2 -- YES --&gt; Q3     Q2 -- NO --&gt; Q5     Q3 -- YES --&gt; CM2[Check the installed condition carefully, and correct the position or insert rubber cushions or others into the gap, if necessary.]     Q3 -- NO --&gt; Q4     Q4 -- YES --&gt; CM3[Prevent the vibration from transmitting to wall and etc by fixing pipes on the wall or wrapping rubber cushion around the pipe which goes through the hole in the wall or applying other appropriate means.]     Q4 -- NO --&gt; CM4[Strength of ceiling wall, floor, etc. may be insufficient. Review the installing position or reinforce it.]     Q5 -- YES --&gt; Q6     Q5 -- NO --&gt; CM5[When the heat exchanger or filter is clogged, clean them. In case that the unit is installed at the site where background noise is very low, small noise from indoor unit can be heard, but it is normal. Before installation, check for background noise. If background noise is very low, convince client prior to installation.]     Q6 -- YES --&gt; CM6[Check for leaning of installed unit or anomalous mounting of fan, louver or motor and specify the contacting point and correct it.]     Q6 -- NO --&gt; CM5     CM5 --&gt; End[To 2/3]   </pre> |                |
| 3. Condition of Error displayed |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                |
| 4.Presumable cause              | <ul style="list-style-type: none"> <li>① Improper installation work <ul style="list-style-type: none"> <li>• Improper anti-vibration work at installation</li> <li>• Insufficient strength of mounting face</li> </ul> </li> <li>② Defective product <ul style="list-style-type: none"> <li>• Before/after shipping from factory</li> </ul> </li> <li>③ Improper adjustment during commissioning <ul style="list-style-type: none"> <li>• Excess/shortage of refrigerant, etc.</li> </ul> </li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                |

Note:

| Error code              | LED    | Green | Red | Content                         |
|-------------------------|--------|-------|-----|---------------------------------|
| Remote controller: None | Indoor | —     | —   | Excessive noise/vibration (2/3) |

| 1.Applicable model                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     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| All models                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <pre> graph TD     Start([From 1/3]) --&gt; D1{[Unit side]<br/>Does noise/vibration<br/>occur when the cooling/<br/>heating operation is<br/>performed normally?}     D1 -- NO --&gt; End([To 3/3])     D1 -- YES --&gt; D2{Are the pipes<br/>contacting the<br/>casing?}     D2 -- YES --&gt; C1[Rearrange the piping to<br/>avoid contact with the<br/>casing.]     D2 -- NO --&gt; D3{Is it heard<br/>continuous hissing or<br/>roaring sound?}     D3 -- YES --&gt; C2[It is noise/vibration that<br/>is generated when the<br/>refrigerant gas or liquid<br/>flow through inside of<br/>piping of air-conditioner.<br/>It is likely to occur<br/>particularly during cooling<br/>or defrosting in the heating<br/>mode. It is normal.]     D3 -- NO --&gt; D4{Are hissing sounds<br/>heard at the startup or<br/>stopping?}     D4 -- YES --&gt; C3[The noise/vibration occurs<br/>when the refrigerant starts<br/>or stops flowing. It is<br/>normal.]     D4 -- NO --&gt; D5{Is blowing sound<br/>heard at the start/stop<br/>of defrosting during<br/>heating?}     D5 -- YES --&gt; C4[When the defrosting starts<br/>or stops during heating,<br/>the refrigerant flow is<br/>reversed due to switching<br/>4-way valve. This causes<br/>a large change in pressure<br/>which produces a blowing<br/>sound. It may accompany<br/>also the hissing sounds as<br/>mentioned above. They are<br/>normal.]     D5 -- NO --&gt; D6{Is cracking noise<br/>heard during heating<br/>operation?}     D6 -- YES --&gt; C5[After the start or stop of<br/>heating operation or during<br/>defrosting, abrupt changes<br/>in temperature cause resin<br/>parts to shrink or expand.<br/>This is normal.]     D6 -- NO --&gt; D7{Hissing noise is<br/>heard during cooling<br/>operation or after<br/>stopping?}     D7 -- YES --&gt; C6[It is the sound produced<br/>by the drain pump that<br/>discharges drain from the<br/>indoor unit. The pump<br/>continues to run for 5<br/>minutes after stopping the<br/>cooling operation. This is<br/>normal.]     D7 -- NO --&gt; C7[Apply the damper sealant<br/>at places considered to<br/>be the sources such as<br/>the pressure reducing<br/>mechanism (expansion<br/>valve), capillary, etc.]           </pre> </td><td></td></tr> </tbody> </table> | Diagnosis | Countermeasure | <pre> graph TD     Start([From 1/3]) --&gt; D1{[Unit side]<br/>Does noise/vibration<br/>occur when the cooling/<br/>heating operation is<br/>performed normally?}     D1 -- NO --&gt; End([To 3/3])     D1 -- YES --&gt; D2{Are the pipes<br/>contacting the<br/>casing?}     D2 -- YES --&gt; C1[Rearrange the piping to<br/>avoid contact with the<br/>casing.]     D2 -- NO --&gt; D3{Is it heard<br/>continuous hissing or<br/>roaring sound?}     D3 -- YES --&gt; C2[It is noise/vibration that<br/>is generated when the<br/>refrigerant gas or liquid<br/>flow through inside of<br/>piping of air-conditioner.<br/>It is likely to occur<br/>particularly during cooling<br/>or defrosting in the heating<br/>mode. 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| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              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| <pre> graph TD     Start([From 1/3]) --&gt; D1{[Unit side]<br/>Does noise/vibration<br/>occur when the cooling/<br/>heating operation is<br/>performed normally?}     D1 -- NO --&gt; End([To 3/3])     D1 -- YES --&gt; D2{Are the pipes<br/>contacting the<br/>casing?}     D2 -- YES --&gt; C1[Rearrange the piping to<br/>avoid contact with the<br/>casing.]     D2 -- NO --&gt; D3{Is it heard<br/>continuous hissing or<br/>roaring sound?}     D3 -- YES --&gt; C2[It is noise/vibration that<br/>is generated when the<br/>refrigerant gas or liquid<br/>flow through inside of<br/>piping of air-conditioner.<br/>It is likely to occur<br/>particularly during cooling<br/>or defrosting in the heating<br/>mode. It is normal.]     D3 -- NO --&gt; D4{Are hissing sounds<br/>heard at the startup or<br/>stopping?}     D4 -- YES --&gt; C3[The noise/vibration occurs<br/>when the refrigerant starts<br/>or stops flowing. 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Note:

| Error code              | LED    | Green | Red | Content                         |
|-------------------------|--------|-------|-----|---------------------------------|
| Remote controller: None | Indoor | —     | —   | Excessive noise/vibration (3/3) |

|                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                |
|---------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1. Applicable model             | 5. Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                |
| All models                      | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Countermeasure |
| 2. Error detection method       | <pre> graph TD     A[From 2/3] --&gt; B{Adjustment during commissioning<br/>Does noise/vibration occur when the<br/>cooling/heating operation is in<br/>anomalous condition?}     B --&gt; C[Countermeasure] </pre>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |
| 3. Condition of Error displayed |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                |
| 4. Presumable cause             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                |
|                                 | <p>If insufficient cooling/heating problem happens due to anomalous operating conditions at cooling/heating, followings are suspicious.</p> <ul style="list-style-type: none"> <li>• Overcharge of refrigerant</li> <li>• Insufficient charge of refrigerant</li> <li>• Intrusion of air, nitrogen, etc.</li> </ul> <p>In such occasion, it is necessary to recover refrigerant, vacuum-dry and recharge refrigerant.</p> <p>* Since there could be many causes of noise/vibration, the above do not cover all.<br/>In such case, check the conditions when, where, how the noise/vibration occurs according to following check point.</p> <ul style="list-style-type: none"> <li>• Indoor/outdoor unit</li> <li>• Cooling/heating/fan mode</li> <li>• Startup/stop/during operation</li> <li>• Operating condition (Indoor/outdoor temperatures, pressure)</li> <li>• Time it occurred</li> <li>• Operation data retained by the remote controller such as compressor rotation speed, heat exchanger temperature, EEV opening degree, etc.</li> <li>• Tone (If available, record the noise)</li> <li>• Any other anomalies</li> </ul> |                |

Note:

| Error code              | LED    | Green          | Red       | Content              |
|-------------------------|--------|----------------|-----------|----------------------|
| Remote controller: None | Indoor | Keeps flashing | Stays OFF | Louver motor failure |

|                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1. Applicable model             | 5. Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |
| All models                      | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Countermeasure |
| 2. Error detection method       | <p>▲ Check at the indoor unit side.</p> <p>Operate after waiting for more than 1 minute.</p> <pre> graph TD     Start([Start]) --&gt; Q1{Does the louver operate at the power on?}     Q1 -- NO --&gt; Q2{Is LM wiring broken?}     Q2 -- YES --&gt; C1[Repair wiring.]     Q2 -- NO --&gt; Q3{Is LM locked?}     Q3 -- NO --&gt; C2[Defective indoor control PCB → Replace.]     Q3 -- YES --&gt; C3[Replace LM.]     Q1 -- YES --&gt; Q4{Is the louver operable with the remote controller?}     Q4 -- YES --&gt; C4[Normal]     Q4 -- NO --&gt; C5[Adjust LM lever and then check again.]           </pre> <p>LM: louver motor</p> |                |
| 3. Condition of Error displayed |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                |
| 4. Presumable cause             | <ul style="list-style-type: none"> <li>• Defective LM</li> <li>• LM wire breakage</li> <li>• Faulty indoor control PCB</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                |

Note:

|                                       |        |           |           |                                                                                      |
|---------------------------------------|--------|-----------|-----------|--------------------------------------------------------------------------------------|
| Error code<br>Remote controller: None | LED    | Green     | Red       | Content<br><b>Power supply system error<br/>(Power supply to indoor control PCB)</b> |
|                                       | Indoor | Stays OFF | Stays OFF |                                                                                      |

|                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1.Applicable model              | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                |
| All models                      | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Countermeasure |
| 2.Error detection method        | <div><div>Is AC220/240V detected between 1 and 2 on the terminal block of indoor unit?</div><div>NO</div><div>Is AC220/240V for 1-phase unit detected between 1 and 2 on the terminal block of outdoor unit?</div><div>NO</div><div>Defective outdoor control PCB (Noise filter)</div><div>YES</div><div>Misconnection or breakage of connecting wires</div><div>Are fuses OK (F200, F201)?</div><div>NO</div><div>Is the check of resistance between ①-③ of CNW0 OK?</div><div>NO</div><div>Defective indoor control or power PCB → Replace.</div><div>YES</div><div>Is the checked result of resistance of FM, LM, etc OK?</div><div>NO</div><div>Replace FM, LM, etc.</div><div>YES</div><div>Replace fuse.</div><div>Is DC5V detected between ④-⑤ (1)?</div><div>NO</div><div>Defective indoor power PCB → Replace.</div><div>YES</div><div>Note (1) ⑤ for GND</div><div>Is JX1 open?</div><div>NO</div><div>Open JX1.</div><div>YES</div><div>Defective indoor control PCB → Replace.</div></div> |                |
| 3. Condition of Error displayed |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                |
| 4.Presumable cause              | <div><div>Misconnection or breakage of connecting wires</div><div>Blown fuse</div><div>Faulty indoor control or power PCB</div><div>Broken harness</div><div>Faulty outdoor control PCB (Noise filter)</div></div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                |

Note:



| Error code              | LED    | Green          | Red       | Content                                                          |
|-------------------------|--------|----------------|-----------|------------------------------------------------------------------|
| Remote controller: None | Indoor | Keeps flashing | Stays OFF | Power supply system error<br>(Power supply to remote controller) |

| 1.Applicable model                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| All models                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <p>Isn't there any loose connection of remote controller wires?</p> <p>YES → Correct.</p> <p>NO</p> <p>Isn't remote controller wire broken or short-circuited?</p> <p>YES → Replace wires.</p> <p>NO</p> <p>Disconnect remote controller wires.</p> <p>Is DC15V or higher detected between X-Y of indoor unit terminal block?</p> <p>YES → Replace remote controller.</p> <p>NO</p> <p>Is DC180V between ①-② of CNW2?</p> <p>NO → Defective indoor power PCB → Replace.</p> <p>YES → Defective indoor control PCB → Replace.</p> </td><td></td></tr> </tbody> </table> | Diagnosis | Countermeasure | <p>Isn't there any loose connection of remote controller wires?</p> <p>YES → Correct.</p> <p>NO</p> <p>Isn't remote controller wire broken or short-circuited?</p> <p>YES → Replace wires.</p> <p>NO</p> <p>Disconnect remote controller wires.</p> <p>Is DC15V or higher detected between X-Y of indoor unit terminal block?</p> <p>YES → Replace remote controller.</p> <p>NO</p> <p>Is DC180V between ①-② of CNW2?</p> <p>NO → Defective indoor power PCB → Replace.</p> <p>YES → Defective indoor control PCB → Replace.</p> |  |
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |
| <p>Isn't there any loose connection of remote controller wires?</p> <p>YES → Correct.</p> <p>NO</p> <p>Isn't remote controller wire broken or short-circuited?</p> <p>YES → Replace wires.</p> <p>NO</p> <p>Disconnect remote controller wires.</p> <p>Is DC15V or higher detected between X-Y of indoor unit terminal block?</p> <p>YES → Replace remote controller.</p> <p>NO</p> <p>Is DC180V between ①-② of CNW2?</p> <p>NO → Defective indoor power PCB → Replace.</p> <p>YES → Defective indoor control PCB → Replace.</p> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |
| 2.Error detection method                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |
| 3.Condition of Error displayed                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |
| 4.Presumable cause                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |
| <ul style="list-style-type: none"> <li>• Remote controller wire breakage/short-circuit</li> <li>• Defective remote controller</li> <li>• Malfunction by noise</li> <li>• Faulty indoor power PCB</li> <li>• Broken harness</li> <li>• Faulty indoor control PCB</li> </ul>                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |

Note:

| Error code                     | LED    | Green          | Red       | Content                                                              |
|--------------------------------|--------|----------------|-----------|----------------------------------------------------------------------|
| Remote controller: INSPECT I/U | Indoor | Keeps flashing | Stays OFF | <b>INSPECT I/U</b><br>(When 1 or 2 remote controllers are connected) |

| 1.Applicable model                                                                                                                                                                                        | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| All models                                                                                                                                                                                                | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 2.Error detection method                                                                                                                                                                                  | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Communication between indoor unit and remote controller is disabled for more than 30 minutes after the power on.                                                                                          | <pre> graph TD     Q1{Are 2 units of remote controller connected?}     Q1 -- YES --&gt; S1[Set one remote controller for "Master" and the other for "Slave"<br/>Note (1) Use SW1 to set at master or slave.]     Q1 -- NO --&gt; Q2{Is it set at the slave remote controller?<br/>Note (2) "Slave" is displayed on the remote controller LCD.}     S1 --&gt; Q3{Does it become normal?}     Q2 -- YES --&gt; C1[Set SW1 on remote controller PCB at "Master".]     Q2 -- NO --&gt; Q4{Do more than one indoor units have the same address?}     Q3 -- NO --&gt; Q4     Q4 -- YES --&gt; C2[Set address again. (SW2 on indoor control PCB)]     Q4 -- NO --&gt; Q5{Are remote controller wires laid along high voltage wires?}     Q5 -- YES --&gt; C3[Separate remote controller wires from high voltage wires.]     Q5 -- NO --&gt; S2[Disconnect the connecting wire ③ between the indoor and outdoor unit.]     S2 --&gt; S3[Power supply reset]     S3 --&gt; Q6{Does DM start 60 seconds later automatically?}     Q6 -- YES --&gt; C4[Defective indoor control PCB → Replace.]     Q6 -- NO --&gt; C5[Defective remote controller → Change.] </pre> |
| 3.Condition of Error displayed                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Same as above                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| 4.Presumable cause                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| <ul style="list-style-type: none"> <li>• Improper setting</li> <li>• Surrounding environment</li> <li>• Defective remote controller communication circuit</li> <li>• Faulty indoor control PCB</li> </ul> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |

**Note:** If any error is detected 30 minutes after displaying “WAIT” on the remote controller, the display changes to “INSPECT I/U”.

| Error code                     | LED    | Green          | Red       | Content                                                                 |
|--------------------------------|--------|----------------|-----------|-------------------------------------------------------------------------|
| Remote controller: INSPECT I/U | Indoor | Keeps flashing | Stays OFF | <b>INSPECT I/U</b><br>(Connection of 3 units or more remote controller) |

| <b>1.Applicable model</b><br><br>All models                                                                                                                                                                                                                                               | <b>5.Troubleshooting</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|------------------------------------------------------------------------|----------------------------|----------------------------------------------------------|------------------------------------------------------------------------------|-----------------------------------------------------------------------|---------------------------------------------|--------------------------------------------------------------|----------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|---------|------------------------------------------------------------|---------|--------------------------------------------------------------------------------------------|------------------------------------------|-------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| <b>2.Error detection method</b><br><br>Indoor unit cannot communicate for more than 30 minutes after the power on with remote controller.                                                                                                                                                 | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td>           Are more than 3 units of remote controller connected?<br/>           YES →<br/>           NO →         </td><td>           Reduce to 2 units or less.         </td></tr> <tr> <td>           Does remote controller display "Slave"?<br/>           YES →<br/>           NO →         </td><td>           Change remote controller setting to "Master". (SW1 on remote controller PCB)         </td></tr> <tr> <td>           Do more than one indoor units have the same address?<br/>           YES →<br/>           NO →         </td><td>           Change address. (SW2 on indoor control PCB)         </td></tr> <tr> <td>           Is it set to a slave indoor unit. SW5-1, 2?<br/>           YES →<br/>           NO →         </td><td>           Change to master. (SW5-1, 2 on indoor control PCB)         </td></tr> <tr> <td>           Is there loose or wrong connection at the terminal of wiring between indoor and outdoor units?<br/>           YES →<br/>           NO →         </td><td>           Correct         </td></tr> <tr> <td>           Is the grounding wire connected properly?<br/>           YES →<br/>           NO →         </td><td>           Correct         </td></tr> <tr> <td>           Is approx. DC20V detected between ②-③ on the outdoor unit terminal block?<br/>           YES →<br/>           NO →         </td><td>           Defective outdoor control PCB → Replace.         </td></tr> <tr> <td>           Is approx. DC20V detected between ②-③ on the indoor unit terminal block?<br/>           YES →<br/>           NO →         </td><td>           Broken connecting wire → Correct.<br/><br/>           Defective indoor control or power PCB → Replace.         </td></tr> </tbody> </table> | Diagnosis | Countermeasure | Are more than 3 units of remote controller connected?<br>YES →<br>NO → | Reduce to 2 units or less. | Does remote controller display "Slave"?<br>YES →<br>NO → | Change remote controller setting to "Master". (SW1 on remote controller PCB) | Do more than one indoor units have the same address?<br>YES →<br>NO → | Change address. (SW2 on indoor control PCB) | Is it set to a slave indoor unit. SW5-1, 2?<br>YES →<br>NO → | Change to master. (SW5-1, 2 on indoor control PCB) | Is there loose or wrong connection at the terminal of wiring between indoor and outdoor units?<br>YES →<br>NO → | Correct | Is the grounding wire connected properly?<br>YES →<br>NO → | Correct | Is approx. DC20V detected between ②-③ on the outdoor unit terminal block?<br>YES →<br>NO → | Defective outdoor control PCB → Replace. | Is approx. DC20V detected between ②-③ on the indoor unit terminal block?<br>YES →<br>NO → | Broken connecting wire → Correct.<br><br>Defective indoor control or power PCB → Replace. |
| Diagnosis                                                                                                                                                                                                                                                                                 | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| Are more than 3 units of remote controller connected?<br>YES →<br>NO →                                                                                                                                                                                                                    | Reduce to 2 units or less.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| Does remote controller display "Slave"?<br>YES →<br>NO →                                                                                                                                                                                                                                  | Change remote controller setting to "Master". (SW1 on remote controller PCB)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| Do more than one indoor units have the same address?<br>YES →<br>NO →                                                                                                                                                                                                                     | Change address. (SW2 on indoor control PCB)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| Is it set to a slave indoor unit. SW5-1, 2?<br>YES →<br>NO →                                                                                                                                                                                                                              | Change to master. (SW5-1, 2 on indoor control PCB)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| Is there loose or wrong connection at the terminal of wiring between indoor and outdoor units?<br>YES →<br>NO →                                                                                                                                                                           | Correct                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| Is the grounding wire connected properly?<br>YES →<br>NO →                                                                                                                                                                                                                                | Correct                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| Is approx. DC20V detected between ②-③ on the outdoor unit terminal block?<br>YES →<br>NO →                                                                                                                                                                                                | Defective outdoor control PCB → Replace.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| Is approx. DC20V detected between ②-③ on the indoor unit terminal block?<br>YES →<br>NO →                                                                                                                                                                                                 | Broken connecting wire → Correct.<br><br>Defective indoor control or power PCB → Replace.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| <b>3.Condition of Error displayed</b><br><br>Same as above                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |
| <b>4.Presumable cause</b><br><br><ul style="list-style-type: none"> <li>• Improper setting</li> <li>• Surrounding environment</li> <li>• Defective remote controller communication circuit</li> <li>• Faulty indoor control or power PCB</li> <li>• Faulty outdoor control PCB</li> </ul> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |           |                |                                                                        |                            |                                                          |                                                                              |                                                                       |                                             |                                                              |                                                    |                                                                                                                 |         |                                                            |         |                                                                                            |                                          |                                                                                           |                                                                                           |

**Note:** If any error is detected 30 minutes after displaying "WAIT" on the remote controller, the display changes to "INSPECT I/U".

| Error code                | LED    | Green          | Red       | Content                                        |
|---------------------------|--------|----------------|-----------|------------------------------------------------|
| Remote controller: 🔄WAIT🔄 | Indoor | Keeps flashing | Stays OFF | Communication error at initial operation (1/3) |

| 1.Applicable model                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                       |
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| <p>All models</p> <p>When the remote controller LCD displays “🔄WAIT🔄” 2 minutes after the power on.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <pre> graph TD     Start[The remote controller LCD displays "WAIT" 2 minutes after the power on.] --&gt; Breaker[Turn the breaker off once and then back on again 3 minutes later.]     Breaker --&gt; Restored{Is normal condition restored?}     Restored -- NO --&gt; Fuse1[Replace the power supply fuse.]     Restored -- YES --&gt; Fuse2{Isn't blown the power supply fuse (15A) on the outdoor unit controller?}     Fuse2 -- NO --&gt; Fuse1     Fuse2 -- YES --&gt; Voltage{Is AC220/240V detected at the secondary side of outdoor PCB?}     Voltage -- NO --&gt; PCB1[Defective outdoor PCB→Replace.]     Voltage -- YES --&gt; LED{Is the green LED of indoor unit flashing?}     LED -- NO --&gt; PCB2[Defective indoor control PCB→Replace.]     LED -- YES --&gt; Wires{Are wires connected properly between the indoor and the outdoor units?}     Wires -- NO --&gt; WiresFix[Correct connection wires between indoor and outdoor units.]     Wires -- YES --&gt; DC20V1{Is approx. DC20V detected between ②-③ on the outdoor unit terminal block?}     DC20V1 -- NO --&gt; PCB3[Defective outdoor PCB→Replace.]     DC20V1 -- YES --&gt; DC20V2{Is approx. DC20V detected between ②-③ on the indoor unit terminal block?}     DC20V2 -- NO --&gt; WireNoise[Defective connection wire (broken wire) Noise]     DC20V2 -- YES --&gt; PCB4[Defective indoor control PCB→Replace.]           </pre> </td><td> <p>See next page.</p> <p>Defective outdoor PCB→Replace.</p> <p>Defective indoor control PCB→Replace.</p> <p>Replace indoor control PCB.</p> <p>Correct connection wires between indoor and outdoor units.</p> <p>Defective outdoor PCB→Replace.</p> <p>Defective connection wire (broken wire) Noise</p> <p>Defective indoor control PCB→Replace.</p> </td></tr> </tbody> </table> | Diagnosis | Countermeasure | <pre> graph TD     Start[The remote controller LCD displays "WAIT" 2 minutes after the power on.] --&gt; Breaker[Turn the breaker off once and then back on again 3 minutes later.]     Breaker --&gt; Restored{Is normal condition restored?}     Restored -- NO --&gt; Fuse1[Replace the power supply fuse.]     Restored -- YES --&gt; Fuse2{Isn't blown the power supply fuse (15A) on the outdoor unit controller?}     Fuse2 -- NO --&gt; Fuse1     Fuse2 -- YES --&gt; Voltage{Is AC220/240V detected at the secondary side of outdoor PCB?}     Voltage -- NO --&gt; PCB1[Defective outdoor PCB→Replace.]     Voltage -- YES --&gt; LED{Is the green LED of indoor unit flashing?}     LED -- NO --&gt; PCB2[Defective indoor control PCB→Replace.]     LED -- YES --&gt; Wires{Are wires connected properly between the indoor and the outdoor units?}     Wires -- NO --&gt; WiresFix[Correct connection wires between indoor and outdoor units.]     Wires -- YES --&gt; DC20V1{Is approx. DC20V detected between ②-③ on the outdoor unit terminal block?}     DC20V1 -- NO --&gt; PCB3[Defective outdoor PCB→Replace.]     DC20V1 -- YES --&gt; DC20V2{Is approx. DC20V detected between ②-③ on the indoor unit terminal block?}     DC20V2 -- NO --&gt; WireNoise[Defective connection wire (broken wire) Noise]     DC20V2 -- YES --&gt; PCB4[Defective indoor control PCB→Replace.]           </pre> | <p>See next page.</p> <p>Defective outdoor PCB→Replace.</p> <p>Defective indoor control PCB→Replace.</p> <p>Replace indoor control PCB.</p> <p>Correct connection wires between indoor and outdoor units.</p> <p>Defective outdoor PCB→Replace.</p> <p>Defective connection wire (broken wire) Noise</p> <p>Defective indoor control PCB→Replace.</p> |
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                       |
| <pre> graph TD     Start[The remote controller LCD displays "WAIT" 2 minutes after the power on.] --&gt; Breaker[Turn the breaker off once and then back on again 3 minutes later.]     Breaker --&gt; Restored{Is normal condition restored?}     Restored -- NO --&gt; Fuse1[Replace the power supply fuse.]     Restored -- YES --&gt; Fuse2{Isn't blown the power supply fuse (15A) on the outdoor unit controller?}     Fuse2 -- NO --&gt; Fuse1     Fuse2 -- YES --&gt; Voltage{Is AC220/240V detected at the secondary side of outdoor PCB?}     Voltage -- NO --&gt; PCB1[Defective outdoor PCB→Replace.]     Voltage -- YES --&gt; LED{Is the green LED of indoor unit flashing?}     LED -- NO --&gt; PCB2[Defective indoor control PCB→Replace.]     LED -- YES --&gt; Wires{Are wires connected properly between the indoor and the outdoor units?}     Wires -- NO --&gt; WiresFix[Correct connection wires between indoor and outdoor units.]     Wires -- YES --&gt; DC20V1{Is approx. DC20V detected between ②-③ on the outdoor unit terminal block?}     DC20V1 -- NO --&gt; PCB3[Defective outdoor PCB→Replace.]     DC20V1 -- YES --&gt; DC20V2{Is approx. DC20V detected between ②-③ on the indoor unit terminal block?}     DC20V2 -- NO --&gt; WireNoise[Defective connection wire (broken wire) Noise]     DC20V2 -- YES --&gt; PCB4[Defective indoor control PCB→Replace.]           </pre> | <p>See next page.</p> <p>Defective outdoor PCB→Replace.</p> <p>Defective indoor control PCB→Replace.</p> <p>Replace indoor control PCB.</p> <p>Correct connection wires between indoor and outdoor units.</p> <p>Defective outdoor PCB→Replace.</p> <p>Defective connection wire (broken wire) Noise</p> <p>Defective indoor control PCB→Replace.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                       |
| 2.Error detection method                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                       |
| 3.Condition of Error displayed                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                       |
| 4.Presumable cause                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <ul style="list-style-type: none"> <li>• Blown fuse</li> <li>• Faulty outdoor PCB</li> <li>• Connection between PCB's</li> <li>• Faulty indoor control PCB</li> <li>• Defective remote controller</li> <li>• Broken remote controller wire</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                       |

Note: If any anomaly is detected during communication, the error code E5 is displayed. Inspection procedure is same as above. (Excluding matters related to connection) When the power supply is reset after the occurrence of E5, the LED will display “🔄WAIT🔄” if the anomaly continues. If the breaker ON/OFF is repeated in a short period of time (within 1 minute), “🔄WAIT🔄” may be displayed. In such occasion, turn the breaker off and wait for 3 minutes.

| Error code                  | LED    | Green          | Red       | Content                                        |
|-----------------------------|--------|----------------|-----------|------------------------------------------------|
| Remote controller: 🏠 WAIT 🏠 | Indoor | Keeps flashing | Stays OFF | Communication error at initial operation (2/3) |

| 1.Applicable model                                                                                                        | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |
|---------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| <p>All models</p> <p>When the fuse is blown, the method to inspect outdoor PCB before replacing the power supply fuse</p> | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                            | Countermeasure |
| 2.Error detection method                                                                                                  | <pre> graph TD     D1{Isn't there a short-circuit between phases of outdoor PCB?} -- NO --&gt; A1[Replace the outdoor PCB]     D1 -- YES --&gt; D2{Aren't there cracks or burning on the power transistor module or diode stack?}     D2 -- NO --&gt; A2[Replace the outdoor control PCB]     D2 -- YES --&gt; D3{Isn't reactor the anomalous?}     D3 -- NO --&gt; A3[Replace the reactor.]     D3 -- YES --&gt; A4[Replace fuse.]           </pre> |                |
| 3.Condition of Error displayed                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                |
| 4.Presumable cause                                                                                                        | <ul style="list-style-type: none"> <li>• Blown fuse</li> <li>• Faulty outdoor PCB</li> <li>• Faulty reactor</li> </ul>                                                                                                                                                                                                                                                                                                                               |                |

Note:

| Error code               | LED    | Green          | Red       | Content                                        |
|--------------------------|--------|----------------|-----------|------------------------------------------------|
| Remote controller:  WAIT | Indoor | Keeps flashing | Stays OFF | Communication error at initial operation (3/3) |

| 1.Applicable model                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                      |
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| <p>All models</p> <p>When the remote controller display is extinguished after the power on.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <pre> graph TD     Start[Remote controller display is extinguished after the power on.] --&gt; Q1{Is the green LED on the indoor unit flashing?}     Q1 -- YES --&gt; Q2{Are wires connected properly between the indoor and the outdoor units?}     Q1 -- NO --&gt; Q3{Is the fuse on the indoor control PCB OK?}     Q2 -- NO --&gt; C1[Correct wires.]     Q2 -- YES --&gt; Q4{Is approx. DC20V detected between ②-③ on the outdoor unit terminal block?}     Q3 -- NO --&gt; C2[Replace fuse.]     Q3 -- YES --&gt; Q5{Is approx. 10-11V detected between wires at the remote controller side after disconnecting the remote controller?}     Q4 -- NO --&gt; C3[Defective outdoor PCB → Replace.]     Q4 -- YES --&gt; Q6{Is approx. DC20V detected between ②-③ on the indoor unit terminal block?}     Q5 -- NO --&gt; C4[Short-circuit on remote controller wire]     Q5 -- YES --&gt; C5[Defective remote controller]     Q6 -- NO --&gt; C6[Defective connection wire (Broken wire) Noise]     Q6 -- YES --&gt; C7[Defective indoor control PCB → Replace.]           </pre> </td><td> <p>Replace fuse.</p> <p>Short-circuit on remote controller wire</p> <p>Defective remote controller</p> <p>Correct wires.</p> <p>Defective outdoor PCB→Replace.</p> <p>Defective connection wire (Broken wire) Noise</p> <p>Defective indoor control PCB→Replace.</p> </td></tr> </tbody> </table> | Diagnosis | Countermeasure | <pre> graph TD     Start[Remote controller display is extinguished after the power on.] --&gt; Q1{Is the green LED on the indoor unit flashing?}     Q1 -- YES --&gt; Q2{Are wires connected properly between the indoor and the outdoor units?}     Q1 -- NO --&gt; Q3{Is the fuse on the indoor control PCB OK?}     Q2 -- NO --&gt; C1[Correct wires.]     Q2 -- YES --&gt; Q4{Is approx. DC20V detected between ②-③ on the outdoor unit terminal block?}     Q3 -- NO --&gt; C2[Replace fuse.]     Q3 -- YES --&gt; Q5{Is approx. 10-11V detected between wires at the remote controller side after disconnecting the remote controller?}     Q4 -- NO --&gt; C3[Defective outdoor PCB → Replace.]     Q4 -- YES --&gt; Q6{Is approx. DC20V detected between ②-③ on the indoor unit terminal block?}     Q5 -- NO --&gt; C4[Short-circuit on remote controller wire]     Q5 -- YES --&gt; C5[Defective remote controller]     Q6 -- NO --&gt; C6[Defective connection wire (Broken wire) Noise]     Q6 -- YES --&gt; C7[Defective indoor control PCB → Replace.]           </pre> | <p>Replace fuse.</p> <p>Short-circuit on remote controller wire</p> <p>Defective remote controller</p> <p>Correct wires.</p> <p>Defective outdoor PCB→Replace.</p> <p>Defective connection wire (Broken wire) Noise</p> <p>Defective indoor control PCB→Replace.</p> |
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| 4.Presumable cause                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | <ul style="list-style-type: none"> <li>• Blown fuse</li> <li>• Connection between PCB's</li> <li>• Blown fuse</li> <li>• Faulty indoor control PCB</li> <li>• Defective remote controller</li> <li>• Wire breakage on remote controller</li> <li>• Faulty outdoor PCB</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                      |

Note:

| Error code            | LED    | Green          | Red       | Content                                       |
|-----------------------|--------|----------------|-----------|-----------------------------------------------|
| Remote controller: E1 | Indoor | Keeps flashing | Stays OFF | Remote controller communication circuit error |

| 1. Applicable model                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 5. Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |
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| 2. Error detection method                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |
| When normal communication between the remote controller and the indoor unit is interrupted for more than 2 minutes. (Detectable only with the remote controller)                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |
| 3. Condition of Error displayed                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |
| Same as above                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |
| 4. Presumable cause                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |
| <ul style="list-style-type: none"> <li>Defective communication circuit between remote controller-indoor unit</li> <li>Noise</li> <li>Defective remote controller</li> <li>Faulty indoor control PCB</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |

**Note:** If the indoor unit cannot communicate normally with the remote controller for 180 seconds, the indoor unit PCB starts to reset automatically.

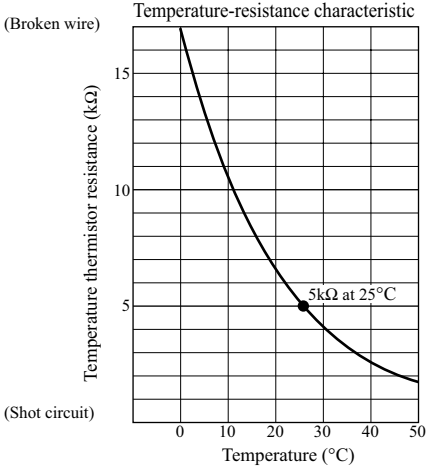
| Error code            | LED    | Green          | Red           | Content                              |
|-----------------------|--------|----------------|---------------|--------------------------------------|
| Remote controller: E5 | Indoor | Keeps flashing | 2 times flash | Communication error during operation |

| <b>1.Applicable model</b><br><br>All models                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <b>5.Troubleshooting</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |
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| <b>2.Error detection method</b><br><br>When normal communication between indoor and outdoor unit is interrupted for more than 2 minutes.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <p>Note (1) Inspect faulty connections (disconnection, looseness) on the outdoor unit terminal block.</p> <p>Is the connection of signal wires at the outdoor unit side OK?</p> <p>NO → Repair signal wires.</p> <p>YES →</p> <p>Note (2) Check for faulty connection or breakage of signal wires between indoor-outdoor units.</p> <p>Is the connection of signal wires between indoor-outdoor units OK?</p> <p>NO → Repair signal wires.</p> <p>YES →</p> <p>Power reset</p> <p>Has the remote controller LCD returned to normal state?</p> <p>NO → Defective outdoor PCB (Defective network communication circuit) → Replace.</p> <p>YES → Unit is normal. (Malfunction by temporary noise, etc.)</p> </td><td></td></tr> </tbody> </table> | Diagnosis | Countermeasure | <p>Note (1) Inspect faulty connections (disconnection, looseness) on the outdoor unit terminal block.</p> <p>Is the connection of signal wires at the outdoor unit side OK?</p> <p>NO → Repair signal wires.</p> <p>YES →</p> <p>Note (2) Check for faulty connection or breakage of signal wires between indoor-outdoor units.</p> <p>Is the connection of signal wires between indoor-outdoor units OK?</p> <p>NO → Repair signal wires.</p> <p>YES →</p> <p>Power reset</p> <p>Has the remote controller LCD returned to normal state?</p> <p>NO → Defective outdoor PCB (Defective network communication circuit) → Replace.</p> <p>YES → Unit is normal. (Malfunction by temporary noise, etc.)</p> |  |
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| <b>3.Condition of Error displayed</b><br><br>Same as above is detected during operation.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |
| <b>4.Presumable cause</b><br><br><ul style="list-style-type: none"> <li>• Unit No. setting error</li> <li>• Broken remote controller wire</li> <li>• Faulty remote controller wire connection</li> <li>• Faulty outdoor PCB</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |

Note:

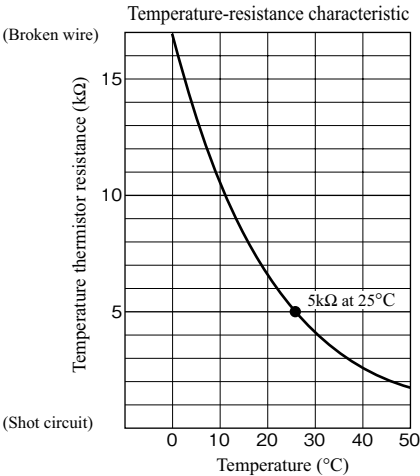


| Error code            | LED    | Green          | Red          | Content                                              |
|-----------------------|--------|----------------|--------------|------------------------------------------------------|
| Remote controller: E6 | Indoor | Keeps flashing | 1 time flash | Indoor heat exchanger temperature thermistor anomaly |

|                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |
|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1. Applicable model             | 5. Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                |                |
| All models                      | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                         | Countermeasure |
| 2. Error detection method       | <p>Is the connection of indoor heat exchanger temperature thermistor connector OK?</p> <p>NO → Correct. → Insert connector securely.</p> <p>YES</p> <p>Are characteristics of indoor heat exchanger temperature thermistor OK?</p> <p>NO → Defective indoor heat exchanger temperature thermistor → Replace.</p> <p>YES → Defective indoor control PCB → Replace. (Defective indoor unit heat exchanger temperature thermistor input circuit)</p> |                |
| 3. Condition of Error displayed | <p>(Broken wire)</p> <p>Temperature-resistance characteristic</p>  <p>(Shot circuit)</p>                                                                                                                                                                                                                                                                       |                |
| 4. Presumable cause             | <ul style="list-style-type: none"> <li>Defective indoor heat exchanger thermistor connector</li> <li>Indoor heat exchanger temperature thermistor anomaly</li> <li>Faulty indoor control PCB</li> </ul>                                                                                                                                                                                                                                           |                |

Note:

| Error code            | LED    | Green          | Red          | Content                                   |
|-----------------------|--------|----------------|--------------|-------------------------------------------|
| Remote controller: E7 | Indoor | Keeps flashing | 1 time flash | Return air temperature thermistor anomaly |

|                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                             |  |                                                        |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------|--|
| 1. Applicable model                                                                                                                                                                                                                                                                                       | 5. Troubleshooting                                                                                                                                                                                                                                                                          |  |                                                        |  |
| All models                                                                                                                                                                                                                                                                                                | Diagnosis                                                                                                                                                                                                                                                                                   |  | Countermeasure                                         |  |
| 2. Error detection method                                                                                                                                                                                                                                                                                 | <p>Is the connection of return air temperature thermistor connector OK?</p> <p>YES</p> <p>Are the characteristics of return air temperature thermistor OK?</p> <p>NO</p> <p>YES</p>                                                                                                         |  | Correct. → Connect connector.                          |  |
| Anomalously low temperature or high temperature (resistance) is detected by indoor return air temperature thermistor (Thi-A)                                                                                                                                                                              |                                                                                                                                                                                                                                                                                             |  | Defective return air temperature thermistor → Replace. |  |
| 3. Condition of Error displayed                                                                                                                                                                                                                                                                           | <p>Defective indoor control PCB → Replace.<br/>(Defective return air temperature thermistor input circuit)</p> <p>Temperature-resistance characteristic</p> <p>(Broken wire)</p>  <p>(Shot circuit)</p> |  |                                                        |  |
| <ul style="list-style-type: none"> <li>When the temperature thermistor detects -50°C or lower for 5 seconds continuously, the compressor stops. After 3-minute delay, the compressor starts again automatically, but if this error occurs again within 60 minutes after the initial detection.</li> </ul> |                                                                                                                                                                                                                                                                                             |  |                                                        |  |
| 4. Presumable cause                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                             |  |                                                        |  |
| <ul style="list-style-type: none"> <li>Defective return air temperature thermistor connector</li> <li>Defective return air temperature thermistor</li> <li>Faulty indoor control PCB</li> </ul>                                                                                                           |                                                                                                                                                                                                                                                                                             |  |                                                        |  |

Note:

| Error code            | LED    | Green          | Red          | Content                    |
|-----------------------|--------|----------------|--------------|----------------------------|
| Remote controller: E8 | Indoor | Keeps flashing | 1 time flash | Heating overload operation |

| <h3>1.Applicable model</h3> <p>All models</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | <h3>5.Troubleshooting</h3> <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <pre> graph TD     A{Is the air filter clogged?} -- YES --&gt; B[Wash.]     A -- NO --&gt; C{Is the indoor heat exchanger temperature thermistor connection OK?}     C -- YES --&gt; D{Are the characteristics of indoor heat exchanger temperature thermistor OK?}     C -- NO --&gt; E[Defective indoor heat exchanger temperature thermistor connector → Correct.]     D -- YES --&gt; F[Check the error data with the remote controller.]     D -- NO --&gt; E     F --&gt; G{Is the unit operating in the state of heating overload?}     G -- YES --&gt; H[Adjust]     G -- NO --&gt; I[Check refrigerant system.]           </pre> <p>Note (1) Judge if it is in the state of overload or not as follows.</p> <ul style="list-style-type: none"> <li>▲ Is there any short-circuit of air?</li> <li>▲ Isn't there any fouling or clogging on the indoor heat exchanger?</li> <li>▲ Is the outdoor fan control normal?</li> <li>▲ Isn't the indoor and outdoor air temperature too high?</li> </ul> <p>Note (2) For characteristics of indoor heat exchanger temperature thermistor, see the error display E6.</p> <p style="text-align: center;">Indoor heat exchanger temperature (°C)</p> </td><td> <p>Wash.</p> <p>Defective indoor heat exchanger temperature thermistor connector → Correct.</p> <p>Defective indoor heat exchanger temperature thermistor.</p> <p>Check refrigerant system.</p> <p>Adjust</p> </td></tr> </tbody> </table> | Diagnosis | Countermeasure | <pre> graph TD     A{Is the air filter clogged?} -- YES --&gt; B[Wash.]     A -- NO --&gt; C{Is the indoor heat exchanger temperature thermistor connection OK?}     C -- YES --&gt; D{Are the characteristics of indoor heat exchanger temperature thermistor OK?}     C -- NO --&gt; E[Defective indoor heat exchanger temperature thermistor connector → Correct.]     D -- YES --&gt; F[Check the error data with the remote controller.]     D -- NO --&gt; E     F --&gt; G{Is the unit operating in the state of heating overload?}     G -- YES --&gt; H[Adjust]     G -- NO --&gt; I[Check refrigerant system.]           </pre> <p>Note (1) Judge if it is in the state of overload or not as follows.</p> <ul style="list-style-type: none"> <li>▲ Is there any short-circuit of air?</li> <li>▲ Isn't there any fouling or clogging on the indoor heat exchanger?</li> <li>▲ Is the outdoor fan control normal?</li> <li>▲ Isn't the indoor and outdoor air temperature too high?</li> </ul> <p>Note (2) For characteristics of indoor heat exchanger temperature thermistor, see the error display E6.</p> <p style="text-align: center;">Indoor heat exchanger temperature (°C)</p> | <p>Wash.</p> <p>Defective indoor heat exchanger temperature thermistor connector → Correct.</p> <p>Defective indoor heat exchanger temperature thermistor.</p> <p>Check refrigerant system.</p> <p>Adjust</p> |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                               |
| <pre> graph TD     A{Is the air filter clogged?} -- YES --&gt; B[Wash.]     A -- NO --&gt; C{Is the indoor heat exchanger temperature thermistor connection OK?}     C -- YES --&gt; D{Are the characteristics of indoor heat exchanger temperature thermistor OK?}     C -- NO --&gt; E[Defective indoor heat exchanger temperature thermistor connector → Correct.]     D -- YES --&gt; F[Check the error data with the remote controller.]     D -- NO --&gt; E     F --&gt; G{Is the unit operating in the state of heating overload?}     G -- YES --&gt; H[Adjust]     G -- NO --&gt; I[Check refrigerant system.]           </pre> <p>Note (1) Judge if it is in the state of overload or not as follows.</p> <ul style="list-style-type: none"> <li>▲ Is there any short-circuit of air?</li> <li>▲ Isn't there any fouling or clogging on the indoor heat exchanger?</li> <li>▲ Is the outdoor fan control normal?</li> <li>▲ Isn't the indoor and outdoor air temperature too high?</li> </ul> <p>Note (2) For characteristics of indoor heat exchanger temperature thermistor, see the error display E6.</p> <p style="text-align: center;">Indoor heat exchanger temperature (°C)</p> | <p>Wash.</p> <p>Defective indoor heat exchanger temperature thermistor connector → Correct.</p> <p>Defective indoor heat exchanger temperature thermistor.</p> <p>Check refrigerant system.</p> <p>Adjust</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                               |
| <h3>2.Error detection method</h3> <p>Indoor heat exchanger temperature thermistor (ThI-R1, R2, R3)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                               |
| <h3>3.Condition of Error displayed</h3> <p>When it is detected 5 times within 60 minutes from initial detection or when the overload condition is detected for 6 minutes continuously.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                               |
| <h3>4.Presumable cause</h3> <ul style="list-style-type: none"> <li>• Clogged air filter</li> <li>• Defective indoor heat exchanger temperature thermistor connector</li> <li>• Defective indoor heat exchanger temperature thermistor</li> <li>• Anomalous refrigerant system</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                               |

**Note:** During heating operation; After starting compressor, compressor rotation speed is decreased by detecting indoor heat exchanger temperature (ThI-R) in order to control high pressure.

| Error code            | LED    | Green          | Red          | Content       |
|-----------------------|--------|----------------|--------------|---------------|
| Remote controller: E9 | Indoor | Keeps flashing | 1 time flash | Drain trouble |

| 1.Applicable model                                                                                                                                                                                                                                                                                                                         | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| All models                                                                                                                                                                                                                                                                                                                                 | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 2.Error detection method                                                                                                                                                                                                                                                                                                                   | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Float switch is activated                                                                                                                                                                                                                                                                                                                  | <p>Check the error data in the remote controller.</p> <p>Is there any overflow?</p> <p>NO → Is the CNI connected firmly?</p> <p>NO → Defective indoor control PCB → Replace.</p> <p>YES → Is there any anomaly on the optional equipment?</p> <p>NO → Defective indoor control PCB → Replace.</p> <p>YES → Check optional equipment</p> <p>YES → Is the humidifier connected?</p> <p>YES → Is the humidifier Drain Motor interlocked by the indoor unit function setting of remote controller?</p> <p>NO → Correct setting to "Humidifier DM interlock".</p> <p>YES → Drain motor ON from the remote controller</p> <p>Does DM operate?</p> <p>NO → Is AC220/240V detected at CNR connector?</p> <p>NO → Defective indoor power PCB → Replace.</p> <p>YES → Check wiring of drain motor</p> <p>YES → Is the drain piping unclogged? Is the drain pipe slop OK?</p> <p>NO → Correct.</p> <p>YES → Check drain motor.</p> |
| 3.Condition of Error displayed                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| If the float switch OPEN is detected for 3 seconds continuously or if float switch connector or wire is disconnected.                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| 4.Presumable cause                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| <ul style="list-style-type: none"> <li>• Defective indoor control or power PCB</li> <li>• Float switch setting error</li> <li>• Humidifier DM interlock setting error</li> <li>• Optional equipment setting error</li> <li>• Drain piping error</li> <li>• Defective drain motor</li> <li>• Disconnection of drain motor wiring</li> </ul> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |

**Note:** When this error occurred at power ON, disconnection of wire or connector of the float switch is suspected. Check and correct it (or replace it, if necessary).

|                                      |        |                |           |                                                                                                                      |
|--------------------------------------|--------|----------------|-----------|----------------------------------------------------------------------------------------------------------------------|
| Error code<br>Remote controller: E10 | LED    | Green          | Red       | Content<br>Excessive number of connected indoor units (more than 17 units) by controlling with one remote controller |
|                                      | Indoor | Keeps flashing | Stays OFF |                                                                                                                      |

|                                                                                                                                   |                                                                                                                                                                                                             |                |
|-----------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1.Applicable model                                                                                                                | 5.Troubleshooting                                                                                                                                                                                           |                |
| All models                                                                                                                        | Diagnosis                                                                                                                                                                                                   | Countermeasure |
|                                                                                                                                   | <pre> graph LR     A{Aren't more than 17 indoor units connected to one remote controller?} -- NO --&gt; B[Defective remote controller → Replace.]     A -- YES --&gt; C[Reduce to 16 or less units.] </pre> |                |
| 2.Error detection method                                                                                                          |                                                                                                                                                                                                             |                |
| When it detects more than 17 of indoor units connected to one remote controller                                                   |                                                                                                                                                                                                             |                |
| 3.Condition of Error displayed                                                                                                    |                                                                                                                                                                                                             |                |
| Same as above                                                                                                                     |                                                                                                                                                                                                             |                |
| 4.Presumable cause                                                                                                                |                                                                                                                                                                                                             |                |
| <ul style="list-style-type: none"> <li>Excessive number of indoor units connected</li> <li>Defective remote controller</li> </ul> |                                                                                                                                                                                                             |                |

Note:

| Error code             | LED    | Green          | Red       | Content                  |
|------------------------|--------|----------------|-----------|--------------------------|
| Remote controller: E16 | Indoor | Keeps flashing | Stays OFF | Indoor fan motor anomaly |

|                                                                                                                                                                                                                                                                                      |                   |                |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|----------------|
| 1.Applicable model                                                                                                                                                                                                                                                                   | 5.Troubleshooting |                |
| All models                                                                                                                                                                                                                                                                           | Diagnosis         | Countermeasure |
| 2.Error detection method                                                                                                                                                                                                                                                             |                   |                |
| Detected by rotation speed of indoor fan motor                                                                                                                                                                                                                                       |                   |                |
| 3.Condition of Error displayed                                                                                                                                                                                                                                                       |                   |                |
| When actual rotation speed of indoor fan motor drops to lower than 200rpm for 30 seconds continuously, the compressor and the indoor fan motor stop. After 2-seconds, it starts again automatically, but if this error occurs 4 times within 60 minutes after the initial detection. |                   |                |
| 4.Presumable cause                                                                                                                                                                                                                                                                   |                   |                |
| <ul style="list-style-type: none"><li>• Defective indoor power PCB</li><li>• Foreign material at rotational area of fan propeller</li><li>• Defective fan motor</li><li>• Dust on control PCB</li><li>• Blown fuse</li><li>• External noise, surge</li></ul>                         |                   |                |

Note:

| Error code             | LED    | Green          | Red          | Content                                                         |
|------------------------|--------|----------------|--------------|-----------------------------------------------------------------|
| Remote controller: E19 | Indoor | Keeps flashing | 1 time flash | Indoor unit operation check,<br>drain motor check setting error |

|                                                                                                |                                                                                                                                                                                                                                                                                                                                                 |                |
|------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1.Applicable model                                                                             | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                               |                |
| All models                                                                                     | Diagnosis                                                                                                                                                                                                                                                                                                                                       | Countermeasure |
| 2.Error detection method                                                                       | <pre> graph TD     Start[E19 occurs when the power ON] --&gt; Decision{Is SW7-1 on the indoor control PCB ON ?}     Decision -- NO --&gt; Countermeasure1[Defective indoor control PCB (Defective SW7) -&gt; Replace]     Decision -- YES --&gt; Countermeasure2[Turn SW7-1 on the indoor control PCB OFF and reset the power]           </pre> |                |
| 3.Condition of Error displayed                                                                 |                                                                                                                                                                                                                                                                                                                                                 |                |
| Same as above                                                                                  |                                                                                                                                                                                                                                                                                                                                                 |                |
| 4.Presumable cause                                                                             |                                                                                                                                                                                                                                                                                                                                                 |                |
| Mistake in SW7-1 setting<br>(Due to forgetting to turn OFF SW7-1 after indoor operation check) |                                                                                                                                                                                                                                                                                                                                                 |                |

Note:

| Error code             | LED    | Green          | Red       | Content                                          |
|------------------------|--------|----------------|-----------|--------------------------------------------------|
| Remote controller: E28 | Indoor | Keeps flashing | Stays OFF | Remote controller temperature thermistor anomaly |

| <div>1.Applicable model</div> <div>All models</div>                                                                                                                                                                                                                                                           | <div>5.Troubleshooting</div> <div><div>Diagnosis</div><div>Countermeasure</div></div> <div><div><div>Is the remote controller temperature thermistor connected properly?</div><div>NO</div><div>Correct.</div></div><div><div>YES</div><div>Are the characteristics of remote controller temperature thermistor OK?<br/>Is the thermistor wire OK?</div><div>NO</div><div>Defective remote controller temperature thermistor → Replace.</div></div><div><div>YES</div><div>Defective remote controller PCB → Replace.<br/>(Defective remote controller temperature thermistor input circuit)</div></div></div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                  |                       |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|-----------------------|------------------|-----------------------|---|----|----|----|---|----|----|----|---|----|----|----|---|----|----|----|---|----|----|----|---|----|----|----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|-----|----|----|----|-----|
| <div>2.Error detection method</div> <div>Detection of anomalously low temperature (resistance) of remote controller temperature thermistor (Thc)</div>                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                  |                       |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| <div>3.Condition of Error displayed</div> <div>When the temperature thermistor detects -50°C or lower for 5 seconds continuously, the compressor stops. After 3-minutes delay, the compressor starts again automatically, but if this error occurs again within 60 minutes after the initial detection.</div> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                  |                       |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| <div>4.Presumable cause</div> <div><div>Faulty connection of remote controller temperature thermistor</div><div>Defective remote controller temperature thermistor</div><div>Defective remote controller PCB</div></div>                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                  |                       |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
|                                                                                                                                                                                                                                                                                                               | <div>Resistance-temperature characteristics of remote controller temperature thermistor (ThC)</div> <table><tr><th>Temperature (°C)</th><th>Resistance value (kΩ)</th><th>Temperature (°C)</th><th>Resistance value (kΩ)</th></tr><tr><td>0</td><td>65</td><td>30</td><td>16</td></tr><tr><td>1</td><td>62</td><td>32</td><td>15</td></tr><tr><td>2</td><td>59</td><td>34</td><td>14</td></tr><tr><td>4</td><td>53</td><td>36</td><td>13</td></tr><tr><td>6</td><td>48</td><td>38</td><td>12</td></tr><tr><td>8</td><td>44</td><td>40</td><td>11</td></tr><tr><td>10</td><td>40</td><td>42</td><td>9.9</td></tr><tr><td>12</td><td>36</td><td>44</td><td>9.2</td></tr><tr><td>14</td><td>33</td><td>46</td><td>8.5</td></tr><tr><td>16</td><td>30</td><td>48</td><td>7.8</td></tr><tr><td>18</td><td>27</td><td>50</td><td>7.3</td></tr><tr><td>20</td><td>25</td><td>52</td><td>6.7</td></tr><tr><td>22</td><td>23</td><td>54</td><td>6.3</td></tr><tr><td>24</td><td>21</td><td>56</td><td>5.8</td></tr><tr><td>26</td><td>19</td><td>58</td><td>5.4</td></tr><tr><td>28</td><td>18</td><td>60</td><td>5.0</td></tr></table> | Temperature (°C) | Resistance value (kΩ) | Temperature (°C) | Resistance value (kΩ) | 0 | 65 | 30 | 16 | 1 | 62 | 32 | 15 | 2 | 59 | 34 | 14 | 4 | 53 | 36 | 13 | 6 | 48 | 38 | 12 | 8 | 44 | 40 | 11 | 10 | 40 | 42 | 9.9 | 12 | 36 | 44 | 9.2 | 14 | 33 | 46 | 8.5 | 16 | 30 | 48 | 7.8 | 18 | 27 | 50 | 7.3 | 20 | 25 | 52 | 6.7 | 22 | 23 | 54 | 6.3 | 24 | 21 | 56 | 5.8 | 26 | 19 | 58 | 5.4 | 28 | 18 | 60 | 5.0 |
| Temperature (°C)                                                                                                                                                                                                                                                                                              | Resistance value (kΩ)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Temperature (°C) | Resistance value (kΩ) |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 0                                                                                                                                                                                                                                                                                                             | 65                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 30               | 16                    |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 1                                                                                                                                                                                                                                                                                                             | 62                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 32               | 15                    |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 2                                                                                                                                                                                                                                                                                                             | 59                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 34               | 14                    |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 4                                                                                                                                                                                                                                                                                                             | 53                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 36               | 13                    |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 6                                                                                                                                                                                                                                                                                                             | 48                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 38               | 12                    |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 8                                                                                                                                                                                                                                                                                                             | 44                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 40               | 11                    |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 10                                                                                                                                                                                                                                                                                                            | 40                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 42               | 9.9                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 12                                                                                                                                                                                                                                                                                                            | 36                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 44               | 9.2                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 14                                                                                                                                                                                                                                                                                                            | 33                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 46               | 8.5                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 16                                                                                                                                                                                                                                                                                                            | 30                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 48               | 7.8                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 18                                                                                                                                                                                                                                                                                                            | 27                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 50               | 7.3                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 20                                                                                                                                                                                                                                                                                                            | 25                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 52               | 6.7                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 22                                                                                                                                                                                                                                                                                                            | 23                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 54               | 6.3                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 24                                                                                                                                                                                                                                                                                                            | 21                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 56               | 5.8                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 26                                                                                                                                                                                                                                                                                                            | 19                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 58               | 5.4                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |
| 28                                                                                                                                                                                                                                                                                                            | 18                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 60               | 5.0                   |                  |                       |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |   |    |    |    |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |    |    |    |     |

**Note:** After 10 seconds has passed since remote controller thermistor was switched from valid to invalid, E28 will not be displayed even if the thermistor harness is disconnected. At same time the thermistor, which is effective, is switched from remote controller thermistor to indoor return air temperature thermistor. Even though the remote controller thermistor is set to be Effective, the return air temperature displayed on remote controller for checking still shows the value detected by indoor return air temperature thermistor, not by remote controller temperature thermistor.



| Error code             | LED    | Green          | Red       | Content                    |
|------------------------|--------|----------------|-----------|----------------------------|
| Remote controller: E35 | Indoor | Keeps flashing | Stays OFF | Cooling overload operation |

| <h3>1.Applicable model</h3> <p>All models</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <h3>5.Troubleshooting</h3> <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <p>* For the characteristics of outdoor heat exchanger temperature sensor, refer to E37.</p> <p>Are normal the characteristics of outdoor heat exchanger temperature sensor normal?</p> <p>NO → Replace outdoor heat exchanger temperature sensor.</p> <p>YES →</p> <p>Is the unit operating in the state of cooling overload?</p> <p>YES → Check unit side.</p> <ul style="list-style-type: none"> <li>• Isn't the air circulation of outdoor unit short-circuited?</li> <li>• Are installation spaces adequate?</li> <li>• Isn't there any fouling or clogging on heater exchanger?</li> </ul> <p>NO →</p> <p>Is the high pressure control normal?</p> <p>NO → Control operation check*</p> <p>YES →</p> <p>Is the temperature (measured actually) at direction of error correct?</p> <p>NO → Defective outdoor PCB → Replace.</p> <p>YES → Excessive refrigerant amount: Recharge refrigerant by weighing proper amount on a scale.</p> </td><td></td></tr> </tbody> </table> | Diagnosis | Countermeasure | <p>* For the characteristics of outdoor heat exchanger temperature sensor, refer to E37.</p> <p>Are normal the characteristics of outdoor heat exchanger temperature sensor normal?</p> <p>NO → Replace outdoor heat exchanger temperature sensor.</p> <p>YES →</p> <p>Is the unit operating in the state of cooling overload?</p> <p>YES → Check unit side.</p> <ul style="list-style-type: none"> <li>• Isn't the air circulation of outdoor unit short-circuited?</li> <li>• Are installation spaces adequate?</li> <li>• Isn't there any fouling or clogging on heater exchanger?</li> </ul> <p>NO →</p> <p>Is the high pressure control normal?</p> <p>NO → Control operation check*</p> <p>YES →</p> <p>Is the temperature (measured actually) at direction of error correct?</p> <p>NO → Defective outdoor PCB → Replace.</p> <p>YES → Excessive refrigerant amount: Recharge refrigerant by weighing proper amount on a scale.</p> |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |
| <p>* For the characteristics of outdoor heat exchanger temperature sensor, refer to E37.</p> <p>Are normal the characteristics of outdoor heat exchanger temperature sensor normal?</p> <p>NO → Replace outdoor heat exchanger temperature sensor.</p> <p>YES →</p> <p>Is the unit operating in the state of cooling overload?</p> <p>YES → Check unit side.</p> <ul style="list-style-type: none"> <li>• Isn't the air circulation of outdoor unit short-circuited?</li> <li>• Are installation spaces adequate?</li> <li>• Isn't there any fouling or clogging on heater exchanger?</li> </ul> <p>NO →</p> <p>Is the high pressure control normal?</p> <p>NO → Control operation check*</p> <p>YES →</p> <p>Is the temperature (measured actually) at direction of error correct?</p> <p>NO → Defective outdoor PCB → Replace.</p> <p>YES → Excessive refrigerant amount: Recharge refrigerant by weighing proper amount on a scale.</p> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |
| <h3>2.Error detection method</h3> <p>Outdoor heat exchanger temperature (°C)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |
| <h3>3.Condition of Error displayed</h3> <p>When anomalous outdoor heat exchanger temperature occurs 5 times within 60 minutes or 63°C or higher continues for 10 minutes, including the compressor stop.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |
| <h3>4.Presumable cause</h3> <ul style="list-style-type: none"> <li>• Defective outdoor heat exchanger temperature sensor</li> <li>• Defective outdoor PCB</li> <li>• Indoor, outdoor unit installation spaces</li> <li>• Short-circuit of air on indoor, outdoor units</li> <li>• Fouling, clogging of heat exchanger</li> <li>• Excessive refrigerant quantity</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |

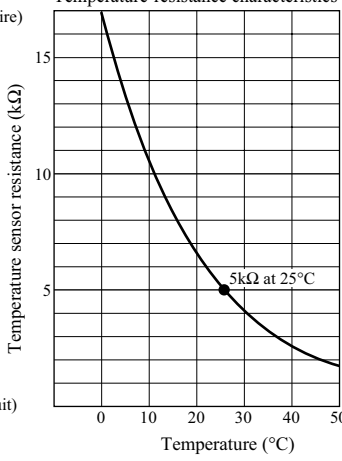
Note:

| Error code             | LED    | Green          | Red       | Content                          |
|------------------------|--------|----------------|-----------|----------------------------------|
| Remote controller: E36 | Indoor | Keeps flashing | Stays OFF | Discharge pipe temperature error |

| <b>1. Applicable model</b><br><br>All models                                                                                                                                                                                                                                                                                                                                                                       | <b>5. Troubleshooting</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>2. Error detection method</b><br><br>For the error detection method, refer to the protective control by controlling compressor rotation speed and cooling high pressure protective control of micro computer control function for corresponding models.                                                                                                                                                         | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <p>* For the characteristics of discharge pipe temperature, refer to E39.</p> <p>Are the characteristics of discharge pipe temperature sensor normal?</p> <p>YES</p> <p>Is the discharge pipe temperature error persisted during cooling operation?</p> <p>NO</p> <p>Is the discharge pipe temperature control normal?</p> <p>YES</p> <p>Is the temperature (measured actually) at detection of error correct?</p> </td><td> <p>NO → Replace discharge pipe temperature sensor.</p> <p>YES → Insufficient refrigerant amount : Recharge refrigerant by weighing proper amount on a scale.</p> <p>NO → Control operation check *</p> <p>NO → Defective outdoor PCB → Replace.</p> <p>YES → Check unit side:<br/> • Isn't filter clogged?<br/> • Are adequate indoor, outdoor unit installation spaces?<br/> • Isn't there any short-circuit of air?<br/> • Isn't there any fouling, clogging on indoor heat exchanger?</p> </td></tr> </tbody> </table> <p>* For the contents of control, refer to the protective control by controlling compressor rotation speed and cooling high pressure protective control of micro computer control function for corresponding models.</p> | Diagnosis | Countermeasure | <p>* For the characteristics of discharge pipe temperature, refer to E39.</p> <p>Are the characteristics of discharge pipe temperature sensor normal?</p> <p>YES</p> <p>Is the discharge pipe temperature error persisted during cooling operation?</p> <p>NO</p> <p>Is the discharge pipe temperature control normal?</p> <p>YES</p> <p>Is the temperature (measured actually) at detection of error correct?</p> | <p>NO → Replace discharge pipe temperature sensor.</p> <p>YES → Insufficient refrigerant amount : Recharge refrigerant by weighing proper amount on a scale.</p> <p>NO → Control operation check *</p> <p>NO → Defective outdoor PCB → Replace.</p> <p>YES → Check unit side:<br/> • Isn't filter clogged?<br/> • Are adequate indoor, outdoor unit installation spaces?<br/> • Isn't there any short-circuit of air?<br/> • Isn't there any fouling, clogging on indoor heat exchanger?</p> |
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                          | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <p>* For the characteristics of discharge pipe temperature, refer to E39.</p> <p>Are the characteristics of discharge pipe temperature sensor normal?</p> <p>YES</p> <p>Is the discharge pipe temperature error persisted during cooling operation?</p> <p>NO</p> <p>Is the discharge pipe temperature control normal?</p> <p>YES</p> <p>Is the temperature (measured actually) at detection of error correct?</p> | <p>NO → Replace discharge pipe temperature sensor.</p> <p>YES → Insufficient refrigerant amount : Recharge refrigerant by weighing proper amount on a scale.</p> <p>NO → Control operation check *</p> <p>NO → Defective outdoor PCB → Replace.</p> <p>YES → Check unit side:<br/> • Isn't filter clogged?<br/> • Are adequate indoor, outdoor unit installation spaces?<br/> • Isn't there any short-circuit of air?<br/> • Isn't there any fouling, clogging on indoor heat exchanger?</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>3. Condition of Error displayed</b><br><br>When discharge pipe temperature anomaly is detected 2 times within 60 minutes is compressor stop.                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| <b>4. Presumable cause</b><br><br><ul style="list-style-type: none"> <li>Defective outdoor PCB</li> <li>Defective discharge pipe temperature sensor</li> <li>Clogged filter</li> <li>Indoor, outdoor unit installation spaces</li> <li>Short-circuit of air on indoor, outdoor units</li> <li>Fouling, clogging of heat exchanger</li> </ul>                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |

Note:

|                        |        |                |           |                                                   |
|------------------------|--------|----------------|-----------|---------------------------------------------------|
| Error code             | LED    | Green          | Red       | Content                                           |
| Remote controller: E37 | Indoor | Keeps flashing | Stays OFF | Outdoor heat exchanger temperature sensor anomaly |

|                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |
|---------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1. Applicable model             | 5. Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                |
| All models                      | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Countermeasure |
| 2. Error detection method       | <p>Is the outdoor heat exchanger temperature sensor connector connected properly?</p> <p>NO → Correct connector.</p> <p>YES</p> <p>For the characteristics of outdoor heat exchanger temperature sensor, see the following graph.</p> <p>Are the characteristics of outdoor heat exchanger temperature sensor OK?</p> <p>NO → Defective outdoor heat exchanger temperature sensor → Replace.</p> <p>YES → Defective outdoor PCB → Replace. (Defective outdoor heat exchanger temperature sensor input circuit)</p> |                |
| 3. Condition of Error displayed | <p>Temperature-resistance characteristics</p> <p>(Broken wire)</p>  <p>Temperature sensor resistance (kΩ)</p> <p>Temperature (°C)</p> <p>5kΩ at 25°C</p> <p>(Shot circuit)</p>                                                                                                                                                                                                                                                 |                |
| 4. Presumable cause             | <ul style="list-style-type: none"> <li>Defective outdoor PCB</li> <li>Broken sensor harness or temperature sensing section</li> <li>Disconnected wire connection (connector)</li> </ul>                                                                                                                                                                                                                                                                                                                            |                |

Note:

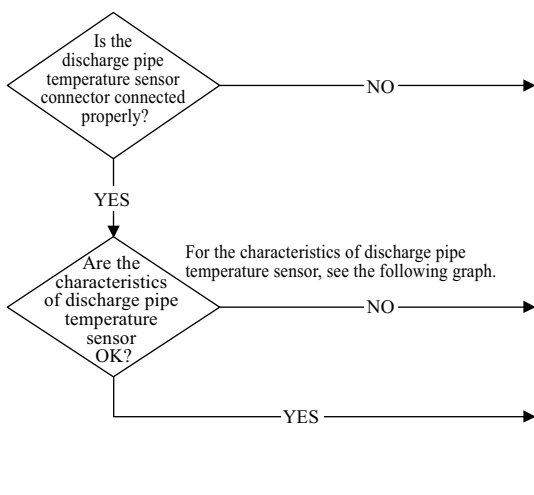
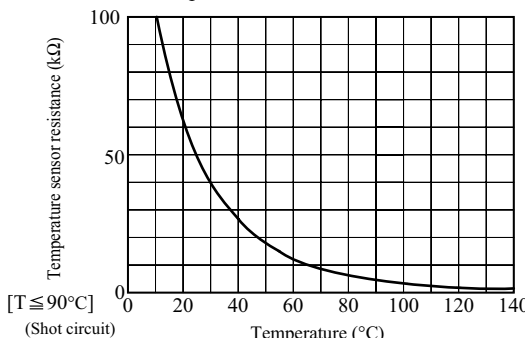
| Error code             | LED    | Green          | Red       | Content                                |
|------------------------|--------|----------------|-----------|----------------------------------------|
| Remote controller: E38 | Indoor | Keeps flashing | Stays OFF | Outdoor air temperature sensor anomaly |

| <b>1.Applicable model</b><br><br>All models                                                                                                                                                                                                                                                                                                                                                                                                                                                     | <b>5.Troubleshooting</b> <table> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> <tr> <td> <pre> graph TD     Q1{Is the outdoor air temperature sensor connector connected properly?} -- NO --&gt; C1[Correct connector.]     Q1 -- YES --&gt; Q2{Is the characteristics of the outdoor air temperature sensor OK?}     Q2 -- NO --&gt; C2[Defective outdoor air temperature sensor → Replace.]     Q2 -- YES --&gt; C3[Defective outdoor PCB → Replace. (Defective outdoor air temperature sensor input circuit)]           </pre> </td><td></td></tr> </table> | Diagnosis | Countermeasure | <pre> graph TD     Q1{Is the outdoor air temperature sensor connector connected properly?} -- NO --&gt; C1[Correct connector.]     Q1 -- YES --&gt; Q2{Is the characteristics of the outdoor air temperature sensor OK?}     Q2 -- NO --&gt; C2[Defective outdoor air temperature sensor → Replace.]     Q2 -- YES --&gt; C3[Defective outdoor PCB → Replace. (Defective outdoor air temperature sensor input circuit)]           </pre> |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |
| <pre> graph TD     Q1{Is the outdoor air temperature sensor connector connected properly?} -- NO --&gt; C1[Correct connector.]     Q1 -- YES --&gt; Q2{Is the characteristics of the outdoor air temperature sensor OK?}     Q2 -- NO --&gt; C2[Defective outdoor air temperature sensor → Replace.]     Q2 -- YES --&gt; C3[Defective outdoor PCB → Replace. (Defective outdoor air temperature sensor input circuit)]           </pre>                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |
| <b>2.Error detection method</b><br><br>Detection of anomalously low temperature (resistance) on outdoor air temperature sensor                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |
| <b>3.Condition of Error displayed</b><br><br><ul style="list-style-type: none"> <li>When the temperature sensor detects -55 °C or lower for 5 seconds continuously within 2 minutes to 2 minutes 20 seconds after the compressor ON, the compressor stops. After 3-minutes delay, the compressor starts again automatically, but if this anomalous temperature is detected 3 times within 40 minutes.</li> <li>When -55 °C or lower is detected for within 20 second after power ON.</li> </ul> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |
| <b>4.Presumable cause</b><br><br><ul style="list-style-type: none"> <li>Defective outdoor PCB</li> <li>Broken sensor harness or temperature sensing section (Check molding.)</li> <li>Disconnected wire connection (connector)</li> </ul>                                                                                                                                                                                                                                                       | <p>Temperature-resistance characteristics</p> <p>(Broken wire)</p> <p>(Shot circuit)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |

Note:

|                                      |        |                |           |         |
|--------------------------------------|--------|----------------|-----------|---------|
| Error code<br>Remote controller: E39 | LED    | Green          | Red       | Content |
|                                      | Indoor | Keeps flashing | Stays OFF |         |

## Discharge pipe temperature sensor anomaly

|                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                        |                                                                                                                                                                                                       |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>1.Applicable model</b><br><br>All models                                                                                                                                                                                                                                                                                                                      | <b>5.Troubleshooting</b>                                                                                                                               |                                                                                                                                                                                                       |
| <b>2.Error detection method</b><br><br>Detection of anomalously low temperature (resistance) on the discharge pipe temperature sensor                                                                                                                                                                                                                            | <b>Diagnosis</b><br><br>                                            | <b>Countermeasure</b><br><br>Correct connector.<br><br>Defective discharge pipe temperature sensor → Replace.<br><br>Defective outdoor PCB → Replace.<br>(Defective temperature sensor input circuit) |
| <b>3.Condition of Error displayed</b><br><br>When the temperature sensor detects -25 °C or lower for 5 seconds continuously within 10 minutes to 10 minutes 20 seconds after the compressor ON, the compressor stops. After 3-minutes delay, the compressor starts again automatically, but if this anomalous temperature is detected 3 times within 40 minutes. | <b>Temperature-resistance characteristics</b><br>(Broken wire)<br> |                                                                                                                                                                                                       |
| <b>4.Presumable cause</b><br><br><ul style="list-style-type: none"> <li>• Defective outdoor PCB</li> <li>• Broken sensor harness or temperature sensing section (Check molding.)</li> <li>• Disconnected wire connection (connector)</li> </ul>                                                                                                                  |                                                                                                                                                        |                                                                                                                                                                                                       |

Note:

| Error code             | LED                | Green          | Red       | Content           |
|------------------------|--------------------|----------------|-----------|-------------------|
| Remote controller: E42 | Indoor control PCB | Keeps flashing | Stays OFF | Current cut (1/2) |

|                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                           |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>1.Applicable model</b><br>All models                                                                                                                                   | <b>5.Troubleshooting</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                           |
| <b>2.Error detection method</b><br>In order to prevent from overcurrent of inverter, if the current exceeds the specifications, it makes the compressor stopping.         | <b>Diagnosis</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>Countermeasure</b>                                                                                                                                                                                                                                                                                                                     |
| <b>3.Condition of Error displayed</b><br>• If the output current of inveter exceeds the specifications, it makes the compressor stopping.                                 | <pre> graph TD     Q1{Is the Power supply voltage OK?} -- NO --&gt; C1[Check power supply.]     Q1 -- YES --&gt; Q2{Are the service valves opened?}     Q2 -- NO --&gt; C2[Open the valves.]     Q2 -- YES --&gt; Q3{Is the high pressure during operation OK?}     Q3 -- NO --&gt; C3[Check refrigerant amount and refrigerant circuit<br/>*In case of transitional increase of high pressure and/or test run, several times restarting may recover it, because liquid refrigerant (migrated) in the compressor is discharged from the compressor.]     Q3 -- YES --&gt; Q4{Is the checked result of insulation resistance and coil resistance (l) of compressor motor OK?<br/>(l) 1.703Ω (U-V, V-W, U-W) or more at 20°C}     Q4 -- NO --&gt; C4[Replace compressor.]     Q4 -- YES --&gt; C5[Continues to next page.]           </pre> | Check power supply.<br><br>Open the valves.<br><br>Check refrigerant amount and refrigerant circuit<br>*In case of transitional increase of high pressure and/or test run, several times restarting may recover it, because liquid refrigerant (migrated) in the compressor is discharged from the compressor.<br><br>Replace compressor. |
| <b>4.Presumable cause</b><br>• The valves closed<br>• Faulty power supply<br>• Insufficient refrigerant amount<br>• Faulty compressor<br>• Faulty power transistor module |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                           |

Note:

| Error code             | LED    | Green          | Red       | Content           |
|------------------------|--------|----------------|-----------|-------------------|
| Remote controller: E42 | Indoor | Keeps flashing | Stays OFF | Current cut (2/2) |

|                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1. Applicable model                                                                                                                                                                                              | 5. Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                |
| All models                                                                                                                                                                                                       | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Countermeasure |
| 2. Error detection method                                                                                                                                                                                        | <p>Continue from previous page</p> <p>Is the checked result of power transistor module OK?</p> <p>NO → Defective outdoor PCB → Replace.</p> <p>YES</p> <div style="border: 1px dashed black; padding: 5px;"> <ul style="list-style-type: none"> <li>Is the space for installation of indoor and/or outdoor unit enough?</li> <li>Is there any short circuit of air on indoor and/or outdoor unit?</li> <li>At cooling, does the outdoor fan motor run?<br/>Are the service valves fully opened?<br/>Is the filter clogged?</li> <li>At heating, does the indoor fan motor run?<br/>Are the service valves fully opened?<br/>Is the filter clogged?</li> <li>Is there any liquid flooding?<br/>Is the superheat within normal range?<br/>Is the low pressure sensor and suction pipe temperature thermistor normal?</li> <li>Is there any anomalous sound on the compressor?</li> </ul> </div> <p>YES</p> <p>After resetting power for several times does it become normal?</p> <p>NO → Defective outdoor PCB → Replace.</p> <p>YES</p> <p>Temporary noise may cause of anomaly.<br/>If noise source can be found, take countermeasure.</p> |                |
| 3. Condition of Error displayed                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                |
| <ul style="list-style-type: none"> <li>If the output current of inveter exceeds the specifications, it makes the compressor stopping.</li> </ul>                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                |
| 4. Presumable cause                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                |
| <ul style="list-style-type: none"> <li>Defective outdoor PCB</li> <li>Faulty power supply</li> <li>Insufficient refrigerant amount</li> <li>Faulty compressor</li> <li>Faulty power transistor module</li> </ul> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                |

Note:

| Error code             | LED    | Green          | Red       | Content                     |
|------------------------|--------|----------------|-----------|-----------------------------|
| Remote controller: E47 | Indoor | Keeps flashing | Stays OFF | Active filter voltage error |

| 1.Applicable model                                                                                                                                                                                                                                        | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| All models                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |
| 2.Error detection method                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |
| Error is displayed if the converter voltage exceeds DC340V (3 times within 20 minutes). Remote controller may be set after 3 minutes delay.                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |
| 3.Condition of Error displayed                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |
| Same as above                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |
| 4.Presumable cause                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |
| <ul style="list-style-type: none"> <li>• Defective outdoor PCB</li> <li>• Dust on outdoor PCB</li> <li>• Anomalous power supply</li> </ul>                                                                                                                | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <p>Is the power supply normal?</p> <p>NO →</p> <p>YES ↓</p> <p>Is voltage within the specified range?</p> <p>NO →</p> <p>YES ↓</p> <p>Check soldered surfaces on the outdoor PCB for foreign matter like dust, fouling, etc.</p> <p>NO →</p> <p>YES →</p> </td><td> <p>Restore normal condition.</p> <p>Restore normal condition.</p> <p>Remove foreign matter like dust, fouling, etc.</p> <p>Defective outdoor PCB → Replace.</p> </td></tr> </tbody> </table> | Diagnosis | Countermeasure | <p>Is the power supply normal?</p> <p>NO →</p> <p>YES ↓</p> <p>Is voltage within the specified range?</p> <p>NO →</p> <p>YES ↓</p> <p>Check soldered surfaces on the outdoor PCB for foreign matter like dust, fouling, etc.</p> <p>NO →</p> <p>YES →</p> | <p>Restore normal condition.</p> <p>Restore normal condition.</p> <p>Remove foreign matter like dust, fouling, etc.</p> <p>Defective outdoor PCB → Replace.</p> |
| Diagnosis                                                                                                                                                                                                                                                 | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |
| <p>Is the power supply normal?</p> <p>NO →</p> <p>YES ↓</p> <p>Is voltage within the specified range?</p> <p>NO →</p> <p>YES ↓</p> <p>Check soldered surfaces on the outdoor PCB for foreign matter like dust, fouling, etc.</p> <p>NO →</p> <p>YES →</p> | <p>Restore normal condition.</p> <p>Restore normal condition.</p> <p>Remove foreign matter like dust, fouling, etc.</p> <p>Defective outdoor PCB → Replace.</p>                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                           |                                                                                                                                                                 |

Note:



| Error code             | LED    | Green          | Red       | Content                   |
|------------------------|--------|----------------|-----------|---------------------------|
| Remote controller: E48 | Indoor | Keeps flashing | Stays OFF | Outdoor fan motor anomaly |

| 1.Applicable model                                                                                                                                                                                                                                                                                        | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|----------------------------------------------------------------------------------------------------------|------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------|-----------------------------|-------------------------------------------------------------------------------------|-------------------------------------------|--|-----------------------------------------------------------------------------------------|--|--------------------------------|
| All models                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| 2.Error detection method                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| Detected by rotation speed of outdoor fan motor                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| 3.Condition of Error displayed                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| When actual rotation speed of outdoor fan motor drops to $75\text{min}^{-1}$ or lower for 30 minutes continuously, the compressor and the outdoor fan motor stop. After 3-minutes delay, it starts again automatically, but if this anomaly occurs 3 times within 60 minutes after the initial detection. |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| 4.Presumable cause                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| <ul style="list-style-type: none"> <li>Defective outdoor PCB</li> <li>Foreign material at rotational area of fan propeller</li> <li>Defective fan motor</li> <li>Dust on outdoor PCB</li> <li>Blown F3 fuse</li> </ul>                                                                                    | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <p>Does any foreign material intervene in rotational area of fan propeller?</p> <p>YES →</p> <p>NO →</p> </td><td>Remove foreign matter.</td></tr> <tr> <td> <p>Does the fan rotate smoothly when turned by hand?</p> <p>YES →</p> <p>NO →</p> </td><td>Replace fan motor.<br/>If resistance between ① (Vm):blue -④(GND):black is detected <math>1\text{k}\Omega</math> or lower, it is faulty.</td></tr> <tr> <td> <p>Is DC308~336V detected between (CNFAN ④ (black)-⑥ (red)) of fan motor connector?</p> <p>YES →</p> <p>NO →</p> </td><td></td></tr> <tr> <td> <p>Is F3 (250V1A) fuse blown?</p> <p>YES →</p> <p>NO →</p> </td><td>Check power supply voltage.</td></tr> <tr> <td> <p>Power supply reset</p> <p>Is normal state restored?</p> <p>YES →</p> <p>NO →</p> </td><td>Replace faulty fan motor and outdoor PCB.</td></tr> <tr> <td></td><td>Replace fan motor (If anomaly persists after replacing fan motor, replace outdoor PCB.)</td></tr> <tr> <td></td><td>Malfunction by temporary noise</td></tr> </tbody> </table> | Diagnosis | Countermeasure | <p>Does any foreign material intervene in rotational area of fan propeller?</p> <p>YES →</p> <p>NO →</p> | Remove foreign matter. | <p>Does the fan rotate smoothly when turned by hand?</p> <p>YES →</p> <p>NO →</p> | Replace fan motor.<br>If resistance between ① (Vm):blue -④(GND):black is detected $1\text{k}\Omega$ or lower, it is faulty. | <p>Is DC308~336V detected between (CNFAN ④ (black)-⑥ (red)) of fan motor connector?</p> <p>YES →</p> <p>NO →</p> |  | <p>Is F3 (250V1A) fuse blown?</p> <p>YES →</p> <p>NO →</p> | Check power supply voltage. | <p>Power supply reset</p> <p>Is normal state restored?</p> <p>YES →</p> <p>NO →</p> | Replace faulty fan motor and outdoor PCB. |  | Replace fan motor (If anomaly persists after replacing fan motor, replace outdoor PCB.) |  | Malfunction by temporary noise |
| Diagnosis                                                                                                                                                                                                                                                                                                 | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| <p>Does any foreign material intervene in rotational area of fan propeller?</p> <p>YES →</p> <p>NO →</p>                                                                                                                                                                                                  | Remove foreign matter.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| <p>Does the fan rotate smoothly when turned by hand?</p> <p>YES →</p> <p>NO →</p>                                                                                                                                                                                                                         | Replace fan motor.<br>If resistance between ① (Vm):blue -④(GND):black is detected $1\text{k}\Omega$ or lower, it is faulty.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| <p>Is DC308~336V detected between (CNFAN ④ (black)-⑥ (red)) of fan motor connector?</p> <p>YES →</p> <p>NO →</p>                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| <p>Is F3 (250V1A) fuse blown?</p> <p>YES →</p> <p>NO →</p>                                                                                                                                                                                                                                                | Check power supply voltage.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
| <p>Power supply reset</p> <p>Is normal state restored?</p> <p>YES →</p> <p>NO →</p>                                                                                                                                                                                                                       | Replace faulty fan motor and outdoor PCB.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
|                                                                                                                                                                                                                                                                                                           | Replace fan motor (If anomaly persists after replacing fan motor, replace outdoor PCB.)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |
|                                                                                                                                                                                                                                                                                                           | Malfunction by temporary noise                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |           |                |                                                                                                          |                        |                                                                                   |                                                                                                                             |                                                                                                                  |  |                                                            |                             |                                                                                     |                                           |  |                                                                                         |  |                                |

Note: When E48 error occurs, in almost cases F3 fuse (1A) on the outdoor PCB is blown. There are a lot of cases that fuse is blown and E48 occurs due to defective fan motor. And even though only the outdoor PCB ( or fuse) is replaced,, another trouble could occur. Therefore when fuse is blown, check whether the fan motor is OK or not.  
After confirming the fan motor normal, check by power ON. (Don't power ON without confirming the fan motor normal.)

| Error code             | LED    | Green          | Red       | Content                  |
|------------------------|--------|----------------|-----------|--------------------------|
| Remote controller: E51 | Indoor | Keeps flashing | Stays OFF | Power transistor anomaly |

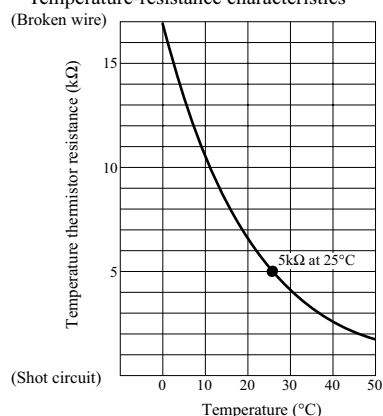
| <b>1.Applicable model</b><br>All models                                                                                                                                                                                                                                                                                                                  | <b>5.Troubleshooting</b> <table> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> <tr> <td> <pre> graph TD     A{Check soldered surfaces on the outdoor control PCB for foreign matter like dust, fouling, etc.} -- NO --&gt; B[Remove foreign matter like dust, fouling, etc.]     A -- YES --&gt; C{Isn't F2 fuse (250V, 20A) blown?}     C -- YES --&gt; D[Replace fuse.]     C -- NO --&gt; E[Defective outdoor PCB → Replace.]           </pre> </td><td></td></tr> </table> | Diagnosis | Countermeasure | <pre> graph TD     A{Check soldered surfaces on the outdoor control PCB for foreign matter like dust, fouling, etc.} -- NO --&gt; B[Remove foreign matter like dust, fouling, etc.]     A -- YES --&gt; C{Isn't F2 fuse (250V, 20A) blown?}     C -- YES --&gt; D[Replace fuse.]     C -- NO --&gt; E[Defective outdoor PCB → Replace.]           </pre> |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Diagnosis                                                                                                                                                                                                                                                                                                                                                | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |           |                |                                                                                                                                                                                                                                                                                                                                                          |  |
| <pre> graph TD     A{Check soldered surfaces on the outdoor control PCB for foreign matter like dust, fouling, etc.} -- NO --&gt; B[Remove foreign matter like dust, fouling, etc.]     A -- YES --&gt; C{Isn't F2 fuse (250V, 20A) blown?}     C -- YES --&gt; D[Replace fuse.]     C -- NO --&gt; E[Defective outdoor PCB → Replace.]           </pre> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                          |  |
| <b>2.Error detection method</b><br>Power transistor primary current                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                          |  |
| <b>3.Condition of Error displayed</b><br>If the power transistor primary current exceeds the setting value for 3 seconds, the compressor stops.                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                          |  |
| <b>4.Presumable cause</b> <ul style="list-style-type: none"> <li>Faulty outdoor PCB</li> <li>Dust on control PCB</li> <li>Blown F2 fuse</li> </ul>                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |           |                |                                                                                                                                                                                                                                                                                                                                                          |  |

Note:

| Error code             | LED    | Green          | Red       | Content                                                                  |
|------------------------|--------|----------------|-----------|--------------------------------------------------------------------------|
| Remote controller: E57 | Indoor | Keeps flashing | Stays OFF | Insufficient refrigerant amount<br>or detection of service valve closure |

| 1. Applicable model                                                                                                                                                                                                                                                                                                                                                                                                | 5. Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| All models                                                                                                                                                                                                                                                                                                                                                                                                         | <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <p>Is the service valve fully opened?</p> <p>NO →</p> <p>YES ↓</p> <p>Are the connections of indoor heat exchanger and/or return air temperature thermistor connectors OK?</p> <p>NO →</p> <p>YES ↓</p> <p>Are the characteristics of indoor heat exchanger and/or return air temperature thermistor OK?</p> <p>NO →</p> <p>YES ↓</p> <p>Is the low pressure during operation normal?</p> <p>NO →</p> <p>YES →</p> </td><td> <p>Open fully.</p> <p>Correct indoor heat exchanger, return air temperature thermistor connector connections.</p> <p>Defective indoor heat exchanger, return air temperature thermistor → Replace.</p> <p>Charge refrigerant.</p> <p>Defective indoor control PCB → Replace. (Defective indoor heat exchanger, return air temperature thermistor input circuits)</p> </td></tr> </tbody> </table> | Diagnosis | Countermeasure | <p>Is the service valve fully opened?</p> <p>NO →</p> <p>YES ↓</p> <p>Are the connections of indoor heat exchanger and/or return air temperature thermistor connectors OK?</p> <p>NO →</p> <p>YES ↓</p> <p>Are the characteristics of indoor heat exchanger and/or return air temperature thermistor OK?</p> <p>NO →</p> <p>YES ↓</p> <p>Is the low pressure during operation normal?</p> <p>NO →</p> <p>YES →</p> | <p>Open fully.</p> <p>Correct indoor heat exchanger, return air temperature thermistor connector connections.</p> <p>Defective indoor heat exchanger, return air temperature thermistor → Replace.</p> <p>Charge refrigerant.</p> <p>Defective indoor control PCB → Replace. (Defective indoor heat exchanger, return air temperature thermistor input circuits)</p> |
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                          | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |
| <p>Is the service valve fully opened?</p> <p>NO →</p> <p>YES ↓</p> <p>Are the connections of indoor heat exchanger and/or return air temperature thermistor connectors OK?</p> <p>NO →</p> <p>YES ↓</p> <p>Are the characteristics of indoor heat exchanger and/or return air temperature thermistor OK?</p> <p>NO →</p> <p>YES ↓</p> <p>Is the low pressure during operation normal?</p> <p>NO →</p> <p>YES →</p> | <p>Open fully.</p> <p>Correct indoor heat exchanger, return air temperature thermistor connector connections.</p> <p>Defective indoor heat exchanger, return air temperature thermistor → Replace.</p> <p>Charge refrigerant.</p> <p>Defective indoor control PCB → Replace. (Defective indoor heat exchanger, return air temperature thermistor input circuits)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |
| 2. Error detection method                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |
| <ul style="list-style-type: none"> <li>Judge insufficient refrigerant amount by detecting the temperature difference between indoor heat exchanger (ThI-R) and indoor return air (ThI-A).</li> </ul>                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |
| 3. Condition of Error displayed                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |
| When the insufficient refrigerant amount is detected 3 times within 60 minutes.                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |
| 4. Presumable cause                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |
| <ul style="list-style-type: none"> <li>Defective indoor heat exchanger temperature thermistor</li> <li>Defective indoor return air temperature thermistor</li> <li>Defective indoor control PCB</li> <li>Insufficient refrigerant amount</li> </ul>                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                      |

Indoor heat exchanger, return air temperature thermistor  
Temperature-resistance characteristics



Note: When the compressor speed is 50 rps or under at 5 minutes after the start of compressor or the completion of defrosting, the low refrigerant protection control judges, by detecting the difference between the indoor heat exchanger temperature (ThI-R) and the indoor return air temperature (ThI-A), that it is in the state of gas low, and stops the compressor.

Cooling: Indoor return air temperature (ThI-A) – Indoor heat exchanger temperature (ThI-R)  $\geq 4$  deg

Heating: Indoor heat exchanger temperature (ThI-R) – Indoor return air temperature (ThI-A)  $\leq 6$  deg

| Error code             | LED    | Green          | Red       | Content           |
|------------------------|--------|----------------|-----------|-------------------|
| Remote controller: E58 | Indoor | Keeps flashing | Stays OFF | Current safe stop |

| <p>1.Applicable model</p> <p>All models</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <p>5.Troubleshooting</p> <table border="1"> <thead> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> </thead> <tbody> <tr> <td> <pre> graph TD     A{Is the refrigerant amount normal?} -- NO --&gt; B[Adjust the refrigerant amount properly.]     A -- YES --&gt; C{Is outdoor ventilation condition good?}     C -- NO --&gt; D[Secure space for inlet and outlet.]     C -- YES --&gt; E{Inspect compressor}     E -- NO --&gt; F[Replace compressor.]     E -- YES --&gt; G{Inspect outdoor air temp. sensor}     G -- NO --&gt; H[Replace sensor.]     G -- YES --&gt; I[Defective outdoor PCB→Replace. (Defective outdoor air temp. sensor input circuit)]           </pre> </td><td></td></tr> </tbody> </table> | Diagnosis | Countermeasure | <pre> graph TD     A{Is the refrigerant amount normal?} -- NO --&gt; B[Adjust the refrigerant amount properly.]     A -- YES --&gt; C{Is outdoor ventilation condition good?}     C -- NO --&gt; D[Secure space for inlet and outlet.]     C -- YES --&gt; E{Inspect compressor}     E -- NO --&gt; F[Replace compressor.]     E -- YES --&gt; G{Inspect outdoor air temp. sensor}     G -- NO --&gt; H[Replace sensor.]     G -- YES --&gt; I[Defective outdoor PCB→Replace. (Defective outdoor air temp. sensor input circuit)]           </pre> |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |
| <pre> graph TD     A{Is the refrigerant amount normal?} -- NO --&gt; B[Adjust the refrigerant amount properly.]     A -- YES --&gt; C{Is outdoor ventilation condition good?}     C -- NO --&gt; D[Secure space for inlet and outlet.]     C -- YES --&gt; E{Inspect compressor}     E -- NO --&gt; F[Replace compressor.]     E -- YES --&gt; G{Inspect outdoor air temp. sensor}     G -- NO --&gt; H[Replace sensor.]     G -- YES --&gt; I[Defective outdoor PCB→Replace. (Defective outdoor air temp. sensor input circuit)]           </pre> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |
| <p>2.Error detection method</p> <p>When the current safe control has operated at the compressor speed of 30 rps or under:</p>                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |
| <p>3.Condition of Error displayed</p> <p>Same as above</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |
| <p>4.Presumable cause</p> <ul style="list-style-type: none"> <li>• Excessive refrigerant amount</li> <li>• Indoor,outdoor unit installation spaces</li> <li>• Faulty compressor</li> <li>• Defective outdoor air temp. sensor</li> <li>• Defective outdoor PCB</li> </ul>                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |

Note:

|                        |        |                |           |                            |
|------------------------|--------|----------------|-----------|----------------------------|
| Error code             | LED    | Green          | Red       | Content                    |
| Remote controller: E59 | Indoor | Keeps flashing | Stays OFF | Compressor startup failure |

| 1.Applicable model                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| All models                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <table> <tr> <th>Diagnosis</th><th>Countermeasure</th></tr> <tr> <td> <p>Compressor does not start at all.<br/>Neither noise nor vibration cannot be heard</p> <p>Disconnect the outdoor fan motor connector and try to startup</p> <p>Does compressor startup?</p> <p>YES → Replace outdoor fan motor</p> <p>NO → Is power supply voltage OK?</p> <p>NO → Check power supply voltage</p> <p>YES → Is the pressure balance at starting OK?</p> <p>NO → Check refrigerant amount and refrigerant circuit</p> <p>YES → Is the insulation resistance and coil resistance of compressor OK ?</p> <p>NO → Repalce compressor</p> <p>YES → Is power transistor module OK?</p> <p>NO → Defective outdoor PCB→Replace</p> <p>YES → Is the output of inverter checker OK ?</p> <p>NO → Defective outdoor PCB→Replace</p> <p>YES → Try to startup several times</p> <p>Note: Several times restarting may resolve it, because migrated liquid refrigerant in the compressor is discharged from the compressor.</p> <p>Does it start?</p> <p>NO → Repalce compressor</p> </td><td></td></tr> </table> | Diagnosis | Countermeasure | <p>Compressor does not start at all.<br/>Neither noise nor vibration cannot be heard</p> <p>Disconnect the outdoor fan motor connector and try to startup</p> <p>Does compressor startup?</p> <p>YES → Replace outdoor fan motor</p> <p>NO → Is power supply voltage OK?</p> <p>NO → Check power supply voltage</p> <p>YES → Is the pressure balance at starting OK?</p> <p>NO → Check refrigerant amount and refrigerant circuit</p> <p>YES → Is the insulation resistance and coil resistance of compressor OK ?</p> <p>NO → Repalce compressor</p> <p>YES → Is power transistor module OK?</p> <p>NO → Defective outdoor PCB→Replace</p> <p>YES → Is the output of inverter checker OK ?</p> <p>NO → Defective outdoor PCB→Replace</p> <p>YES → Try to startup several times</p> <p>Note: Several times restarting may resolve it, because migrated liquid refrigerant in the compressor is discharged from the compressor.</p> <p>Does it start?</p> <p>NO → Repalce compressor</p> |  |
| Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Countermeasure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |
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| 2.Error detection method                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |
| If it fails to change over to the rotor detection operation of compressor motor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |
| 3.Condition of Error displayed                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |
| If compressor fails to startup for 42 times                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |
| 4.Presumable cause                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |
| <ul style="list-style-type: none"> <li>Faulty outdoor fan motor</li> <li>Faulty outdoor PCB</li> <li>Anomalous power supply voltage</li> <li>Improper refrigerant amount and refrigerant circuit</li> <li>Faulty compressor (Motor bearing)</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |           |                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |

## Note: Insulation resistance

- The unit is left for long period without power supply or soon after installation, migrated liquid refrigerant may dissolve in the refrigerant oil in the compressor. In such case insulation resistance decreases upto several MΩ or lower. If the electric leakage breaker is activated due to low insulation resistance, check followings.
  - Check whehter the insulation resistance can recover or not, ater 6 hours has passed since power ON.  
(By energize the crankcase heater, migrated liquid refrigerant in the refrigerant oil in compressor can be evaporated)
  - Check whether the electric leakage breake conforms to high-hermonic specifications  
(As units has inverter, in order to prevent from improper operation, be sure to use high-hermonic one.)

| Error code             | LED    | Green          | Red       | Content                     |
|------------------------|--------|----------------|-----------|-----------------------------|
| Remote controller: E60 | Indoor | Keeps flashing | Stays OFF | Compressor rotor lock error |

|                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |
|-------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| 1.Applicable model                                                                                                                        | 5.Troubleshooting                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                |
| All models                                                                                                                                | Diagnosis                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Countermeasure |
| 2.Error detection method                                                                                                                  | <pre> graph TD     Q1{Is the power supply voltage OK?} -- NO --&gt; C1[Check and correct the power supply voltage]     Q1 -- YES --&gt; R1[Reset the power supply and restart operation.]     R1 --&gt; Q2{Does the compressor start?}     Q2 -- NO --&gt; Q3{Does E59 occur?}     Q3 -- YES --&gt; C2[Correct it based on the troubleshooting of E59]     Q3 -- NO --&gt; Q4{Does the compressor run without occurrence of E42?}     Q4 -- NO --&gt; C3[Correct it based on the troubleshooting of E42]     Q2 -- YES --&gt; Q5{Is the output from inverter checker OK?}     Q5 -- NO --&gt; C4[Defective outdoor PCB→Replace.]     Q5 -- YES --&gt; Q6{Is the noise or vibration of compressor normal?}     Q6 -- NO --&gt; C5[Replace compressor.]     Q6 -- YES --&gt; Q7{Does it start up normally without recurrence of E60.}     Q7 -- NO --&gt; C6[Check compressor for insulation, resistance. Replace compressor if necessary.]     Q7 -- YES --&gt; C7[Defective outdoor PCB→Replace.]           </pre> |                |
| Compressor rotor position                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |
| 3.Condition of Error displayed                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |
| If it fails again to detect the rotor position after shifting to the compressor rotor position detection operation, the compressor stops. |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                |
| 4.Presumable cause                                                                                                                        | <ul style="list-style-type: none"> <li>Defective outdoor fan motor</li> <li>Defective outdoor PCB</li> <li>Anomalous power supply voltage</li> <li>Improper refrigerant amount and refrigerant circuit</li> <li>Defective compressor (motor, bearing)</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                |

## Note: Insulation resistance

- The unit is left for long period without power supply or soon after installation, migrated liquid refrigerant may dissolve in the refrigerant oil in the compressor. In such case insulation resistance decreases upto several MΩ or lower. If the electric leakage breaker is activated due to low insulation resistance, check followings.
  - Check whether the insulation resistance can recover or not, after 6 hours has passed since power ON.  
(By energize the crankcase heater, migrated liquid refrigerant in the refrigerant oil in compressor can be evaporated)
  - Check whether the electric leakage breaker conforms to high-harmonic specifications  
(As units has inverter, in order to prevent from improper operation, be sure to use high-harmonic one.)

## 12. OPTION PARTS

### 12.1 Installation of wired remote controller (RC-E4)

PJA012D729A 

Read together with indoor unit's installation manual.

#### WARNING

- Fasten the wiring to the terminal securely and hold the cable securely so as not to apply unexpected stress on the terminal.  
Loose connection or hold will cause abnormal heat generation or fire. 
- Make sure the power supply is turned off when electric wiring work.  
Otherwise, electric shock, malfunction and improper running may occur. 

#### CAUTION

- DO NOT install the remote controller at the following places in order to avoid malfunction.
 

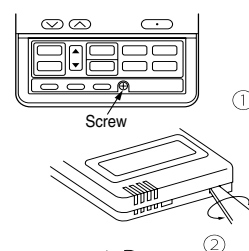
|                                       |                                                                 |
|---------------------------------------|-----------------------------------------------------------------|
| (1) Places exposed to direct sunlight | (4) Hot surface or cold surface enough to generate condensation |
| (2) Places near heat devices          | (5) Places exposed to oil mist or steam directly                |
| (3) High humidity places              | (6) Uneven surface                                              |


- DO NOT leave the remote controller without the upper case.  
In case the upper case needs to be detached, protect the remote controller with a packaging box or bag in order to keep it away from water and dust. 

|                 |                                                                                                                                                                                                  |
|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Accessories     | Remote controller, wood screw (ø3.5×16) 2 pieces                                                                                                                                                 |
| Prepare on site | Remote controller cord (2 cores) the insulated thickness in 1mm or more.<br>[In case of embedding cord] Electrical box, M4 screw (2 pieces)<br>[In case of exposing cord] Cord clamp (if needed) |

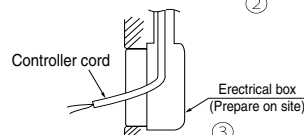
#### Installation procedure

- ① Open the cover of remote controller, and remove the screw under the buttons without fail.
- ② Remove the upper case of remote controller.  
Insert a flat-blade screwdriver into the dented part of the upper part of the remote controller, and wrench slightly.

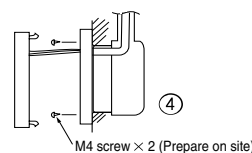
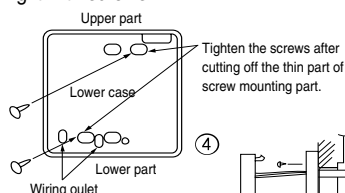
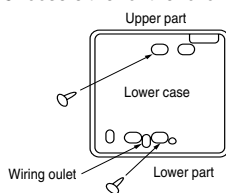


#### [In case of embedding cord]

- ③ Embed the electrical box and remote controller cord beforehand.

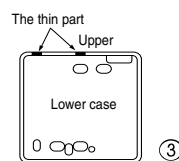


- ④ Prepare two M4 screws (recommended length is 12-16mm) on site, and install the lower case to electrical box. Choose either of the following two positions in fixing it with screws.



- ⑤ Connect the remote controller cord to the terminal block.  
Connect the terminal of remote controller (X,Y) with the terminal of indoor unit (X,Y). (X and Y are no polarity)

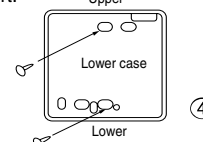
- ⑥ Install the upper case as before so as not to catch up the remote controller cord, and tighten with the screws.



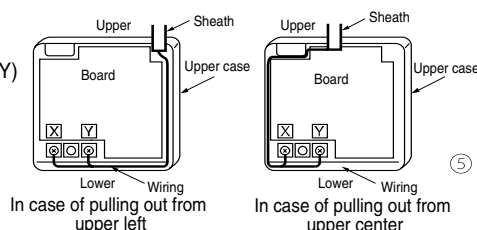
#### [In case of exposing cord]

- ③ You can pull out the remote controller cord from left upper part or center upper part.  
Cut off the upper thin part of remote controller lower case with a nipper or knife, and grind burrs with a file etc.

- ④ Install the lower case to the flat wall with attached two wooden screws.



- ⑤ Connect the remote controller cord to the terminal block.  
Connect the terminal of remote controller (X,Y) with the terminal of indoor unit (X,Y).  
(X and Y are no polarity)  
Wiring route is as shown in the right diagram depending on the pulling out direction.

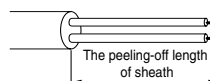


The wiring inside the remote controller case should be within  $0.3\text{mm}^2$  (recommended) to  $0.5\text{mm}^2$ .

The sheath should be peeled off inside the remote controller case.

The peeling-off length of each wire is as below.

| Pulling out from upper left | Pulling out from upper center |
|-----------------------------|-------------------------------|
| X wiring : 215mm            | X wiring : 170mm              |
| Y wiring : 195mm            | Y wiring : 190mm              |



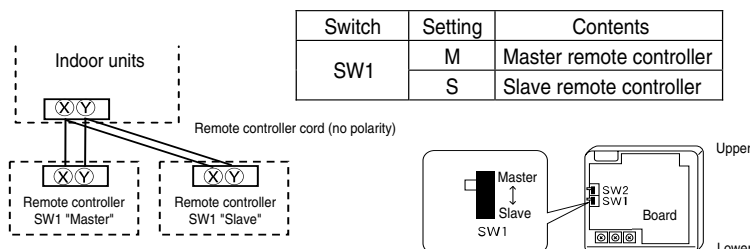
- ⑥ Install the upper case as before so as not to catch up the remote controller cord, and tighten with the screws.
- ⑦ In case of exposing cord, fix the cord on the wall with cord clamp so as not to slack.

#### Installation and wiring of remote controller

- ① Wiring of remote controller should use  $0.3\text{mm}^2 \times 2$  core wires or cables. (on-site configuration)
- ② Maximum prolongation of remote controller wiring is 600 m.  
If the prolongation is over 100m, change to the size below.  
But, wiring in the remote controller case should be under  $0.5\text{mm}^2$ . Change the wire size outside of the case according to wire connecting. Waterproof treatment is necessary at the wire connecting section. Be careful about contact failure.
- 100 - 200m..... $0.5\text{mm}^2 \times 2$  cores  
Under 300m..... $0.75\text{mm}^2 \times 2$  cores  
Under 400m..... $1.25\text{mm}^2 \times 2$  cores  
Under 600m..... $2.0\text{mm}^2 \times 2$  cores

#### Master/ slave setting when more than one remote controllers are used

A maximum of two remote controllers can be connected to one indoor unit (or one group of indoor units.)



Set SW1 to "Slave" for the slave remote controller. It was factory set to "Master" for shipment.

Note: The setting "Remote controller thermistor enabled" is only selectable with the master remote controller in the position where you want to check room temperature.

The air conditioner operation follows the last operation of the remote controller regardless of the master/ slave setting of it.

#### The indication when power source is supplied

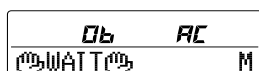
When power source is turned on, the following is displayed on the remote controller until the communication between the remote controller and indoor unit settled.

Master remote controller : "WAIT M"

Slave remote controller : "WAIT S"

At the same time, a mark or a number will be displayed for two seconds first.

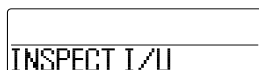
This is the software's administration number of the remote controller, not an error cord.



※ The left mark is only an example. Other marks may appear.

When remote controller cannot communicate with the indoor unit for half an hour, the below indication will appear.

Check wiring of the indoor unit and the outdoor unit etc.





### The range of temperature setting

When shipped, the range of set temperature differs depending on the operation mode as below.

Heating : 16~30°C (55~86°F)

Except heating (cooling, fan, dry, automatic) : 18~30°C (62~86°F)

### Upper limit and lower limit of set temperature can be changed with remote controller.

Upper limit setting: valid during heating operation. Possible to set in the range of 20 to 30°C (68 to 86°F).

Lower limit setting: valid except heating (automatic, cooling, fan, dry) Possible to set in the range of 18 to 26°C (62 to 79°F).

When you set upper and lower limit by this function, control as below.

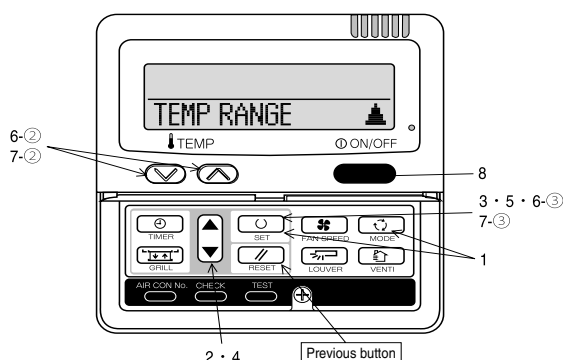
- When ⑫ TEMP RANGE SET, remote controller function of function setting mode is "INDN CHANGE" (factory setting),  
 [ If upper limit value is set ]  
 During heating, you cannot set the value exceeding the upper limit.  
 [ If lower limit value is set ]  
 During operation mode except heating, you cannot set the value below the lower limit.
- When ⑫ TEMP RANGE SET, remote controller function of function setting mode is "NO INDN CHANGE"  
 [ If upper limit value is set ]  
 During heating, even if the value exceeding the upper limit is set, upper limit value will be sent to the indoor unit.  
 But, the indication is the same as the temperature set.  
 [ If lower limit value is set ]  
 During except heating, even if the value lower than the lower limit is set, lower limit value will be sent to the indoor unit.  
 But, the indication is the same as the temperature set.

### How to set upper and lower limit value

- Stop the air-conditioner, and press (SET) and (MODE) button at the same time for over three seconds.  
 The indication changes to "FUNCTION SET ▼".
- Press button once, and change to the "TEMP RANGE ▲" indication.
- Press (SET) button, and enter the temperature range setting mode.
- Select "UPPER LIMIT ▼" or "LOWER LIMIT ▲" by using button.
- Press (SET) button to fix.
- When "UPPER LIMIT ▼" is selected (valid during heating)
  - ① Indication: "👉 √ ∧ SET UP" → "UPPER 30°C √"
  - ② Select the upper limit value with temperature setting button . Indication example: "UPPER 26°C √ ∧" (blinking)
  - ③ Press (SET) button to fix. Indication example: "UPPER 26°C" (Displayed for two seconds)  
 After the fixed upper limit value displayed for two seconds, the indication will return to "UPPER LIMIT ▼".
- When "LOWER LIMIT ▲" is selected (valid during cooling, dry, fan, automatic)
  - ① Indication: "👉 √ ∧ SET UP" → "LOWER 18°C ∧"
  - ② Select the lower limit value with temperature setting button . Indication example: "LOWER 24°C √ ∧" (blinking)
  - ③ Press (SET) button to fix. Indication for example: "LOWER 24°C" (Displayed for two seconds)  
 After the fixed lower limit value displayed for two seconds, the indication will return to "LOWER LIMIT ▼".
- Press button to finish.

- It is possible to finish by pressing button on the way, but unfinished change of setting is unavailable.

- During setting, if you press (RESET) button, you return to the previous screen.



## The functional setting

● The initial function setting for typical using is performed automatically by the indoor unit connected, when remote controller and indoor unit are connected.

As long as they are used in a typical manner, there will be no need to change the initial settings.

If you would like to change the initial setting marked "○", set your desired setting as for the selected item.

The procedure of functional setting is shown as the following diagram.

### [Flow of function setting]

Start : Stop air-conditioner and press "○" (SET) and "MODE" buttons at the same time for over three seconds.

Finalize : Press "○" (SET) button.

Reset : Press "RESET" button.

Select : Press "▲" "▼" button.

End : Press [ON/OFF] button.

It is possible to finish above setting on the way, and unfinished change of setting is unavailable.

\* ○ : Initial settings

\* ※ : Automatic criterion

Record and keep the setting

Consult the technical data etc. for each control details

Stop air-conditioner and press "○" (SET) + "MODE" buttons at the same time for over three seconds.

FUNCTION SET ▼

FUNCTION ▼ (Remote controller function)

| Function                      | setting         |   |                                                                                                                                                                                                                                                                                    |
|-------------------------------|-----------------|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 01   GRILLE T↓ SET            | ↑↓ INVALID      | ○ |                                                                                                                                                                                                                                                                                    |
|                               | 50Hz ZONE ONLY  |   | When you use at 50Hz area                                                                                                                                                                                                                                                          |
|                               | 60Hz ZONE ONLY  |   | When you use at 60Hz area                                                                                                                                                                                                                                                          |
| 02   AUTO RUN SET             | AUTO RUN ON     | ※ |                                                                                                                                                                                                                                                                                    |
|                               | AUTO RUN OFF    | ※ | Automatic operation is impossible                                                                                                                                                                                                                                                  |
| 03   TEMP SW                  | VALID           | ○ |                                                                                                                                                                                                                                                                                    |
|                               | INVALID         |   | Temperature setting button is not working                                                                                                                                                                                                                                          |
| 04   MODE SW                  | VALID           | ○ |                                                                                                                                                                                                                                                                                    |
|                               | INVALID         |   | Mode button is not working                                                                                                                                                                                                                                                         |
| 05   ON/OFF SW                | VALID           | ○ |                                                                                                                                                                                                                                                                                    |
|                               | INVALID         |   | On/Off button is not working                                                                                                                                                                                                                                                       |
| 06   FAN SPEED SW             | VALID           | ※ |                                                                                                                                                                                                                                                                                    |
|                               | INVALID         | ※ | Fan speed button is not working                                                                                                                                                                                                                                                    |
| 07   LOUVER SW                | VALID           | ※ |                                                                                                                                                                                                                                                                                    |
|                               | INVALID         | ※ | Louver button is not working                                                                                                                                                                                                                                                       |
| 08   TIMER SW                 | VALID           | ○ |                                                                                                                                                                                                                                                                                    |
|                               | INVALID         |   | Timer button is not working                                                                                                                                                                                                                                                        |
| 09   SENSOR SET               | SENSOR OFF      | ○ | Remote thermistor is not working.                                                                                                                                                                                                                                                  |
|                               | SENSOR ON       |   | Remote thermistor is working.                                                                                                                                                                                                                                                      |
|                               | SENSOR +3.0℃    |   | Remote thermistor is working, and to be set for producing +3.0℃ increase in temperature.                                                                                                                                                                                           |
|                               | SENSOR +2.0℃    |   | Remote thermistor is working, and to be set for producing +2.0℃ increase in temperature.                                                                                                                                                                                           |
|                               | SENSOR +1.0℃    |   | Remote thermistor is working, and to be set for producing +1.0℃ increase in temperature.                                                                                                                                                                                           |
|                               | SENSOR -1.0℃    |   | Remote thermistor is working, and to be set for producing -1.0℃ increase in temperature.                                                                                                                                                                                           |
|                               | SENSOR -2.0℃    |   | Remote thermistor is working, and to be set for producing -2.0℃ increase in temperature.                                                                                                                                                                                           |
|                               | SENSOR -3.0℃    |   | Remote thermistor is working, and to be set for producing -3.0℃ increase in temperature.                                                                                                                                                                                           |
| 10   AUTO.RESTART             | INVALID         | ○ |                                                                                                                                                                                                                                                                                    |
|                               | VALID           |   |                                                                                                                                                                                                                                                                                    |
| 11   VENT LINK SET            | NO VENT         | ○ |                                                                                                                                                                                                                                                                                    |
|                               | VENT LINK       |   | In case of Single split series, by connecting ventilation device to CNT of the indoor printed circuit board (in case of VRF series, by connecting it to CND of the indoor printed circuit board), the operation of ventilation device is linked with the operation of indoor unit. |
|                               | NO VENT LINK    |   | In case of Single split series, by connecting ventilation device to CNT of the indoor printed circuit board (in case of VRF series, by connecting it to CND of the indoor printed circuit board), you can operate /stop the ventilation device independently by (VENT) button.     |
| 12   TEMP RANGE SET           | INDN CHANGE     | ○ | If you change the range of set temperature, the indication of set temperature will vary following the control.                                                                                                                                                                     |
|                               | NO INDN CHANGE  |   | If you change the range of set temperature, the indication of set temperature will not vary following the control, and keep the set temperature.                                                                                                                                   |
| 13   I/U FAN                  | HI-MID-LO       | ※ | Airflow of fan becomes of HI-MID-LO or the four speed of HI-MID-LO.                                                                                                                                                                                                                |
|                               | HI-LO           | ※ | Airflow of fan becomes of HI-LO.                                                                                                                                                                                                                                                   |
|                               | HI-MID          | ※ | Airflow of fan becomes of HI-MID.                                                                                                                                                                                                                                                  |
|                               | 1 FAN SPEED     | ※ | Airflow of fan is fixed at one speed.                                                                                                                                                                                                                                              |
| 14   POSITION                 | 4 POSITION STOP | ○ | If you change the remote controller function "14 POSITION", you must change the indoor function "04 POSITION" accordingly.                                                                                                                                                         |
|                               | FREE STOP       |   | You can select the louver stop position in the four.                                                                                                                                                                                                                               |
| 15   MODEL TYPE               | HEAT PUMP       | ※ |                                                                                                                                                                                                                                                                                    |
|                               | COOLING ONLY    | ※ | The louver can stop at any position.                                                                                                                                                                                                                                               |
| 16   EXTERNAL CONTROL SET     | INDIVIDUAL      | ○ | If you input signal into CNT of the indoor printed circuit board from external, the indoor unit will be operated independently according to the input from external.                                                                                                               |
|                               | FOR ALL UNITS   |   | If you input into CNT of the indoor printed circuit board from external, all units which connect to the same remote controller are operated according to the input from external.                                                                                                  |
| 17   ROOM TEMP INDICATION SET | INDICATION OFF  | ○ |                                                                                                                                                                                                                                                                                    |
|                               | INDICATION ON   |   | In normal working indication, indoor unit temperature is indicated instead of airflow. (Only the master remote controller can be indicated.)                                                                                                                                       |
| 18   INDICATION               | INDICATION ON   | ○ |                                                                                                                                                                                                                                                                                    |
|                               | INDICATION OFF  |   | Heating preparation indication should not be indicated.                                                                                                                                                                                                                            |
| 19   ℃/°F SET                 | ℃               | ○ | Temperature indication is by degree C                                                                                                                                                                                                                                              |
|                               | °F              |   | Temperature indication is by degree F                                                                                                                                                                                                                                              |

[ON/OFF] button  
(finished)

Note 1: The initial setting marked "※" is decided by connected indoor and outdoor unit, and is automatically defined as following table.

| Function No.                 | Item          | Default       | Model                                                  |
|------------------------------|---------------|---------------|--------------------------------------------------------|
| Remote controller function02 | AUTO RUN SET  | AUTO RUN ON   | "Auto-RUN" mode selectable indoor unit.                |
|                              |               | AUTO RUN OFF  | Indoor unit without "Auto-RUN" mode                    |
| Remote controller function06 | IFAN SPEED SW | 2 3 4 VALID   | Indoor unit with two or three step of air flow setting |
|                              |               | 4 3 2 INVALID | Indoor unit with only one of air flow setting          |
| Remote controller function07 | LOUVER SW     | 4 3 2 VALID   | Indoor unit with automatically swing louver            |
|                              |               | 4 3 2 INVALID | Indoor unit without automatically swing louver         |
| Remote controller function13 | I/U FAN       | HI-MID-LO     | Indoor unit with three step of air flow setting        |
|                              |               | HI-LO         | Indoor unit with two step of air flow setting          |
|                              |               | HI-MID        |                                                        |
|                              |               | 1 FAN SPEED   | Indoor unit with only one of air flow setting          |
| Remote controller function15 | MODEL TYPE    | HEAT PUMP     | Heat pump unit                                         |
|                              |               | COOLING ONLY  | Exclusive cooling unit                                 |

Note 3: As for plural indoor unit, set indoor functions to each master and slave indoor unit.

But only master indoor unit is received the setting change of indoor unit function "05 EXTERNAL INPUT" and "06 PERMISSION / PROHIBITION".

Indoor unit No. are indicated only when  
(Indoor unit function) I/U FUNCTION ▲ plural indoor units are connected.

### Function

| Function                            | setting                                                                                                     |
|-------------------------------------|-------------------------------------------------------------------------------------------------------------|
| 02 FAN SPEED SET                    | STANDARD ※<br>HIGH SPEED 1 ※<br>HIGH SPEED 2                                                                |
| 03 FILTER SIGN SET                  | INDICATION OFF<br>TYPE 1 ○<br>TYPE 2<br>TYPE 3<br>TYPE 4                                                    |
| 04 4 POSITION                       | 4 POSITION STOP ○<br>FREE STOP                                                                              |
| 05 EXTERNAL INPUT                   | LEVEL INPUT ○<br>PULSE INPUT                                                                                |
| 06 OPERATION PERMISSION/PROHIBITION | INVALID ○<br>VALID                                                                                          |
| 07 EMERGENCY STOP                   | INVALID ○<br>VALID                                                                                          |
| 08 ※ SP OFFSET                      | OFFSET +3.0℃<br>OFFSET +2.0℃<br>OFFSET +1.0℃<br>NO OFFSET ○                                                 |
| 09 RETURN AIR TEMP                  | OFFSET +2.0℃<br>OFFSET +1.5℃<br>OFFSET +1.0℃<br>NO OFFSET ○<br>OFFSET -1.0℃<br>OFFSET -1.5℃<br>OFFSET -2.0℃ |
| 10 ※ FAN CONTROL                    | LOW FAN SPEED ○<br>SET FAN SPEED<br>INTERMITTENCE<br>FAN OFF                                                |
| 11 FROST PREVENTION TEMP            | TEMP HIGH<br>TEMP LOW ○                                                                                     |
| 12 FROST PREVENTION CONTROL         | FAN CONTROL ON ○<br>FAN CONTROL OFF                                                                         |
| 13 DRAIN PUMP LINK                  | ※○ ○<br>※○ AND ※<br>※○ AND ※ AND ※<br>※○ AND ※                                                              |
| 14 ※ FAN REMAINING                  | NO REMAINING ○<br>0.5 HOUR<br>1 HOUR<br>6 HOUR                                                              |
| 15 ※ FAN REMAINING                  | NO REMAINING ○<br>0.5 HOUR<br>2 HOUR<br>6 HOUR                                                              |
| 16 ※ FAN INTERMITTENCE              | NO REMAINING ○<br>20min OFF 5min ON<br>5min OFF 5min ON                                                     |
| 17 PRESSURE CONTROL                 | STANDARD ※<br>TYPE1 ※                                                                                       |

| Fan tap       |                | Indoor unit air flow setting  |                       |               |               |               |
|---------------|----------------|-------------------------------|-----------------------|---------------|---------------|---------------|
| FAN SPEED SET | STANDARD       | 2 3 4 - 2 3 4 - 2 3 4 - 2 3 4 | 2 3 4 - 2 3 4 - 2 3 4 | 2 3 4 - 2 3 4 | 2 3 4 - 2 3 4 | 2 3 4 - 2 3 4 |
|               | HIGH SPEED1, 2 | PHI - PHI - HI - Me           | PHI - HI - Me         | PHI - Me      | PHI - Me      | PHI - Me      |

Initial function setting of some indoor unit is "HIGH SPEED".

4 speed is not able to be set with wireless remote controller or simple remote controller (RCH-H3).

The filter sign is indicated after running for 180 hours.

The filter sign is indicated after running for 600 hours.

The filter sign is indicated after running for 1000 hours.

The filter sign is indicated after running for 1000 hours, then the indoor unit will be stopped by compulsion after 24 hours.

If you change the indoor function "04 4 POSITION", you must change the remote controller function "14 4 POSITION" accordingly. You can select the louver stop position in the four.

The louver can stop at any position.

Permission/prohibition control of operation will be valid.

With the VRF series, it is used to stop all indoor units connected with the same outdoor unit immediately. When stop signal is input from remote on-off terminal "CNT-6", all indoor units are stopped immediately.

To be reset for producing +3.0℃ increase in temperature during heating.

To be reset for producing +2.0℃ increase in temperature during heating.

To be reset for producing +1.0℃ increase in temperature during heating.

To be reset producing +2.0℃ increase in return air temperature of indoor unit.

To be reset producing +1.5℃ increase in return air temperature of indoor unit.

To be reset producing +1.0℃ increase in return air temperature of indoor unit.

To be reset producing -1.0℃ increase in return air temperature of indoor unit.

To be reset producing -1.5℃ increase in return air temperature of indoor unit.

To be reset producing -2.0℃ increase in return air temperature of indoor unit.

When heating thermostat is OFF, to be operated with low fan speed. (or with ultra low fan speed in case of some models) When heating thermostat is OFF, to be operated with set fan speed.

When heating thermostat is OFF, fan speed is operated intermittently.

When heating thermostat is OFF, the fan is stopped.

When the remote thermostat is working, "FAN OFF" is set automatically.

Do not set "FAN OFF" when the indoor unit's thermistor is working.

Change of indoor heat exchanger temperature to start frost prevention control.

Working only with the Single split series.

To control frost prevention, the indoor fan tap is raised.

Drain pump is run during cooling and dry.

Drain pump is run during cooling, dry and heating.

Drain pump is run during cooling, dry, heating and fan.

Drain pump is run during cooling, dry and fan.

After cooling is stopped or cooling thermostat is OFF, the fan does not perform extra operation.

After cooling is stopped or cooling thermostat is OFF, the fan perform extra operation for half an hour.

After cooling is stopped or cooling thermostat is OFF, the fan perform extra operation for an hour.

After cooling is stopped or cooling thermostat is OFF, the fan perform extra operation for six hours.

After heating is stopped or heating thermostat is OFF, the fan does not perform extra operation.

After heating is stopped or heating thermostat is OFF, the fan perform extra operation for half an hour.

After heating is stopped or heating thermostat is OFF, the fan perform extra operation for two hours.

After heating is stopped or heating thermostat is OFF, the fan perform extra operation for six hours.

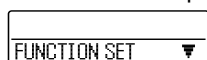
During heating is stopped or heating thermostat is OFF, the fan perform intermittent operation for five minutes with low fan speed after twenty minutes' OFF.

During heating is stopped or heating thermostat is OFF, the fan perform intermittent operation for five minutes with low fan speed after five minutes' OFF.

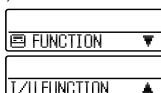
Connected "OA Processing" type indoor unit, and is automatically defined.

**How to set function**

1. Stop air-conditioner and press (SET) (MODE) buttons at the same time for over three seconds, and the "FUNCTION SET ▼" will be displayed.



2. Press (SET) button.
3. Make sure which do you want to set, "FUNCTION ▼" (remote controller function) or "I/U FUNCTION ▲" (indoor unit function).
4. Press or button.  
Select "FUNCTION ▼" (remote controller function) or "I/U FUNCTION ▲" (indoor unit function).



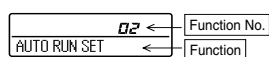
5. Press (SET) button.

**6. 【On the occasion of remote controller function selection】**

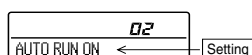
- ① "DATA LOADING" (Indication with blinking)

Display is changed to "01 GRILLE ↑↓SET".

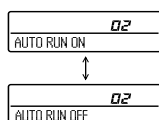
- ② Press or button.  
"No. and function" are indicated by turns on the remote controller function table, then you can select from them.  
(For example)



- ③ Press (SET) button.  
The current setting of selected function is indicated.  
(for example) "AUTO RUN ON" ← If "02 AUTO RUN SET" is selected



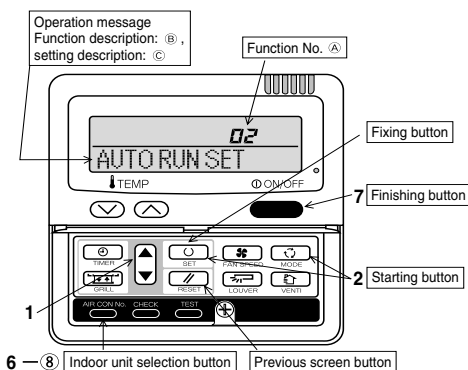
- ④ Press or button.  
Select the setting.



- ⑤ Press (SET) button.  
"SET COMPLETE" will be indicated, and the setting will be completed.  
Then after "No. and function" indication returns, Set as the same procedure if you want to set continuously, and if to finish, go to 7.



7. Press (ON/OFF) button.  
Setting is finished.

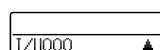
**【On the occasion of indoor unit function selection】**

- ① "DATA LOADING" (Blinking for 2 to 23 seconds to read the data)

Indication is changed to "02 FAN SPEED SET".  
Go to ②.

**【Note】**

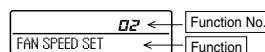
- (1) If plural indoor units are connected to a remote controller, the indication is "I/U 000" (blinking) ← The lowest number of the indoor unit connected is indicated.



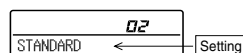
- (2) Press or button.  
Select the number of the indoor unit you are to set  
If you select "ALL UNIT ▼", you can set the same setting with all units.

- (3) Press (SET) button.

- ② Press or button.  
"No. and function" are indicated by turns on the indoor unit function table, then you can select from them.  
(For example)



- ③ Press (SET) button.  
The current setting of selected function is indicated.  
(For example) "STANDARD" ← If "02 FAN SPEED SET" is selected.



- ④ Press or button.  
Select the setting.

- ⑤ Press (SET) button.  
"SET COMPLETE" will be indicated, and the setting will be completed.  
Then after "No. and function" indication returns, set as the same procedure if you want to set continuously, and if to finish, go to 7.



※ When plural indoor units are connected to a remote controller, press the (AIRCON NO.) button, which allows you to go back to the indoor unit selection screen. (example "I/U 000 ▲")

- It is possible to finish by pressing (ON/OFF) button on the way, but unfinished change of setting is unavailable.
- During setting, if you press (RESET) button, you return to the previous screen.
- Setting is memorized in the controller and it is saved independently of power failure.

**【 How to check the current setting 】**

When you select from "No. and function" and press set button by the previous operation, the "Setting" displayed first is the current setting.

(But, if you select "ALL UNIT ▼", the setting of the lowest number indoor unit is displayed.)

## 12.2 Wireless kit (FDTC series : RCN-TC-24W-ER)

### Notes :

Following functions of FDTC Type-D indoor unit series are not able to be set with this wireless remote controller (RCN-TC-24W-ER).

1. Individual flap control system
2. 4-fan speed setting (PHI/Hi/Me/Lo) → 3-fan speed setting (Hi/Me/Lo)

PJA012D758

### WARNING

- Fasten the wiring to the terminal securely and hold the cable securely so as not to apply unexpected stress on the terminal.  
Loose connection or hold will cause abnormal heat generation or fire.
- Make sure the power supply is turned off when electric wiring work.  
Otherwise, electric shock, malfunction and improper running may occur.

### CAUTION

- DO NOT install the wireless kit at the following places in order to avoid malfunction.
  - (1) Places exposed to direct sunlight
  - (2) Places near heat devices
  - (3) High humidity places
  - (4) Hot surface or cold surface enough to generate condensation
  - (5) Places exposed to oil mist or steam directly
  - (6) Uneven surface
  - (7) Places affected by the direct airflow of the AC unit.
  - (8) Places where the receiver is influenced by the fluorescent lamp (especially inverter type) or sunlight.
  - (9) Places where the receiver is affected by infrared rays of any other communication devices
  - (10) Places where some object may obstruct the communication with the remote controller
- DO NOT leave the wireless kit without the cover.  
In case the cover needs to be detached, protect the receiver with a packaging box or bag in order to keep it away from water and dust.

### Note

- Instruct the customer how to operate it correctly referring to the instruction manual.
- For the installation method of the air conditioner itself, refer to the installation manual enclosed in the package.

### ① Accessories

Please make sure that you have all of the following accessories.

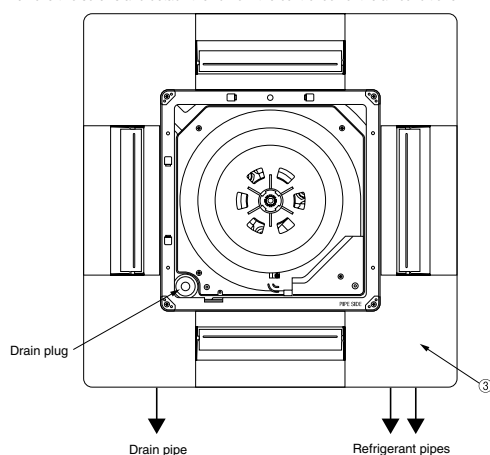
|                            |                                                                                     |   |                            |                                                                                     |   |
|----------------------------|-------------------------------------------------------------------------------------|---|----------------------------|-------------------------------------------------------------------------------------|---|
| Receiver                   |   | 1 | Remote controller holder   |   | 1 |
| Wireless remote controller |  | 1 | Wood screw for holder      |  | 2 |
| Parts set                  |                                                                                     | 1 | AAA dry cell battery (RO3) |  | 2 |

### ② How to install the receiver

The receiver can be installed by replacing with a corner panel on the applicable decorative panel.

#### Preparation before installation

- ① Attach the decorative panel onto the air conditioner according to the installation manual for the panel.
- ② Remove the air return grille.
- ③ Remove a corner panel located on the refrigerant pipes side.
- ④ Remove two screws and detach the lid from the control box of the air conditioner.



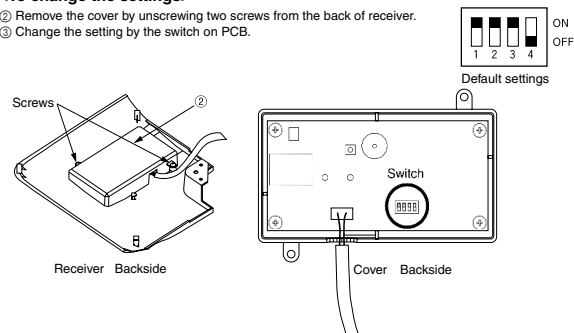
#### Setting on site

- ① PCB on the receiver has the following switches to set the functions. Default setting is shown with ☐ mark.

|      |                                                        |                             |
|------|--------------------------------------------------------|-----------------------------|
| SW 1 | Customized signal setting to avoid mixed communication | ON : Normal<br>OFF : Remote |
| SW 2 | Receiver master/slave setting                          | ON : Master<br>OFF : Slave  |
| SW 3 | Buzzer valid/Invalid                                   | ON : Valid<br>OFF : Invalid |
| SW 4 | Auto restart                                           | ON : Valid<br>OFF : Invalid |

### <To change the settings>

- ② Remove the cover by unscrewing two screws from the back of receiver.
- ③ Change the setting by the switch on PCB.



- ④ When SW1 is turned to OFF position, change the corresponding remote controller setting as follows:

#### How to change the remote controller setting

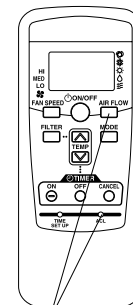
Pressing **[ACL]** switch with **[AIR FLOW]** button kept pressing or inserting the batteries with pressing **[AIR FLOW]** button will customize the signal.

### Note

- ※ When the batteries are removed, the setting will return to the default setting.  
Please make sure to reset it when the batteries are replaced.

### Caution

Instruct the customer to set the mentioned above when replacing the batteries.  
(How to set is also mentioned in the user's manual attached on the air conditioner.)

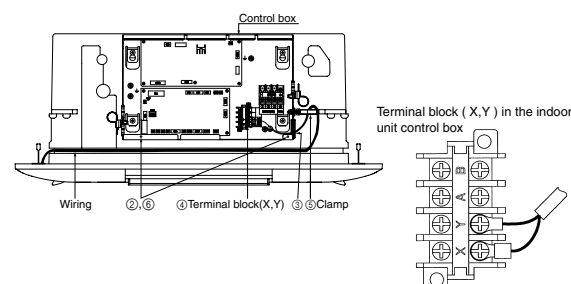
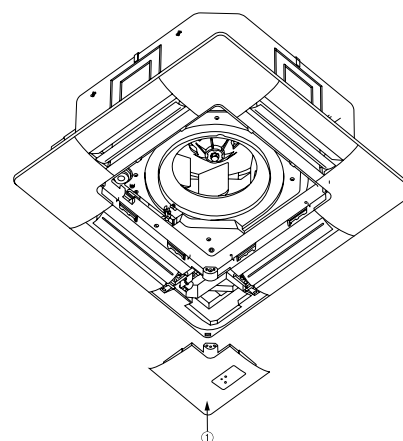


Radio interference prevention mode

### Installation of the receiver

- ① Attach the receiver to the panel according to the panel installation manual.
- ② Remove two screws and detach the lid from the control box.
- ③ Put the wiring in the control box with other wiring as shown below.
- ④ Connect the wiring to the terminal block (X,Y) provided in the control box.(Non-polarized)
- ⑤ Fix the wiring with the clamp as shown below.
- ⑥ Reattach the control box lid with 2 screws removed.

- ※ Note: Make sure wires not to be pinched by any other parts like panel and control box.

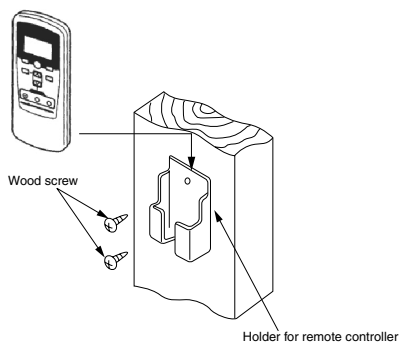


### ③ Remote controller

#### Installation of the controller holder

##### Caution

- DO NOT install it on the following places
1. Places exposed to direct sunlight
  2. Places near heat devices
  3. High humidity places
  4. Hot surface or cold surface enough to generate condensation
  5. Places exposed to oil mist or steam directly.
  6. Uneven surface

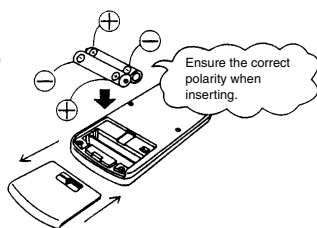


#### Installation tips for the remote controller holder

- Adjust and keep the holder upright.
- Tighten the screw to the end to avoid scratching the remote controller.
- DO NOT attach the holder on plaster wall.

#### How to insert batteries

- ① Detach the back lid.
- ② Insert the batteries. (two AAA batteries)
- ③ Reattach the back lid.

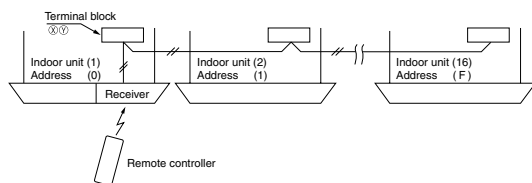


#### Control plural indoor units with one remote controller

Up to 16 indoor units can be connected.

- ① Connect the XY terminal with 2-core wire. As for the size, refer to the following note.
- ② For Single packaged air conditioner series, set the indoor unit address with SW2 on the indoor unit PCB from [0] to [F] so as not to duplicate.

| Restrictions on the thickness and length of wire<br>(Maximum total extension 600m.) |                                   |
|-------------------------------------------------------------------------------------|-----------------------------------|
| Standard                                                                            | Within 100m x 0.3 mm <sup>2</sup> |
|                                                                                     | Within 200m x 0.5 mm <sup>2</sup> |
|                                                                                     | Within 300m x 0.75mm <sup>2</sup> |
|                                                                                     | Within 400m x 1.25mm <sup>2</sup> |
|                                                                                     | Within 600m x 2.0 mm <sup>2</sup> |



- ③ For VRF series, set the indoor unit address with SW1, SW2 and SW5-2 on the indoor unit PCB from [000] to [127] so as not to duplicate.

#### Master/Slave setting when using plural remote controllers

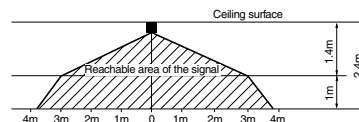
Up to two receivers can be installed in one indoor unit group. When two receivers are used, it is necessary for a receiver to turn OFF SW2 on the receiver PCB to set it as slave.

(For the method of switching, please see **Setting on site** in the section of

- ② **How to install the receiver** in this manual.)

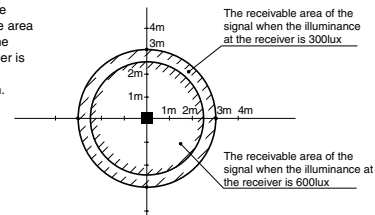
#### Wireless remote controller's operable area

- ① Standard reachable area of the signal  
[condition] Illuminance at the receiver: 300lux  
(when no lighting is installed within 1m of the receiver in an ordinary office.)



- ② Correlation between illuminance at the receiver and reachable area of the signal in a plain view.

The drawing in the right shows the correlation between the reachable area of the signal and illuminance at the receiver when the remote controller is operated at 1m high under the condition of ceiling height of 2.4m.



- ③ Installation tips when several receivers are installed close  
Minimum distance between the indoor units which can avoid cross communication is 5m under the condition of 300lux of illuminance at the receiver.  
(When no lighting is installed within 1m of the receiver in an ordinary office.)

### ④ How to disable the Auto mode operation

VRF series (except heat recovery 3-pipe systems) cannot be operated in Auto mode.  
Make sure to set the remote controller for the models so as not to be able to choose Auto mode.

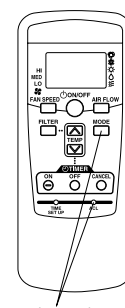
Pressing **ACL** switch with **MODE** button kept pressing or inserting the batteries with pressing **MODE** button will make auto mode operation.

##### Note

- ※ When the batteries are removed, the setting will return to the default setting (Auto mode is valid).

##### Caution

Instruct the customer to set the mentioned above when replacing the batteries. (How to set is also mentioned in the user's manual attached on the air conditioner.)

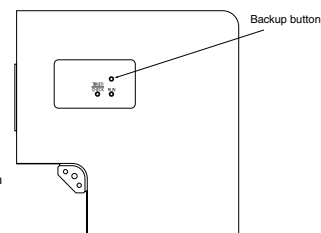


### ⑤ Backup button

A Backup button is provided on the receiver.

Even when the operation from the wireless remote controller is not possible (due to flat batteries, controller lost, or controller failure), still it possible to operate as temporary means. Press the button directly when operating it.

- (1) The air conditioner starts the operation with the condition of Auto mode, 23°C of set point, High fan speed and horizontal louver position.
- (2) The air conditioner stops the operation when the button is pressed when in operation.



### ⑥ Cooling test run operation

- After safety confirmation, turn on the power.
- Transmit a cooling operation command with wireless remote controller, while the backup button on the receiver is pressed.
- If the backup button on the receiver is pressed during a test run, it will end the test run.
- If you cannot operate the unit properly during a test run, please check by consulting with inspection guides on the wiring diagram of outdoor units.

### ⑦ How to read the two-digit display

On the receiver of a wireless kit, a two-digit (7-segment) display is provided.

- (1) An indication will be displayed for one hour after power on.
- (2) An indication will be displayed for 3.5 seconds after transmitting a "STOP" command from the wireless remote controller or the operation of the backup button to stop the unit.
- (3) An indication appearing in (1) or (2) above will go off as soon as the unit starts operation.
- (4) When there are no error records to indicate, addresses of all the connected units are displayed.
- (5) When there are some error records remaining, the error records are displayed.
- (6) Error records can be cleared by transmitting a "STOP" command from the wireless remote controller, while the backup button is pressed.

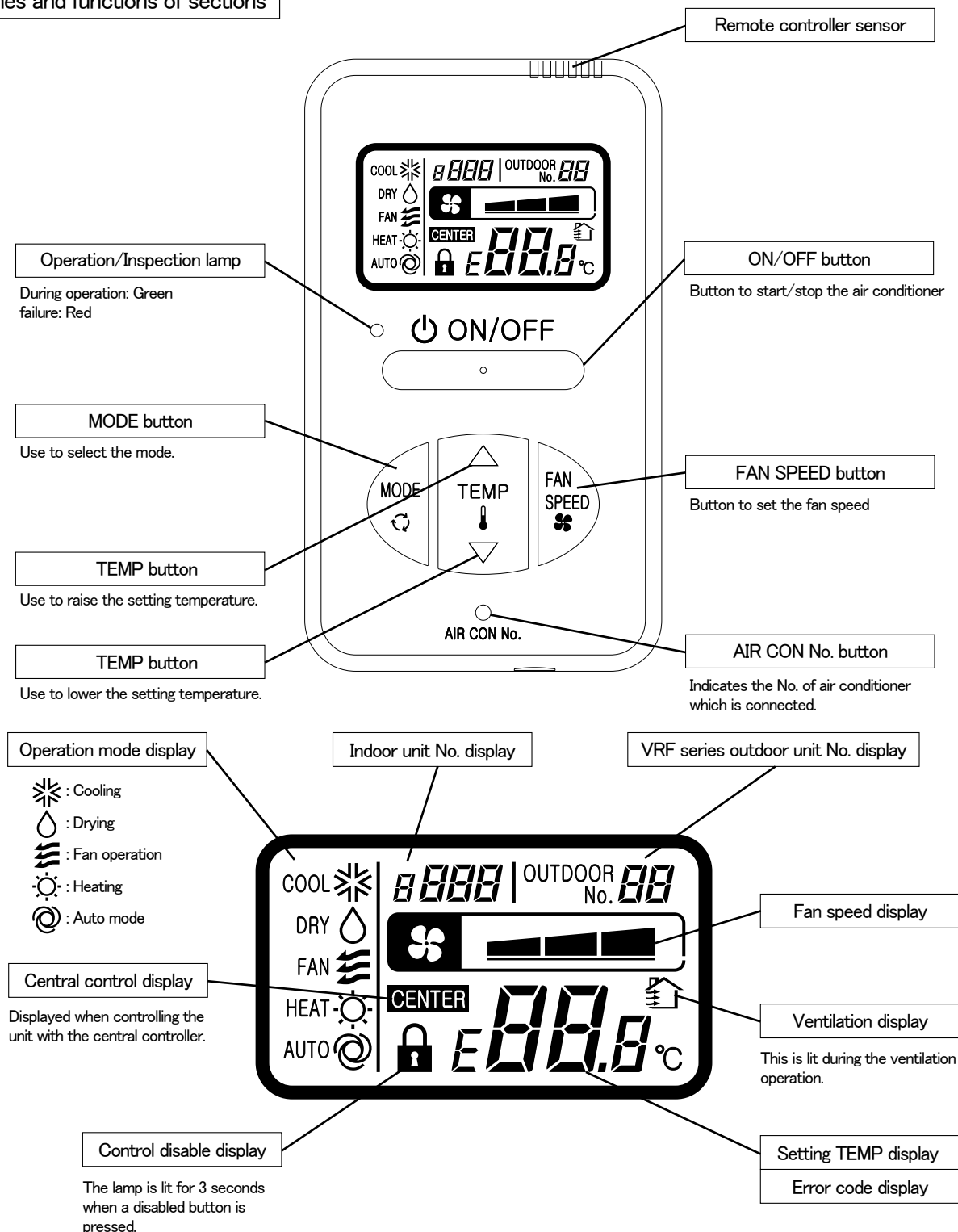
## 12.3 Simple wired remote controller (FDTC series : RCH-E3)

### Notes :

Following functions of Type-D indoor unit series are not able to be set with this simple wired remote controller (RCH-E3).

1. Individual flap control system (for FDTC)
2. 4-fan speed setting (PHI/Hi/Me/Lo) → 3-fan speed setting (Hi/Me/Lo) (for FDTC)

### Names and functions of sections



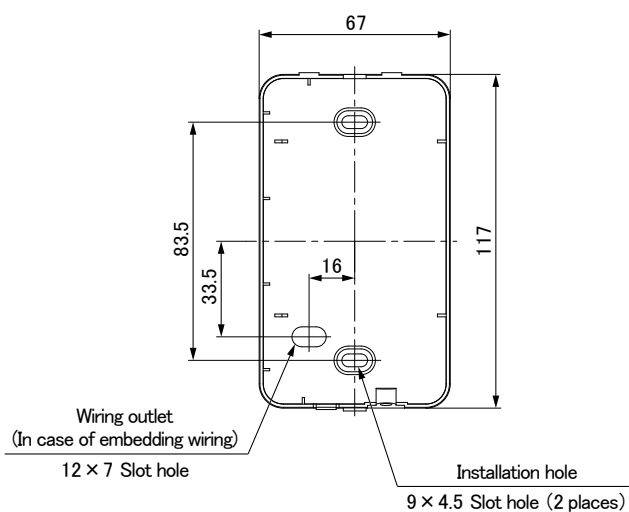
### Installation of remote controller

DO NOT install the remote controller at the following places in order to avoid malfunction.

- (1) Places exposed to direct sunlight
- (2) Places near heat devices
- (3) High humidity places
- (4) Hot surface or cold surface enough to generate condensation
- (5) Places exposed to oil mist or steam directly
- (6) Uneven surface

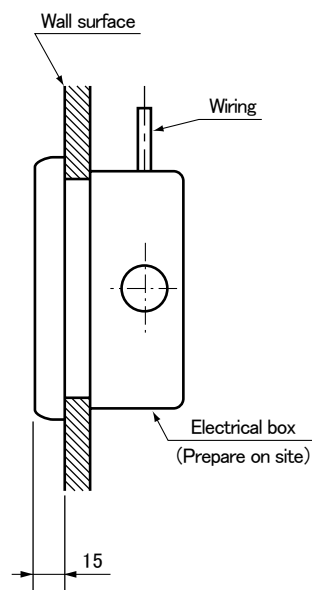
PJZ000Z272

### Remote control installation dimensions

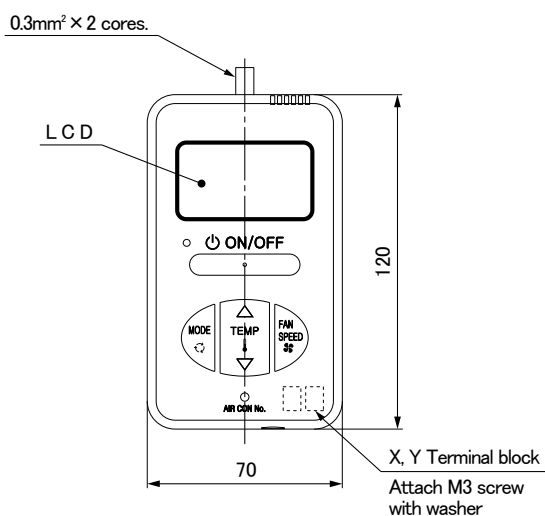


Note: Installation screw for remote controller  
M4 Screw (2 pieces)

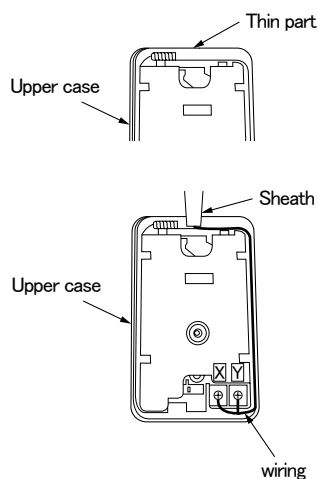
### In case of embedding wiring



### In case of exposing wiring



The remote controller wiring can be extracted from the upper center.  
After the thin part in the upper side of the remote controller upper case is scraped with a nipper or knife, remove burr with a file.



The peeling length of each wiring is as follows:

X wiring : 160mm  
Y wiring : 150mm



### Wiring specifications

- (1) Wiring of remote controller should use 0.3mm² × 2 core wires or cables. (on-site configuration)
- (2) Maximum prolongation of remote controller wiring is 600m.  
If the prolongation is over 100m, change to the size below.  
But, the wiring in the remote controller case should be 0.3mm² (recommended) to 0.5mm².  
Change the wire size outside of the case according to wire connecting. Waterproof treatment is necessary at the wire connecting section. Be careful about contact failure.

Unit:mm

| Length      | Wiring thickness  |
|-------------|-------------------|
| 100 to 200m | 0.5mm² × 2 cores  |
| Under 300m  | 0.75mm² × 2 cores |
| Under 400m  | 1.25mm² × 2 cores |
| Under 600m  | 2.0mm² × 2 cores  |

Adapted to **RoHS** directive



# Simple Remote Controller Installation Manual

PJZ012D069

Read together with indoor unit's installation manual.

## ⚠ WARNING

- **Fasten the wiring to the terminal securely and hold the cable securely so as not to apply unexpected stress on the terminal.**



- **Make sure the power supply is turned off when electric wiring work.**



## ⚠ CAUTION

- **DO NOT install the remote controller at the following places in order to avoid malfunction.**

- |                                       |                                                                 |
|---------------------------------------|-----------------------------------------------------------------|
| (1) Places exposed to direct sunlight | (4) Hot surface or cold surface enough to generate condensation |
| (2) Places near heat devices          | (5) Places exposed to oil mist or steam directly                |
| (3) High humidity places              | (6) Uneven surface                                              |



- **DO NOT leave the remote controller without the upper case.**

In case the upper case needs to be detached, protect the remote controller with a packaging box or bag in order to keep it away from water and dust.

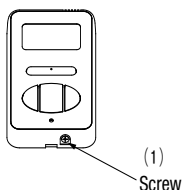


|                 |                                                                                                                                                                                                                       |
|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Accessories     | Remote controller, wood screw (φ 3.5×16) 2 pieces                                                                                                                                                                     |
| Prepare on site | Remote controller cord (2 cores) (Refer to [2. Installation and wiring of remote controller])<br>[In case of embedding cord] Electrical box, M4 screw (2 pieces)<br>[In case of exposing cord] Cord clamp (if needed) |

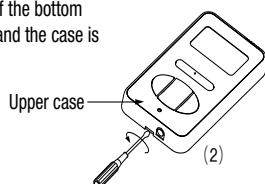
## 1. Installation procedure

### In case of embedding cord

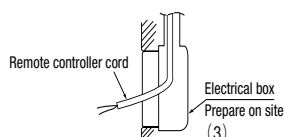
- (1) **Make certain to remove** the screw on the bottom surface of the remote controller.



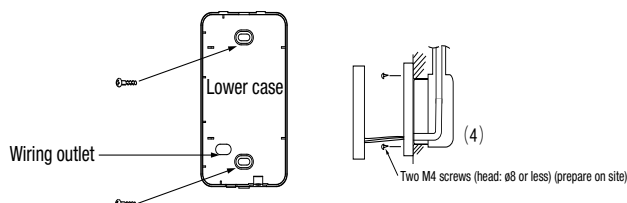
- (2) Remove the upper case of the remote controller.  
Insert a flat-blade screwdriver to a concave portion of the bottom surface of the remote controller and slightly twist it, and the case is removed.



- (3) Pre-bury the electrical box and remote controller cord.



- (4) Prepare two M4 screws (recommended length: 12 – 16mm), and install the lower case to the electrical box. Do not use a screw whose screw head is larger than the height of the wall around the screw hole.

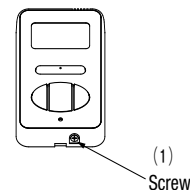


- (5) Connect the remote controller cord to the terminal block.  
Connect the terminals (X and Y) of the remote controller and the terminals (X and Y) of the indoor unit. (No polarity of X and Y)

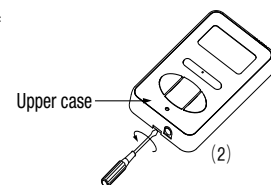
- (6) Mount the upper case for restoring to its former state so as not to crimp the remote controller cord, and secure with the removed screw.

### In case of exposing cord

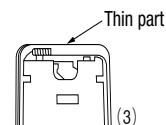
- (1) **Make certain to remove** a screw on the bottom surface of the remote controller.



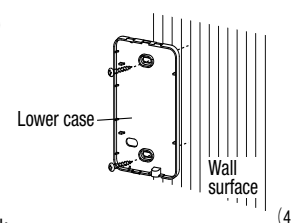
- (2) Remove the upper case of the remote controller.  
Insert a flat-blade screwdriver to a concave portion of the bottom surface of the remote control and slightly twist it, and the case is removed.



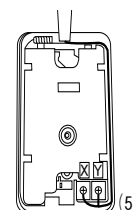
- (3) The remote controller cord can be extracted from the upper center.  
After the thin part in the upper side of the remote controller upper case is scraped with a nipper or knife, remove burr with a file.



- (4) The lower case of the remote controller is mounted to a flat wall with two accessory wood screws.



- (5) Connect the remote controller cord to the terminal block.  
Connect the terminals (X and Y) of the remote controller and the terminals (X and Y) of the indoor unit. (No polarity of X and Y)  
The wiring route is as shown in the right.

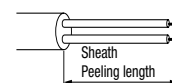


The wiring in the remote controller case should be 0.3 mm<sup>2</sup> (recommended) to 0.5 mm<sup>2</sup> at maximum.

Further, peel off the sheath.

The peeling length of each wiring is as follows:

|                  |
|------------------|
| X wiring : 160mm |
| Y wiring : 150mm |



- (6) Mount the upper case for restoring to its former state so as not to crimp the remote controller cord, and secure with the removed screw.

- (7) In the case of exposing installation, secure the remote controller cord to the wall surface with a cord clamp so as not to loosen the remote controller cord.

## 2. Installation and wiring of remote controller

- (1) Wiring of remote controller should use 0.3mm<sup>2</sup> × 2 core wires or cables. (on-site configuration)  
(2) Maximum prolongation of remote controller wiring is 600 m.

If the prolongation is over 100m, change to the size below.

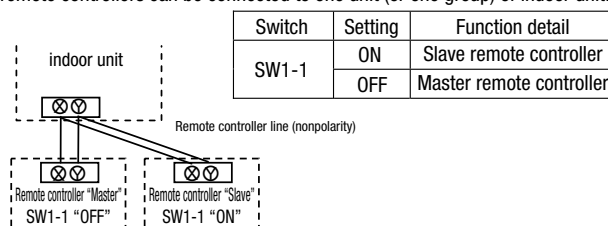
But, the wiring in the remote controller case should be 0.3mm<sup>2</sup> (recommended) to 0.5mm<sup>2</sup>.

Change the wire size outside of the case according to wire connecting. Waterproof treatment is necessary at the wire connecting section. Be careful about contact failure.

|            |                               |
|------------|-------------------------------|
| 100 - 200m | 0.5mm <sup>2</sup> × 2 cores  |
| Under 300m | 0.75mm <sup>2</sup> × 2 cores |
| Under 400m | 1.25mm <sup>2</sup> × 2 cores |
| Under 600m | 2.0mm <sup>2</sup> × 2 cores  |

### 3. Master/ slave setting when more than one remote controller are used

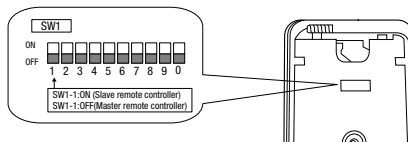
- (1) Up to two remote controllers can be connected to one unit (or one group) of indoor unit.



- (2) Set the switch SW1-1 of the slave remote controller is "Slave" (ON). The factory default is set as "Master" (OFF).

(Note) • The remote controller thermistor enabled setting can be set only to the master remote controller.

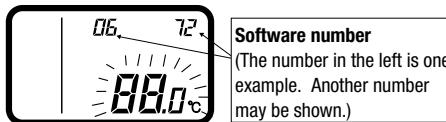
- Install the master remote controller at the position to detect room temperature.
- The air conditioner operation follows the last operation of the remote controller in case of the master / slave setting.



### 4. The indication when power source is supplied

- (1) At the time of turning the power source on, after the light is on for the first 2 seconds, the display becomes as shown below.

The number displayed on the upper side of LCD in the remote control is the software number, and this is not an error code.



**Software number**  
(The number in the left is one example. Another number may be shown.)

- (2) Then, "88.0 °C" blinks on the remote controller until the communication between the remote controller and the indoor unit is established.
- (3) In the case of connecting one remote controller with one unit (or one group) of indoor unit, make certain to set the master remote controller (factory default). If the slave remote control is set, a communication cannot be established.
- (4) If a state where the communication between the remote controller and the indoor unit cannot be established continues about for 30 minutes, "E" is displayed. Confirm the wiring of the indoor unit and the outdoor unit and master/slave setting of the remote controller.



### 5. Confirmation method for return air temperature

Return air temperature can be confirmed by the remote controller operation.

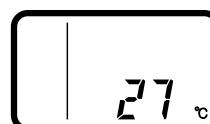
- (1) Press **AIR CON NO.** button for over 5 seconds.

"88" blinks on the temperature setting indicator.  
( "88" blinks for approximately 2 seconds while data is read.)

Then, the return air temperature is displayed.

(Example) return air temperature: "27 °C" (blinking)

(Note) For the return air temperature, in the normal case, the return air temperature of the indoor unit is displayed; however, in the case that the remote control thermistor is effective, detected temperature by the remote controller thermistor is displayed.



- (2) Press **ON/OFF** button.  
End.

[In the case that the remote thermistor is ineffective and plural indoor units are connected to one remote controller ]

- (1) Press **AIR CON NO.** button for over 5 seconds.

indoor unit No. indicator: "U 000" (blinking)  
(Among the connected indoor units, the lowest number is displayed.)

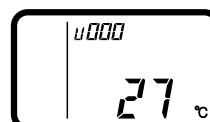
- (2) Press **TEMP△** or **TEMP▽** button.  
Select the indoor unit No.

- (3) Press **MODE** button.  
Decider the indoor unit No.

(Example) indoor unit No. indicator: "U 000"

"88" blinks on the temperature setting indicator. (blinking for approximately 2 to 10 seconds while data is read) Then, the return air temperature is displayed. When **AIR CON NO.** is pressed, return to the indoor unit selection display (example, "U 000").

- (4) Press **ON/OFF** button.  
End.



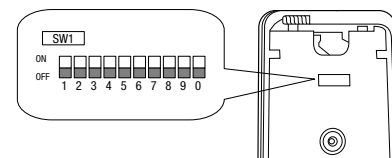
## 6. Function setting

Each function of the remote controller and the indoor unit is automatically set to the initial setting, which is the standard use, on the occasion of connecting the remote controller with the indoor unit. In the case of the standard use, the setting change is unnecessary. However, if you would like to change the initial setting "○", change the setting for only the item of the function number. **Record the setting contents and stored them.**

### (1) Function setting item by switch on PCB

| Switch No. | Setting | Setting detail                        | Initial setting |
|------------|---------|---------------------------------------|-----------------|
| SW1-1      | ON      | Slave remote controller               |                 |
|            | OFF     | Master remote controller              | ○               |
| SW1-2      | ON      | Remote controller thermistor enabled  |                 |
|            | OFF     | Remote controller thermistor disabled | ○               |
| SW1-3      | ON      | "MODE" button prohibited              |                 |
|            | OFF     | "MODE" button enabled                 | ○               |
| SW1-4      | ON      | "ON/OFF" button prohibited            |                 |
|            | OFF     | "ON/OFF" button enabled               | ○               |

| Switch No.  | Setting | Setting detail                 | Initial setting |
|-------------|---------|--------------------------------|-----------------|
| SW1-5       | ON      | "TEMP" button prohibited       |                 |
|             | OFF     | "TEMP" button enabled          | ○               |
| SW1-6       | ON      | "FAN SPEED" button prohibited  | ※ Note 1        |
|             | OFF     | "FAN SPEED" button enabled     | ※ Note 1        |
| SW1-7       | ON      | Auto restart function enabled  |                 |
|             | OFF     | Auto restart function disabled | ○               |
| SW1-8, 9, 0 | ON      | Not used                       |                 |
|             | OFF     | Not used                       |                 |



- As for the slave remote controller, function setting is impossible other than SW1-1.
- In the indoor unit with only one fan speed, "FAN SPEED" button cannot be enabled.

### (2) Function setting item by button operation

| Classification             | Function No. | Function                                            | Setting No. | Setting                                 | Initial setting | Remarks                                                                                                                                                                                                                                                                            |
|----------------------------|--------------|-----------------------------------------------------|-------------|-----------------------------------------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Remote controller function | 01           | Indoor unit fan speed                               | 01          | Fan speed: three steps                  | ※ Note 1        | The fan speed is three steps, ■■■ - ■■ - ■.                                                                                                                                                                                                                                        |
|                            |              |                                                     | 02          | Fan speed: two steps (Hi-Lo)            | ※ Note 1        | The fan speed is two steps, ■■■ - ■.                                                                                                                                                                                                                                               |
|                            |              |                                                     | 03          | Fan speed: two steps (Hi-Me)            |                 | The fan speed is two steps, ■■■ - ■■.                                                                                                                                                                                                                                              |
|                            |              |                                                     | 04          | Fan: one step                           | ※ Note 1        | The fan speed is fixed to one step.                                                                                                                                                                                                                                                |
|                            | 03           | Remote controller thermistor at the time of cooling | 01          | Remote controller thermistor: no offset | ○               |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | Remote controller thermistor: +3.0 °C   |                 | At the time of cooling, in the case of remote controller thermistor enabled, offset temperature at +3.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 03          | Remote controller thermistor: +2.0 °C   |                 | At the time of cooling, in the case of remote controller thermistor enabled, offset temperature at +2.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 04          | Remote controller thermistor: +1.0 °C   |                 | At the time of cooling, in the case of remote controller thermistor enabled, offset temperature at +1.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 05          | Remote controller thermistor: -1.0 °C   |                 | At the time of cooling, in the case of remote controller thermistor enabled, offset temperature at -1.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 06          | Remote controller thermistor: -2.0 °C   |                 | At the time of cooling, in the case of remote controller thermistor enabled, offset temperature at -2.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 07          | Remote controller thermistor: -3.0 °C   |                 | At the time of cooling, in the case of remote controller thermistor enabled, offset temperature at -3.0°C.                                                                                                                                                                         |
|                            | 04           | Remote controller thermistor at the time of heating | 01          | Remote controller thermistor: no offset | ○               |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | Remote controller thermistor: +3.0 °C   |                 | At the time of heating, in the case of remote controller thermistor enabled, offset temperature at +3.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 03          | Remote controller thermistor: +2.0 °C   |                 | At the time of heating, in the case of remote controller thermistor enabled, offset temperature at +2.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 04          | Remote controller thermistor: +1.0 °C   |                 | At the time of heating, in the case of remote controller thermistor enabled, offset temperature at +1.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 05          | Remote controller thermistor: -1.0 °C   |                 | At the time of heating, in the case of remote controller thermistor enabled, offset temperature at -1.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 06          | Remote controller thermistor: -2.0 °C   |                 | At the time of heating, in the case of remote controller thermistor enabled, offset temperature at -2.0°C.                                                                                                                                                                         |
|                            |              |                                                     | 07          | Remote controller thermistor: -3.0 °C   |                 | At the time of heating, in the case of remote controller thermistor enabled, offset temperature at -3.0°C.                                                                                                                                                                         |
| Indoor unit function       | 05           | Ventilation setting                                 | 01          | No ventilator connection                | ○               |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | Ventilator links air-conditioner        |                 | In case of Single split series, by connecting ventilation device to CNT of the indoor printed circuit board (in case of VRF series, by connecting it to CND of the indoor printed circuit board), the operation of ventilation device is linked with the operation of indoor unit. |
|                            | 06           | "Auto" operation setting                            | 01          | "Auto" operation enabled                | ※ Note 1        |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | "Auto" operation disabled               | ※ Note 1        | "Auto" operation disabled                                                                                                                                                                                                                                                          |
|                            | 07           | Operation permission/prohibition                    | 01          | Disabled                                | ○               |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | Enabled                                 |                 | Operation permission/prohibition controller is enabled.                                                                                                                                                                                                                            |
|                            | 08           | External input                                      | 01          | Level input                             | ○               |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | Pulse input                             |                 |                                                                                                                                                                                                                                                                                    |
|                            | 09           | Fan speed setting                                   | 01          | Standard                                | Note2           |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | High speed 1                            | Note2           |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 03          | High speed 2                            | Note2           |                                                                                                                                                                                                                                                                                    |
|                            | 10           | Fan remaining operation at the time of cooling      | 01          | No remaining operation                  | ○               | After cooling stopped, no fan remaining operation                                                                                                                                                                                                                                  |
|                            |              |                                                     | 02          | 0.5 hours                               |                 | After cooling stopped, fan remaining operation for 0.5 hours                                                                                                                                                                                                                       |
|                            |              |                                                     | 03          | 1 hour                                  |                 | After cooling stopped, fan remaining operation for 1 hour                                                                                                                                                                                                                          |
|                            |              |                                                     | 04          | 6 hours                                 |                 | After cooling stopped, fan remaining operation for 6 hours                                                                                                                                                                                                                         |
|                            | 11           | Fan remaining operation at the time of heating      | 01          | No remaining operation                  | ○               | After heating stopped or after heating thermostat OFF, no fan remaining operation                                                                                                                                                                                                  |
|                            |              |                                                     | 02          | 0.5 hours                               |                 | After heating stopped or after heating thermostat OFF, fan remaining operation for 0.5 hours                                                                                                                                                                                       |
|                            |              |                                                     | 03          | 2 hours                                 |                 | After heating stopped or after heating thermostat OFF, fan remaining operation for 2 hours                                                                                                                                                                                         |
|                            |              |                                                     | 04          | 6 hours                                 |                 | After heating stopped or after heating thermostat OFF, fan remaining operation for 6 hours                                                                                                                                                                                         |
|                            | 12           | Setting temperature offset at the time of heating   | 01          | No offset                               | ○               |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | Setting temperature offset + 3.0 °C     |                 | The setting temperature at the time of heating is offset by +3.0 °C.                                                                                                                                                                                                               |
|                            |              |                                                     | 03          | Setting temperature offset + 2.0 °C     |                 | The setting temperature at the time of heating is offset by +2.0 °C.                                                                                                                                                                                                               |
|                            |              |                                                     | 04          | Setting temperature offset + 1.0 °C     |                 | The setting temperature at the time of heating is offset by +1.0 °C.                                                                                                                                                                                                               |
|                            | 13           | Heating fan controller                              | 01          | Low fan speed                           | ※ Note 1        | At the time of heating thermostat OFF, operate with low fan speed.                                                                                                                                                                                                                 |
|                            |              |                                                     | 02          | Setting fan speed                       |                 | At the time of heating thermostat OFF, operate with the setting fan speed.                                                                                                                                                                                                         |
|                            |              |                                                     | 03          | Intermittent operation                  | ※ Note 1        | At the time of heating thermostat OFF, intermittently operate.                                                                                                                                                                                                                     |
|                            |              |                                                     | 04          | Fan off                                 |                 | At the time of heating thermostat OFF, a fan will be stopped. When the remote controller thermistor is enabled, automatically set to "Fan off". Do not set at the time of the indoor unit thermistor.                                                                              |
|                            | 14           | Return air temperature offset                       | 01          | No offset                               | ○               |                                                                                                                                                                                                                                                                                    |
|                            |              |                                                     | 02          | Return air temperature offset +2.0 °C   |                 | Offset the return air temperature of the indoor unit by +2.0 °C.                                                                                                                                                                                                                   |
|                            |              |                                                     | 03          | Return air temperature offset +1.5 °C   |                 | Offset the return air temperature of the indoor unit by +1.5 °C.                                                                                                                                                                                                                   |
|                            |              |                                                     | 04          | Return air temperature offset +1.0 °C   |                 | Offset the return air temperature of the indoor unit by +1.0 °C.                                                                                                                                                                                                                   |
|                            |              |                                                     | 05          | Return air temperature offset -1.0 °C   |                 | Offset the return air temperature of the indoor unit by -1.0 °C.                                                                                                                                                                                                                   |
|                            |              |                                                     | 06          | Return air temperature offset -1.5 °C   |                 | Offset the return air temperature of the indoor unit by -1.5 °C.                                                                                                                                                                                                                   |
|                            |              |                                                     | 07          | Return air temperature offset -2.0 °C   |                 | Offset the return air temperature of the indoor unit by -2.0 °C.                                                                                                                                                                                                                   |

Note 1: The symbol "※" in the initial setting varies depending upon the indoor unit and the outdoor unit to be connected, and this is automatically determined as follows:

| Switch No.<br>Function No.    | Function                 | Setting                       | Product model                                                    |
|-------------------------------|--------------------------|-------------------------------|------------------------------------------------------------------|
| SW1-6                         | "FAN SPEED" button       | "FAN SPEED" button prohibited | Product model whose indoor fan speed is only one step            |
|                               |                          | "FAN SPEED" button enabled    | Product model whose indoor fan speed is two steps or three steps |
| Remote controller function 01 | Indoor unit fan speed    | Fan speed: three steps        | Product model whose indoor unit fan speed is three steps         |
|                               |                          | Fan speed: two steps (Hi-Lo)  | Product model whose indoor unit fan speed is two steps           |
|                               |                          | Fan speed: two steps (Hi-Me)  |                                                                  |
|                               |                          | Fan: one step                 | Product model whose indoor unit fan speed is only one step       |
| Remote controller function 06 | "Auto" operation setting | "Auto" operation enabled      | Product model where "Auto" mode is selectable                    |
|                               |                          | "Auto" operation disabled     | Product model without "Auto" mode                                |
| Indoor unit function 13       | Heating fan control      | Low fan speed                 | Product model except FDUS                                        |
|                               |                          | Intermittent operation        | FDUS                                                             |

Note 2: Fan speed of "High speed" setting

| Fan speed setting | Indoor unit fan speed setting |           |          |
|-------------------|-------------------------------|-----------|----------|
|                   | ■■■ - ■■ - ■                  | ■■■ - ■   | ■■■ - ■■ |
| Standard          | Hi — Mid — Lo                 | Hi — Lo   | Hi — Mid |
| High speed 1・2    | UHi — Hi — Mid                | UHi — Mid | UHi — Hi |

Initial setting of some indoor unit is "High speed".

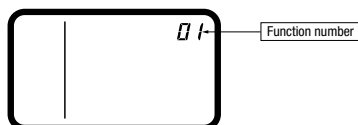
Note 3: As for plural indoor unit, set indoor functions to each master and slave indoor unit.

But only master indoor unit is received the setting change of indoor unit function "07 Operation permission/prohibition" and "08 External input".

## 7. How to set functions by button operation

- (1) Stop air-conditioning, and simultaneously press **AIR CON NO.** and **MODE** buttons at the same time for over three seconds.

The function number "01" blinks in the upper right.



- (2) Press **TEMP▲** or **TEMP▼** button.  
Select the function number.

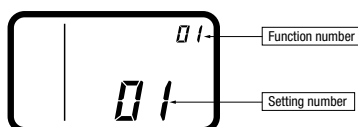
- (3) Press **MODE** button.  
Decide the function number.

- (4) [In the case of selecting the remote controller function (01-06)]

- ① The current setting number of the selected function number blinks (Example)

Function number: "01" (lighting)

Setting number: "01" (blinking)



- ② Press **TEMP▲** or **TEMP▼** button.  
Select the setting number.

- ③ Press **MODE** button.

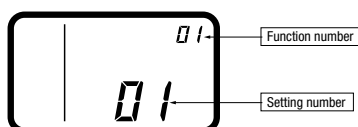
The setting is completed.

Light is on for approximately 3 to 20 seconds while data of the decided function No. and setting No. is transmitted.

(Example)

Function number: "01" (lighting for 3 to 20 seconds)

Setting number: "01" (lighting for 3 to 20 seconds)



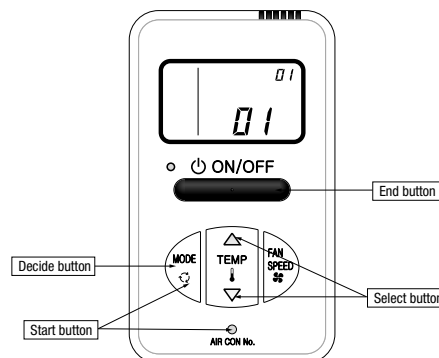
Then, the screen goes back to the function number blinking indication (1), if the setting is sequentially conducted, continue with the same procedures. If the setting is finished, proceed to (5).

- (5) Press **ON/OFF** button.  
The setting is completed.

- Even if **ON/OFF** button is pressed during setting, the setting is ended. However, any details where the setting has not been completed will be ineffective.
- The setting contents are stored in the controller, and even if the power failure occur, this will not be lost.

[Confirmation method for current setting]

According to the operation, the "setting number" displayed first after selecting "function number" and pressing **MODE** button is the currently set content. (However, in the case of selecting "U ALL" (all units), the setting number of the lowest number among the indoor units is displayed.)



[In the case of selecting the indoor unit function (07-14)]

- ① "88" blinks on the temperature setting indicators.

(blinking for approximately 2 to 10 seconds while data is read)

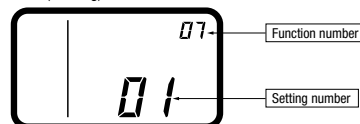


After that, the current setting number of the selected function number blinks.

(Example)

Function number: "07" (lighting)

Setting number: "01" (blinking)



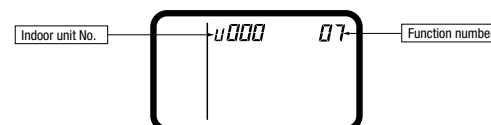
Proceed to ②.

[Note]

- a. In the case of connecting one remote control to plural indoor units, the display will be as follows:

Indoor unit No. display: "U 000" (blinking)

(Display the lowest number among the connected indoor units.)



- b. Press **TEMP▲** or **TEMP▼** button.

Select the indoor unit No. to be set.

If "U ALL" is selected, the same setting can be set to all units.

- c. Press **MODE** button.

Decide the indoor unit No.

"88" blinks on the temperature setting indicators. (blinking for 2 to 10 seconds while data is read)

When **AIR CON NO.** button is pressed, go back to the indoor unit selection display (for example, "U 000" blinking).

- ② Press **TEMP▲** or **TEMP▼** button.  
Select the setting number

- ③ Press **MODE** button.

The setting is completed.

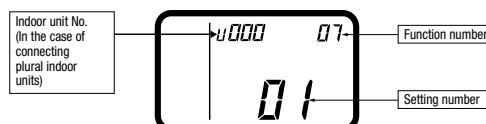
Light is on for approximately 3 to 20 seconds while data of the decided function No. and setting No. is transmitted.

(Example)

Indoor unit No.: "U 000" (lighting for 3 to 20 seconds)

Function number: "07" (lighting for 3 to 20 seconds)

Setting number: "01" (lighting for 3 to 20 seconds)



Then, the screen goes back to the function number blinking indication (1), if the setting is sequentially conducted, continue with the same procedures. If the setting is finished, proceed to (5).

## 12.4 Interface kit (SC-BIKN-E)

**RKZ012A088** 

### Accessories included in package

Be sure to check all the accessories included in package.

| No. | Part name                                                               | Quantity |
|-----|-------------------------------------------------------------------------|----------|
| ①   | Indoor unit's connection cable (cable length: 1.8m)                     | 1        |
| ②   | Wood screws (for mounting the interface: $\phi 4 \times 25$ )           | 2        |
| ③   | Tapping screws (for the cable clamp and the interface mounting bracket) | 3        |
| ④   | Interface mounting bracket                                              | 1        |
| ⑤   | Cable clamp (for the indoor unit's connection cable)                    | 1        |

### Safety precautions

Before use, please read these Safety Precautions thoroughly before installation.

- All the cautionary items mentioned below are important safety related items to be taken into consideration, so be sure to observe them at all times.

**Warning** Incorrect installation could lead to serious consequences such as death, major injury or environmental destruction.

- Symbols used in these precautions

**!** Always go along these instruction.

- After completed installation, carry out trial operation to confirm no anomaly, and ask the user to keep this installation manual in a good place for future reference.

## Warnings



- **Installation must be carried out by a qualified installer.**

If you install it by yourself, it may cause an electric shock, fire and personal injury, as a result of a system malfunction.

- **Install it in full accordance with the instruction manual.**

Incorrect installation may cause an electric shock, fire and personal injury.

- **Electrical work must be carried out by a qualified electrician in accordance with the technical standard for electrical equipment, the indoor wiring standard and this instruction manual.**

Incorrect installation may cause an electric shock, fire and personal injury.

- **Use the specific cables for wiring. And connect all the cables to terminals or connectors securely and clamp them with cable clamps in order for external forces not to be transmitted to the terminals directly.**

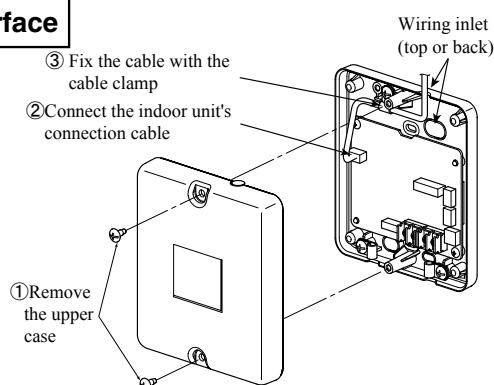
Incomplete connection may cause malfunction, and lead to heat generation and fire.

- **Use the original accessories and specified components for installation.**

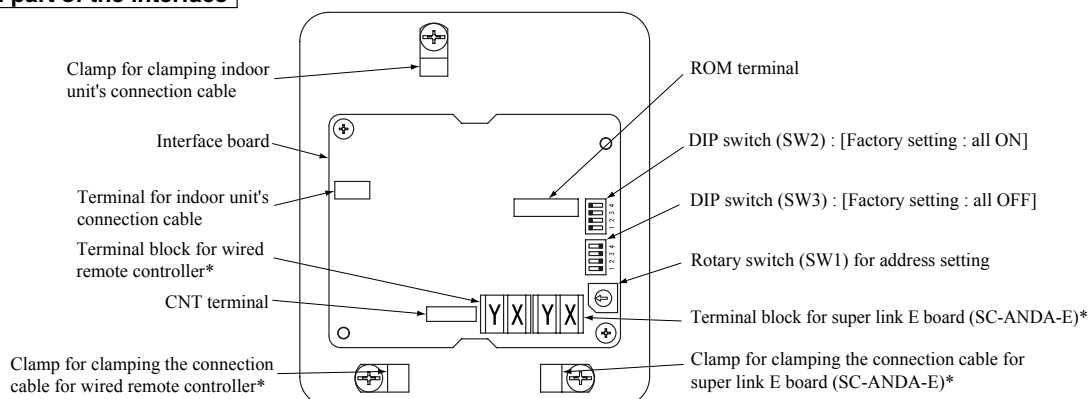
If the parts other than those prescribed by us are used, it may cause an electric shock, fire and personal injury.

### Connecting the indoor unit's connection cable to the interface

- ① Remove the upper case of the interface.
  - Remove 2 screws from the interface casing before removal of upper casing.
- ② Connect the indoor unit's connection cable to the interface.
  - Connect the connector of the indoor unit connection cable to the connector on the interface's circuit board.
- ③ Fix the indoor unit's connection cable with the cable clamp.
  - Cable can be brought in from the top or from the back.
  - Cut out the punch-outs for the connection cables running into the casing with cutter.
- ④ Connect the indoor unit's connection cable to the indoor control PCB.
  - Connect the indoor unit's connection cable to the indoor control PCB securely.
  - Clamp the connection cable to the indoor control box securely with the cable clamp provided as an accessory.
  - Regarding the cable connection to the indoor unit, refer to the instruction manual for indoor unit.



### Name of each part of the interface



\*Either the connection cables of super link E board (SC-ANDA-E) or of wired remote controller is connectable.

| Switch | Setting | Function                          | Switch | Setting | Function                                     |
|--------|---------|-----------------------------------|--------|---------|----------------------------------------------|
| SW2-1  | ON**    | CNT level input                   | SW2-3  | ON**    | External input (CNT input)                   |
|        | OFF     | CNT Pulse input                   |        | OFF     | Operation permission/prohibition (CNT input) |
| SW2-2  | ON**    | Wired remote controller : Valid   | SW2-4  | ON**    | Heat pump                                    |
|        | OFF     | Wired remote controller : Invalid |        | OFF     | Cooling only                                 |

\*\* Factory setting

## Installation of the interface

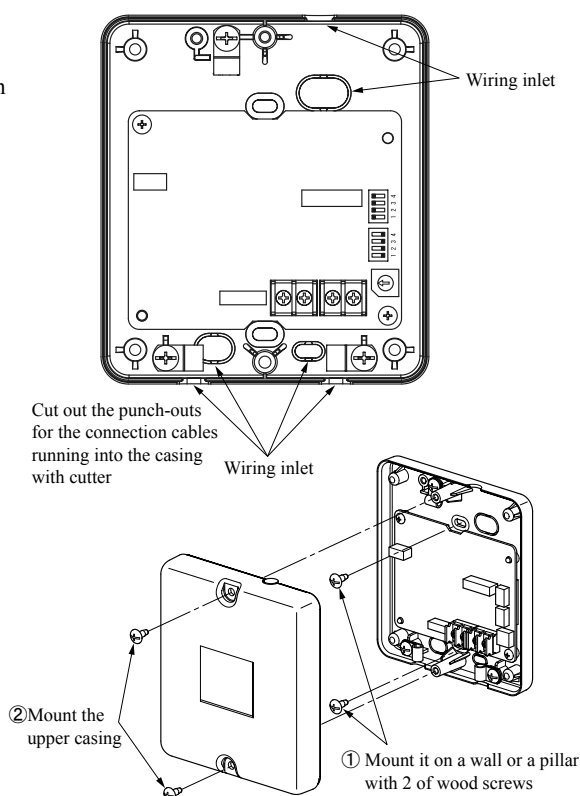
- Install the interface within the range of the connection cable length (approximately 1.3m) from the indoor unit.
- Be sure not to extend the connection cable on site. If the connection cable is extended, malfunction may occur.
- Fix the interface on the wall, pillar or the like.

● DO NOT install the interface and wired remote controller at the following places.

- Places exposed to direct sunlight
- Places near heating devices
- High humidity places
- Surfaces where are enough hot or cold to generate condensation
- Places exposed to oil mist or steam directly
- Uneven surface

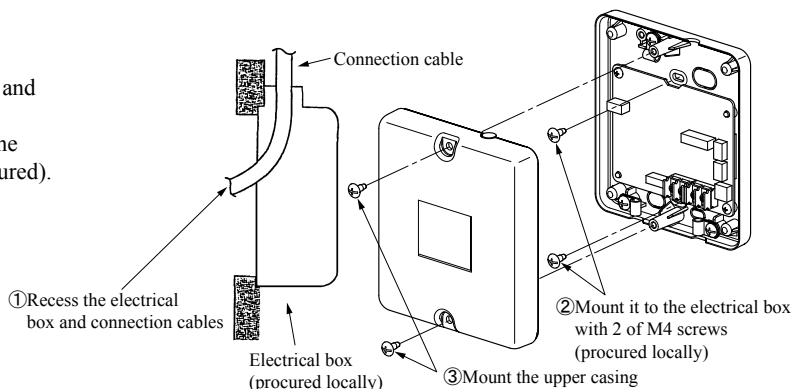
### Mounting the interface directly on a wall

- ① Mount the lower casing of the interface on a flat surface with wood screws provided as standard accessory.
- ② Mount the upper casing.



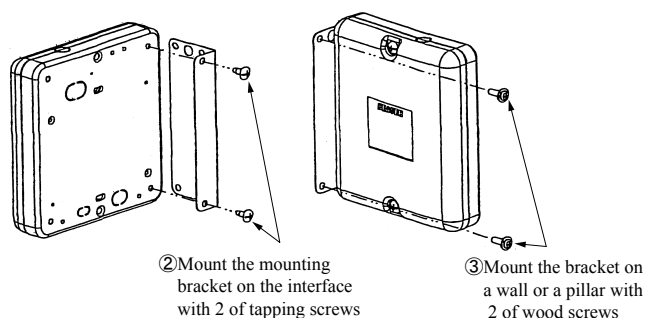
### Recessing the interface in the wall

- ① Recess the electrical box (locally procured) and connection cables in the wall.
- ② Mount the lower casing of the interface to the electrical box with M4 screws (locally procured).
- ③ Mount the upper casing.



### Mounting the interface with the mounting bracket

- ① Mount the mounting bracket to the interface with tapping screws provided as standard accessory.
- ② Mount the mounting bracket on wall or the like with wood screws provided as standard accessory.
- ③ Mount the mounting bracket to a wall surface, etc. using the wood screws provided.



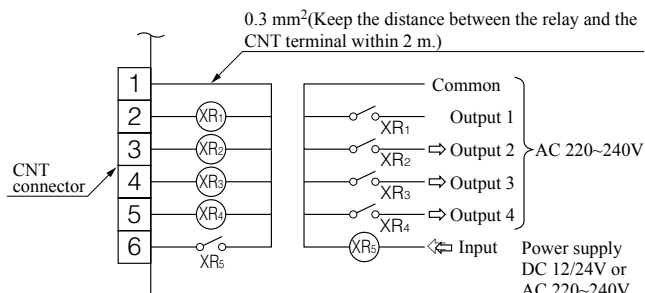
## Installation check items

- ☐ Are the connection cables connected securely to the terminal blocks and connectors?
- ☐ Are the thickness and length of the connection cables conformed with the standard?

## Functions of CNT connector

It is available to operate the air conditioning unit and to monitor the operation status with the external control unit (remote display) by sending the input/output signal through CNT connector on the indoor control PCB.

- ① Connect a external remote control unit (locally procured) to CNT terminal.
- ② In case of the pulse input, switch OFF the DIP switch SW2-1 on the interface PCB.
- ③ When setting operation permission/prohibition mode, switch OFF the DIP switch SW2-3 on the interface PCB.



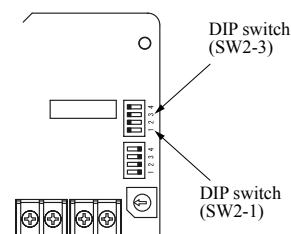
| Input/<br>Output | Function                    | Output signal   |        | Content                          |
|------------------|-----------------------------|-----------------|--------|----------------------------------|
|                  |                             | Relay           | ON/OFF |                                  |
| Output 1         | Operation output            | XR <sub>1</sub> | ON     | During air-conditioner operation |
| Output 2         | Heating output              | XR <sub>2</sub> | ON     | During heating operation         |
| Output 3         | Compressor operation output | XR <sub>3</sub> | ON     | During compressor running        |
| Output 4         | Malfunction output          | XR <sub>4</sub> | ON     | During anomalous stop            |

- XR<sub>1</sub>~4 are for the DC 12V relay
- XR<sub>5</sub> is a DC 12/24V or AC 220~240V relay
- CNT connector (local) maker, model

|           |       |         |
|-----------|-------|---------|
| Connector | Molex | 5264-06 |
| Terminals | Molex | 5263T   |

| Input/<br>Output | Function                     | SW2-1   |             | SW2-3                 |              |                       |                | Air-<br>Conditioner | Operation by<br>Remote Controller |
|------------------|------------------------------|---------|-------------|-----------------------|--------------|-----------------------|----------------|---------------------|-----------------------------------|
|                  |                              | Setting |             | Setting               | Input signal |                       | Content        |                     |                                   |
|                  |                              |         |             |                       | Level/Pulse  | XR5                   |                |                     |                                   |
| Input            | External<br>control<br>input | ON*     | Level input | ON*                   | Level        | OFF→ON                | External input | ON                  | Allowed                           |
|                  |                              |         |             |                       |              | ON→OFF                |                | OFF                 |                                   |
|                  |                              |         | OFF         | OFF→ON                |              | Operation permission  | OFF            |                     |                                   |
|                  |                              |         | ON→OFF      | Operation prohibition |              | OFF                   | Not allowed    |                     |                                   |
|                  |                              | OFF     | Pulse input | ON*                   | Pulse        | OFF→ON                | External input | OFF→ON              | Allowed                           |
|                  |                              |         |             |                       |              | ON→OFF                |                | ON→OFF              |                                   |
|                  |                              |         | OFF         | Level                 | OFF→ON       | Operation permission  | ON             | Not allowed         |                                   |
|                  |                              |         |             |                       | ON→OFF       | Operation prohibition | OFF            |                     |                                   |

\* Factory setting



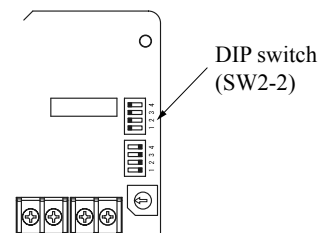
## Connection of super link E board

Regarding the connection of super link E board, refer to the instruction manual of super link E board.

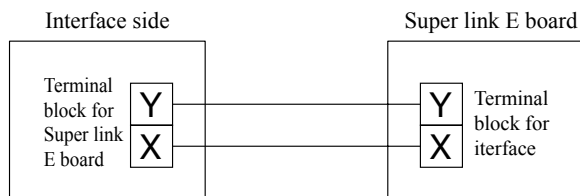
For electrical work, power supply for all of units in the super link system must be turned OFF.

- ① Switch ON the DIP switch SW2-2 (Factory setting: ON) on the interface PCB.

Caution: Wireless remote controller attached to the indoor unit can be used in parallel, after connecting the wired remote controller. However, some of functions other than the basic functions such as RUN/STOP, Temperature Setting, etc. may not work properly and may have a mismatch between the display and the actual behavior.



- ② Wiring connection between the interface and the super link E board.



| No. | Names of recommended signal wires                     |
|-----|-------------------------------------------------------|
| 1   | Shielded wire                                         |
| 2   | Vinyl cabtyre round cord                              |
| 3   | Vinyl cabtyre round cable                             |
| 4   | Vinyl insulated wire/vinyl sheathed cable for control |

Within 200 m 0.5 mm<sup>2</sup> × 2 cores  
 Within 300 m 0.75 mm<sup>2</sup> × 2 cores  
 Within 400 m 1.25 mm<sup>2</sup> × 2 cores  
 Within 600 m 2.0 mm<sup>2</sup> × 2 cores

- ③ Clamp the connection cables with cable clamps.

## Connection of wired remote controller

Regarding the connection of wired remote controller, refer to the instruction manual of wired remote controller.

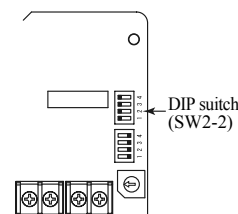
- ① Switch ON the DIP switch SW2-2 (Factory setting : ON) on the interface PCB.

Caution: Wireless remote controller attached to the indoor unit can be used in parallel, after connecting the wired remote controller. However, some of functions other than the basic functions such as RUN/STOP, Temperature Setting, etc. may not work properly and may have a mismatch between the display and the actual behavior.

- ② Wiring connection between the interface and the wired remote controller.

### Installation and wiring of wired remote controller

- Ⓐ Install the wired remote controller with reference to the attached instruction manual of wired remote controller.  
 Ⓑ 0.3mm<sup>2</sup> × 2-core cable should be used for the wiring of wired remote controller.  
 Ⓒ Maximum length of wiring is 600m.  
 If the length of wiring exceeds 100m, change the size of cable as mentioned below.  
 100m-200m: 0.5mm<sup>2</sup> × 2-core, 300m or less: 0.75mm<sup>2</sup> × 2-core, 400m or less: 1.25mm<sup>2</sup> × 2-core, 600m or less: 2.0mm<sup>2</sup> × 2-core  
 However, cable size connecting to the terminal of wired remote controller should not exceed 0.5mm<sup>2</sup>. Accordingly if the size of connection cable exceeds 0.5mm<sup>2</sup>, be sure to downsize it to 0.5mm<sup>2</sup> at the nearest section of the wired remote controller and waterproof treatment should be done at the connecting section in order to avoid contact failure.  
 Ⓓ Don't use the multi-core cable to avoid malfunction.  
 Ⓔ Keep the wiring of wired remote controller away from grounding (Don't touch it to any metal frame of building, etc.).  
 Ⓕ Connect the connection cables to the terminal blocks of the wired remote controller and the interface securely (no polarity).  
 ③ Clamp the connection cables with cable clamps.



### Control of multiple units by a single wired remote controller

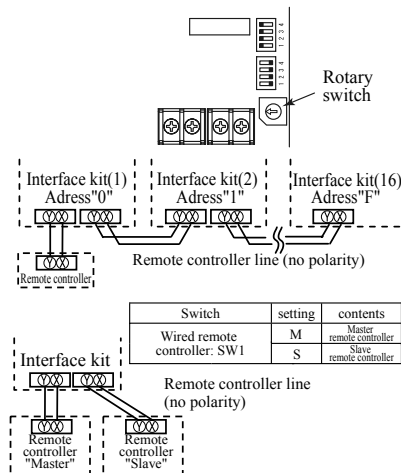
Multiple units (up to 16) can be controlled by a single wired remote controller. In this case, all units connected with a single wired remote controller will operate under the same mode and same setting temperature.

- ① Connect all the interface with 2-core cables of wired remote controller line.  
 ② Set the address of indoor unit for remote controller communication from "0" to "F" with the rotary switch SW1 on the interface PCB.  
 ③ After turning the power ON, the address of indoor unit can be displayed by pressing [AIR CON] button on the wired remote controller. Make sure all indoor units connected are displayed in order by pressing or button.

### Master/Slave setting wired when 2 of wired remote controller are used

Maximum two wired remote controller can be connected to one indoor unit (or one group of indoor units)

- ① Set the DIP switch SW1 on the wired remote controller to "Slave" for the slave remote controller. (Factory setting : Master)  
 ○ Caution : Remote controller sensor is invalid.



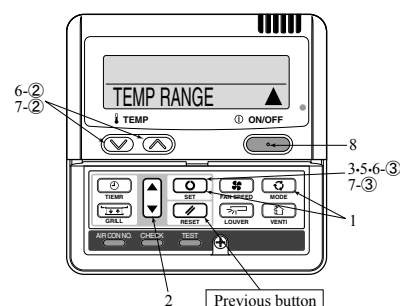
- When using the wireless remote controller in parallel with the wired remote controller, Temperature setting range should be changed with the wired remote controller (The set temperature may not be displayed correctly on the wireless remote controller, unless change of temperature setting range is done.)  
 Changing procedure of temperature setting range is as follows.

### How to set upper and lower limit of temperature stinging range

- Stop the air-conditioner, and press (SET) and (MODE) button at the same time for 3 seconds or more.  
The indication changes to "FUNCTION SET ▼"
- Press button once, and change to the "TEMP RANGE ▲" indication.
- Press (SET) button, and enter the temperature range setting mode.
- Confirm that the "Upper limit ▼" is shown on the display.
- Press (SET) button to fix.
- ① Indication: "UPPER 28°C ∨ ^"  
 ② Select the upper limit value 30°C with temperature setting button . "UPPER 30°C ∨" (blinking)  
 ③ Press (SET) button to fix. "UPPER 30°C" (Displayed for two seconds)  
 After the fixed upper limit value displayed for two seconds, the indication will return to "UPPER LIMIT ▼".
- Press button once, "LOWER LIMIT ▲" is selected, press (SET) button to fix.  
 ① Indication: "LOWER 20°C ∨ ^"  
 ② Select the lower limit value 18°C with temperature setting button . "LOWER 18°C ∨" (blinking)  
 ③ Press (SET) button to fix. "LOWER 18°C" (Displayed for two seconds)  
 After the fixed lower limit value displayed for two seconds, the indication will return to "LOWER LIMIT ▼"
- Press (ON/OFF) button to finish.

Temperature setting range

| Mode                                            | Temperature setting range | Upper limit | Lower limit |
|-------------------------------------------------|---------------------------|-------------|-------------|
| Heating                                         | 16-30°C                   | 20-30°C     | 16-26°C     |
| Other than heating<br>(Cooling, Fan, Dry, Auto) | 18-30°C                   |             |             |



- It is possible to quit in the middle by pressing (ON/OFF) button, but the change of setting is incomplete.
- During setting, if pressing (RESET) button, it returns to the previous screen.



## 12.5 Super link E board (SC-ADNA-E)

PJZ012D029F

- Read and understand the instructions completely before starting installation.
- Refer to the instructions for both indoor and outdoor units.

### Safety precautions

- Carefully read "Safety precautions" first. Follow the instructions for installation.
- Precautions are grouped into "Warning⚠" and "Caution⚠". The "Warning⚠" group includes items that may lead to serious injury or death if not observed. The items included in the "Caution⚠" group also may lead to serious results under certain conditions. Both groups are crucial for safety installation. Read and understand them carefully.
- After installation, conduct the test operation of the device to check for any abnormalities. Describe how to operate the device to the customer following the installation instruction manual. Instruct the customer to keep this installation instruction for future reference.

#### ⚠Warning

- This device should be installed by the dealer where you purchase the device or a licensed professional shop. If the device is incorrectly installed by the customer, it may result in electric shock or fire.
- Install the device carefully following the installation instruction. If the device is incorrectly installed, it may result in electric shock or fire.
- Use the accessory parts and specified parts for installation. If any parts that do not match the specifications are used, it may result in electric shock or fire.
- A person with the electrical service certification should conduct the service based on the "Technical standards for electrical facilities", "Electrical Wiring Code", and the installation instruction. If the work is done incorrectly, it may result in electric shock or fire.
- Wiring should be securely connected using the specified types of wire. No external force on the wire should be applied to any terminals. If a secure connection is not achieved, it may result in electric shock or fire.

#### ⚠Caution

- Provide ground connection.  
The ground line should never be connected to the gas supply piping, the water supply piping, the lightning conductor rod, nor the telephone ground. If the grounding is improper, it may result in electric shock.
- Do not install the device in the following locations.
  1. Where there is mist/spray of oil or steam such as kitchens.
  2. Where there is corrosive gases such as sulfurous acid gas.
  3. Where there is a device generating electromagnetic waves.  
These may interfere with the control system resulting in the device becoming uncontrollable.
  4. Where flammable volatile materials such as paint thinner and gasoline may exist or where they are handled. This may cause a fire.

### 1 Application

Indoor-to-outdoor three core communication specification type 3 (since October 2007)

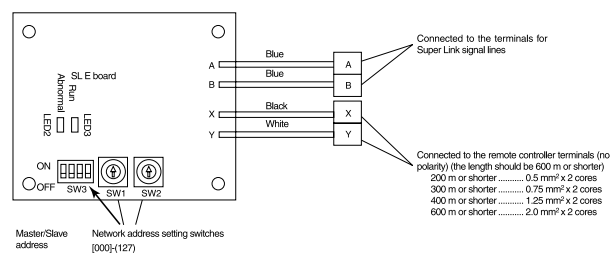
### 2 Accessories

|                 |                                                                          |              |                  |
|-----------------|--------------------------------------------------------------------------|--------------|------------------|
| SL E board      | Metal box                                                                | Metal cover  | Screw for Ground |
|                 |                                                                          |              | M4x8L 2 pieces   |
| Pan head screws | Locking supports                                                         | Binding band | Grommet          |
| φ4x8L 2 pieces  | To secure the print board and the metal box<br>Made of nylon<br>4 pieces |              |                  |

### 5 Connection Outline

#### Note for setting the address

- Set the address between 00 and 47 for the previous Super Link connection and between 000 and 127 for the new Super Link connection. (\*1)
- Do not set the address overlapping with those of the other devices in the network. (The default is 000)



(\*1) Whether the actual link is either the new Super Link or the previous Super Link depends on the models of the connected outdoor and indoor units. Consult the agent or the dealer.

### 3 Function

Allowing the center console SL1N-E, SL2NA-E, and SL3N-AE/BE to control and monitor the commercial air conditioning unit.

### 4 Control switching

Settings can be changed by the switch SW3 on the SL E board as in the following.

| Switch | Symbol | Switch        | Remarks                                                                       |
|--------|--------|---------------|-------------------------------------------------------------------------------|
| SW3    | 1      | ON            | Master                                                                        |
|        |        | OFF (default) | Slave                                                                         |
|        | 2      | ON            | Fixed previous protocol                                                       |
|        |        | OFF (default) | Automatic adjustment of Super Link protocol                                   |
|        | 3      | ON            | Indicates the forced operation stop when abnormality has occurred.            |
|        |        | OFF (default) | Indicates the status of running/stop as it is, when abnormality has occurred. |
|        | 4      | ON            | The hundredth address activated "1"                                           |
|        |        | OFF (default) | The hundredth address activated "0"                                           |

#### Signal line specification

| Communication method         | Previous Super Link        | New Super Link           |
|------------------------------|----------------------------|--------------------------|
| Line type                    | MVVS                       | MVVS                     |
| Line diameter                | 0.75 - 1.25mm <sup>2</sup> | 0.75/1.25mm <sup>2</sup> |
| Signal line (total length)   | up to 1000m                | up to 1500/1000m (*2)    |
| Signal line (maximum length) | up to 1000m                | up to 1000m              |

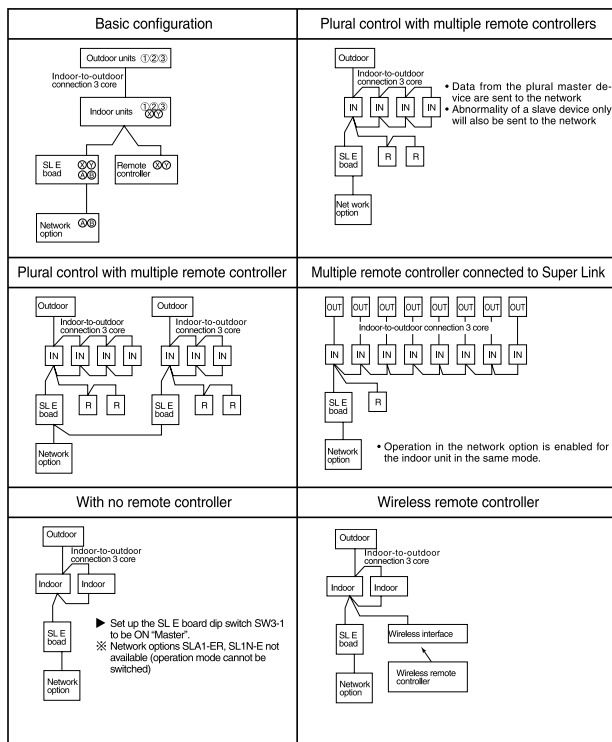
(\*2) Up to 1500 m for 0.75 mm<sup>2</sup>, and up to 1000 m for 1.25 mm<sup>2</sup>.

Do not use 2.0 mm<sup>2</sup>. It may cause an error.

(\*3) Connect grounding on both ends of the shielding wire.

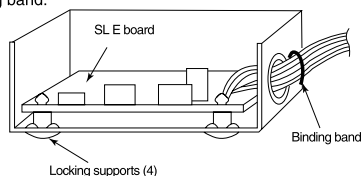
For the grounding method, refer to the section "6 Installation".

- (1) Set the Super Link network address with SW1 (tens place), SW2 (ones place), and SW3 (hundreds place).
- (2) Set the SL E board SW3-1 to be ON (Master) when using this without any remote controller (no wired remote controller nor wireless remote controller).
- (3) Set up the plural master/slave device using the dip switches on the indoor unit board.
- (4) Set up the remote controller master/slave device using the slide switch on the remote controller board.
- (5) Set up "0" to "F" using the address rotary switch on the indoor unit board when controlling the indoor unit with the multiple remote controller.

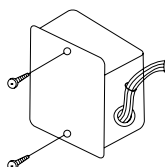


## 6 Installation

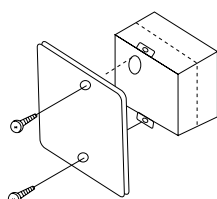
- When using the metal box (mounted on the indoor unit / mounted on the back of the remote controller):
  - (1) Mount the SL E board in the metal box using the locking supports.
  - (2) Wiring should go through the provided grommet since then through the wiring to the hole on the Metal box.  
Secure the grommet after inserting the grommet into the Metal box as shown in below figure, then tie the wiring at the outlet of the unit using a binding band.



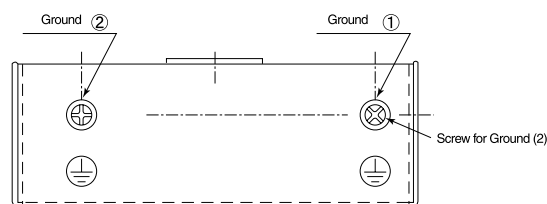
- ▲ When installed outside the indoor unit, put the metal cover on.



- ▲ When installed on the back of the remote controller, mount it directly on the remote controller bottom case.

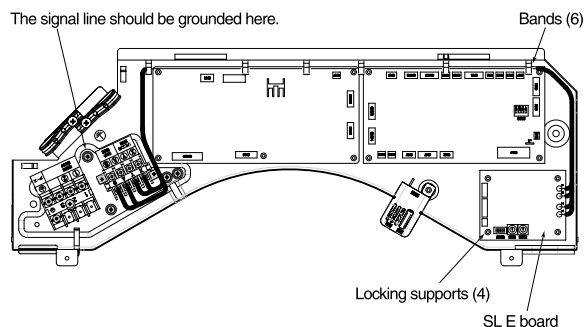


Connect grounding. Connect grounding for the power line to Ground ①, and grounding for the signal line to Ground ② or to the Ground on the indoor unit control box.



- When connecting to the indoor unit control box (ceiling-concealed type and FDT type only):

- (1) Mount the SL E board in the control box using the locking supports.
- (2) Remove 6 bands from the box and put the wiring through the bands to be secured.



Electrical shock hazard! Make sure to turn the power off for servicing. Be cautious so that no abnormal force should be applied to the wiring. Do not let the SL E board hung by the wiring. Do not damage the board with a screw driver.  
The board is sensitive to static electricity. Release the static electricity of your body before servicing.  
(you can do this by touching the control board which is grounded).

### Location of installation

Install the device at the location where there are no electromagnetic waves nor where there is water and dust. The specified temperature range of the device is 0 to 40°C. Install the device at the location where the ambient temperature stays within the range. If it exceeds the specification, make sure to provide solution such as installing a cooling fan. When used outside of the range, it may cause abnormal operation.

## 7 Indicator display

Check the LED 3 (green) and LED 2 (red) on the SL E board for flashing.

| SL E board LEDs |          | Inspection mode                                                                                                                                                                                                                                                                                                                                         | Display on the integrated network control device |
|-----------------|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|
| Red             | Green    |                                                                                                                                                                                                                                                                                                                                                         |                                                  |
| Off             | Flashing | Normal communication                                                                                                                                                                                                                                                                                                                                    |                                                  |
| Off             | Off      | <ul style="list-style-type: none"> <li>Disconnection in the remote controller communication line (X or Y)</li> <li>Short-circuit in the remote controller communication line (between X and Y)</li> <li>Faulty indoor unit remote controller power</li> <li>Faulty remote controller communication circuit</li> <li>Faulty CPU on SL E board</li> </ul> | No corresponding unit number                     |
| One flash       | Flashing | <ul style="list-style-type: none"> <li>Disconnection in the Super Link signal line (A or B)</li> <li>Short-circuit in the Super Link signal line (between A and B)</li> <li>Faulty Super Link signal circuit</li> </ul>                                                                                                                                 |                                                  |
| Two flashes     | Flashing | <ul style="list-style-type: none"> <li>Faulty address setting for the SL E board (Set up the address for previous SL E board : more than 48 new SL E board : more than 128)</li> </ul>                                                                                                                                                                  |                                                  |
| Three flashes   | Flashing | <ul style="list-style-type: none"> <li>SL E board parent not set up when used without a remote controller</li> <li>Faulty remote controller communication circuit</li> </ul>                                                                                                                                                                            | E1                                               |
| Four flashes    | Flashing | <ul style="list-style-type: none"> <li>Address overlapping for the SL E board and the Super Link network connected indoor unit</li> </ul>                                                                                                                                                                                                               | E2                                               |
| Off             | Flashing | <ul style="list-style-type: none"> <li>Number of connected devices exceeds the specification for the multiple indoor unit control</li> </ul>                                                                                                                                                                                                            | E10                                              |

## 12.6 Ducted type (SRRM) optional parts

■ Table of optional parts

|                                        |                                  |                                            |                          |
|----------------------------------------|----------------------------------|--------------------------------------------|--------------------------|
| ① Bottom air inlet grille set<br>RTS12 | ② Rear inlet filter set<br>RBF12 | ③ Duct joint for air outlet plate<br>RFJ22 | ④ Drain up kit<br>RDU12E |
|----------------------------------------|----------------------------------|--------------------------------------------|--------------------------|

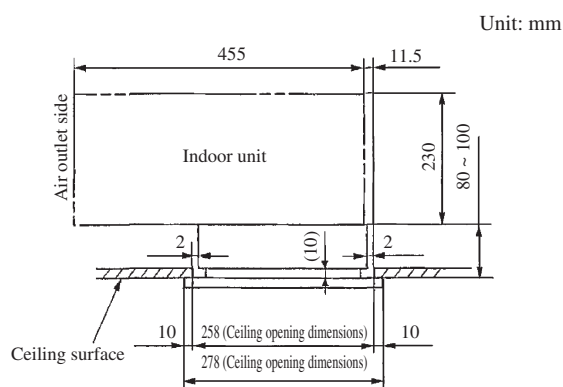
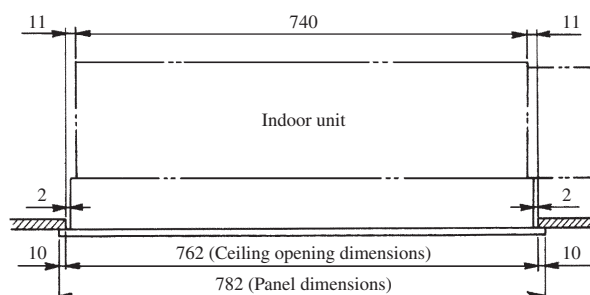
### (1) Bottom air inlet grille set

(a) Part No.: RTS12

(b) Parts list

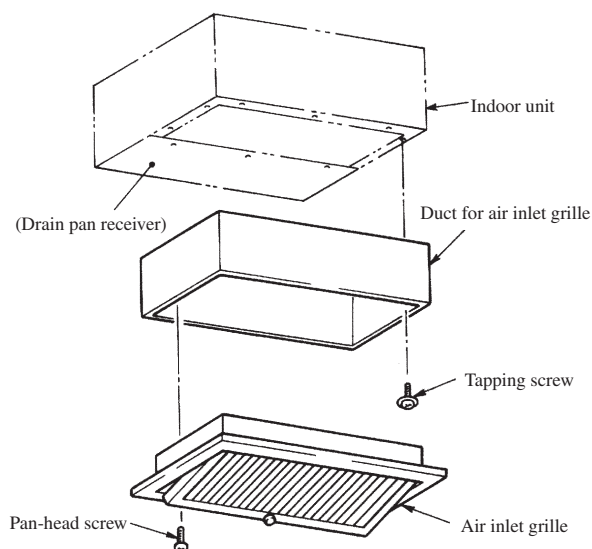
| Name                      | Qty. |
|---------------------------|------|
| Air inlet grille          | 1    |
| Duct for air inlet grille | 1    |
| Tapping screw             | 10   |
| Pan-head screws           | 4    |

### (c) Installation



### (d) Installation procedure

- 1) Mount the duct for the air inlet grille to the indoor unit using the 10 tapping screws provided. The tapping screws on the drain pan receiver side are also used for mounting the duct for the air inlet grille. They must first be removed and reinstalled after the duct for the air inlet grille is in place. A guideline for the height is to secure the assembly so that the lower surface of the duct for the intake grille is approximately 10 mm above the bottom surface of the ceiling.
- 2) Remove the center screw for the air inlet grille and open the grille as shown in the illustration. Next, insert the air inlet grille into the duct for the air inlet grille and secure it with the pan-head screws (the long screws).
- 3) Use the pan-head screws to make the small adjustments in height. The height dimension on the installation diagram allows for adjustment within range of 80 to 100 mm. If the pan-head screws are completely tightened, the height will be 80 mm.



**(2) Rear inlet filter set****(a) Part No.: RBF12****(b) Installation**

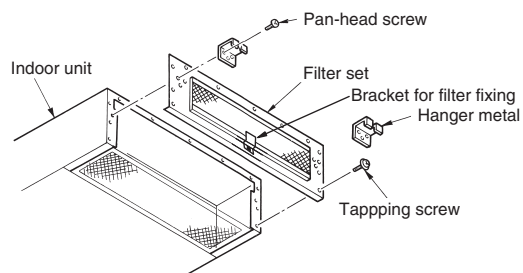
Do not use this filter set alone.

There are two inlet ports: lower inlet port (normal) and rear inlet port.

1) Detach the rear panel and the hanger metal screwed onto the rear panel from an indoor unit.

2) Attach the removed hanger metal to the frame of the filter set with small panhead screws. (One screw each on the right and left sides of the frame is designed to fasten them together onto the main unit).

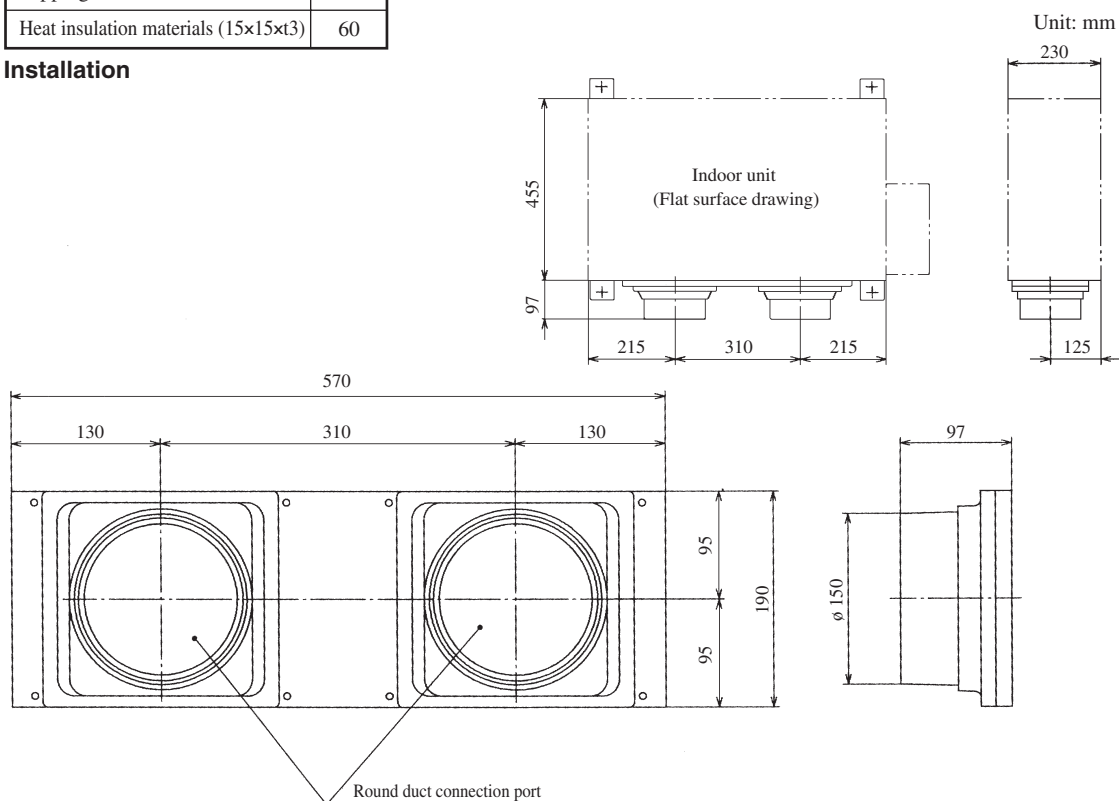
3) Attach the filter set onto the point where the rear panel was attached with tapping screws. (The rear panel will become of no use anymore)

**(3) Duct joint for air outlet plate****(a) Part No.: RFJ22**

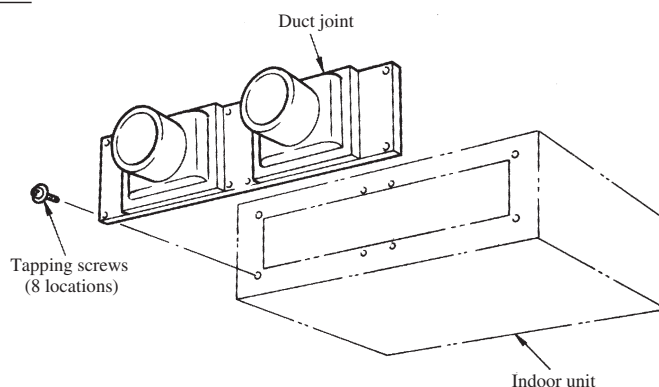
This duct joint is to be used for the connection of a round duct (ø 150 mm) to an indoor unit.

**(b) Part list**

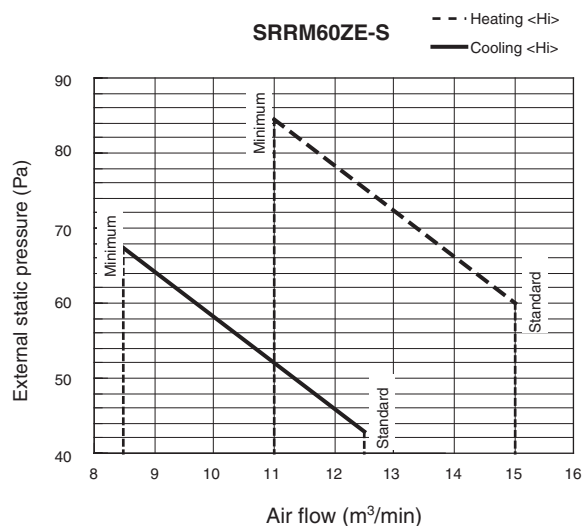
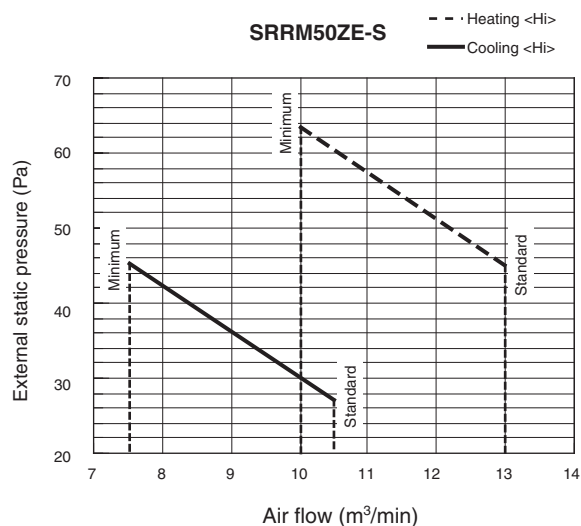
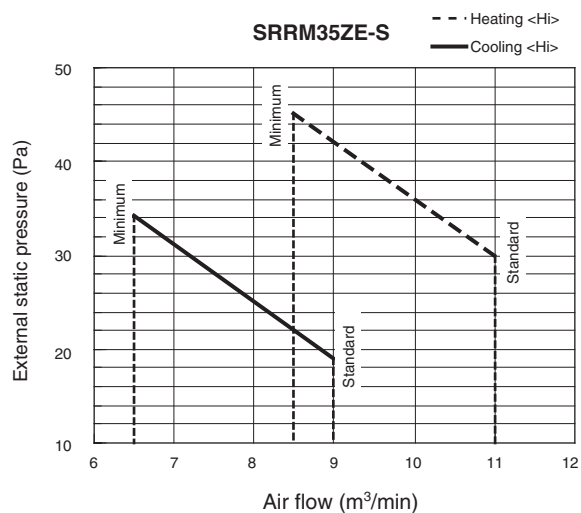
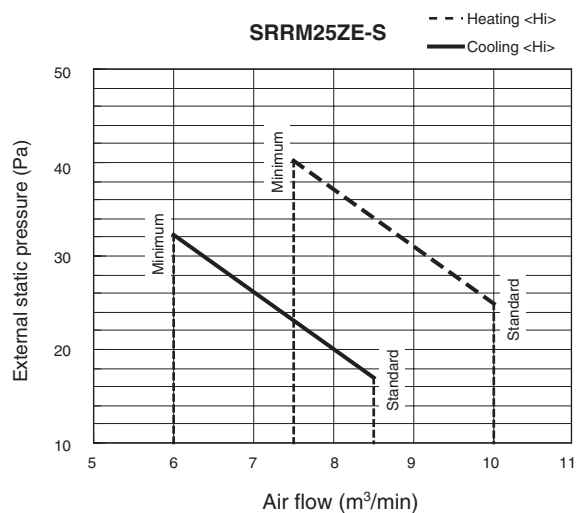
| Name                                 | Qty. |
|--------------------------------------|------|
| Duct joint                           | 1    |
| Tapping screws                       | 8    |
| Heat insulation materials (15×15×t3) | 60   |

**(c) Installation****(d) Installation procedure**

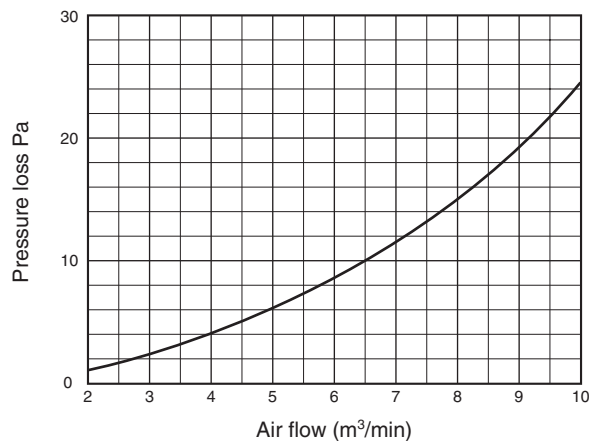
Use the tapping screws to mount the duct joint to the front of the indoor unit. Use care to prevent gaps from forming at the joining surfaces with the indoor unit. Use insulation at the connecting areas between a round duct and the duct joint to prevent condensation.



◆ Air flow and external static pressure characteristics (Heating: Hi)



◆ Air inlet grille air flow and friction loss characteristics (Part No.: RTS12)



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## **INVERTER RESIDENTIAL AIR CONDITIONERS**

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